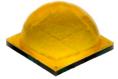
Cree® XLamp® XHP70.2 LEDs



PRODUCT DESCRIPTION

The XLamp XHP70.2 LED is the next generation of Extreme High Power LEDs that delivers the lowest system cost through the best lumen density, reliability and color consistency. Built on Cree's latest high-power LED technology, the XHP70.2 LED improves the lumen density, voltage characteristics, reliability and optical performance of the XHP70 LED in the same 7.0 mm x 7.0 mm footprint. The new XHP70.2 LED provides an easy drop-in upgrade to achieve higher system LPW for lighting manufacturers with existing XHP70 designs, eliminating redesign costs. Its unparalleled lumen density and longer lifetime at higher operating temperatures also enable new and innovative lighting designs at lower system costs.

FEATURES

- Available in white, configurable to 6 V or 12 V by PCB layout
- Available in 5-step EasyWhite® bins at 3000 K to 5000 K CCT, 3-step EasyWhite bins at 2700 K to 5000 K and 2-step EasyWhite bins at 2700 K to 4000 K CCT
- Available in ANSI white bins at 3000 K to 7000 K CCT
- Available in standard, 70-, 80-, and 90-minimum CRI options
- · Binned at 85 °C
- Maximum drive current: 4800 mA (6 V), 2400 mA (12 V)
- Low thermal resistance: 0.9 °C/W
- Wide viewing angle: 125°
- Unlimited floor life at
 ≤ 30 °C/85% RH
- Reflow solderable JEDEC J-STD-020C
- · RoHS and REACh compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics
Flux Characteristics, EasyWhite® Order
Codes and Bins
Flux Characteristics, ANSI White Order
Codes and Bins
Relative Spectral Power Distribution
Relative Flux vs. Junction Temperature7
Electrical Characteristics
Relative Flux vs. Current
Relative Chromaticity vs Current 10
Relative Chromaticity vs Temperature 11
Typical Spatial Distribution11
Thermal Design12
Performance Groups - Luminous Flux 13
Performance Groups - Chromaticity 13
Cree's Standard White Chromaticity
Regions Plotted on the CIE 1931 Curve 17
Cree's Standard Cool White Kits Plotted
on ANSI Standard Chromaticity Regions 20
Cree's Standard Warm and Neutral White
Kits Plotted on ANSI Standard
Chromaticity Regions21
Bin and Order-Code Format22
Reflow Soldering Characteristics 23
Notes
Mechanical Dimensions 26
Electrical Configuration 27
Tape and Reel
Packaging 20







CHARACTERISTICS

XHP70.2 LEDs are tested and binned in the 12-V configuration. See the Mechanical Dimensions section on page 26 for pad layout options.

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		0.9	
Viewing angle (FWHM)	degrees		125	
Temperature coefficient of voltage (6 V)*	mV/°C		-2.9	
Temperature coefficient of voltage (12 V)	mV/°C		-5.8	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (6 V)*	mA			4800
DC forward current (12 V)	mA			2400
Reverse voltage	V			5
Forward voltage (6 V, @ 2100 mA, 85 °C)*	V		5.6	6.1
Forward voltage (12 V, @ 1050 mA, 85 °C)	V		11.2	12.2
LED junction temperature	°C			150

Note:

* Data for the 6-V configuration is calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 22).

Binning condition: $T_J = 85$ °C; 12 V, $I_F = 1050$ mA Reference condition: $T_I = 85$ °C; 6 V, $I_F = 2100$ mA

