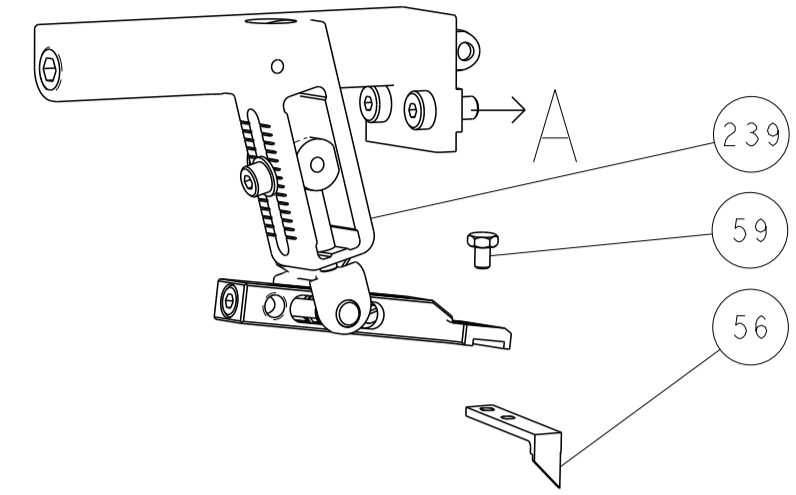
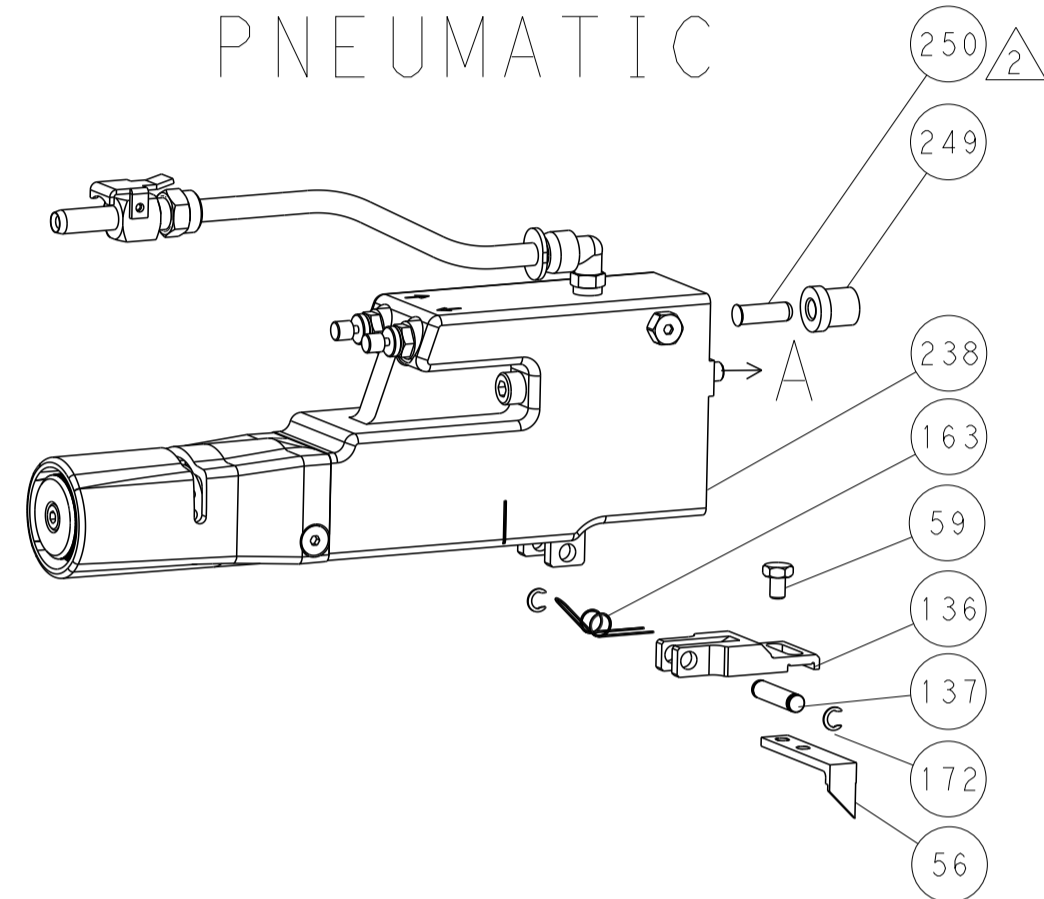


LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

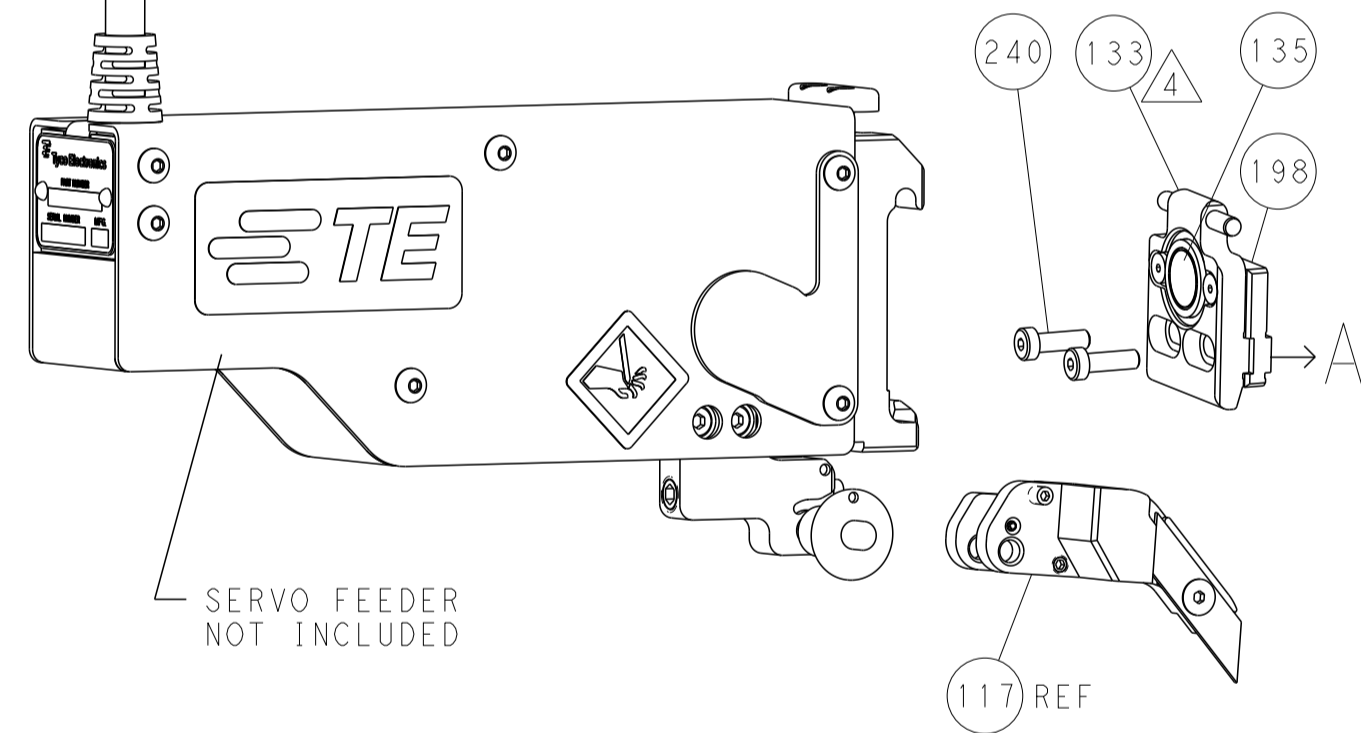
FEED TYPE MECHANICAL



