

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2151698-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2151698-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE $\Delta 4$	SERVO LATCH PLATE 2119951-1	2161540-1	8-2151698-5	1901094-3	1976043-1	2168400-6 (QUANTITY 2)
	2151698-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE $\Delta 10$	SMART APPLICATOR 2161326-1	-	8-2151698-4	-	-	-
	2151698-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
	7-2151698-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	.176 [4.47 mm]	D
INSUL	-	-

APPLICATOR INSTRUCTIONS 408-10389

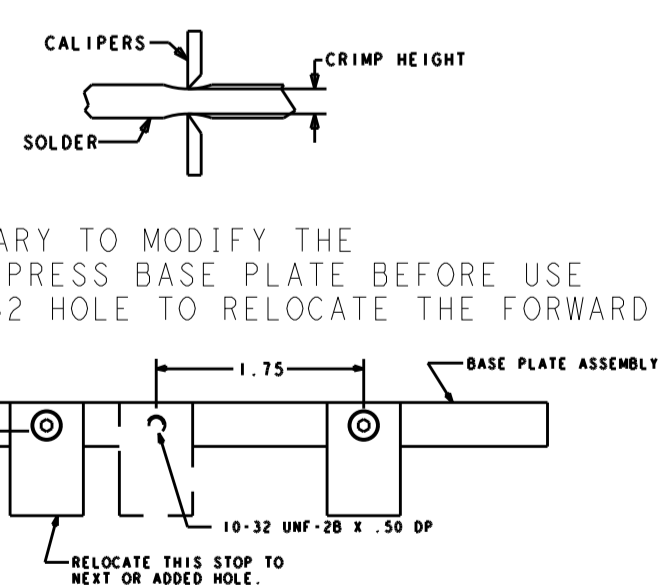
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FULLY INSULATED FASTON			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
.265-.297 IN [6.73-7.54 mm]		\emptyset	$\Delta 1$
TERMINAL APPLICATION SPECIFICATION	114-2123	-	-
TERMINALS APPLIED $\Delta 10$			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2-520080-2	9-520272-2	2-520306-2	
2-520083-2		2-520310-2	
2-520272-2			

GROUP 1 $\Delta 4, \Delta 5$ GROUP 2 $\Delta 4, \Delta 5$

WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING	\emptyset SOLDER
18	0.070+/-0.002 [1.78+/-0.05]	6.3	.12 IN [3.05mm]
20 or 22	0.065+/-0.002 [1.65+/-0.05]	7.7	.12 IN [3.05mm]

- $\Delta 1$ RECOMMENDED SPARE PARTS
- $\Delta 2$ GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- $\Delta 4$ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151698-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151698-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151698-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- $\Delta 6$ APPLY PN - 1-23419-5 LOCTITE TO THREADS OF ITEM 62 AND FOR -6 ONLY APPLY PN - 1-23419-5 LOCTITE TO ITEM 31.
- $\Delta 7$ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- $\Delta 8$ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- $\Delta 9$ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- $\Delta 10$ WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- $\Delta 11$ ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.
- $\Delta 12$ ITEMS 5 AND 9 OR ITEMS 10 AND 22 ARE REQUIRED WHEN RUNNING ON A LEADMAKER.
 ITEM 42 OR 43 REQUIRED WHEN RUNNING ON A BENCH MACHINE.
- $\Delta 13$ FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.
- $\Delta 14$ GROUP 1 TERMINALS: \emptyset .120 IN [3.05mm] MAX INSULATION
 GROUP 2 TERMINALS: \emptyset .200 IN [5.08mm] MAX INSULATION

- $\Delta 15$ USE ITEMS 5, 9, OR 42 WITH GROUP 1 TERMINALS
 USE ITEMS 10, 22, OR 43 WITH GROUP 2 TERMINALS
- $\Delta 16$ TO CHECK CRIMP HEIGHT, CRIMP SOLDER (\emptyset .12 IN [3.05mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.
- $\Delta 17$ IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING UNIT/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.
- $\Delta 18$ ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF BEFORE INSTALLING THE APPLICATOR.
- $\Delta 19$ ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.
- $\Delta 20$ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- $\Delta 21$ CUT TO LENGTH AT ASSEMBLY.



***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
$\Delta 19$	-	REF	REF	REF	462992-7	GUARD ASSEMBLY	257
$\Delta 19$	-	REF	REF	REF	679532-1	INSERT, GUARD	256
$\Delta 18$	-	1	1	1	189728-1	BRACKET, SPACER	255
$\Delta 18$	-	1	1	1	568681-1	SPACER, BASE PLATE	253
-	-	1	-	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

