

Aluminum electrolytic capacitors

Axial-lead and soldering star capacitors

 Series/Type:
 B41692, B41792

 Date:
 October 2015

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Axial-lead and soldering star capacitors

Compact – up to 140 °C

Applications

Automotive electronics

Features

- High vibration stability, special design with high vibration stability up to 45 g available upon request
- Long useful life, 2000 h at up to 140 °C
- High ripple current capability
- Compact design
- Storage for up to 15 years at a temperature of up to 35 °C. If the capacitor is stored for longer than two years, the operating voltage must be applied for one hour to ensure the specified leakage current.
- RoHS-compatible

Construction

- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

Terminals

- Axial leads, welded to ensure perfect electrical contact
- Soldering star for upright mounting on PCB available
- Alternative axial-lead design with double-sided plates for horizontal mounting available upon request

Taping and packing

- Axial-lead capacitors will be delivered in pallet package Capacitors with d × l ≤ 16 × 30 mm are also available taped on reel
- Soldering star capacitors are packed in cardboard





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B41692, B41792 Compact - up to 140 °C

Specifications and characteristics in brief

-								
Rated voltage V _R	25 75 V DC	25 75 V DC						
Surge voltage Vs	1.15 · V _R							
	$1.1 \cdot V_{R}$ for 63 .	75 V DC						
Rated capacitance C _R	220 10000 µl	F						
Capacitance tolerance	_10/+30% ≙ Q							
Leakage current I _{leak} (5 min, 20 °C)	$I_{\text{leak}} \leq 0.006 \ \mu$	$I_{\text{leak}} \leq 0.006 \ \mu \text{A} \cdot \left(\frac{C_{\text{R}}}{\mu \text{F}} \cdot \frac{V_{\text{R}}}{V}\right) + 4 \ \mu \text{A}$						
Self-inductance ESL ¹⁾	Diameter d (mm	ו)	12	14	16	18	20/21	
	Terminals	Length I (mm)	Approx	k. ESL (nH)			
	axial	25	_	22	—	30	-	
		29	_	_	_	-	38	
		30	21	24	29	34	-	
		35	—	-	31	-	-	
		39	-	-	33	38	45	
		49	-	-	-	-	50	
	soldering star	25	—	6	-	8	-	
		30	6	7	8	10	-	
		35	-	-	9	-	-	
		39	-	-	9	11	13	
		49	—	—	—	-	14	
Useful life ²⁾		Requirements	:					
140 °C; V _R ; 0.6 · I _{AC,R}	> 2000 h	$ \Delta C/C $	≤ 30%	of initia	l value	value		
125 °C; V _R ; I _{AC, R}	> 5000 h	ESR	≤ 3 tim	ies initia	l specit	ied limi	t ³⁾	
85 °C; V _R ; I _{AC, max}	> 15000 h	I _{leak}	≤ initial specified limit					
40 °C; V _R ; 2 · I _{AC, R}	> 500000 h							
Voltage endurance test		Post test requi	irements	s:				
125 °C; V _B	2000 h	$ \Delta C/C $	≤ 10%	of initia	l value			
		ESR	≤ 1.3 ti	imes ini	tial spe	cified li	mit ³⁾	
		I _{leak}	≤ initia	l specifi	ed limit			
Vibration resistance test	To IEC 60068-2						displace-	
	ment amplitude max. 1.5 mm, acceleration max. 20 g, duration 3			on 3×2 h.				
	the case and additionally clamped by the case.							
IEC climatic category	To IEC 60068-1: 55/125/56 (-55 °C/+125 °C/56 days damp heat test)							
Detail specification	Similar to CECC 30301-802							
Sectional specification	IEC 60384-4							
Detail specification	To IEC 60068-1: 55/125/56 (-55 °C/+125 °C/56 days damp heat test) Similar to CECC 30301-802							

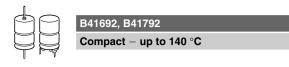
1) If optimum circuit design is used, the values are lower by 30%.

2) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

3) ESR_{max} at 100 Hz, 20 °C

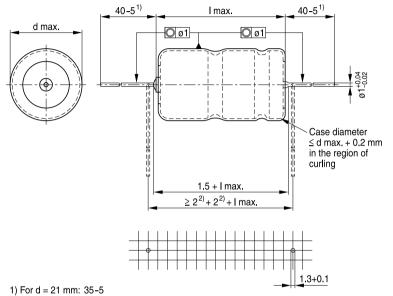


KAL1552-3-E



B41692, Axial-lead capacitors

Dimensional drawing



2) Minimum 2 mm bending distance per wire recommended

Dimensions, weights and packing units

d×I	$d_{max} \times I_{max}$	Approx. weight	Packing units (p	ocs.)
mm	mm	g	Pallet	Reel
12 × 30	12.5×30.5	5.1	288	450
14×25	14.5×25.5	5.7	200	350
14×30	14.5×30.5	6.8	200	350
16 imes 30	16.5 imes 30.5	8.9	180	250
16 imes 35	16.5 imes 35.5	10.4	180	-
16 imes 39	16.5 imes 40	11.7	180	-
18×25	18.5×25.5	9.3	160	-
18×30	18.5 imes 30.5	11.1	160	-
18 × 39	18.5 × 40	14.7	160	-
20 imes 29	20.5 imes 29.5	13.5	140	-
21 imes 39	21.5 × 40	20.0	140	_
21 imes 49	21.5×50	25.0	110	_





Compact - up to 140 °C

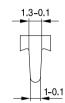
Mounting holes d = 16 mm ... 21 mm

B41792, Soldering star capacitors

Dimensional drawings

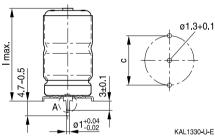
Mounting holes d = 12 mm ... 14 mm

d max.

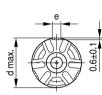


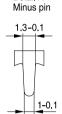
Detail A

Minus pin

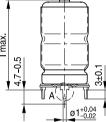


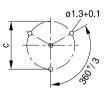
ø1.3+0.1





Detail A





KAL1331-3-E

Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	c ±0.1	e ±0.1	Approx. weight	Packing units
mm	mm	mm	mm	g	pcs.
12×30	13.5 × 32	12.5	3.0	5.4	480
14 imes 25	15.5 imes 27	14.5	3.0	6.1	480
14 imes 30	15.5 imes 32	14.5	3.0	7.2	480
16 imes 30	17.5 imes 32	16.5	3.0	9.4	300
16 imes 35	17.5 imes 37	16.5	3.0	10.9	200
16 imes 39	17.5 imes 41.5	16.5	3.0	12.2	200
18 imes 25	19.5 imes 27	18.5	3.0	9.9	300
18 imes 30	19.5 imes 32	18.5	3.0	11.8	300
18 imes 39	19.5 imes 41.5	18.5	3.0	15.4	200
21 imes 39	22.5 imes 41.5	21.5	3.5	21.0	324
21 imes 49	22.5×51.5	21.5	3.5	26.0	264





Compact - up to 140 °C

Overview of available types

V _R (V DC)	25	40	63	75			
	Case dimension	Case dimensions $d \times I$ (mm)					
C _R (μF)							
220				12 × 30			
300			12 × 30				
360				14 imes 30			
500			14 × 30	16 × 30			
620		12 × 30					
700			16 × 30	18 × 30			
750				16 × 39			
900			18 × 30				
910				20 × 29			
1000		14 × 30	16 × 39	18 × 39			
1100	12×30						
1200			20 × 29				
1300	14×25						
1400		16 × 30	18 × 39				
1500				21 × 39			
1800		16 × 35					
		18 imes 30					
2000		16 imes 39	21 imes 39	21 imes 49			
2400	18×25	20 imes 29					
2500	16 imes 30						
2600		18 imes 39					
2700			21 imes 49				
3300	18 imes 30						
3600	16 imes 39						
3900		21 × 39					
4300	20 imes 29						
4700	18 × 39						
5100		21 × 49					
7200	21 × 39						
10000	21 × 49						