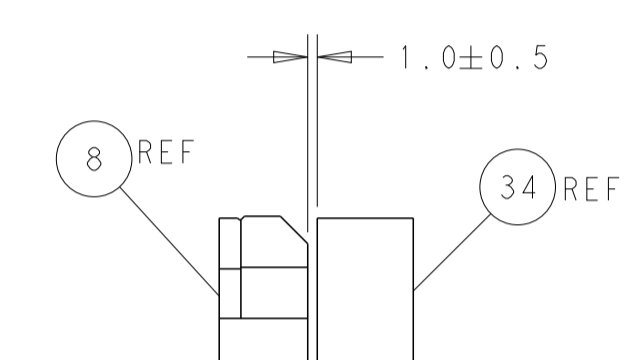
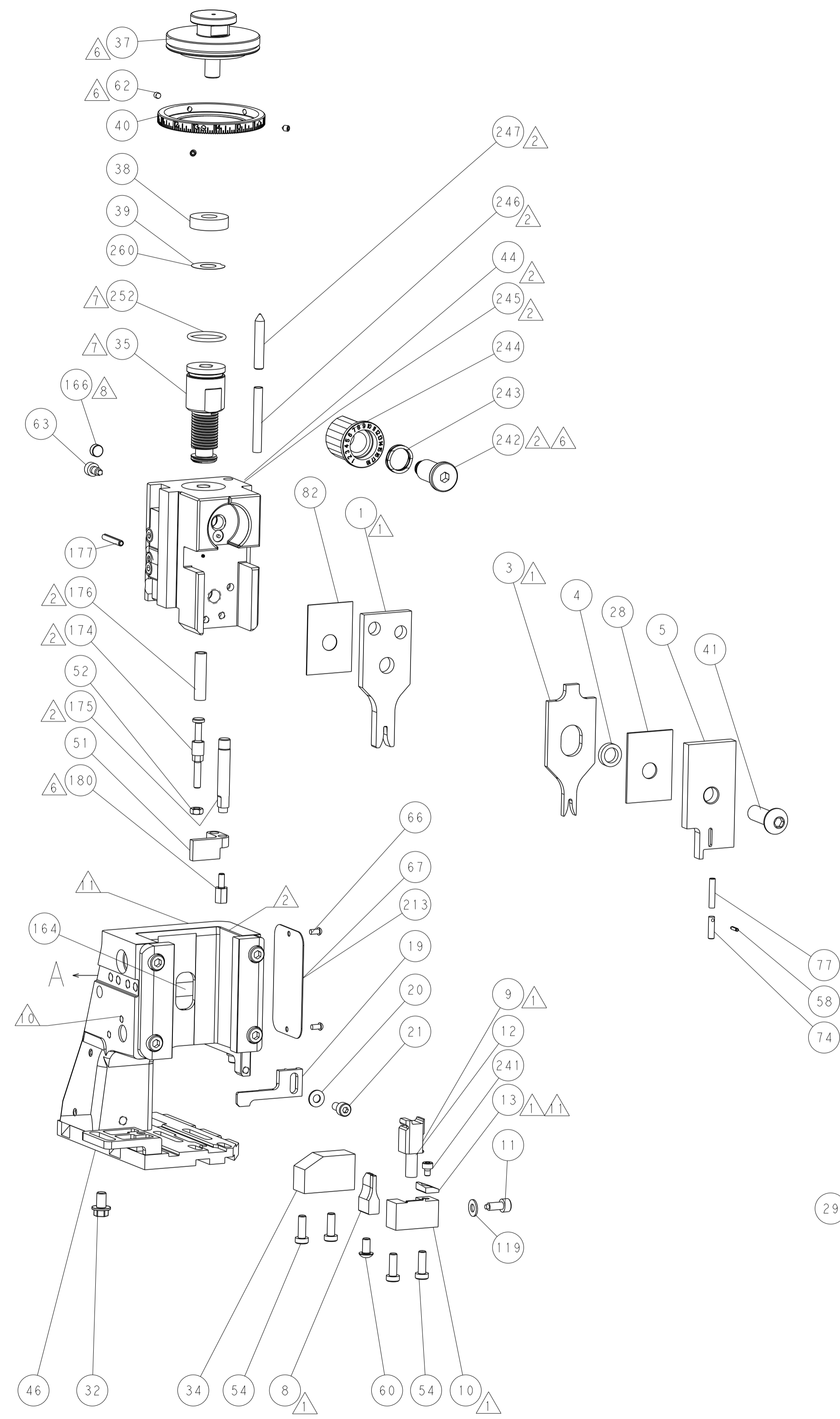
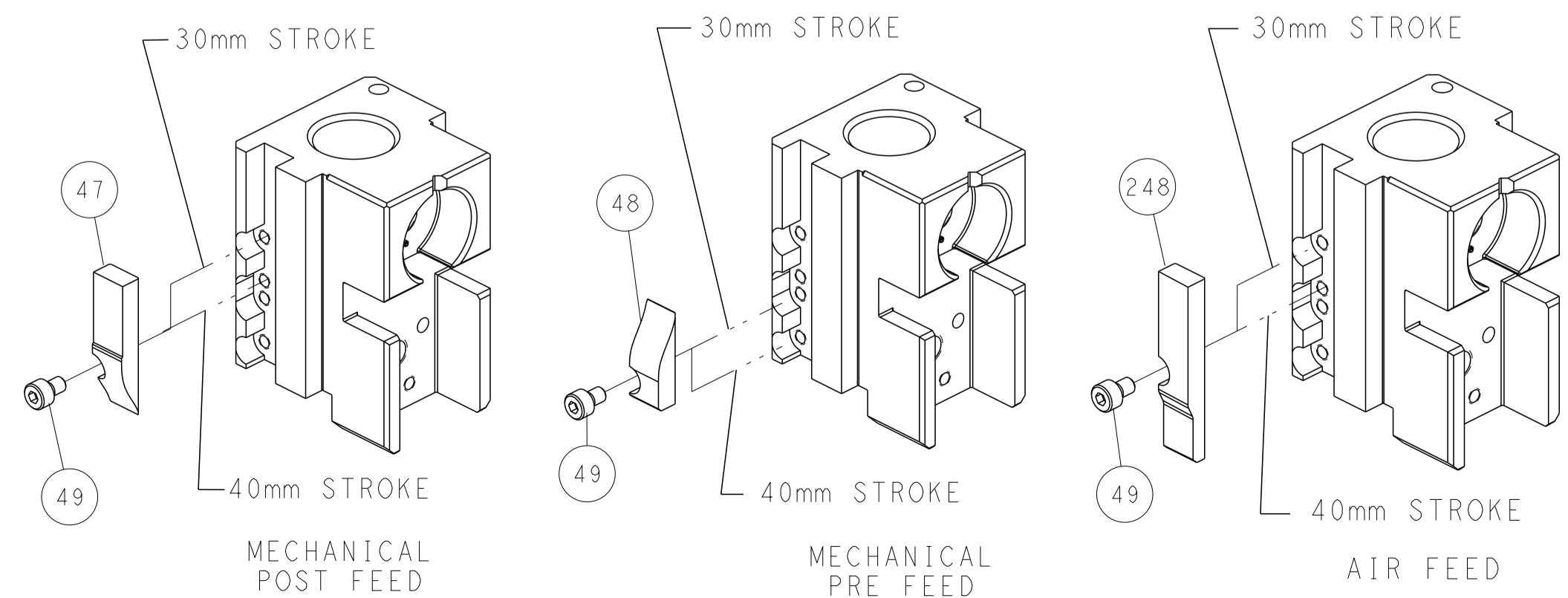
PNEUMATIC