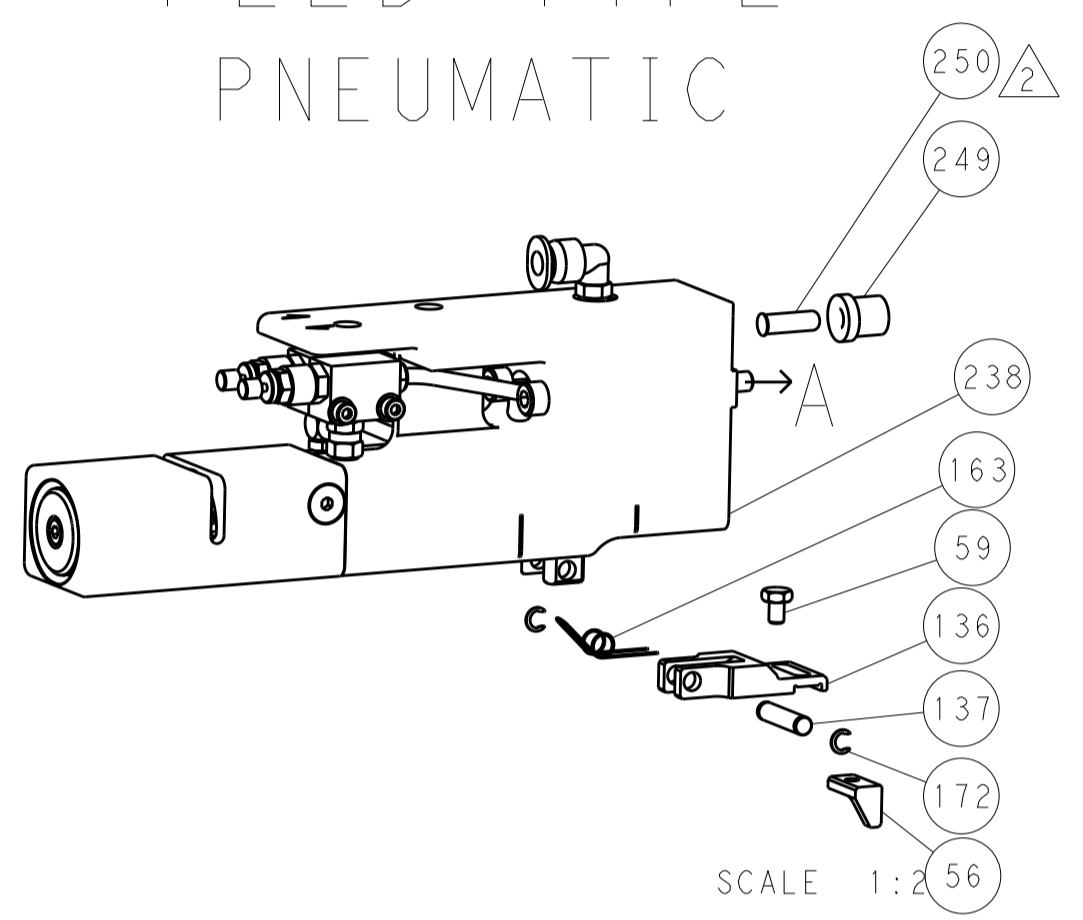
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			A		ORIGINAL	06NOV2012	BW	TE

-	-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
$\Delta 4$	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	4	4	4	4	18023-4	SCR, SKT HD CAP M3 X 10.0	94
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	240641-9	SPACER	81
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2161332-2	DEPRESSOR, WIRE FUNNEL	70
-	1	1	1	1	2161331-1	SPACER, WIRE FUNNEL DEPRESSOR	69
-	2	2	2	2	1-18028-4	WASHER, FLAT, REG M3	68
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	462427-2	FINGER, FEED	56
$\Delta 1$	-	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
$\Delta 1$	-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	1-2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
$\Delta 15$	-	1	1	1	462433-7	SUPPORT, INSULATION	43
$\Delta 15$	-	1	1	1	1-462433-0	SUPPORT, INSULATION	42
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	2	2	2	2	5-22278-1	SPRING, COMPRESSION	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	2	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	30
-	1	1	1	1	2161336-1	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	22281-9	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	684042-4	GUIDE, STRIP, FRONT	24
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
$\Delta 15, \Delta 12$	-	1	1	1	462431-6	WIRE FUNNEL	22
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	463460-2	HOLD DOWN, TERMINAL	18
$\Delta 1$	-	1	1	1	469542-3	REAR FLOATING SHEAR	17
-	2	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	16
$\Delta 1$	-	1	1	1	2161335-2	SHEAR PLATE, REAR	15
$\Delta 1$	-	1	1	1	2119862-2	SHEAR HOLDER, REAR	14
$\Delta 1$	-	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
$\Delta 5$	-	1	1	1	462843-6	TERMINAL SUPPORT	10
$\Delta 3$	-	1	1	1	462843-8	TERMINAL SUPPORT	9
$\Delta 1$	1	1	1	1	464291-4	ANVIL, SAND-BLASTED 22-18	8
$\Delta 1$	-	1	1	1	803925-2	GUIDE, CARRIER SCRAP	7
$\Delta 5, \Delta 2$	-	1	1	1	2-690468-5	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	462431-3	WIRE FUNNEL	5
-	1	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
$\Delta 1$	1	1	1	1	464290-1	CRIMPER, SEMI-FLAT 22-18	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

