Data Sheet April 2003 FN3973.5

8-Bit, 40/60/75/80 MSPS A/D Converter

The HI5714 is a high precision, monolithic, 8-bit, Analog-to-Digital Converter fabricated in Intersil' advanced HBC10 BiCMOS process.

The HI5714 is optimized for a wide range of applications such as ultrasound imaging, mass storage, instrumentation, and video digitizing, where accuracy and low power consumption are essential. The HI5714 is offered in 40 MSPS, 60 MSPS, and 75 MSPS sample rates.

The HI5714 delivers ±0.4 LSB differential nonlinearity while consuming only 325mW power (Typical) at 75 MSPS. The digital inputs and outputs are TTL compatible, as well as allowing for a low-level sine wave clock input.

Ordering Information

PART NUMBER	TEMP. RANGE (^{o}C)	PACKAGE	SAMPLING FREQUENCY (MHz)	PKG. NO.
HI5714/4CB	0 to 70	24 Ld SOIC	40	M24.3
HI5714/7CB-T	0 to 70	24 Ld SOIC Tape & Reel	75	M24.3
HI5714EVAL	25	Evaluation Board		

Features

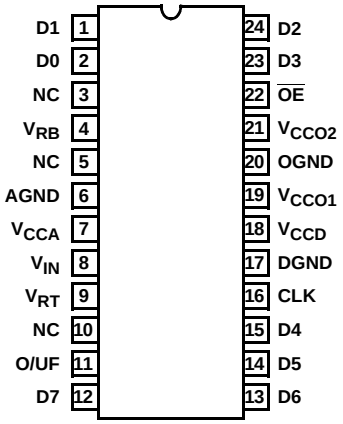
- Sampling Rate . . . . . 40/60/75/80 MSPS
- Low Power 325mW
- 7.65 ENOB at 4.43MHz
- Overflow/Underflow Three-State TTL Output
- Operates with Low Level AC Clock
- Very Low Analog Input Capacitance
- No Buffer Amplifier Required
- No Sample and Hold Required
- TTL Compatible I/O
- Pin-Compatible to Philips TDA8714

Applications

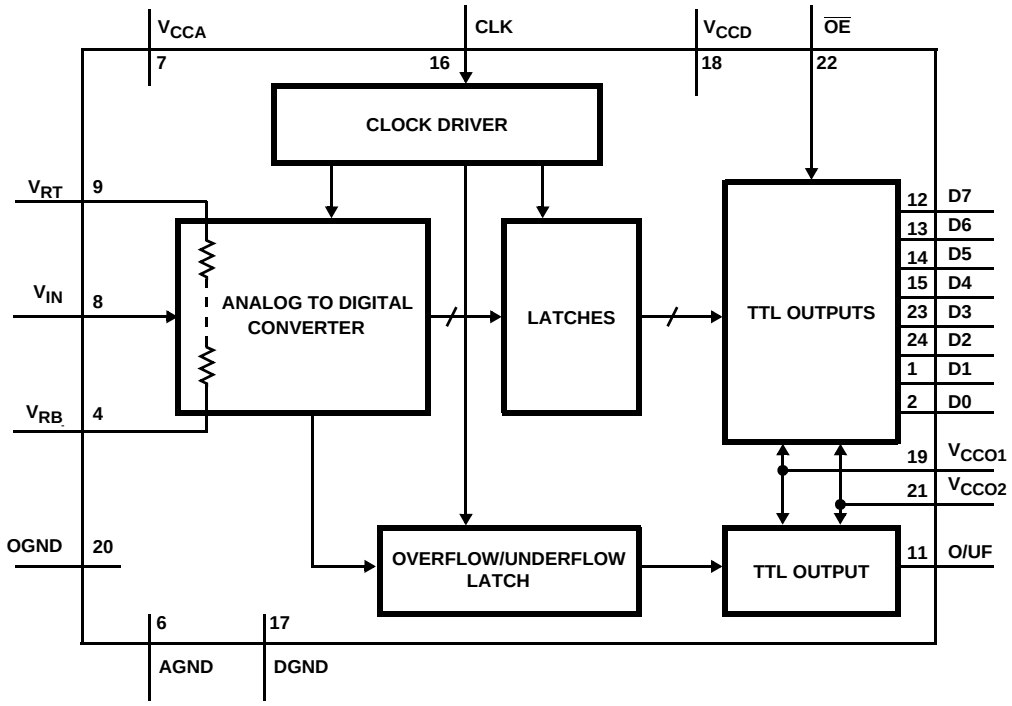
- Video Digitizing
- QAM Demodulator
- Digital Cable Setup Box
- Tape Drive/Mass Storage
- Medical Ultrasound Imaging
- Communication Systems