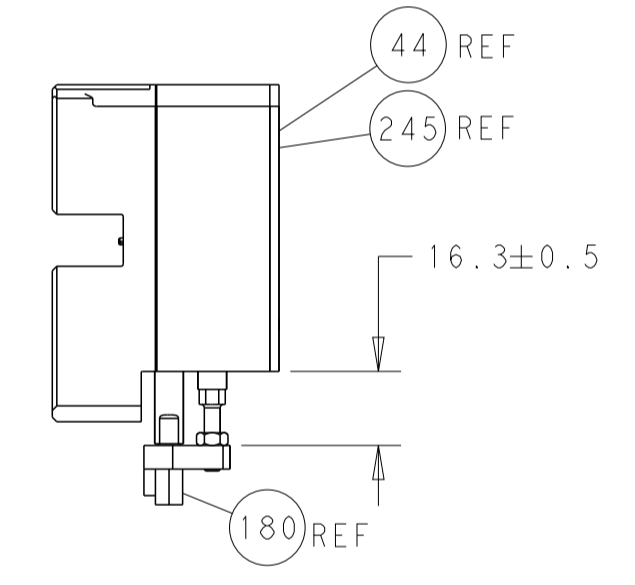
SERVO LATCH PLATE



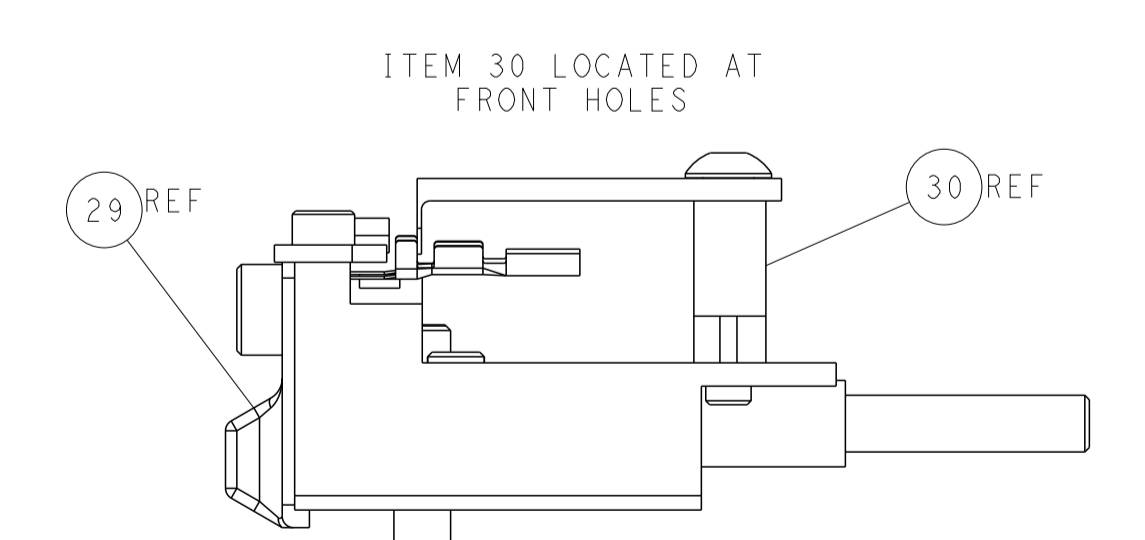
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: ZHANG 20NOV2012		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	Harrisburg, PA 17105-3608	
MATERIAL:		FINISH:		NAME: Ocean Side Feed Applicator		RESTRICTED TO:	
-		-		SIZE: A1		CAGE CODE: 00779	
-		-		DRAWING NO: 2151836		SCALE: 1:2	
-		-		SHEET: 2 OF 4		REV: B	

APPLICATOR STYLE CONVERSION CHART. Table with columns for CONVERT TO, PART NUMBERS REQUIRED, PNEUMATIC FEED, SERVO LATCH PLATE, SMART APPLICATOR, MECHANICAL FEED, SERVO LATCH PLATE, SMART APPLICATOR, MECHANICAL FEED, PNEUMATIC FEED.

APPLICATOR DATA. Table with columns for CRIMP, WIRE, INSUL, APPLICATOR INSTRUCTIONS.

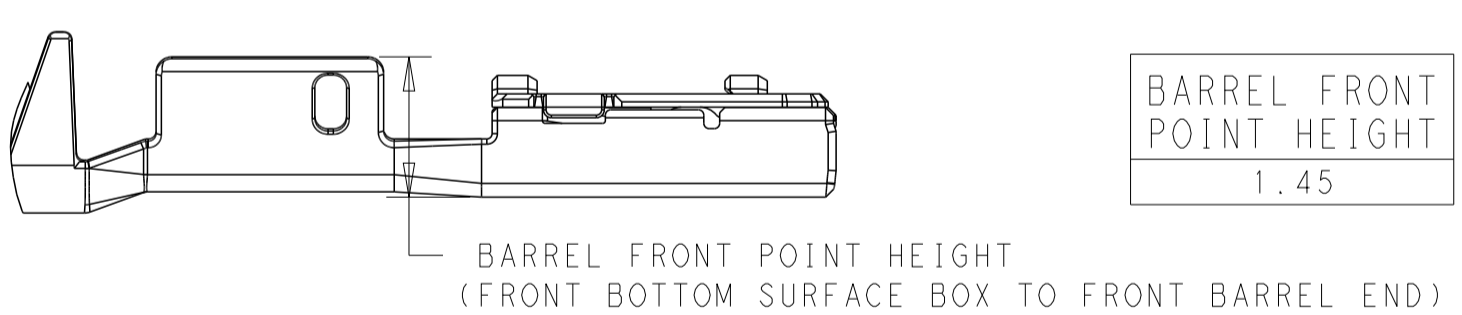
TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION. Terminal name: RECEPTACLE CONTACT, Au, SEALED TYPE, 1.0 SERIES. WIRE STRIP LENGTH, INSULATION DIAMETER RANGE.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION. Terminal name: RECEPTACLE CONTACT, Sn, SEALED TYPE, 1.0 SERIES. WIRE STRIP LENGTH, INSULATION DIAMETER RANGE.

WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING. Table with 3 columns.

WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING. Table with 3 columns.

*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



THIS CRIMP PARAMETER IS PROVIDED TO MEET A CUSTOM AND UNIQUE CUSTOMER REQUIREMENT. IT HAS BEEN EVALUATED AND IS CONDITIONALLY SPECIFIED BY TE CONNECTIVITY.