Nominal	(CRI	Mini	mum Lumin	ous Flux		2-Step	3-Step		5-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
	70		P2	1830	2015					505	XHP70B-00-0000- 0D0BP250E
	70		N4	1710	1883					50E	XHP70B-00-0000- 0D0BN450E
5000 K	00		N2	1590	1751			500	XHP70B-00-0000- 0D0HN250G		
5000 K	80		M4	1485	1635			50G	XHP70B-00-0000- 0D0HM450G		
	90		M4	1485	1635			50G	XHP70B-00-0000- 0D0UM450G		
	90		M2	1380	1520			50G	XHP70B-00-0000- 0D0UM250G		
	70		P2	1830	2015					45E	XHP70B-00-0000- 0D0BP245E
	70		N4	1710	1883					43E	XHP70B-00-0000- 0D0BN445E
4500 K	80		N2	1590	1751			45G	XHP70B-00-0000- 0D0HN245G		
4300 K	00		M4	1485	1635			436	XHP70B-00-0000- 0D0HM445G		
	90		M2	1380	1520			45G	XHP70B-00-0000- 0D0UM245G		
	90		K4	1290	1420			456	XHP70B-00-0000- 0D0UK445G		
	70		P2	1830	2015					40E	XHP70B-00-0000- 0D0BP240E
	70		N4	1710	1883					40E	XHP70B-00-0000- 0D0BN440E
4000 K	80		N2	1590	1751	40H	XHP70B-00-0000- 0D0HN240H	40G	XHP70B-00-0000- 0D0HN240G		
4000 K	00		M4	1485	1635	4011	XHP70B-00-0000- 0D0HM440H	400	XHP70B-00-0000- 0D0HM440G		
	90		M2	1380	1520	40H	XHP70B-00-0000- 0D0UM240H	40G	XHP70B-00-0000- 0D0UM240G		
	90		K4	1290	1420	4011	XHP70B-00-0000- 0D0UK440H	400	XHP70B-00-0000- 0D0UK440G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - CONTINUED

Nominal	C	RI	Minir	num Lumin	ous Flux		2-Step 3-Step		3-Step		5-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
	70		N4	1710	1883					35E	XHP70B-00-0000- 0D0BN435E
	70		N2	1590	1751					33E	XHP70B-00-0000- 0D0BN235E
3500 K	80		N2	1590	1751	35H	XHP70B-00-0000- 0D0HN235H	35G	XHP70B-00-0000- 0D0HN235G		
3300 K	80		M4	1485	1635	ээп	XHP70B-00-0000- 0D0HM435H	336	XHP70B-00-0000- 0D0HM435G		
	90		M2	1380	1520	35H	XHP70B-00-0000- 0D0UM235H	35G	XHP70B-00-0000- 0D0UM235G		
	90		K4	1290	1420	3311	XHP70B-00-0000- 0D0UK435H	356	XHP70B-00-0000- 0D0UK435G		
	70		N4	1710	1883					30E	XHP70B-00-0000- 0D0BN430E
	70		N2	1590	1751					OOL	XHP70B-00-0000- 0D0BN230E
3000 K	80		N2	1590	1751	30H	XHP70B-00-0000- 0D0HN230H	30G	XHP70B-00-0000- 0D0HN230G		
3000 K	80		M4	1485	1635	зип	XHP70B-00-0000- 0D0HM430H		XHP70B-00-0000- 0D0HM430G		
	90		K4	1290	1420	30H	XHP70B-00-0000- 0D0UK430H	30G	XHP70B-00-0000- 0D0UK430G		
	90		K2	1200	1321	3011	XHP70B-00-0000- 0D0UK230H	300	XHP70B-00-0000- 0D0UK230G		
	80		M4	1485	1635	27H	XHP70B-00-0000- 0D0HM427H	27G	XHP70B-00-0000- 0D0HM427G		
2700 K	80		M2	1380	1520	2/11	XHP70B-00-0000- 0D0HM227H	270	XHP70B-00-0000- 0D0HM227G		
2700 K	90		K2	1200	1321	27H	XHP70B-00-0000- 0D0UK227H	27G	XHP70B-00-0000- 0D0UK227G		
	50		J4	1120	1233	2/11	XHP70B-00-0000- 0D0UJ427H	2,0	XHP70B-00-0000- 0D0UJ427G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 22).