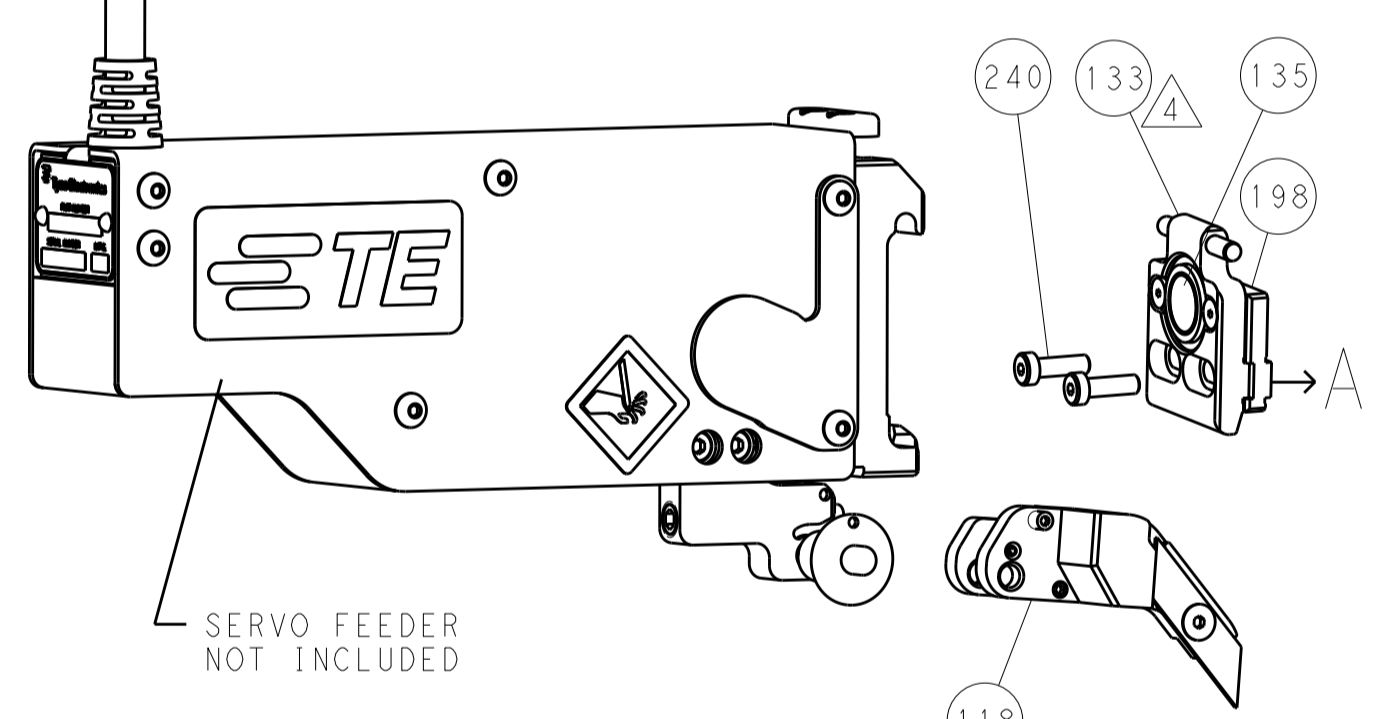
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	1 PLC	±	0.13	G. HOFNER	15JUN2012	Ocean Side Feed		Applicator	
	2 PLC	±	0.013			-		-	
	3 PLC	±	0.013			-		-	
	4 PLC	±	0.001			-		-	
	ANGLES	±	0.0001			-		-	
MATERIAL:	FINISH:			APVD	ELFIN	15JUN2012	-		RESTRICTED TO
				WEIGHT			SIZE	CAGE CODE	DRAWING NO
							A1	00779	©=2151698
							Customer Accessible Production Drawing		SCALE
							1:1		SHEET
							1 of 4		REV
							A		