Table with columns for PART NO, DESCRIPTION, ITEM NO. Rows include: FINE ADJUST HEAD ASM, PUSH ROD, AIR FEED, BUSHING, FLANGED, SPRING, COMPRESSION, CAM, SNAIL, INSULATION ADJUSTMENT, WASHER, WAVE SPRING, CREST-TO-CREST, RETAINER, INSULATION DIAL.

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

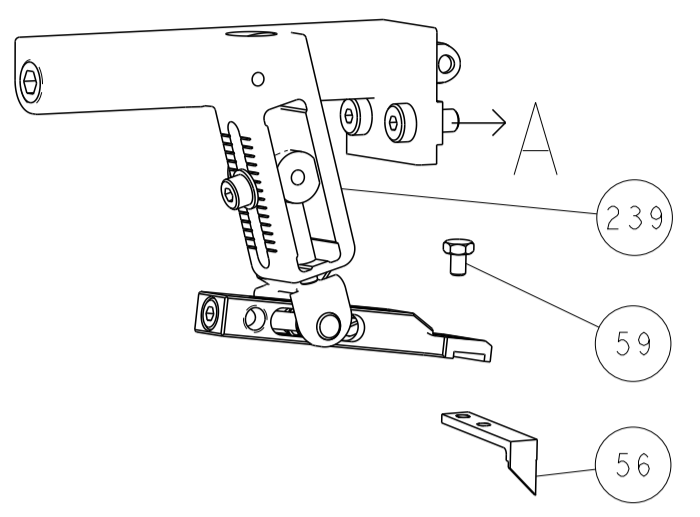
REVISIONS. Table with columns for P, LTR, DESCRIPTION, DATE, OWN, APVD. Row 1: SEE SHEET 1.

Large table with columns for P, LTR, DESCRIPTION, DATE, OWN, APVD. Lists various components like SCR, SHCS, MECHANICAL FEED ASSEMBLY, TAG, IDENTIFICATION, SPACER, FEEDER, STANDOFF, HOLD-DOWN, PIN, SLOTTED SPRING, SPRING, COMPRESSION, GUIDE PIN, HOLDDOWN, GUIDE PIN, HOLDDOWN, RING, RETAIN, EXTERN, MAGNET, COUNTER, SPRING, FEED FINGER, O-RING, FEED CAM, AIR FEED, DETENT PIN, SCR, BHSC, RAM, ASIAN STYLE, BOLT, ADJUSTMENT, PIN, RETAIN, GRVD, HOLDER, FEED FINGER, MEMORY CHIP, SERVO FEED LATCH ASM, WASHER, FLAT, FEED FINGER ASSEMBLY, ASSY, LUBRICATOR, SPACER, CRIMPER, SPRING, COMPRESSION, HOLDER, INS, DOCUMENTATION PACKAGE, TAG, IDENTIFICATION, SCREW, DRIVE, RH, LIMITER, ADJUSTMENT BOLT, SCR, SET, SOC, CONE POINT, PIN, SLOTTED SPRING, PAWL, FEED, NUT, HEX, REG, HOLDDOWN, TERMINAL, SCR, SKT HD CAP, FEED CAM, PRE FEED, SCR, BHSC, DISC, NUMBERED FA WIRE ADJUSTMENT, APPLICATOR SHIM PACK, RAM WASHER, PRECISION, SUPPORT, TERMINAL, SCR, BHSC, SCR, SKT HD CAP, WASHER, FLAT, STRIPPER, SIDE FEED, INSERT, SHEAR, SPRING, COMPRESSION, STOP, SHEAR, SHEAR HOLDER, FRONT, FLOATING SHEAR, FRONT, ANVIL, COMBINATION, WIPER, DEPRESSOR, SHEAR, BLOCK, CRIMPER SPACER, CRIMPER, INSULATION O, CRIMPER, WIRE PREMIUM, STEPPED.

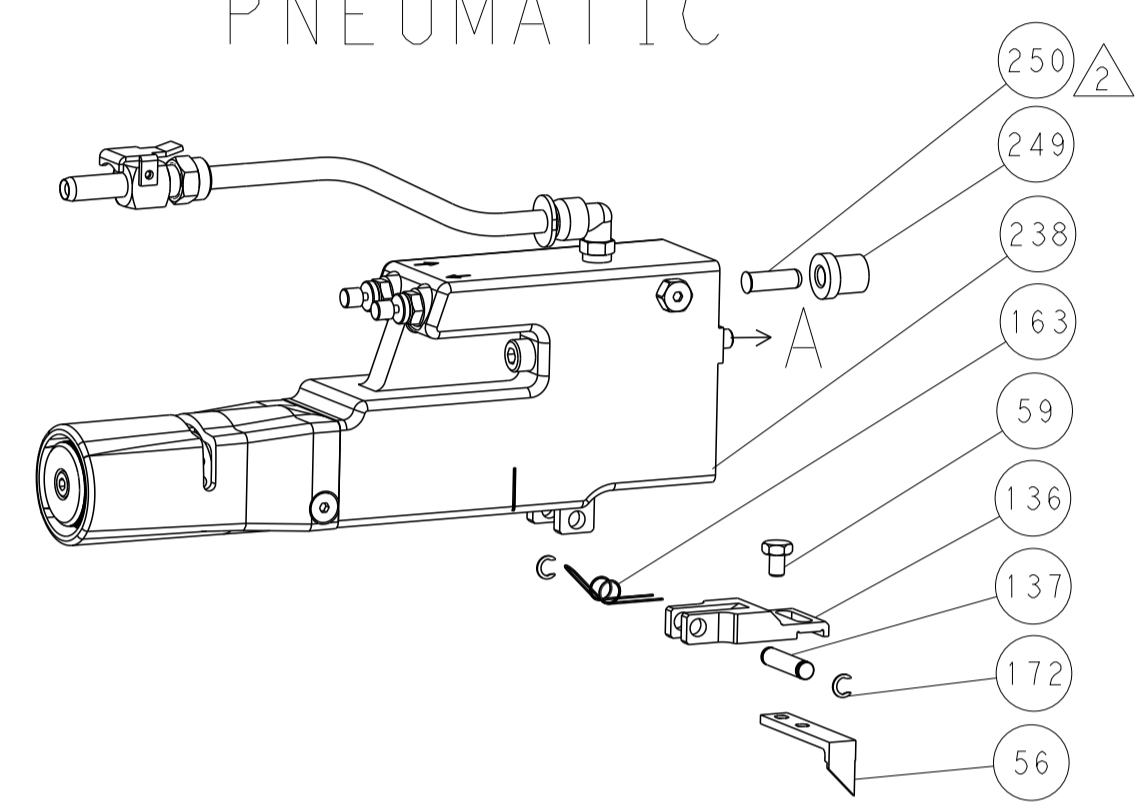
Dimensional and material specifications. Includes drawing dimensions (mm), tolerances (PLC, P, S, A, ANGLES), material, finish, weight, and customer accessible production drawing information.