Binning condition: $T_J = 85$ °C; 12 V, $I_F = 1050$ mA Reference condition: $T_I = 85$ °C; 6 V, $I_F = 2100$ mA

		С	RI	Minin	num Lumin	ous Flux		
Nominal CCT	Chromaticity Regions	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Order Code	
				N4	1710	1883	XHP70B-00-0000-0D00N40DT	
		0	68	N2	1590	1751	XHP70B-00-0000-0D00N20DT	
7000 K	0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U,	70		N4	1710	1883	XHP70B-00-0000-0D0BN40DT	
7000 K	1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U	70		N2	1590	1751	XHP70B-00-0000-0D0BN20DT	
	110, 10, 11, 10	80		N2	1590	1751	XHP70B-00-0000-0D0HN20DT	
		80		M4	1485	1635	XHP70B-00-0000-0D0HM40DT	
		0	68	N4	1710	1883	XHP70B-00-0000-0D00N40E1	
		U	00	N2	1590	1751	XHP70B-00-0000-0D00N20E1	
6500 K	1A 1B 1C 1D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E1	
0300 K	1A, 1B, 1C, 1D	1A, 1B, 1C, 1D	70		N2	1590	1751	XHP70B-00-0000-0D0BN20E1
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E1	
		80		M4	1485	1635	XHP70B-00-0000-0D0HM40E1	
			0	68	P2	1830	2015	XHP70B-00-0000-0D00P20DV
		U	00	N4	1710	1883	XHP70B-00-0000-0D00N40DV	
	14 10 10 10	70		P2	1830	2015	XHP70B-00-0000-0D0BP20DV	
6000 K	1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U,	70		N4	1710	1883	XHP70B-00-0000-0D0BN40DV	
0000 K	2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U	80		N2	1590	1751	XHP70B-00-0000-0D0HN20DV	
	211, 20, 21, 20	- 00		M4	1485	1635	XHP70B-00-0000-0D0HM40DV	
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40DV	
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20DV	
		0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E2	
			00	N4	1710	1883	XHP70B-00-0000-0D00N40E2	
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E2	
5700 K	5700 K 2A, 2B, 2C, 2D -	,,,		N4	1710	1883	XHP70B-00-0000-0D0BN40E2	
0700 K		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E2	
		- 00		M4	1485	1635	XHP70B-00-0000-0D0HM40E2	
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40E2	
		70		M2	1380	1520	XHP70B-00-0000-0D0UM20E2	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



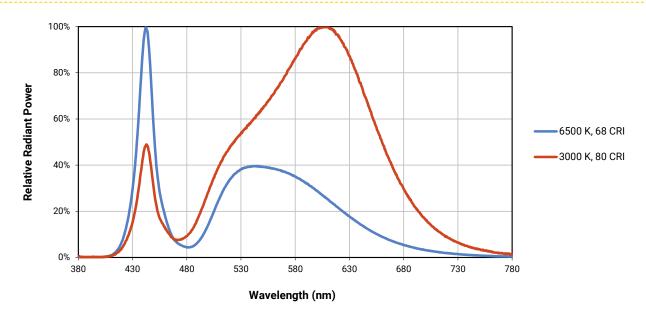
FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - CONTINUED