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE PNEUMATIC

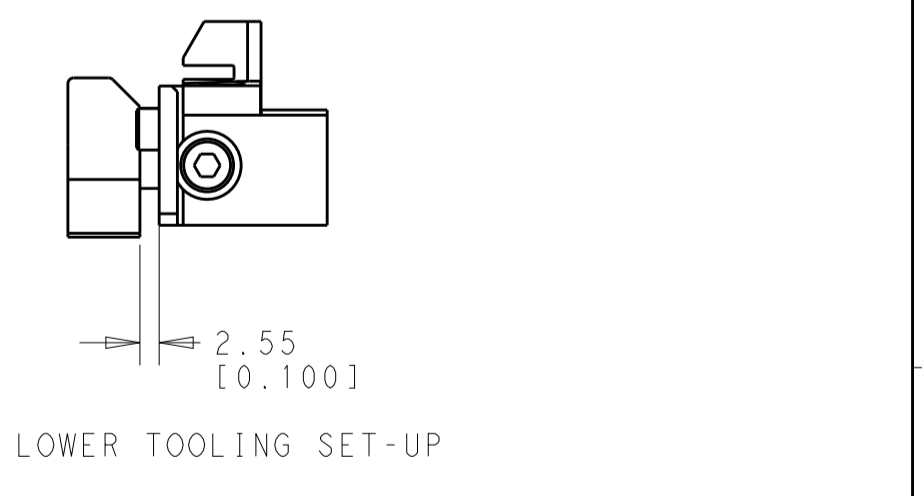
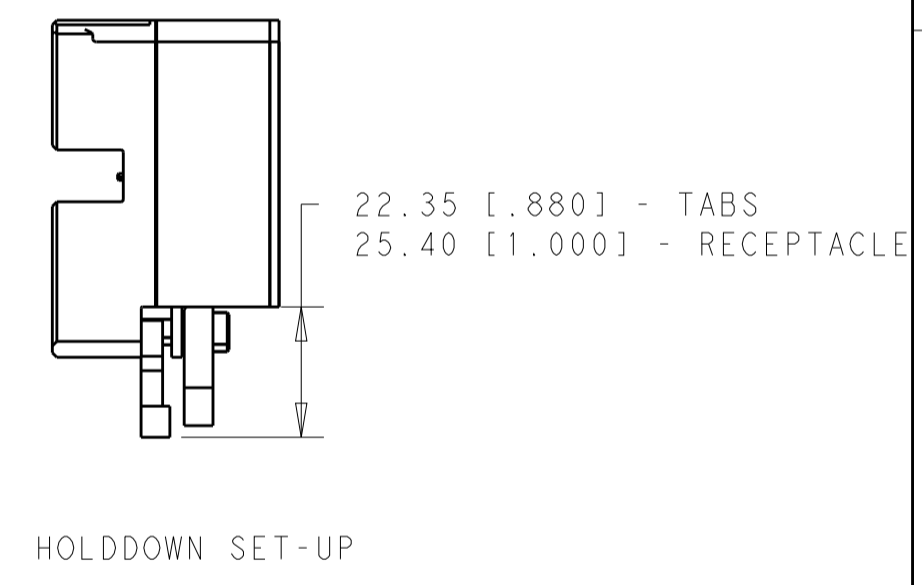
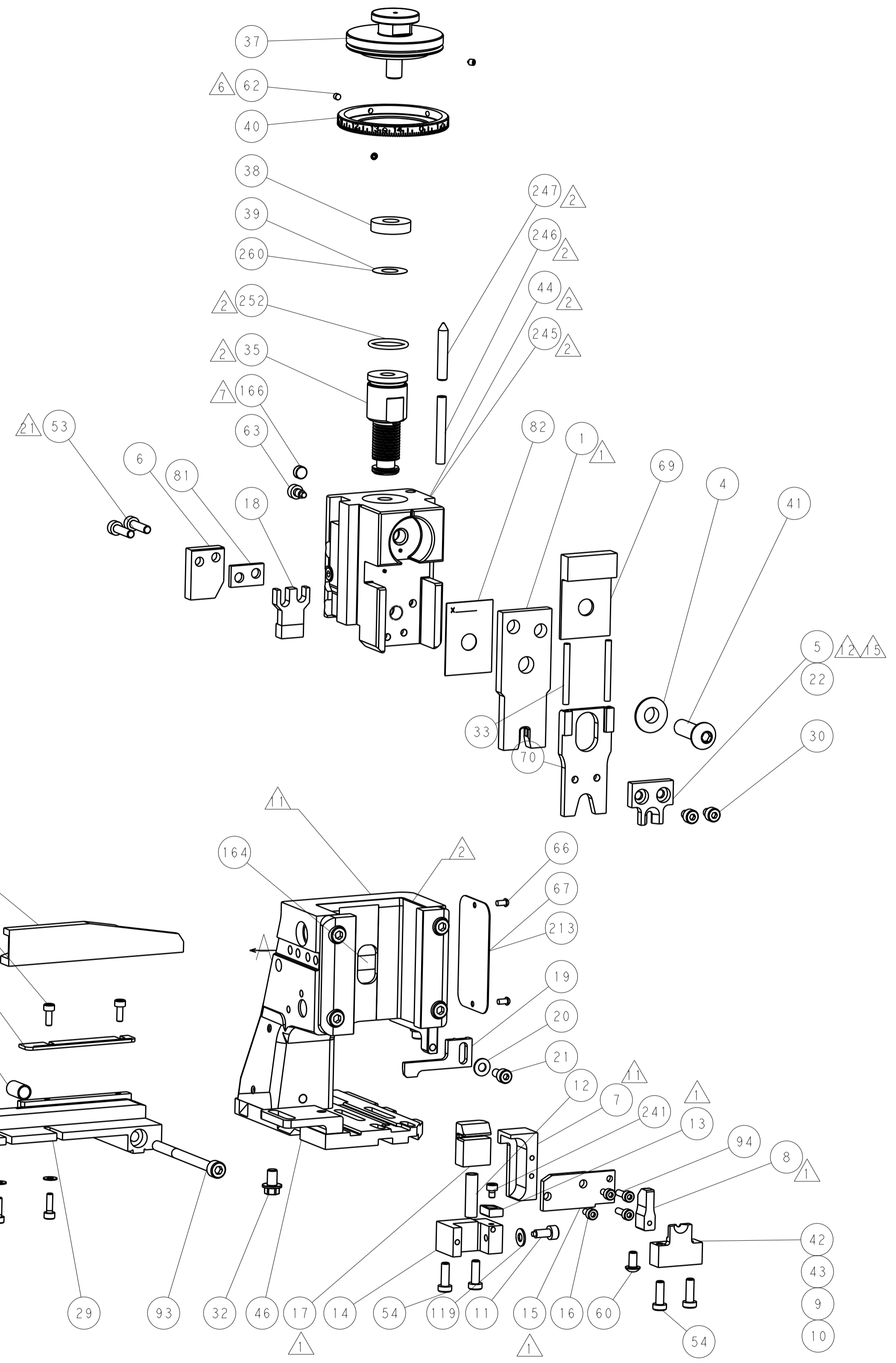
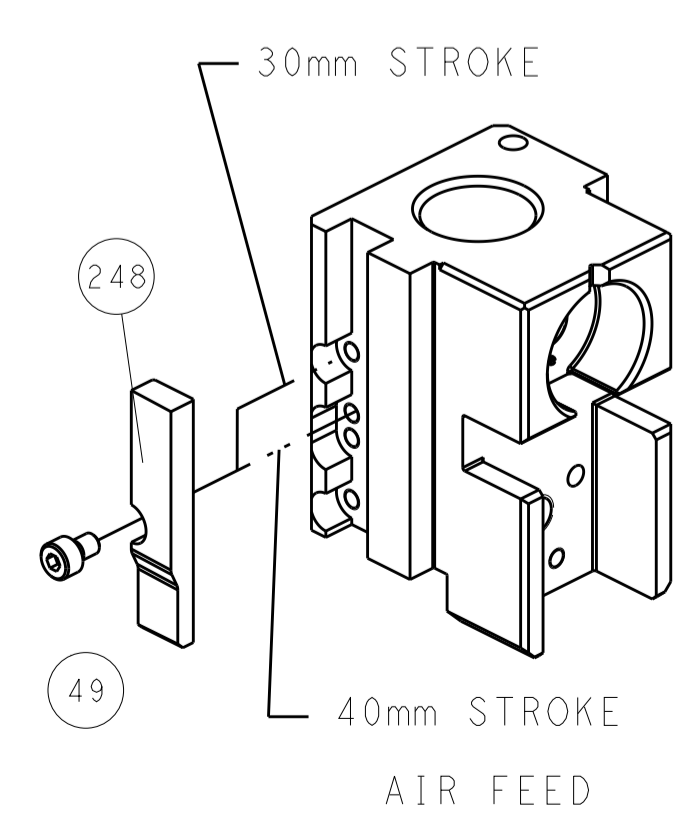