PinoutPinout

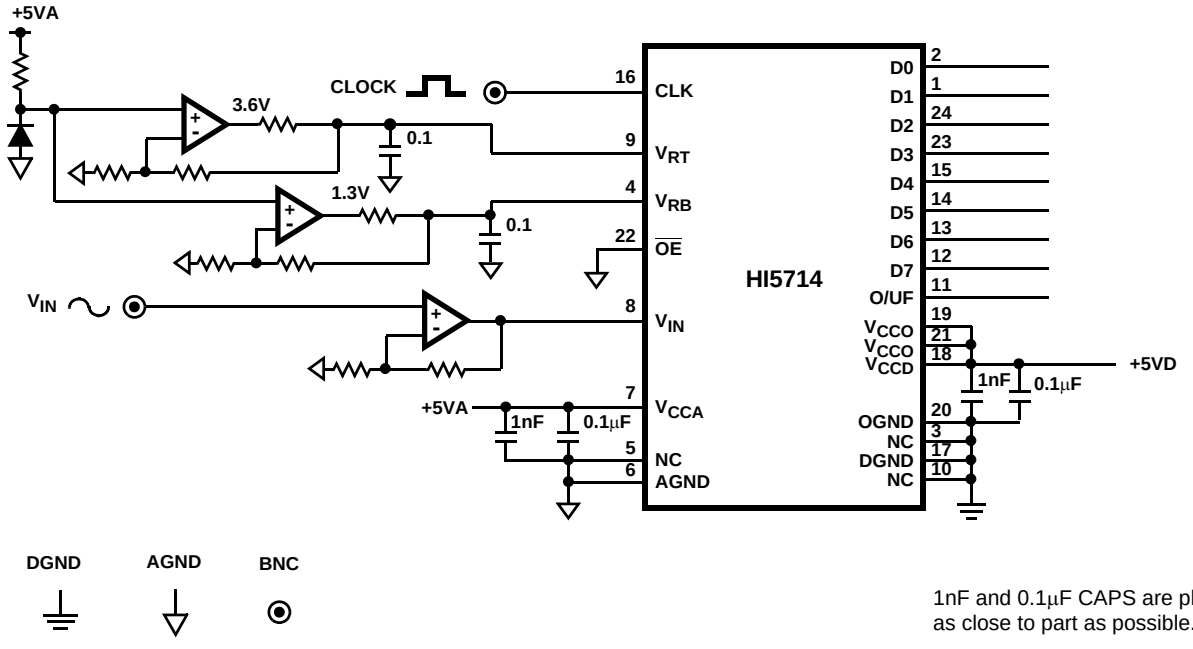
HI5714 (SOIC)
TOP VIEW



Functional Block Diagram



Typical Application Schematic



1nF and 0.1µF CAPS are placed as close to part as possible.

NOTES:

1. Pin 5 should be connected to AGND and pins 3 and 10 to DGND to reduce noise coupling into the device.
2. Analog and Digital supplies should be separated and decoupled to reduce digital noise coupling into the analog supply.

Absolute Maximum Ratings $T_A = 25^oC$

V_{CCA}, V_{CCD}, V_{CCO} . . . . . -0.3V to +6.0V
V_{CCA} - V_{CCD} . . . . . ±0.3V
V_{CCO} - V_{CCD} . . . . . ±0.3V
V_{CCA} - V_{CCO} . . . . . ±0.3V
V_{IN}, V_{CLK}, V_{RT}, V_{RB}, $\overline{OE}$ . . . . . -0.3V to +6.0V
I_{OUT}, Digital Pins 10mA
Input Current, All Pins 1mA
Digital I/O Pins . . . . . OGND to V_{CCO}

Thermal Information

Thermal Resistance (Typical, Note 1)	θ_{JA} ($^oC/W$)
SOIC Package	75

Maximum Junction Temperature (Plastic Package) . . . . . 150^oC
Maximum Storage Temperature Range . . . . . -65^oC to 150^oC
Maximum Lead Temperature (Soldering 10s) . . . . . 300^oC
(SOIC - Lead Tips Only)

Operating Conditions

Temperature Range
HI5714/XCB . . . . . 0^oC to 70^oC

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

NOTE:

1. θ_{JA} is measured with the component mounted on an evaluation PC board in free air.

Electrical Specifications $V_{CCA} = V_{CCD} = V_{CCO} = +5V$; $V_{RB} = 1.3V$; $V_{RT} = 3.6V$; $T_A = 25^oC$, Unless Otherwise Specified

PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNITS
CLOCK (Referenced to DGND) (Note 2)					
Logic Input Voltage Low, V_{IL}		0	-	0.8	V
Logic Input Voltage High, V_{IH}		2.0	-	V_{CCD}	V
Logic Input Current Low, I_{IL}	$V_{CLK} = 0.4V$	-400	-	-	µA
Logic Input Current High, I_{IH}	$V_{CLK} = 2.7V$	-	-	300	µA
Input Impedance, Z_{IN}	$f_{CLK} = 75MHz$ (Note 9)	-	2	-	kΩ
Input Capacitance, C_{IN}	$f_{CLK} = 75MHz$ (Note 9)	-	4.5	-	pF
$\overline{OE}$ (Referenced to DGND)					
Logic Input Voltage Low, V_{IL}		0	-	0.8	V
Logic Input Voltage High, V_{IH}		2.0	-	V_{CCD}	V
Logic Input Current Low, I_{IL}	$V_{IL} = 0.4V$	-400	-	-	µA
Logic Input Current High, I_{IH}	$V_{IH} = 2.7V$	-	-	20	µA
V_{IN} (Referenced to AGND)					
Input Current Low, I_{IL}	$V_{IN} = 1.2V$	-	0	-	µA
Input Current High, I_{IH}	$V_{IN} = 3.5V$	-	100	180	µA
Input Impedance, Z_{IN}	$f_{IN} = 4.43MHz$	-	10	-	kΩ
Input Capacitance, C_{IN}	$f_{IN} = 4.43MHz$	-	14	-	pF
REFERENCE INPUT					
Bottom Reference Range, V_{RB}		1.2	1.3	1.6	V
Top Reference Range, V_{RT}		3.5	3.6	3.9	V
Reference Range, V_{REF} (V_{RT} - V_{RB})		1.9	2.3	2.7	V
Reference Current, I_{REF}		-	10	-	mA
Reference Ladder Resistance, R_{LAD}		-	240	-	Ω
R_{LADTC}		-	0.24	-	$Ω/^oC$
Bottom Offset Voltage, V_{OB}	(Note 5)	-	255	-	mV
V_{OBTC}	(Note 5)	-	136	-	$µV/^oC$
Top Offset Voltage, V_{OT}	(Note 5)	-	-300	-	mV
V_{OTTC}	(Note 5)	-	480	-	$µV/^oC$

Electrical Specifications $V_{CCA} = V_{CCD} = V_{CCO} = +5V$; $V_{RB} = 1.3V$; $V_{RT} = 3.6V$; $T_A = 25^oC$, Unless Otherwise Specified **(Continued)**

PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNITS
DIGITAL OUTPUTS (D0 to D7 and O/UF Referenced to OGND)					
Logic Output Voltage Low, V_{OL}	$I_O = 1mA$	0	-	0.4	V
Logic Output Voltage High, V_{OH}	$I_O = -0.4mA$	2.7	-	V_{CCO}	V
Output Leakage Current, I_D	$0.4V < V_{OUT} < V_{CCO}$	-20	-	+20	µA
SWITCHING CHARACTERISTICS (Notes 4, 5) See Figure 1					
Sample Rate, f_{CLK}					
HI5714/7		75	-	-	MHz
HI5714/4		40	-	-	MHz
Clock Pulse Width High, t_{CPH}		6	-	-	ns
Clock Pulse Width Low, t_{CPL}		6	-	-	ns
ANALOG SIGNAL PROCESSING ($f_{CLK} = 40MHz$)					
Differential Gain, DG	(Notes 6, 9)	-	1.0	-	%
Differential Phase, DP	(Notes 6, 9)	-	0.05	-	degree
HARMONICS ($f_{CLK} = 75MHz$)					
Second Harmonic, H2	$f_{IN} = 4.43MHz$	-	-63	-	dB
Third Harmonic, H3	$f_{IN} = 4.43MHz$	-	-65	-	dB
Total Harmonic Distortion, THD	$f_{IN} = 4.43MHz$	-	-59	-	dB
Spurious Free Dynamic Range, SFDR	$f_{IN} = 4.43MHz$	-	62	-	dB
Analog Input Bandwidth (-3dB)		-	18	-	MHz
TRANSFER FUNCTION					
Differential Linearity Error, DNL	(Note 7)	-	±0.4	-	LSB
Integral Linearity Error, INL	(Note 7)	-	±0.75	-	LSB
EFFECTIVE NUMBER OF BITS					
ENOB					
HI5714/4 ($f_{CLK} = 40MHz$)	$f_{IN} = 4.43MHz$	-	7.65	-	Bits
	$f_{IN} = 7.5MHz$	-	7.5	-	Bits
HI5714/7 ($f_{CLK} = 75MHz$)	$f_{IN} = 4.43MHz$	-	7.4	-	Bits
	$f_{IN} = 7.5MHz$	-	7.15	-	Bits
	$f_{IN} = 10MHz$	-	6.8	-	Bits
Bit Error Rate, BER	(Note 8)	-	10^{-11}	-	Times/ Sample
TIMING ($f_{CLK} = 75MHz$) See Figures 1, 2					
Sampling Delay, t_{SD}		-	-	2	ns
Output Hold Time, t_{HD}		5	-	-	ns
Output Delay Time, t_D	HI5714/4/7	-	10	13	ns
Output Enable Delay, t_{PZH}	Enable to High	-	14.6	-	ns
Output Enable Delay, t_{PZL}	Enable to Low	-	17.8	-	ns
Output Disable Delay, t_{PHZ}	Disable from High	-	5.3	-	ns
Output Disable Delay, t_{PLZ}	Disable from Low	-	6.7	-	ns
Aperture Jitter, t_{AJ}		-	50	-	ps

Electrical Specifications $V_{CCA} = V_{CCD} = V_{CCO} = +5V$; $V_{RB} = 1.3V$; $V_{RT} = 3.6V$; $T_A = 25^oC$, Unless Otherwise Specified **(Continued)**

PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNITS
POWER SUPPLY CHARACTERISTICS					
Analog Power Supply Range, V_{CCA}		4.75	5.0	5.25	V
Digital Power Supply Range, V_{CCD}		4.75	5.0	5.25	V
Output Power Supply Range, V_{CCO}		4.75	5.0	5.25	V
Total Supply Current		-	65	75	mA
Supply Current, I_{CCA}		-	30	-	mA
Supply Current, I_{CCD}		-	26	-	mA
Supply Current, I_{CCO}		-	9	-	mA
Power Dissipation		-	325	375	mW

NOTES:

2. Dissipation rating assumes device is mounted with all leads soldered to printed circuit board.
3. The supply voltages V_{CCA} and V_{CCD} may have any value between -0.3V and +6V as long as the difference V_{CCA} - V_{CCD} lies between -0.3V and +0.3V.
4. In addition to a good layout of the digital and analog ground, it is recommended that the rise and fall times of the clock not be less than 1ns.
5. Analog input voltages producing code 00 up to and including FF. V_{OB} (Bottom Offset Voltage) is the difference between the analog input which produces data equal to 00 and the Bottom Reference Voltage (V_{RB}). V_{OBTC} (Bottom Offset Voltage Temperature Coefficient) is the variation of V_{OB} with temperature. V_{OT} (Top Offset Voltage) is the difference between the Top Reference Voltage (V_{RT}) and the analog input which produces data output equal to FF. V_{OTTC} (Top Offset Voltage Temperature Coefficient) is the variation of V_{OT} with temperature.
6. Input is standard 5 step video test signal. A 12-bit R reconstruct DAC and VM700 are used for measurement.
7. Full scale sinewave, $f_{IN} = 4.43MHz$.
8. $f_{CLK} = 75MHz$, $f_{IN} = 4.43MHz$, $V_{IN} = \pm 8$ LSB at code 128, 50% Clock duty cycle.
9. Parameter is guaranteed by design, not production tested.