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

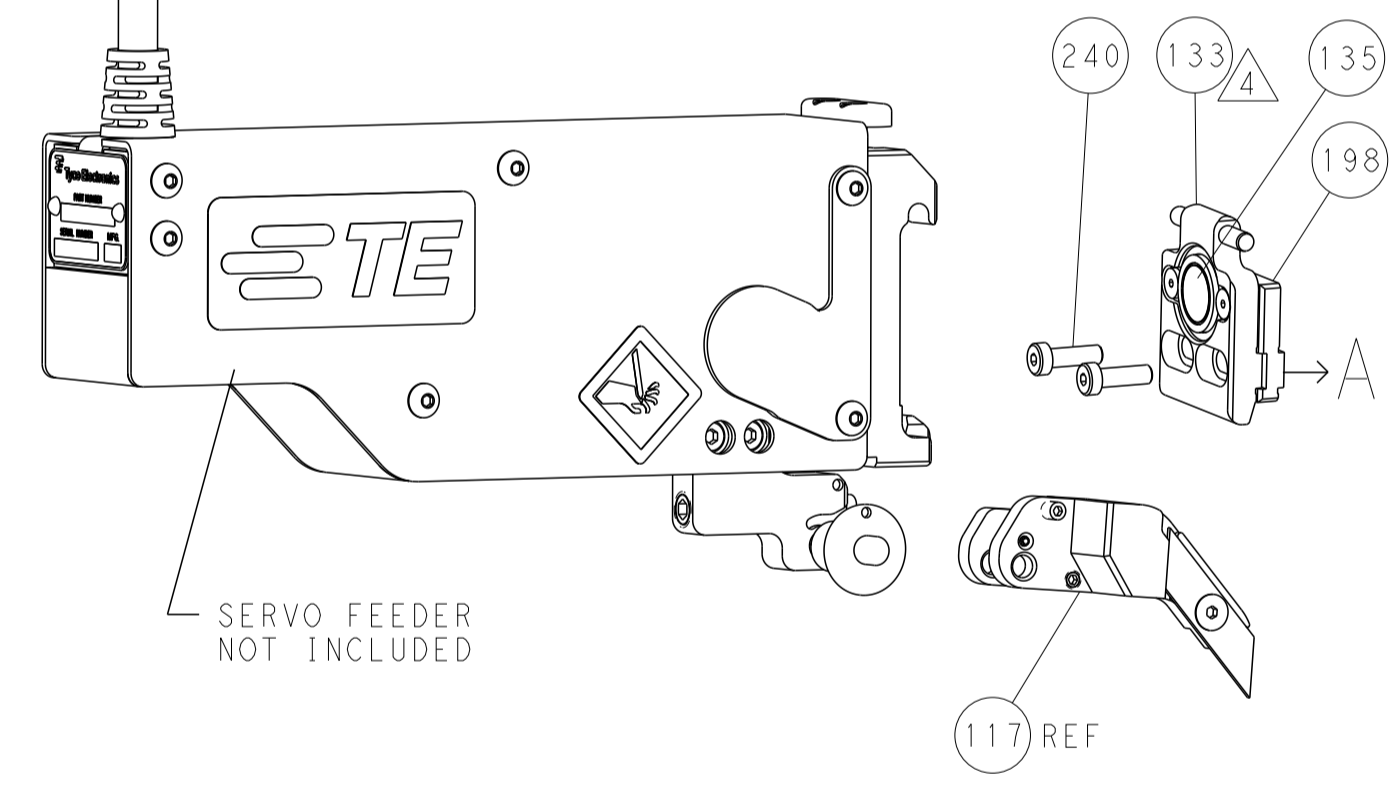
FEED TYPE MECHANICAL