SERVO LATCH PLATE



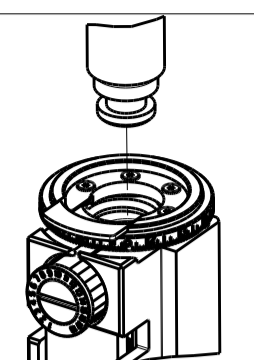

***FEED FINGER REPRESENTATION ABOVE MAY DIFFER FROM ACTUAL FEED FINGER THAT IS REQUIRED BY THIS APPLICATOR

CAM POSITIONS




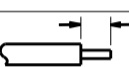




ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

<small>THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 2012. IT IS SUBJECT TO CHANGE AND TO BE CONTROLLED BY THE ORIGINAL ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		DWN: B. WEAVER 15JUN2012 CHK: G. HOFFNER 15JUN2012 APVD: T. ELBIN 15JUN2012	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±0.0001		NAME: Ocean Side Feed Applicator PRODUCT SPEC: APPLICATION SPEC: SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2151698	RESTRICTED TO:
MATERIAL:		WEIGHT:	Customer Accessible Production Drawing SCALE: 1:1 SHEET: 2 of 4 REV: A

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151698-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
	2-2151698-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	2161540-1	8-2151698-5	1901094-3	1976043-1	2168400-6 (QUANTITY 2)
	2-2151698-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	
	7-2151698-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	




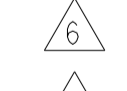



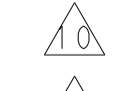



APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	.176 [4.47 mm]	D
INSUL	-	-



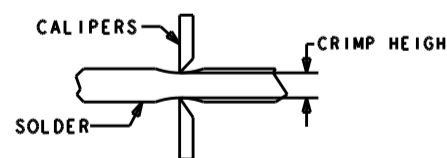
APPLICATOR INSTRUCTIONS 408-10389 


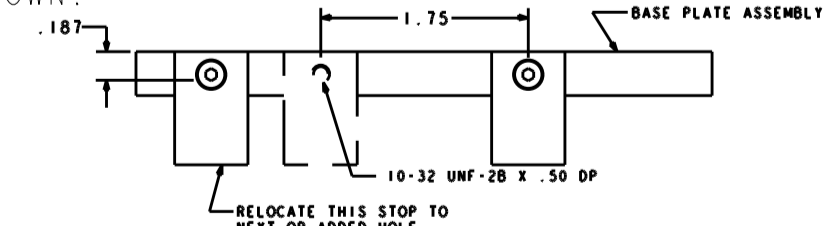
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FULLY INSULATED FASTON			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
.265-.297 IN [6.73-7.54 mm]		Ø 	
TERMINAL APPLICATION SPECIFICATION	114-2123	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2-520080-2	9-520272-2	2-520306-2	
2-520083-2		2-520310-2	
2-520272-2			





GROUP 1  GROUP 2 

WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING	Ø SOLDER
18	0.070+/-0.002 [1.78+/-0.05]	6.3	.12 IN [3.05mm]
20 or 22	0.065+/-0.002 [1.65+/-0.05]	7.7	.12 IN [3.05mm]














-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151698-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151698-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151698-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PN - 1-23419-5 LOCTITE TO THREDS OF ITEM 62
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.
-  ITEMS 5 AND 9 OR ITEMS 10 AND 20 ARE REQUIRED WHEN RUNNING ON A LEADMAKER.
 ITEM 42 OR 43 REQUIRED WHEN RUNNING ON A BENCH MACHINE.
-  FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.
-  GROUP 1 TERMINALS: Ø.120 IN [3.05mm] MAX INSULATION
 GROUP 2 TERMINALS: Ø.200 IN [5.08mm] MAX INSULATION

-  USE ITEMS 5, 9, & 42 WITH GROUP 1 TERMINALS
 USE ITEMS 10, 22, & 43 WITH GROUP 2 TERMINALS
 -  TO CHECK CRIMP HEIGHT, CRIMP SOLDER (Ø.12 IN [3.05mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.
- 

CALIPERS CRIMP HEIGHT
SOLDER
-  IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.
- 

1.75
10-32 UNF-28 X .50 DP
RELOCATE THIS STOP TO NEET OF ADDED HOLE.
-  ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.
 -  ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.
 -  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
 -  CUT TO LENGTH AT ASSEMBLY.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

	-	REF	REF	REF	462992-7	GUARD ASSEMBLY	257
	-	REF	REF	REF	679532-1	INSERT, GUARD	256
	-	1	1	1	189728-1	BRACKET, SPACER	255
	-	1	1	1	568681-1	SPACER, BASE PLATE	253
	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	1	2079988-1	BUSHING, LCHS-12, MISUMI	249
	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO	