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Compact – up to 140 °C

Case dimensions and ordering codes

V _R	C _R	Case	Ordering code	Ordering code	Ordering code
n	100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
	20 °C	d×l			3
V DC	μF	mm			
25	1100	12×30	B41692C5118Q001	B41692C5118Q003	B41792C5118Q001
	1300	14×25	B41692C5138Q001	B41692C5138Q003	B41792C5138Q001
	2400	18×25	B41692C5248Q001		B41792C5248Q001
	2500	16 × 30	B41692C5258Q001	B41692C5258Q003	B41792C5258Q001
	3300	18×30	B41692C5338Q001		B41792C5338Q001
	3600	16 × 39	B41692C5368Q001		B41792C5368Q001
	4300	20 × 29	B41692C5438Q001		
	4700	18×39	B41692C5478Q001		B41792C5478Q001
	7200	21 × 39	B41692C5728Q001		B41792C5728Q001
	10000	21 × 49	B41692C5109Q001		B41792C5109Q001
40	620	12 × 30	B41692C7627Q001	B41692C7627Q003	B41792C7627Q001
	1000	14×30	B41692C7108Q001	B41692C7108Q003	B41792C7108Q001
	1400	16×30	B41692C7148Q001	B41692C7148Q003	B41792C7148Q001
	1800	16×35	B41692C7188Q001		B41792C7188Q001
	1800	18×30	B41692D7188Q001		B41792D7188Q001
	2000	16×39	B41692C7208Q001		B41792C7208Q001
	2400	20 × 29	B41692C7248Q001		
	2600	18×39	B41692C7268Q001		B41792C7268Q001
	3900	21×39	B41692C7398Q001		B41792C7398Q001
	5100	21 imes 49	B41692C7518Q001		B41792C7518Q001
63	300	12×30	B41692C8307Q001	B41692C8307Q003	B41792C8307Q001
	500	14 imes 30	B41692C8507Q001	B41692C8507Q003	B41792C8507Q001
	700	16 imes 30	B41692C8707Q001	B41692C8707Q003	B41792C8707Q001
	900	18 imes 30	B41692C8907Q001		B41792C8907Q001
	1000	16 imes 39	B41692C8108Q001		B41792C8108Q001
	1200	20 imes 29	B41692C8128Q001		
	1400	18 imes 39	B41692C8148Q001		B41792C8148Q001
	2000	21 imes 39	B41692C8208Q001		B41792C8208Q001
	2700	21 imes 49	B41692C8278Q001		B41792C8278Q001
75	220	12×30	B41692C0227Q001	B41692C0227Q003	B41792C0227Q001
	360	14 imes 30	B41692C0367Q001	B41692C0367Q003	B41792C0367Q001
	500	16 imes 30	B41692C0507Q001	B41692C0507Q003	B41792C0507Q001
	700	18×30	B41692C0707Q001		B41792C0707Q001
	750	16 imes 39	B41692C0757Q001		B41792C0757Q001
	910	20 imes 29	B41692C0917Q001		
	1000	18×39	B41692C0108Q001		B41792C0108Q001
	1500	21 imes 39	B41692C0158Q001		B41792C0158Q001
	2000	21×49	B41692C0208Q001		B41792C0208Q001





Compact – up to 140 $^\circ\text{C}$

Technical data

C _R	Case	ESR _{max}	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	I _{AC,max}
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	d×l	20 °C	-40 °C	20 °C	20 °C	105 °C	125 °C	125 °C	140 °C
μF	mm	mΩ	mΩ	mΩ	mΩ	А	А	А	A
V _R = 25 \	/ DC								
1100	12 × 30	163	1230	114	110	4.6	3.4	2.3	1.5
1300	14×25	145	1040	103	100	4.5	3.3	2.3	1.5
2400	18×25	78	570	55	54	7.0	5.2	3.6	2.3
2500	16×30	84	550	61	59	6.2	4.6	3.2	2.1
3300	18 × 30	58	410	41	40	8.7	6.5	4.5	2.9
3600	16 imes 39	59	380	43	42	8.3	6.2	4.3	2.8
4300	20 × 29	47	320	34	33	9.4	7.0	4.8	3.1
4700	18×39	41	290	29	29	11.7	8.7	6.0	3.9
7200	21 × 39	30	190	22	22	13.2	9.8	6.8	4.4
10000	21 imes 49	23	140	17	16	16.7	12.4	8.6	5.6
V _R = 40 \	/ DC								
620	12 × 30	189	1200	110	107	4.6	3.4	2.4	1.5
1000	14×30	124	750	75	72	5.6	4.2	2.9	1.9
1400	16×30	96	540	60	58	6.2	4.6	3.2	2.1
1800	16 imes 35	76	420	48	46	7.4	5.5	3.8	2.5
1800	18×30	68	420	41	40	8.7	6.5	4.5	2.9
2000	16 imes 39	68	380	43	41	8.3	6.2	4.3	2.8
2400	20×29	54	320	34	33	9.4	7.0	4.8	3.1
2600	18×39	48	290	29	28	11.7	8.7	6.0	3.9
3900	21×39	35	200	22	22	13.2	9.8	6.8	4.4
5100	21 imes 49	27	150	17	17	16.7	12.4	8.6	5.6
V _R = 63 \	/ DC								
300	12 × 30	279	1670	126	122	4.4	3.3	2.2	1.5
500	14×30	174	1000	82	79	5.5	4.1	2.8	1.8
700	16 × 30	131	730	65	63	6.1	4.5	3.1	2.0
900	18 × 30	96	560	45	44	8.5	6.3	4.3	2.8
1000	16 × 39	93	510	46	45	8.2	6.1	4.2	2.7
1200	20 × 29	75	420	36	35	9.2	6.8	4.7	3.1
1400	18×39	63	360	30	29	11.5	8.6	5.9	3.8
2000	21 × 39	47	260	24	23	13.0	9.7	6.7	4.3
2700	21 imes 49	35	190	18	18	16.5	12.2	8.4	5.5