Nominal		С	RI	Minim	um Lumin	ous Flux	
CCT	Chromaticity Regions	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Order Code
		0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E3
		U	08	N4	1710	1883	XHP70B-00-0000-0D00N40E3
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E3
5000 K	3A, 3B, 3C, 3D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E3
3000 K	37, 35, 30, 30	80		N2	1590	1751	XHP70B-00-0000-0D0HN20E3
		00		M4	1485	1635	XHP70B-00-0000-0D0HM40E3
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40E3
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20E3
		0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E4
			00	N4	1710	1883	XHP70B-00-0000-0D00N40E4
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E4
4500 K	4A, 4B, 4C, 4D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E4
4300 K		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E4
		- 00		M4	1485	1635	XHP70B-00-0000-0D0HM40E4
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20E4
		50		K4	1290	1420	XHP70B-00-0000-0D0UK40E4
		0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E5
			00	N4	1710	1883	XHP70B-00-0000-0D00N40E5
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E5
4000 K	5A, 5B, 5C, 5D	, 0		N4	1710	1883	XHP70B-00-0000-0D0BN40E5
4000 K	0A, 0B, 00, 0B	80		N2	1590	1751	XHP70B-00-0000-0D0HN20E5
		- 00		M4	1485	1635	XHP70B-00-0000-0D0HM40E5
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20E5
		,,,		K4	1290	1420	XHP70B-00-0000-0D0UK40E5
3500 K	6A, 6B, 6C, 6D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E6
000010	0,1,00,00,00	, 0		N2	1590	1751	XHP70B-00-0000-0D0BN20E6
3000 K	7A, 7B, 7C, 7D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E7
5550 K	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, 0		N2	1590	1751	XHP70B-00-0000-0D0BN20E7

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.

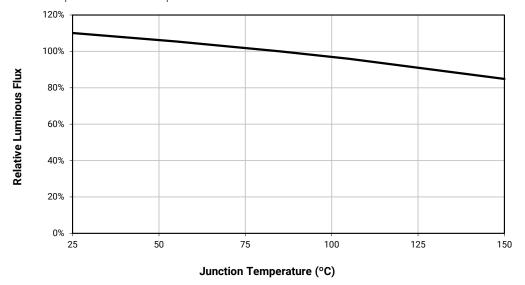


RELATIVE SPECTRAL POWER DISTRIBUTION



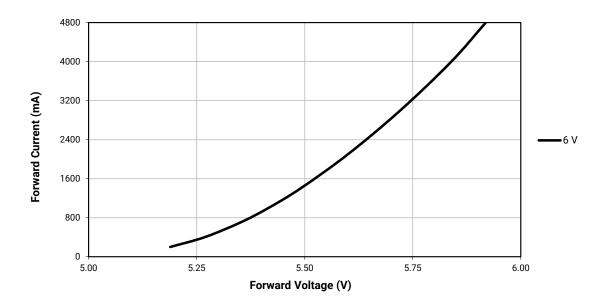
RELATIVE FLUX VS. JUNCTION TEMPERATURE

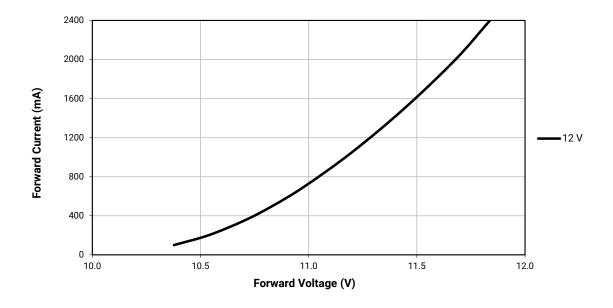
Reference condition: 6 V, $I_F = 2100$ mA; 12 V, $I_F = 1050$ mA





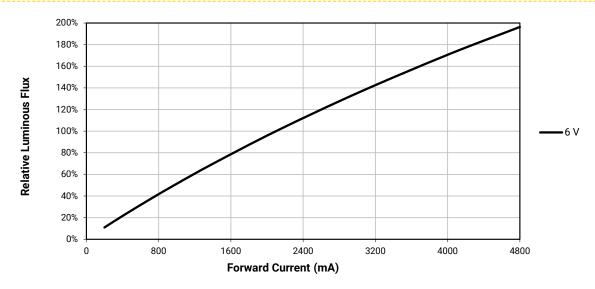
ELECTRICAL CHARACTERISTICS (T₁ = 85 °C)