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REV	DATE	BY	APPV
A	66				

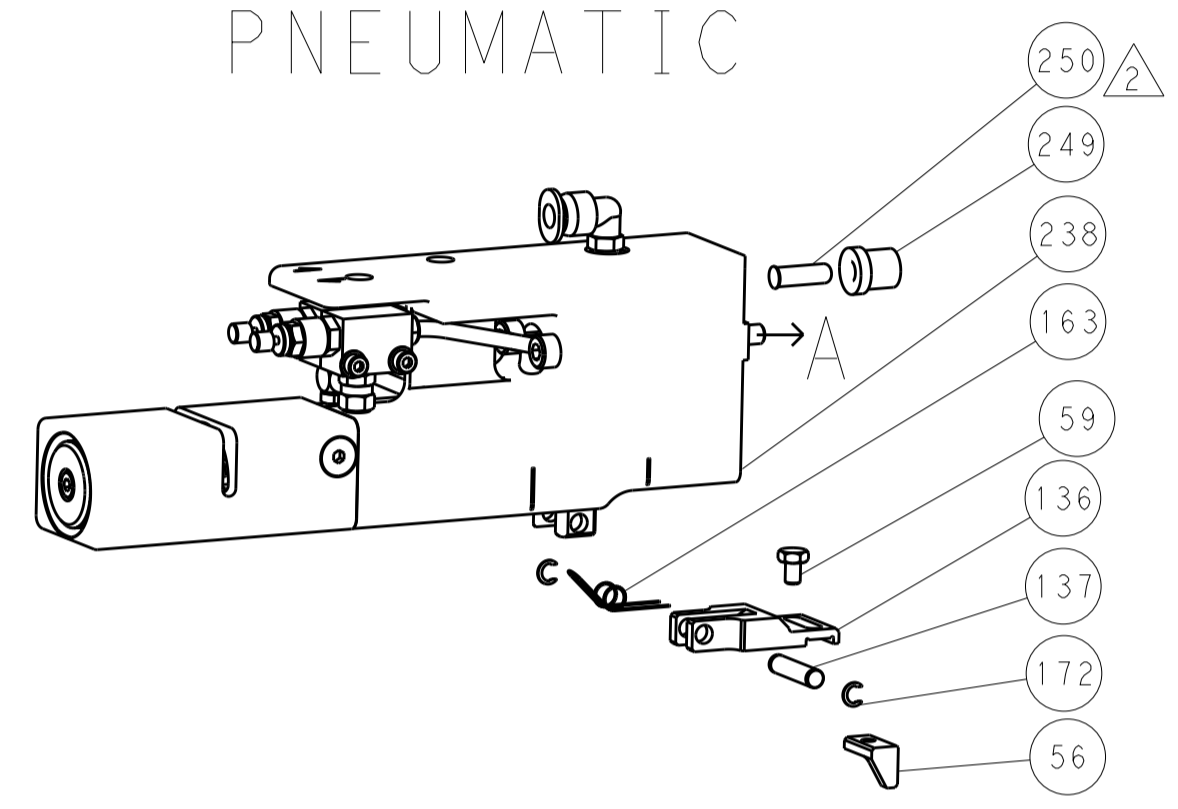
REV	DATE	BY	APPV	DESCRIPTION	ITEM NO	
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	1	1	1	2-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	4	4	4	18023-4	SCR, SKT HD CAP M3 X 10.0	94
-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	240641-9	SPACER	81
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	2161332-2	DEPRESSOR, WIRE FUNNEL	70
-	1	1	1	2161331-1	SPACER, WIRE FUNNEL DEPRESSOR	69
-	2	2	2	1-18028-4	WASHER, FLAT, REG M3	68
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	462427-2	FINGER, FEED	56
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	462433-7	SUPPORT, INSULATION	43
-	1	1	1	1-462433-0	SUPPORT, INSULATION	42
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	2	2	2	5-22278-1	SPRING, COMPRESSION	33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	30
-	1	1	1	2161336-1	PLATE, REAR STRIP GUIDE	29
-	2	2	2	22281-9	SPRING, COMPRESSION	27
-	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	684042-4	GUIDE, STRIP, FRONT	24
-	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	462431-6	WIRE FUNNEL	22
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	463460-2	HOLD DOWN, TERMINAL	18
-	1	1	1	469542-3	REAR FLOATING SHEAR	17
-	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	16
-	1	1	1	2161335-2	SHEAR PLATE, REAR	15
-	1	1	1	2119862-2	SHEAR HOLDER, REAR	14
-	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	462843-6	TERMINAL SUPPORT	10
-	1	1	1	462843-8	TERMINAL SUPPORT	9
-	1	1	1	464291-4	ANVIL, SAND-BLASTED 22-18	8
-	1	1	1	803925-2	GUIDE, CARRIER SCRAP	7
-	1	1	1	2-690468-5	DEPRESSOR SHEAR, REAR	6
-	1	1	1	462431-3	WIRE FUNNEL	5
-	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	464290-1	CRIMPER, SEMI-FLAT 22-18	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN	DATE	TE Connectivity
mm	0 PLC ±.05 1 PLC ±.05 2 PLC ±.05 3 PLC ±.05 4 PLC ±.05 ANGLES ±.0001	WEAVER	15JUN2012	Harrisburg, PA 17105-3608
MATERIAL:		CHK	15JUN2012	
FINISH:		G. HOFFNER		
APPLICATOR SPEC:		APVD	15JUN2012	
WEIGHT:		T. ELBIN		
SCALE:		NAME		
SHEET 3 OF 4		PRODUCT SPEC		
REV A		APPLICATION SPEC		
Customer Accessible Production Drawing		SIZE	CAGE CODE	DRAWING NO
SCALE 1:1		A1	00779	©=2151698