Timing Waveforms

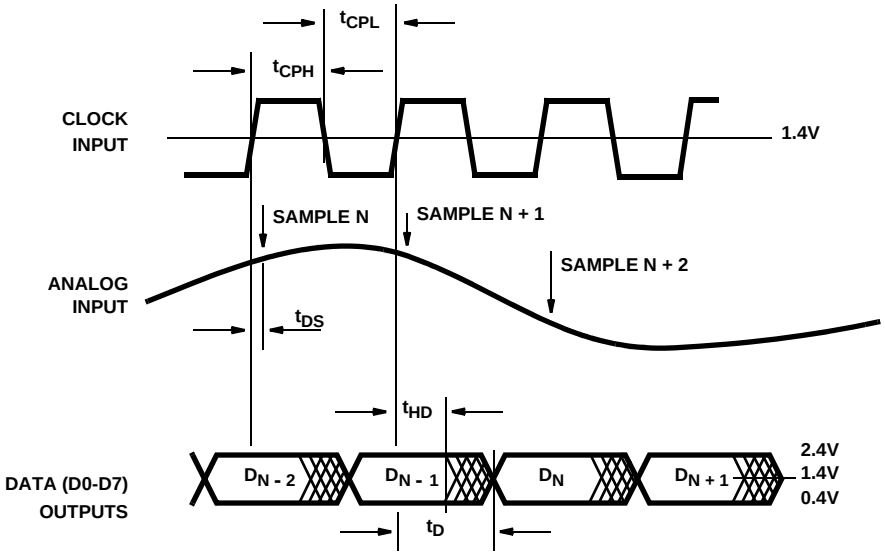


FIGURE 1. INPUT-TO-OUTPUT TIMING

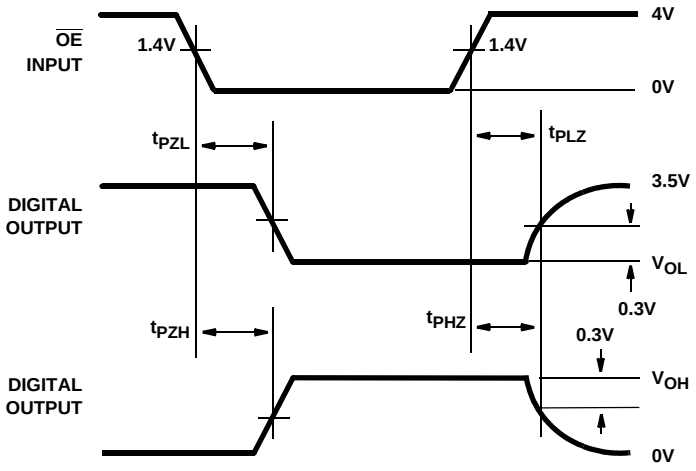


FIGURE 2. THREE-STATE TIMING CIRCUIT

Typical Performance Curves

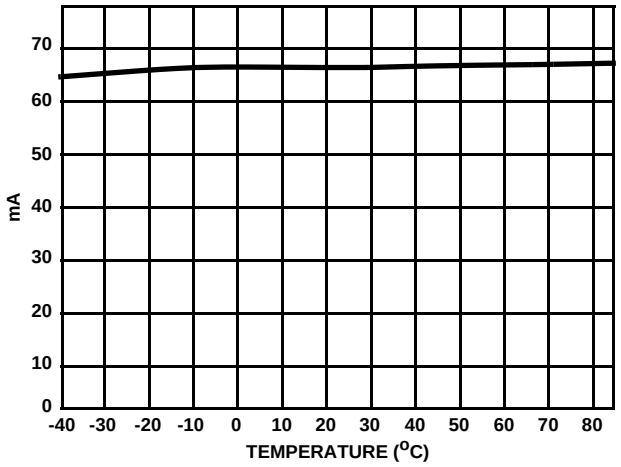


FIGURE 3. TOTAL I_{CC} vs TEMPERATURE

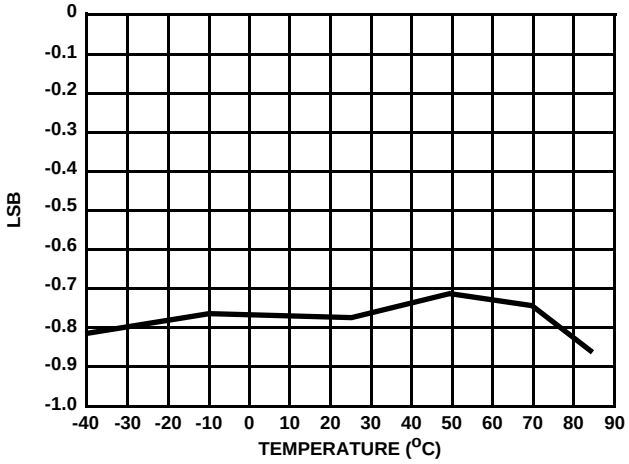


FIGURE 4. INTEGRAL LINEARITY ERROR vs TEMPERATURE

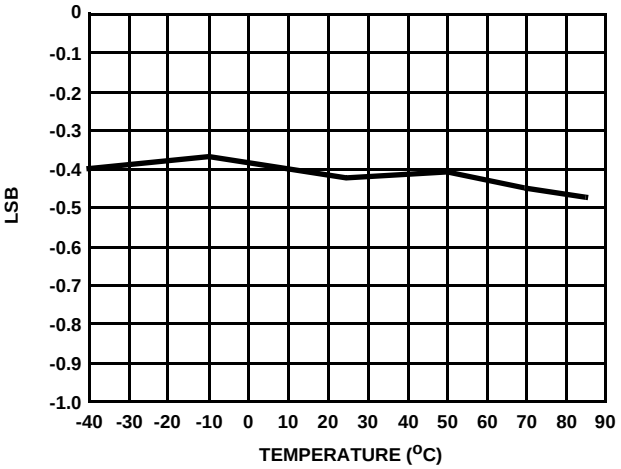


FIGURE 5. DIFFERENTIAL LINEARITY ERROR vs TEMPERATURE

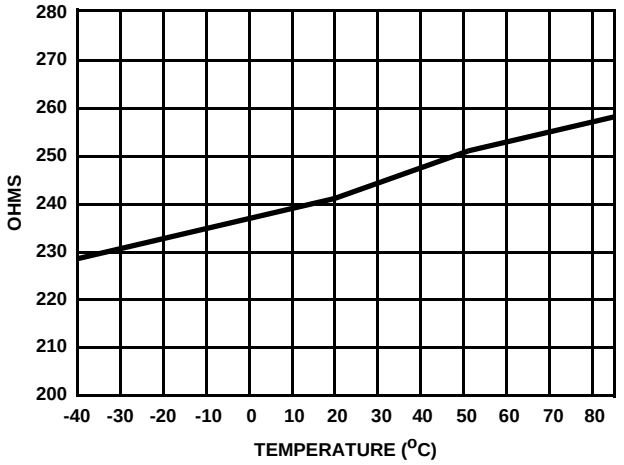


FIGURE 6. REFERENCE RESISTANCE vs TEMPERATURE

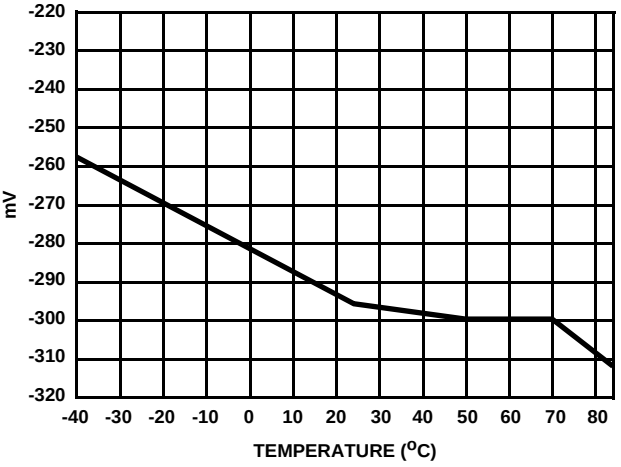


FIGURE 7. V_{OT} vs TEMPERATURE

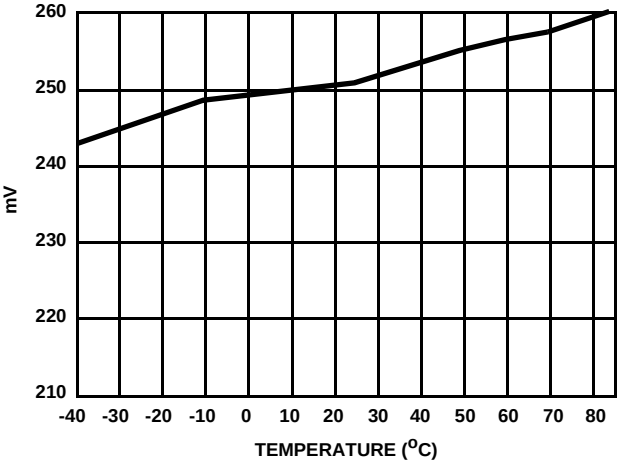


FIGURE 8. V_{OB} vs TEMPERATURE

Pin Descriptions

PIN NUMBER	SYMBOL	DESCRIPTION
1, 2, 12-15, 23, 24	D0 to D7	Digital Outputs, D0 (LSB) to D7 (MSB).
4	V_{RB}	Bottom Reference Voltage Input. Range: 1.2V to 1.6V.
6	AGND	Analog Ground.
7	V_{CCA}	Analog +5V.
8	V_{IN}	Analog Input.
9	V_{RT}	Top Reference Voltage Input. Range: 3.5V to 3.9V.
11	O/UF	Underflow/Overflow Digital Output. Goes high if the analog input goes above or below the reference (V_{RB}, V_{RT}) minus the offset.
16	CLK	Clock Input.
17	DGND	Digital GND.
18	V_{CCD}	Digital +5V.
19, 21	V_{CCO1}, V_{CCO2}	Digital +5V for Digital Output Stage.
20	OGND	Digital Ground for Digital Output Stage.
22	$\overline{OE}$	Output Enable High: Digital outputs are three-stated. Low: Digital outputs are active.

TABLE 1. A/D CODE TABLE

CODE DESCRIPTION	(NOTE 1) INPUT VOLTAGE V_{RT} = 3.6V V_{RB} = 1.3V	O/UF	BINARY OUTPUT CODE							
			D7	D6	D5	D4	D3	D2	D1	D0
Underflow	<1.555V	1	0	0	0	0	0	0	0	0
0	1.555V	0	0	0	0	0	0	0	0	0
1	-	0	-	-	-	-	-	-	-	-
-	-	0	-	-	-	-	-	-	-	-
-	-	0	-	-	-	-	-	-	-	-
254	-	0	1	1	1	1	1	1	1	0
255	3.300V	0	1	1	1	1	1	1	1	1
Overflow	>3.300V	1	1	1	1	1	1	1	1	1

NOTE:

10. The voltages listed above represent the ideal transition of each output code shown as a function of the reference voltage, including the typical reference offset voltages.

TABLE 2. MODE SELECTION

$\overline{OE}$	D7 to D0	O/UF
1	High Impedance	High Impedance
0	Active: Binary	Active

Detailed Description

Theory of Operation