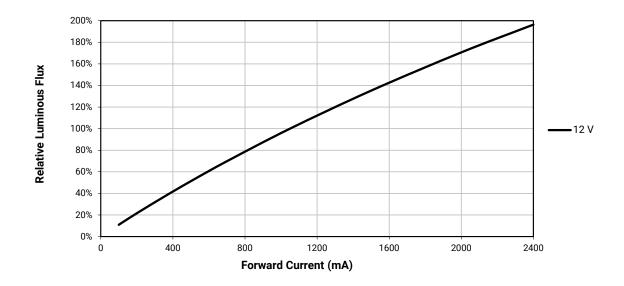






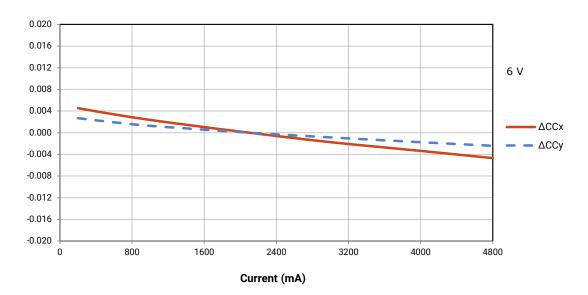
RELATIVE FLUX VS. CURRENT (T_J = 85 °C)

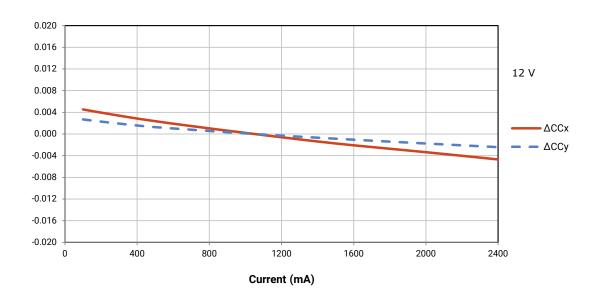






RELATIVE CHROMATICITY VS CURRENT (WARM WHITE)

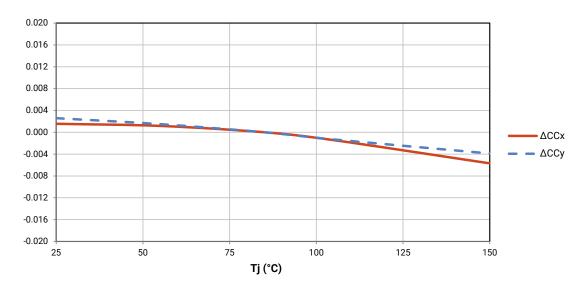






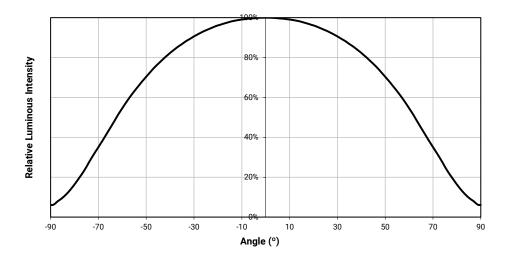
RELATIVE CHROMATICITY VS TEMPERATURE (WARM WHITE)

Reference condition: 6 V, $I_F = 2100$ mA; 12 V, $I_F = 1050$ mA



TYPICAL SPATIAL DISTRIBUTION

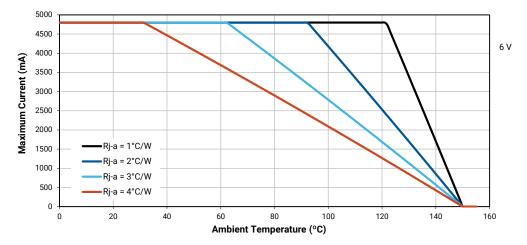
Reference condition: T_1 = 85 °C; 6 V, I_F = 2100 mA; 12 V, I_F = 1050 mA

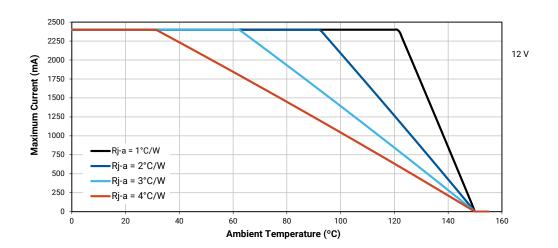




THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.







