

**Applications**

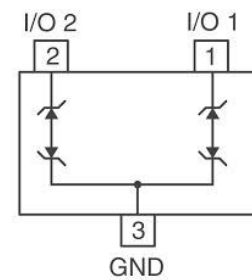
- Protection of RS-485 transceivers with extended common-mode range
- Security systems
- Automatic Teller Machines
- HFC systems
- Networks

**Feature**

- 400 watts peak pulse power( $t_p=8/20\mu s$ )
- ESD Protection:Level 4
- Low clamping voltage
- Protects two +12v to -7v lines

**IEC Compatibility**

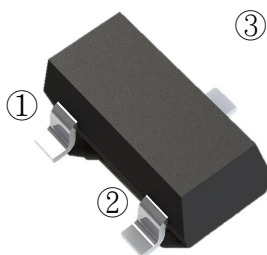
- EN61000-4
- 61000-4-2(ESD):Level4,Contact: $\pm 8kv$ ,Air: $\pm 15kv$
- 61000-4-4(EFT):40A-5/50ns
- 61000-4-5(Surge):12A,8/20us


**Mechanical Characteristics**

- Molded JEDEC Sot-23
- The Futurewafer® device will meet IEC61000-4-2(ESD)
- Flammability rating UL 94V-0
- Halogen Free

**Device Characteristics**

<b>Maximum Ratings@25 unless otherwise specified</b>			
Parameter	Symbol	Value	Units
Peak pulse power ( $t_p=8/20\mu s$ ) see fig 1.	PPP	400	Watts
Operating Temperature	TJ	-55 ~150	°C
Storage Temperature	TSTG	-55 ~150	°C



Pin	Identification
1,2	Input lines
3	Ground

## Electrical Characteristics

Parameter	Symbol	Condition	Pin 1 to 3 and 2 to 3 (12V TVS)			Pin 3 to 1 and 3 to 2 (7V TVS)			Units
			Min.	Typ.	Max.	Min.	Typ.	Max.	
Reverse Stand-off Voltage	$V_{RWM}$	Pin 3 to 1 or pin 2 to 1			12			7	V
Reverse Breakdown Voltage	$V_{BR}$	$I_Z=1mA$	13.3			7.5			V
Reverse Leakage Current	$I_R$	$V_R=V_{RWM}$			1			20	$\mu A$
Forward Voltage	$V_F$	$I_F=15mA$						1.15	V
Clamping Voltage	$V_C$	$I_{PP}=5A$ $I_{PP}=17A,$			20 26			10 12	V
Junction Capacitance	$C_{I/O-I/O}$	$V_{dc}=0V,$ $f=1MHz$			75			75	pf

## Rating and characteristic curve

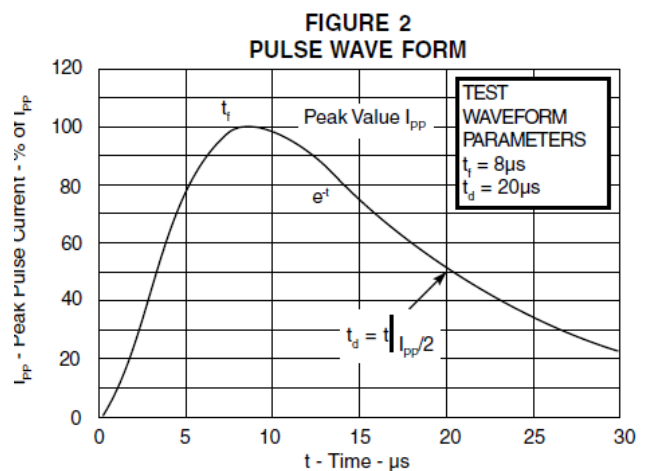
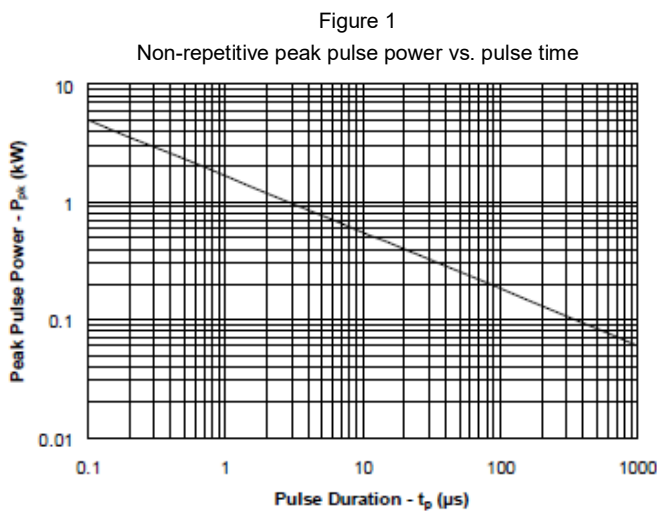