LOC	DIST	REV	DATE	BY	APPV
A	66				

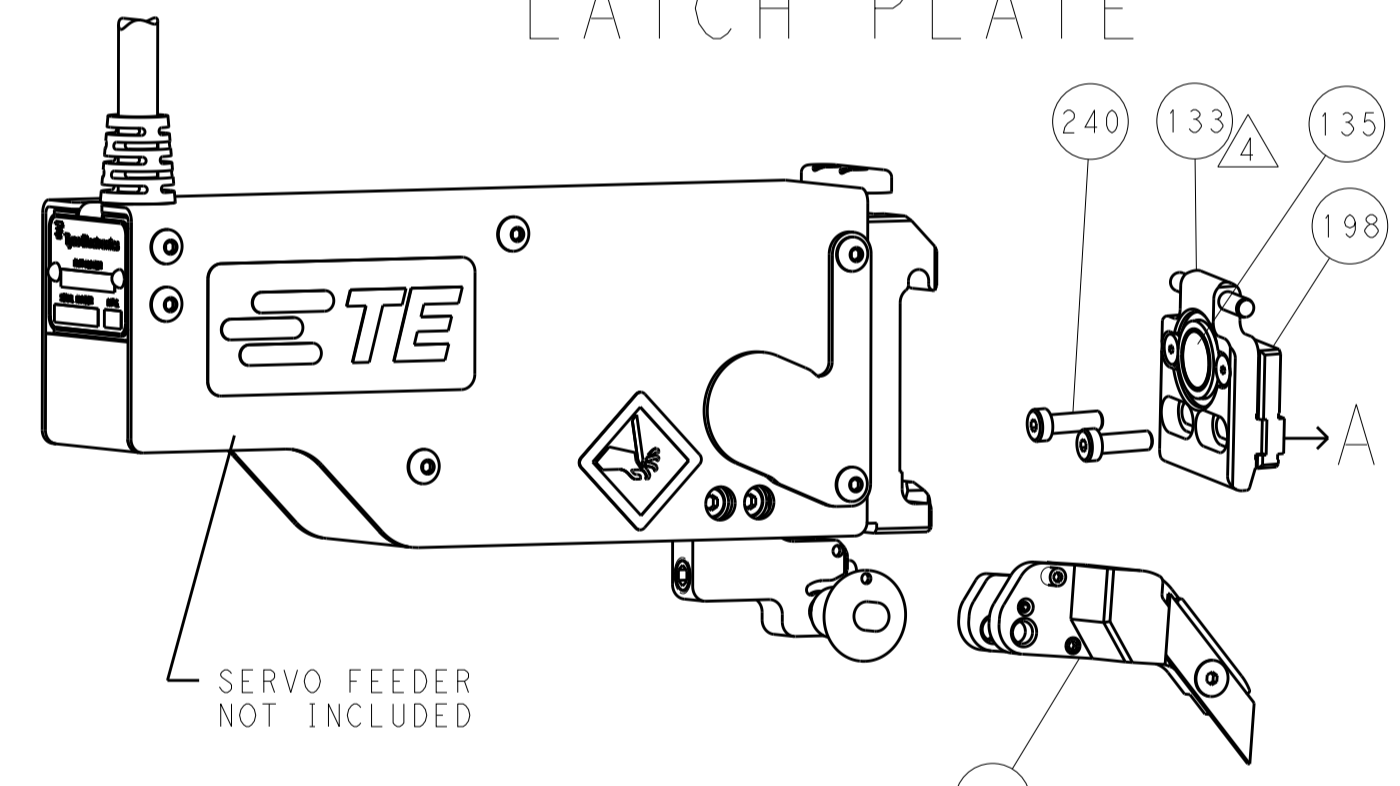
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