PERFORMANCE GROUPS - LUMINOUS FLUX (T_J = 85 °C)

XLamp XHP70.2 LEDs are tested for luminous flux and placed into one of the following luminous-flux groups.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
J4	1120	1200
K2	1200	1290
K4	1290	1380
M2	1380	1485
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100

PERFORMANCE GROUPS - CHROMATICITY

XLamp XHP70.2 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyV	EasyWhite Color Temperatures − 2-Step							
Bin Code	CCT	х	у					
		0.3777	0.3739					
4011	4000 K	0.3797	0.3816					
40H	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
2511	3500 K	0.4053	0.3942					
35H		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30H	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
0711	2700 K	0.4574	0.4140					
27H	2700 K	0.4633	0.4154					
		0.4581	0.4062					



PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

		EasyWh	ite Color Temperatu	res – 3-Step Ellipse		
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle
Bill Code	CCI	x	у	а	b	(°)
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0
45G	4500 K	0.3611	0.3658	0.00852	0.00330	61.5
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5

	EasyWhite Color Temperatures - 5-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle				
Bin Code	CCI	х	у	a	b	(°)				
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0				
45E	4500 K	0.3611	0.3658	0.01420	0.00550	61.5				
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7				
35E	3500 K	0.4073	0.3917	0.01545	0.00690	54.0				
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2				

ANSI White Bins							
CCT	Bin Code	х	у				
		0.2950	0.2970				
	0A0	0.2920	0.3060				
	UAU	0.2984	0.3133				
		0.3009	0.3042				
		0.2920	0.3060				
	0B0	0.2895	0.3135				
	050	0.2962	0.3220				
7000 K		0.2984	0.3133				
7000 K		0.2984	0.3133				
	000	0.2962	0.3220				
	000	0.3028	0.3304				
		0.3048	0.3207				
		0.2984	0.3133				
	0D0	0.3048	0.3207				
	000	0.3068	0.3113				
		0.3009	0.3042				

ANSI White Bins								
ССТ	Bin Code	х	у					
		0.2980	0.2880					
	0R0	0.2950	0.2970					
	UKU	0.3009	0.3042					
		0.3037	0.2937					
		0.2895	0.3135					
	080	0.2870	0.3210					
		0.2937	0.3312					
7000 K		0.2962	0.3220					
7000 K		0.2962	0.3220					
	0T0	0.2937	0.3312					
	010	0.3005	0.3415					
		0.3028	0.3304					
		0.3037	0.2937					
	0U0	0.3009	0.3042					
	000	0.3068	0.3113					
		0.3093	0.2993					

ANSI White Bins			
CCT	Bin Code	х	у
	1A0	0.3048	0.3207
		0.3130	0.3290
	IAU	0.3144	0.3186
		0.3068	0.3113
		0.3028	0.3304
	1B0	0.3115	0.3391
		0.3130	0.3290
7000 K		0.3048	0.3207
7000 K	1C0	0.3115	0.3391
		0.3205	0.3481
		0.3213	0.3373
		0.3130	0.3290
	1D0	0.3130	0.3290
		0.3213	0.3373
	100	0.3221	0.3261
		0.3144	0.3186



PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

ANSI White Bins			
ССТ	Bin Code	х	у
	1R0	0.3068	0.3113
		0.3144	0.3186
		0.3161	0.3059
		0.3093	0.2993
	180	0.3005	0.3415
		0.3099	0.3509
		0.3115	0.3391
7000 K		0.3028	0.3304
7000 K	1T0	0.3099	0.3509
		0.3196	0.3602
		0.3205	0.3481
		0.3115	0.3391
	1U0	0.3144	0.3186
		0.3221	0.3261
		0.3231	0.3120
		0.3161	0.3059