Compact – up to 140 °C

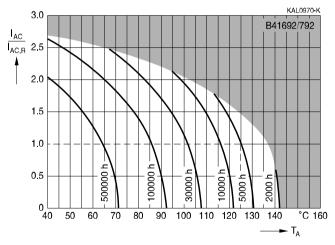


Technical data

C _R	Case	ESR _{max}	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	I _{AC,max}
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	$d \times I$	20 °C	−40 °C	20 °C	20 °C	105 °C	125 °C	125 °C	140 °C
μF	mm	mΩ	mΩ	mΩ	mΩ	А	А	А	A
V _R = 75 \	V _R = 75 V DC								
220	12×30	384	2630	175	170	3.4	2.5	1.7	1.1
360	14 imes 30	241	1600	113	110	4.3	3.2	2.2	1.4
500	16×30	180	1170	88	85	5.0	3.7	2.6	1.7
700	18×30	138	840	71	69	5.5	4.1	2.8	1.8
750	16 imes 39	122	780	60	58	6.8	5.1	3.5	2.3
910	20 imes 29	98	640	48	46	7.6	5.6	3.9	2.5
1000	18×39	97	590	50	49	7.4	5.5	3.8	2.5
1500	21 imes 39	62	390	31	30	10.9	8.1	5.6	3.6
2000	21 imes 49	47	290	23	23	13.8	10.3	7.1	4.6

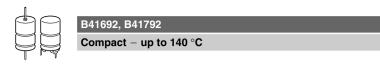
Useful life¹⁾

depending on ambient temperature T_{A} under ripple current operating conditions at V_{R}



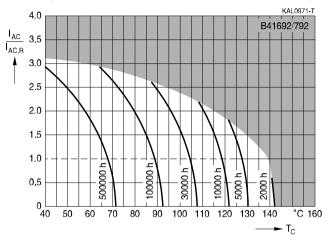
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



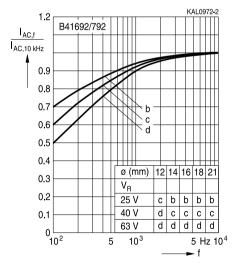


Useful life2)

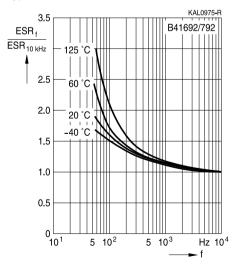
depending on case temperature T_c under ripple current operating conditions at V_R



Frequency factor of permissible ripple current I_{AC} versus frequency f



Frequency characteristics of ESR Typical behavior



2) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

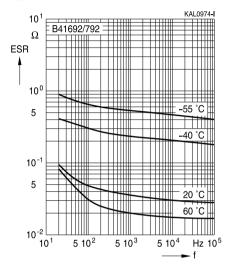


B41692, B41792 Compact – up to 140 °C



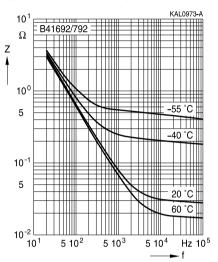
Equivalent series resistance ESR versus frequency f

Typical behavior for 2400 µF/25 V



Impedance Z versus frequency f

Typical behavior for 2400 $\mu\text{F}/\text{25}$ V







Compact – up to 140 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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Compact – up to 140 °C

Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





Compact – up to 140 °C

Topic Active flammability	Safety information Avoid overload of the capacitors.	Reference chapter "General technical information" 8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of \leq 75%.	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.



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Compact – up to 140 °C

Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C _R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C _f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d _{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_{T}	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I _{AC,f}	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R _{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
Tc	Case temperature	Gehäusetemperatur
Т _в	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





Compact - up to 140 °C

Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
X _c	Capacitive reactance	Kapazitiver Blindwiderstand
X_{L}	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



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