The HI5714 design utilizes a folding and interpolating architecture. This architecture reduces the number of comparators, reference taps, and latches, thereby reducing power requirements, die size and cost.

A folding A/D converter operates basically like a 2 step subranging converter by using 2 lower resolution converters to do a course and subranged fine conversion. A more complete description is given in the application note “Using the HI5714 Evaluation Module” (AN9517).

Reference Input, V_{RT} and V_{RB}

The HI5714 requires an external reference to be connected to pins 4 and 9, V_{RB} and V_{RT}.

It is recommended that adequate high frequency decoupling be provided at the reference input pin in order to minimize overall converter noise. A 0.1µF and a 1nF capacitor as close as possible to the reference pins work well.

V_{RT} must be kept within the range of 3.5V to 3.9V and V_{RB} within 1.2V to 1.6V. If the reference voltages go outside their respective ranges, the input folding amplifiers may saturate giving erroneous digital data. The range for (V_{RT} - V_{RB}) is 1.9V to 2.7V, which defines the analog input range.

Digital Control and Clock Requirements

The HI5714 provides a standard high-speed interface to external TTL logic families.

The outputs can be three-stated by setting the $\overline{OE}$ input (pin 22) high.

The clock input operates at standard TTL levels as well as a low level sine wave around the threshold level. The HI5714 can operate with clock frequencies from DC to 75MHz. The clock duty cycle should be 50% ±10% to ensure rated performance. Duty cycle variation, within the specified range, has little effect on performance. Due to the clock speed it is important to remember that clock jitter will affect the quality of the digital output data.

The clock can be stopped at any time and restarted at a later time. Once restarted the digital data will be valid at the second rising edge of the clock plus the data delay time.

Digital Outputs and O/UF Output

The digital outputs are standard TTL type outputs. The HI5714 can drive 1 to 3 TTL inputs depending on the input current requirements.