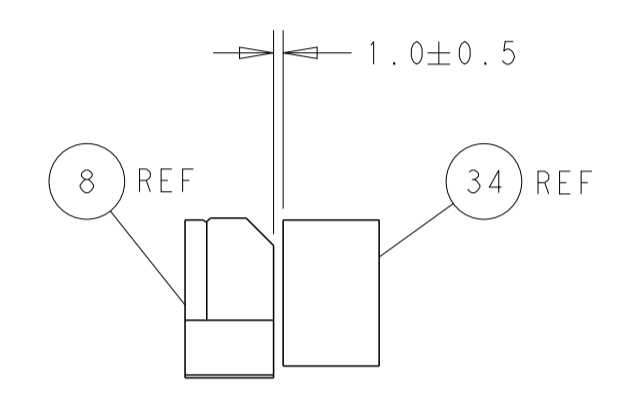
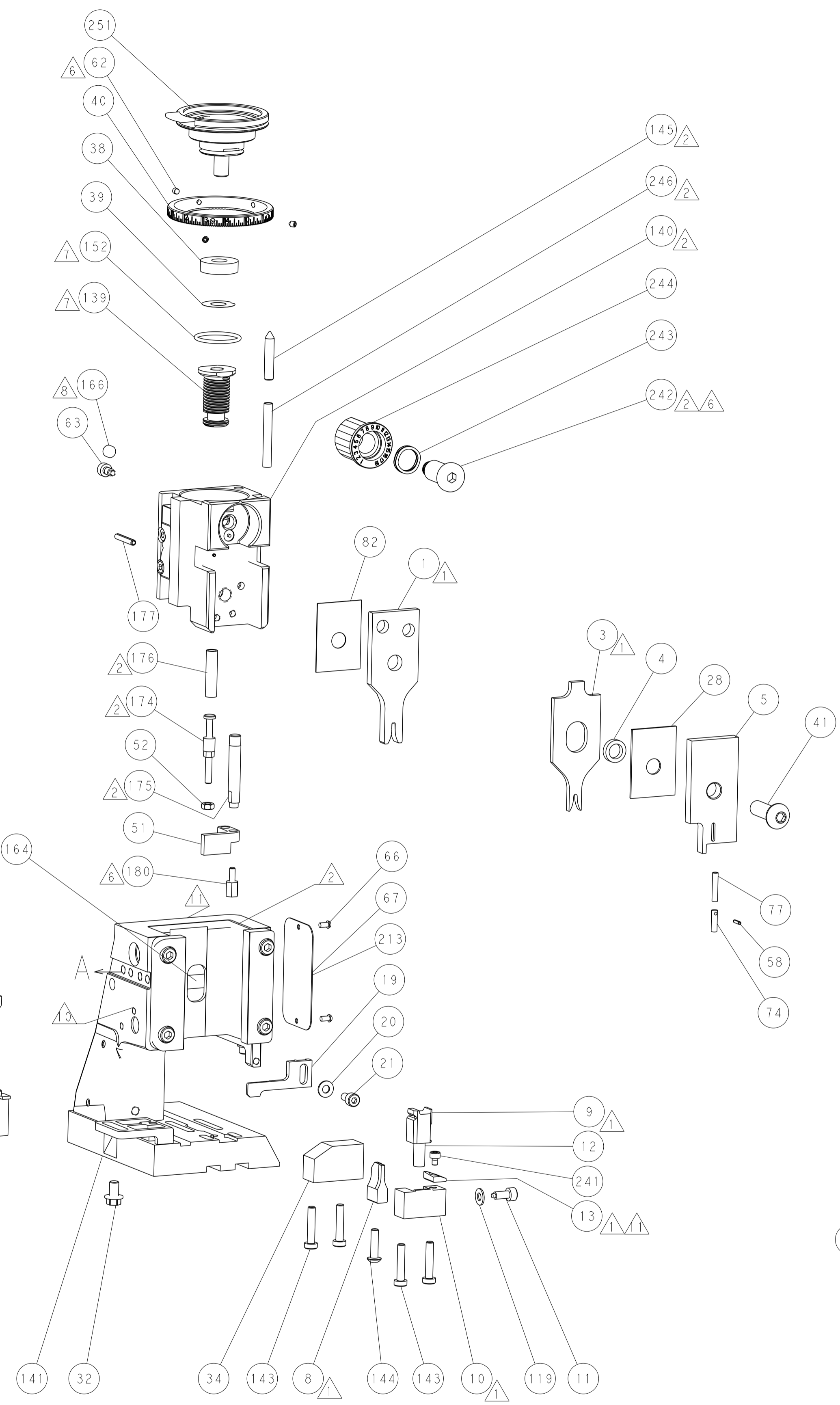
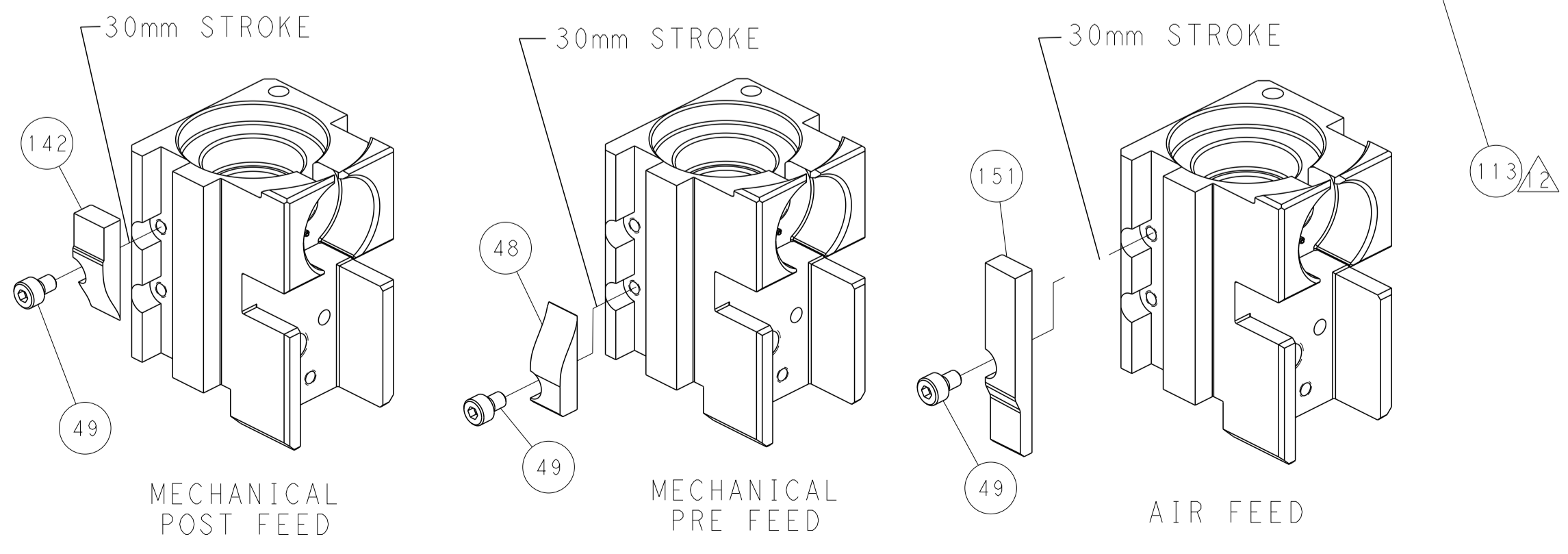
PNEUMATIC