FEED TYPE PNEUMATIC



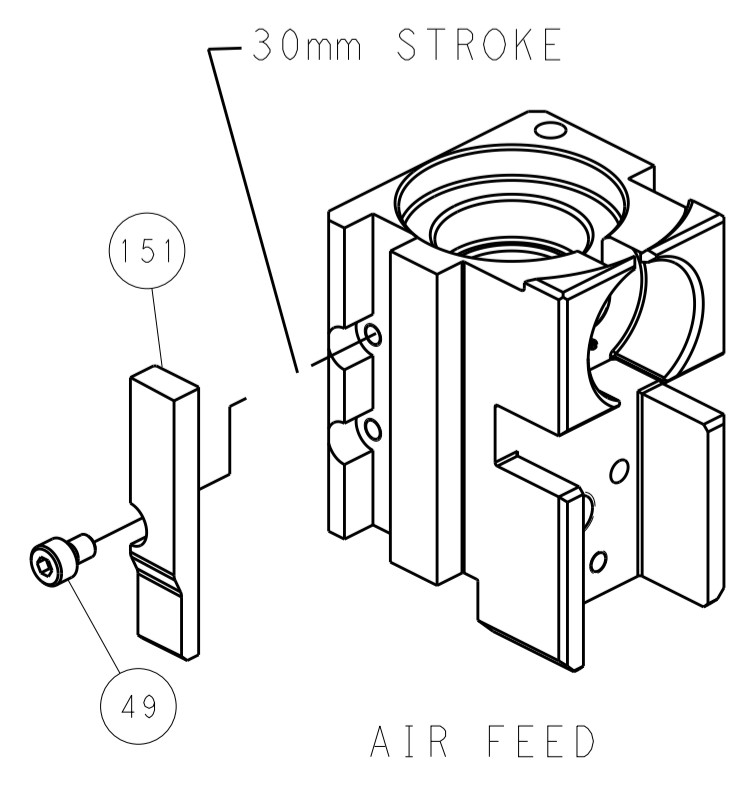
SCALE 1:2

SERVO LATCH PLATE

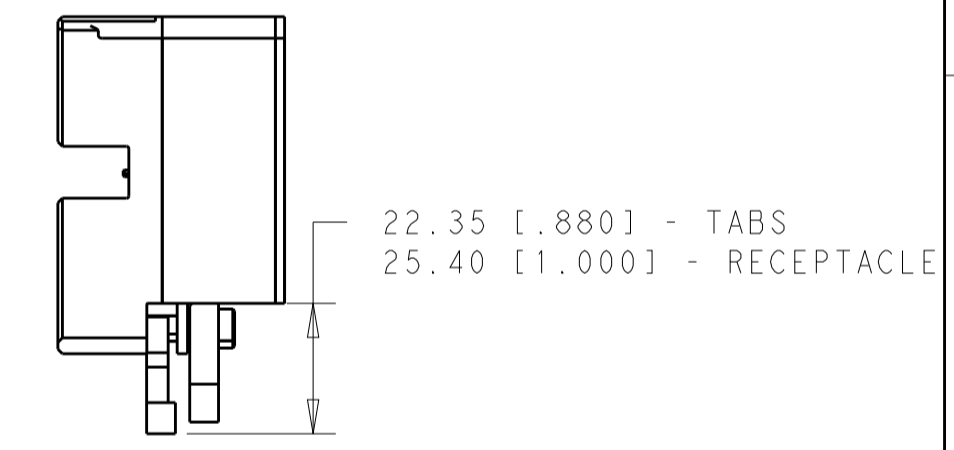
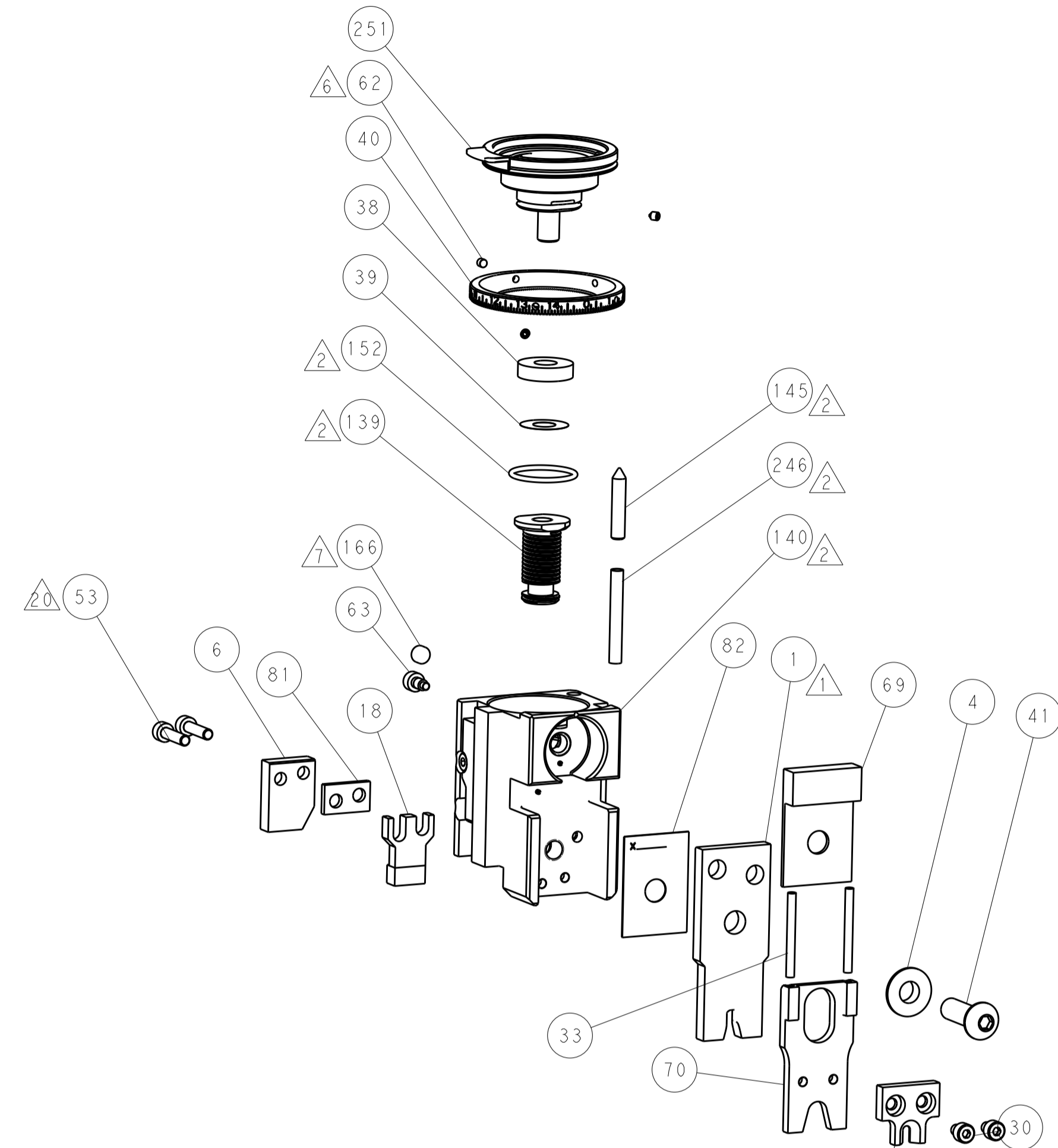


***FEED FINGER REPRESENTATION ABOVE MAY DIFFER FROM ACTUAL FEED FINGER THAT IS REQUIRED BY THIS APPLICATOR

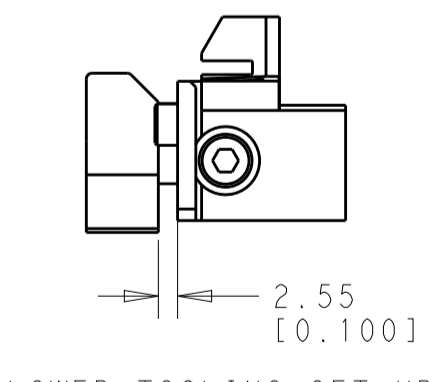
CAM POSITION



AIR FEED



HOLDDOWN SET-UP



LOWER TOOLING SET-UP

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1		NAME: Ocean Side Feed Applicator PRODUCT SPEC: APPLICATION SPEC: SIZE: A CAGE CODE: 00779 DRAWING NO: C=2151698	RESTRICTED TO:
MATERIAL:		WEIGHT:	Customer Accessible Production Drawing SCALE: 1:1 SHEET 4 OF 4 REV A