Should the analog input exceed the top or bottom reference the over/underflow output (pin 11) will go high. Should the analog input exceed the top reference voltage, V_{RT}, the digital outputs will remain at all 1s until the analog input goes below V_{RT}. Also, should the analog input go below the bottom reference voltage, V_{RB}, the digital outputs will remain at all 0s until the analog input goes above V_{RT}.

Analog Input

The analog input will accept a voltage within the reference voltage levels, V_{RB} and V_{RT}, minus some offset. The offset is specified in the Electrical Specifications table.

The analog input is relatively high impedance (10kΩ) but should be driven from a low impedance source. The input capacitance is low (14pF) and there is little kickback from the input, so a series resistance is not necessary but it may help to prevent the driving amplifier from oscillating.

The input bandwidth is typically 18MHz. Exceeding 18MHz will result in sparkle at the digital outputs. The bandwidth remains constant at clock rates up to 75MHz.

Supply and Ground Considerations

In order to keep digital noise out of the analog signal path, the HI5714 has separate analog and digital supply and ground pins. The part should be mounted on a board that provides separate low impedance connections for the analog and digital supplies and grounds.

The analog and digital grounds should be tied together at one point near the HI5714. The grounds can be connected directly, through an inductor (ferrite bead), or a low valued resistor. DGND and AGND can be tied together. To help minimize noise, tie pin 5 (NC) to AGND and pins 3 (NC) and 10 (NC) to DGND.

For best performance, the supplies to the HI5714 should be driven by clean, linear regulated supplies. The board should also have good high frequency leaded decoupling capacitors mounted as close as possible to the converter. Capacitor leads must be kept as short as possible (less than $^1/_2$ inch total length). A 0.1µF and a 1nF capacitor as close as possible to the pin works well. Chip capacitors will provide better high frequency decoupling but leaded capacitors appear to be adequate.

If the part is to be powered by a single supply, then the analog supply pins should be isolated by ferrite beads from the digital supply pins. This should help minimize noise on the analog power pins.

Refer to Application Note AN9214, “Using Intersil High Speed A/D Converters”, for additional considerations when using high speed converters.

Increased Accuracy

Further calibration of the ADC can be done to increase absolute level accuracy. First, a precision voltage equal to the ideal VIN_{-FS} + 0.5 LSB is applied at V_{IN}. Adjust V_{RB} until the 0 to 1 transition occurs on the digital output. Next, a voltage equal to the ideal VIN_{+FS} - 1.5 LSB is applied at V_{IN}. V_{RT} is then adjusted until the 254 to 255 transition occurs on the digital output.

Applications

Figures 9 and 10 show two possible circuit configurations, AC coupled with a DC restore circuit and DC coupled with a DC offset amplifier.

Due to the high clock rate, FCT (TTL/CMOS) or FAST (TTL) glue logic should be used. FCT logic will tend to have large overshoots if not loaded. Long traces (>2 or 3 inches) should be terminated to maintain signal integrity.