Figure 3  
Power derating Curve

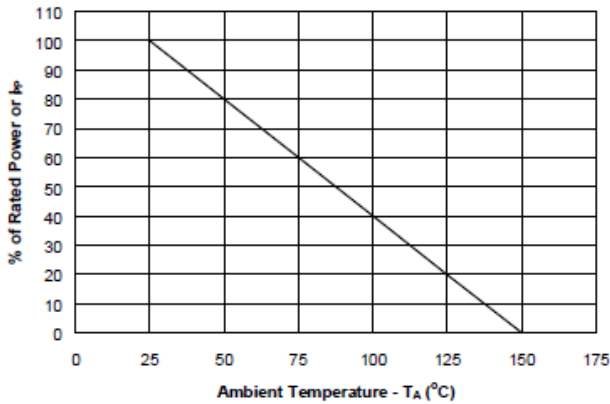
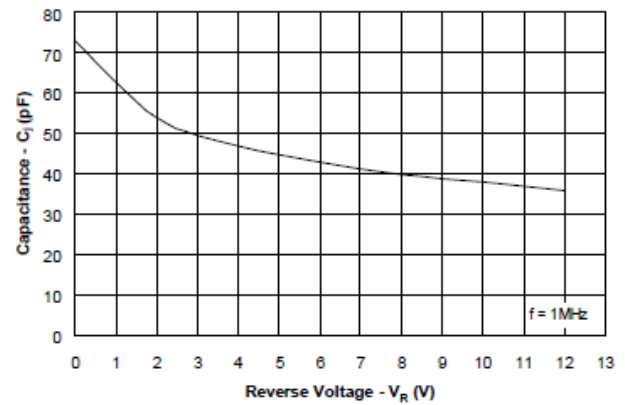


Figure 4  
Capacitance vs. Reverse voltage



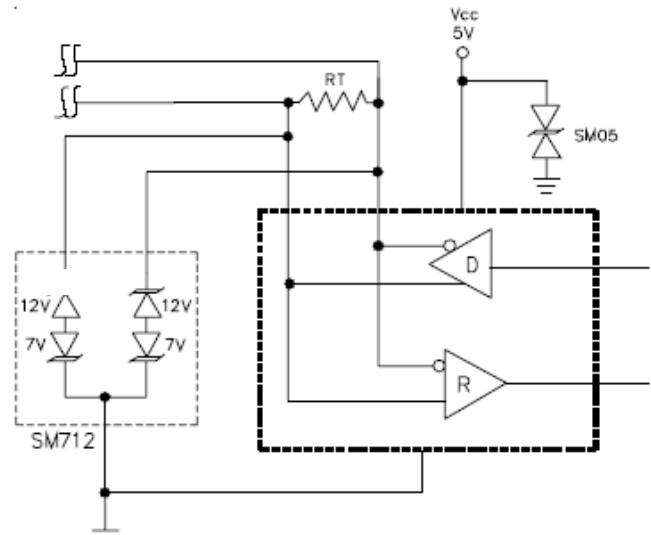
## Applications information

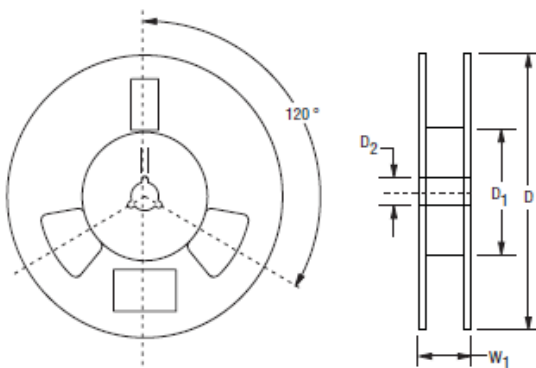
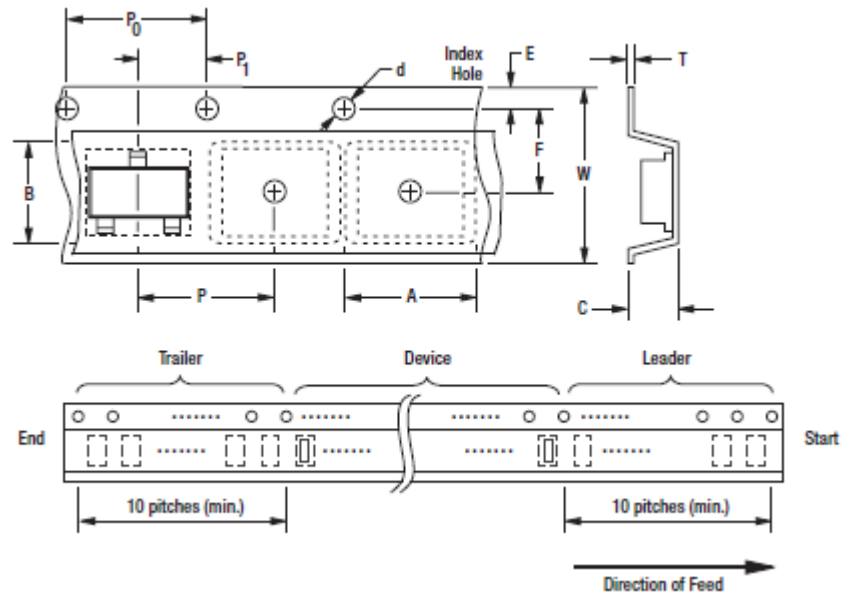
### Device connection for protection of two RS485 data lines

EIA RS-485 specifies a  $\pm 7V$  ground difference between devices on the bus. This permits the bus voltage to range from  $+12V$  to  $-7V$ .