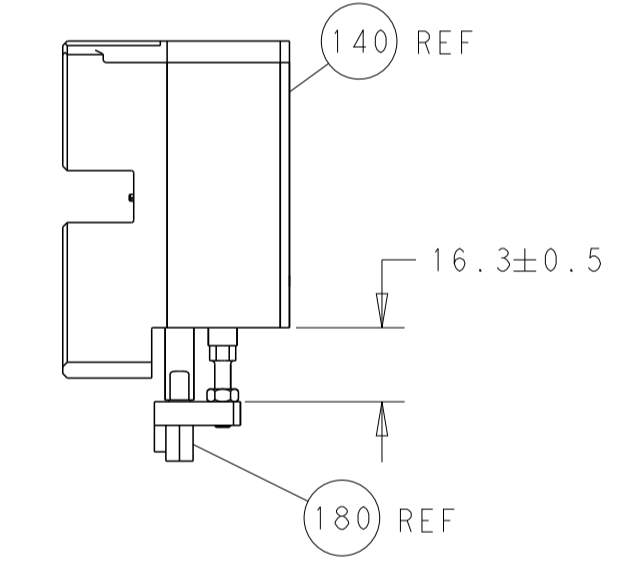
SERVO LATCH PLATE



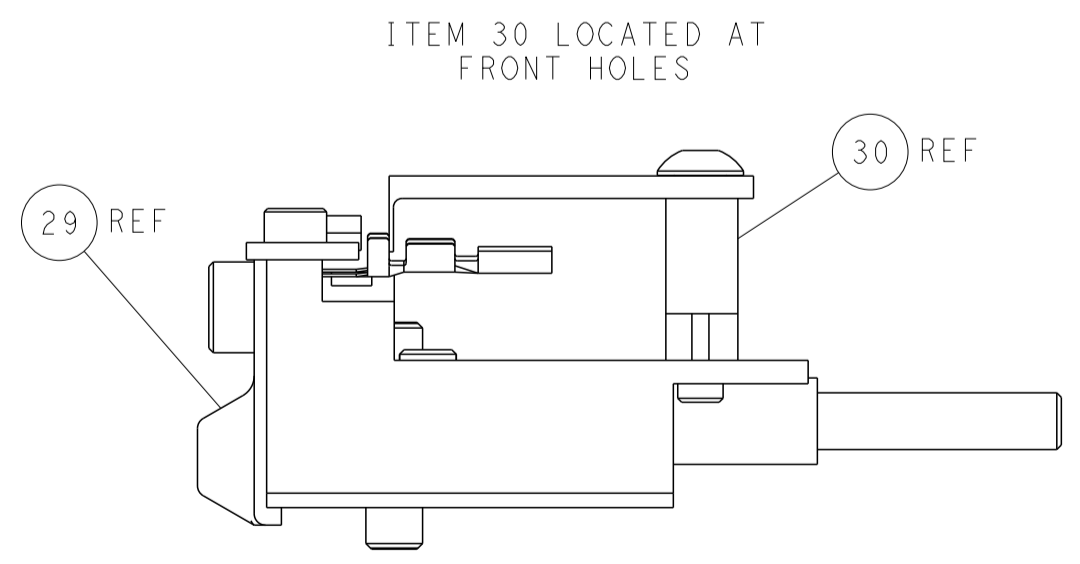
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN L. ZHANG 20NOV2012		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD S. XI 20NOV2012	Harrisburg, PA 17105-3608
MATERIAL:	FINISH:	WEIGHT:	SCALE:	SIZE:	CAGE CODE:	DRAWING NO:	RESTRICTED TO:
-	-	-	1:2	A1	00779	©=2151836	-
Customer Accessible Production Drawing				SHEET 4 OF 4 REV B			