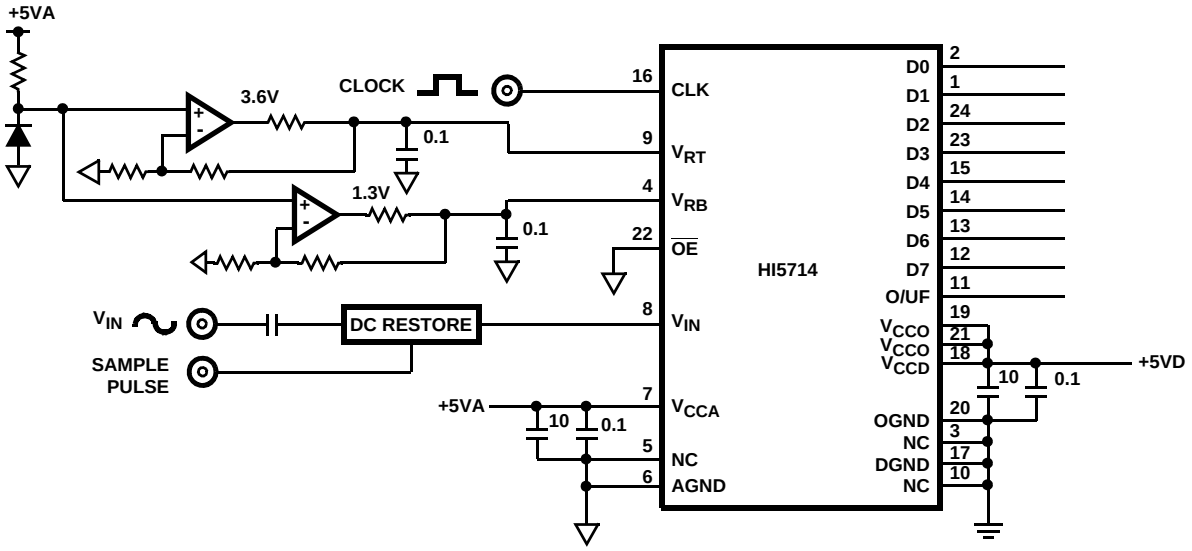


FIGURE 9. TYPICAL AC COUPLED INPUT WITH DC RESTORE

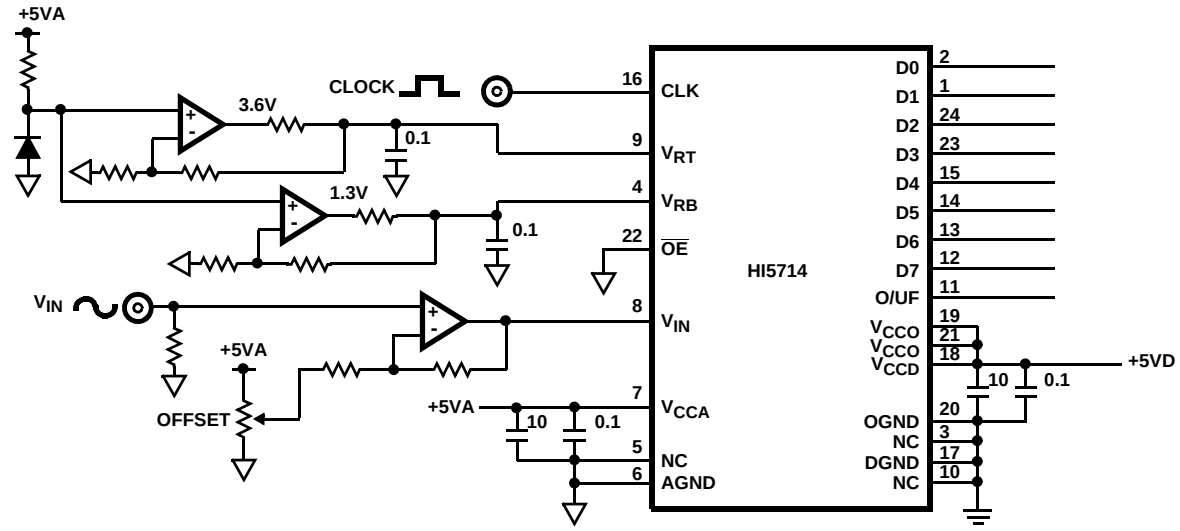


FIGURE 10. TYPICAL DC COUPLED INPUT

HA5020 (Single)	HI5714 (8-Bit)	HSP9501	HI1171 (8-Bit)	HA5020 (Single)
HA5022 (Dual)		HSP48410	CA3338 (8-Bit)	HA2842 (Single)
HA5024 (Quad)		HSP48908	HI5721 (10-Bit)	HFA1115 (Single)
HA5013 (Triple)		HSP48901	HI3050 (10-Bit)	HFA1212 (Dual)
HFA1105 (Single)		HSP48212		HFA1412 (Quad)
HFA1205 (Dual)		HSP43881		
HFA1405 (Quad)		HSP43168		

HSP9501: Programmable Data Buffer
HSP48410: Histogrammer/accumulating Buffer, 10-Bit Pixel Resolution, 4K x 4K Frame Size
HSP48908: 2-D Convolver, 3 x 3 Kernal Convolution, 8-Bit
HSP48901: 3 x 3 Image Filter, 30MHz, 8-Bit
HSP48212: Video Mixer
HSP43881: Digital Filter, 30MHz, 1-D and 2-D Fir Filters
HSP43168: Dual Fir Filter, 10-Bit, 33/45MHz

CMOS Logic Available in FCT

FIGURE 11. 8-BIT VIDEO COMPONENTS

Timing Definitions

Aperture Delay: Aperture delay is the time delay between the external sample command (the rising edge of the clock) and the time at which the signal is actually sampled. This delay is due to internal clock path propagation delays.

Aperture Jitter: This is the RMS variation in the aperture delay due to variation of internal clock path delays.

Data Latency

After the analog sample is taken, the data on the bus is output at the next rising edge of the clock. This is due to the output latch of the converter. This delay is specified as the data latency. After the data latency time, the data representing each succeeding sample is output at the following clock pulse. The digital data lags the analog input by 1 cycle.

Static Performance Definitions

Offset Error and Full-Scale Error use a measured value of the external voltage reference to determine the ideal plus and minus full-scale values. The results are all displayed in LSBs.

Bottom Offset Voltage (V_{OB})

The first code transition should occur at a level 0.5 LSB above the negative full-scale. Bottom offset voltage is defined as the deviation of the actual code transition from this point.

Top Offset Voltage (V_{OT})

The last code transition should occur for a analog input that is 1.5 LSBs below positive full-scale. Top Offset Voltage is defined as the deviation of the actual code transition from this point.

Differential Linearity Error (DNL)

DNL is the worst case deviation of a code width from the ideal value of 1 LSB. The converter is guaranteed to have no missing codes.

Integral Linearity Error (INL)

INL is the worst case deviation of a code center from a best fit straight line calculated from the measured data.

Dynamic Performance Definitions

Fast Fourier Transform (FFT) techniques are used to evaluate the dynamic performance of the HI5714. A low distortion sine wave is applied to the input, it is sampled, and the output is stored in RAM. The data is then transformed into the frequency domain with a 2048 point FFT and analyzed to evaluate the dynamic performance of the A/D. The sine wave input to the part is 0.5dB down from full scale for these tests. The distortion numbers are quoted in dBc (decibels with respect to carrier) and **DO NOT** include any correction factors for normalizing to full scale.

Signal-to-Noise Ratio (SNR)

SNR is the measured RMS signal to RMS noise at a specified input and sampling frequency. The noise is the RMS sum of all of the spectral components except the fundamental and the first five harmonics.

Signal-to-Noise + Distortion Ratio (SINAD)

SINAD is the measured RMS signal to RMS sum of all other spectral components below the Nyquist frequency excluding DC.

Effective Number Of Bits (ENOB)

The effective number of bits (ENOB) is derived from the SINAD data. ENOB is calculated from:

ENOB = (SINAD - 1.76) / 6.02

2nd and 3rd Harmonic Distortion

This is the ratio of the RMS value of the 2nd and 3rd harmonic component respectively to the RMS value of the measured input signal.

Full Power Input Bandwidth

Full power bandwidth is the frequency at which the amplitude of the digitally reconstructed output has decreased 3dB below the amplitude of the input sine wave. The input sine wave has a peak-to-peak amplitude equal to the difference between the top reference voltage input and the bottom reference voltage input. The bandwidth given is measured at the specified sampling frequency.