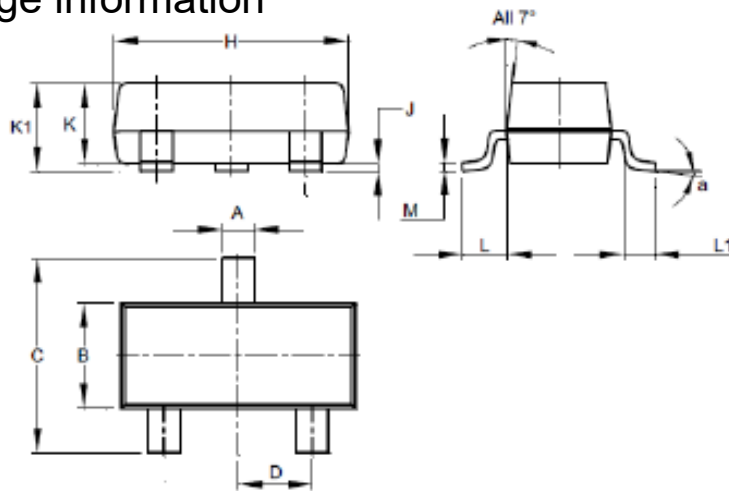
The FM712 is designed to protect two RS485 data line in extended common mode applications. The FM712 may be used to protect devices from transient voltage resulting from ESD, EFT, and lightning. The device is designed with asymmetrical operating voltages for optimum protection. The tvs diodes at pins 1 and 2 have a working voltage of 12 volts. These pins are connected to the differential data line pairs. The tvs diodes at pin 3 have a working voltage of 7 volts. Pin 3 is connected to ground. The internal tvs diodes of the FM712 will protect the transceiver input from positive transient voltage spikes greater than 12V and negative spikes greater than 7V.

A series current limiting resistor may be added in applications requiring enhanced surge immunity.

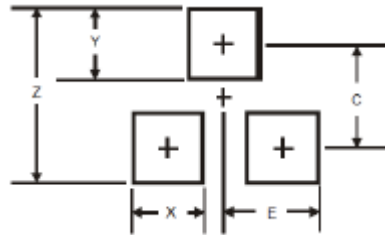


**Tape&Reel information**

 DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$ 

Item	Symbol	SOT23
Carrier Width	A	$\frac{2.25 \pm 0.10}{(0.088 \pm 0.004)}$
Carrier Length	B	$\frac{2.34 \pm 0.10}{(0.092 \pm 0.004)}$
Carrier Depth	C	$\frac{1.22 \pm 0.10}{(0.048 \pm 0.004)}$
Sprocket Hole	d	$\frac{1.55 \pm 0.05}{(0.061 \pm 0.002)}$
Reel Outside Diameter	D	$\frac{178}{(7.008)}$
Reel Inner Diameter	$D_1$	$\frac{50.0}{(1.969)}$ Min.
Feed Hole Diameter	$D_2$	$\frac{13.0 \pm 0.20}{(0.512 \pm 0.008)}$
Sprocket Hole Position	E	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$
Punch Hole Position	F	$\frac{3.50 \pm 0.05}{(0.138 \pm 0.002)}$
Punch Hole Pitch	P	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$
Sprocket Hole Pitch	$P_0$	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$
Embossment Center	$P_1$	$\frac{2.00 \pm 0.05}{(0.079 \pm 0.002)}$
Overall Tape Thickness	T	$\frac{0.20 \pm 0.10}{(0.008 \pm 0.004)}$
Tape Width	W	$\frac{8.00 \pm 0.20}{(0.315 \pm 0.008)}$
Reel Width	$w_1$	$\frac{14.4}{(0.567)}$ Max.
Quantity per Reel	—	3,000

**Package information**


SOT23			
Dim	Min	Max	Typ
A	0.37	0.51	0.40
B	1.20	1.40	1.30
C	2.30	2.50	2.40
D	0.89	1.03	0.915
F	0.45	0.60	0.535
G	1.78	2.05	1.83
H	2.80	3.00	2.90
J	0.013	0.10	0.05
K	0.890	1.00	0.975
K1	0.903	1.10	1.025
L	0.45	0.61	0.55
L1	0.25	0.55	0.40
M	0.085	0.150	0.110
a	8°		
All Dimensions in mm			

**Mounting pad**


Dimensions	SOT23
Z	2.9
X	0.8
Y	0.9
C	2.0
E	1.35

**Ordering information**

Part No	FM712
Marking Code	712
Packing	7" Reel/3,000pcs



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