Die Characteristics

DIE DIMENSIONS:

134 mils x 134 mils x 19 mils ±1 mil

METALLIZATION:

Type: AlSiCu
Thickness: M1 - 8kÅ, M2 - 17kÅ

SUBSTRATE POTENTIAL (POWERED UP):

GND (0.0V)

PASSIVATION:

Type: Sandwich Passivation* Undoped Silicon Glass (USG) + Nitride
Thickness: USG - 8kÅ, Nitride - 4.2kÅ
Total 12.2kÅ + 2kÅ

WORST CASE CURRENT DENSITY:

1.6×10^4 A/cm^2

TRANSISTOR COUNT:

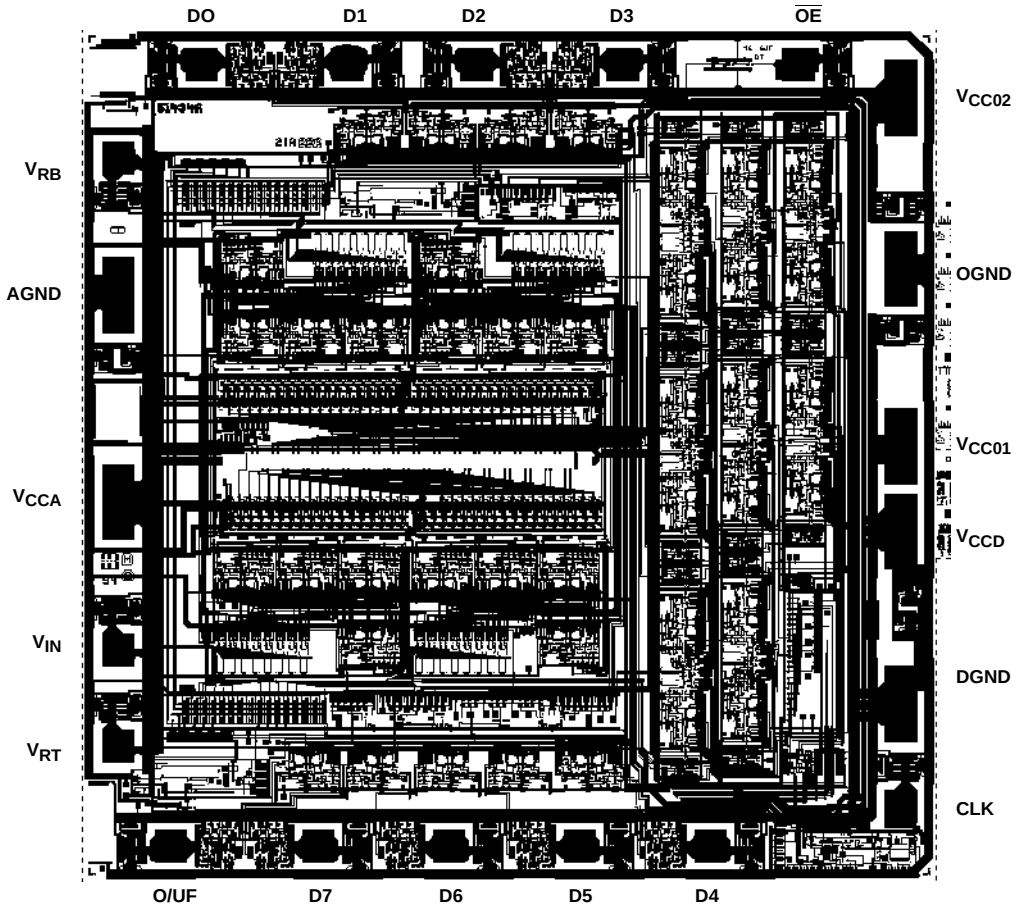
3714

DIE ATTACH:

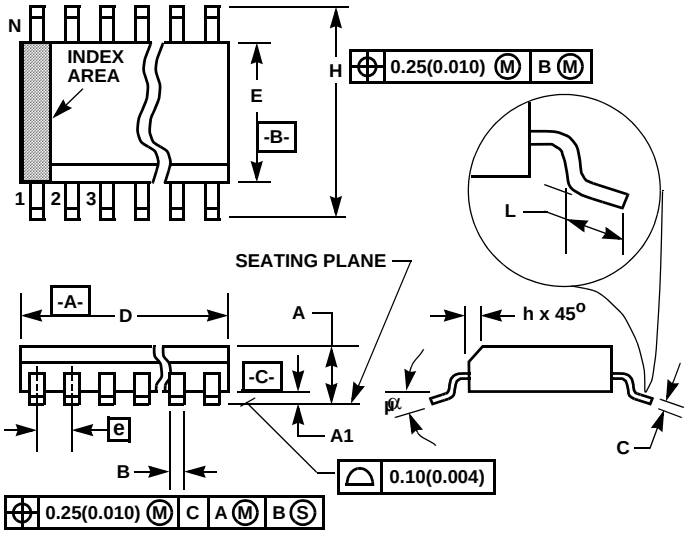
Silver Filled Epoxy

Metallization Mask Layout

HI5714



Small Outline Plastic Packages (SOIC)



NOTES:

1. Symbols are defined in the “MO Series Symbol List” in Section 2.2 of Publication Number 95.
2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
3. Dimension “D” does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.15mm (0.006 inch) per side.
4. Dimension “E” does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.25mm (0.010 inch) per side.
5. The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
6. “L” is the length of terminal for soldering to a substrate.
7. “N” is the number of terminal positions.
8. Terminal numbers are shown for reference only.
9. The lead width “B”, as measured 0.36mm (0.014 inch) or greater above the seating plane, shall not exceed a maximum value of 0.61mm (0.024 inch)
10. Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact.

M24.3 (JEDEC MS-013-AD ISSUE C)
24 LEAD WIDE BODY SMALL OUTLINE PLASTIC PACKAGE

SYMBOL	INCHES		MILLIMETERS		NOTES
	MIN	MAX	MIN	MAX	
A	0.0926	0.1043	2.35	2.65	-
A1	0.0040	0.0118	0.10	0.30	-
B	0.013	0.020	0.33	0.51	9
C	0.0091	0.0125	0.23	0.32	-
D	0.5985	0.6141	15.20	15.60	3
E	0.2914	0.2992	7.40	7.60	4
e	0.05 BSC		1.27 BSC		-
H	0.394	0.419	10.00	10.65	-
h	0.010	0.029	0.25	0.75	5
L	0.016	0.050	0.40	1.27	6
N	24		24		7
α	0^o	8^o	0^o	8^o	-

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