ANSI White Bins				
ССТ	Bin Code	х	у	
	240	0.3215	0.3350	
		0.3290	0.3417	
	ZAU	0.3290	0.3300	
		0.3222	0.3243	
		0.3207	0.3462	
	2B0	0.3290	0.3538	
		0.3290	0.3417	
6000 K		0.3215	0.3350	
0000 K	2C0	0.3290	0.3538	
		0.3376	0.3616	
		0.3371	0.3490	
		0.3290	0.3417	
		0.3290	0.3417	
	2D0	0.3371	0.3490	
		0.3366	0.3369	
		0.3290	0.3300	

ANSI White Bins				
ССТ	Bin Code	х	у	
		0.3222	0.3243	
		0.3290	0.3300	
	2R0	0.3290	0.3180	
		0.3231	0.3120	
		0.3196	0.3602	
	2\$0	0.3290	0.3690	
		0.3290	0.3538	
6000 K		0.3207	0.3462	
0000 K	2T0	0.3290	0.3690	
		0.3381	0.3762	
		0.3376	0.3616	
		0.3290	0.3538	
		0.3290	0.3300	
	2U0	0.3366	0.3369	
	200	0.3361	0.3245	
		0.3290	0.3180	

ANSI White Bins			
CCT	Bin Code	х	у
	3A0	0.3371	0.3490
		0.3451	0.3554
		0.3440	0.3427
		0.3366	0.3369
	3B0	0.3376	0.3616
		0.3463	0.3687
		0.3451	0.3554
5000 K		0.3371	0.3490
3000 K	3C0	0.3463	0.3687
		0.3551	0.3760
_		0.3533	0.3620
		0.3451	0.3554
		0.3451	0.3554
	3D0	0.3533	0.3620
		0.3515	0.3487
		0.3440	0.3427

ANSI White Bins			
CCT	Bin Code	х	у
	440	0.3530	0.3597
		0.3615	0.3659
	4A0	0.3512	0.3465
		0.3515	0.3487
	4B0	0.3548	0.3736
		0.3641	0.3804
		0.3530	0.3597
4500 K		0.3533	0.362
4300 K	4C0	0.3641	0.3804
		0.3736	0.3874
		0.3702	0.3722
		0.3615	0.3659
	4D0	0.3615	0.3659
		0.3702	0.3722
	400	0.3670	0.3578
		0.3590	0.3521



PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

ANSI White Bins			
ССТ	Bin Code	х	у
	540	0.3670	0.3578
		0.3702	0.3722
	5A0	0.3825	0.3798
		0.3783	0.3646
		0.3702	0.3722
	5B0	0.3736	0.3874
		0.3869	0.3958
4000 K		0.3825	0.3798
4000 K	5C0	0.3825	0.3798
		0.3869	0.3958
		0.4006	0.4044
		0.3950	0.3875
		0.3783	0.3646
		0.3825	0.3798
		0.3950	0.3875
		0.3898	0.3716

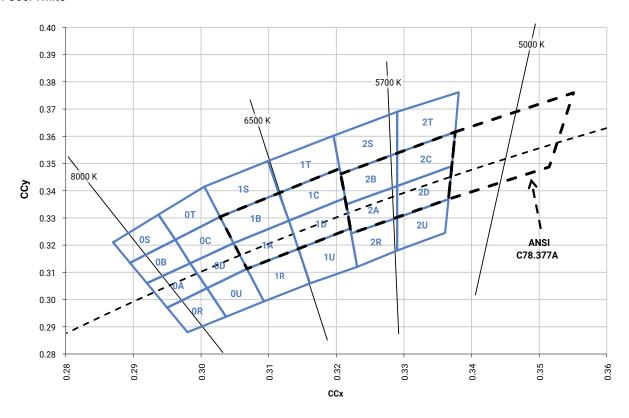
ANSI White Bins			
ССТ	Bin Code	х	у
		0.3889	0.3690
		0.3941	0.3848
	6A0	0.4080	0.3916
		0.4017	0.3751
		0.3941	0.3848
	6B0	0.3996	0.4015
		0.4146	0.4089
3500 K		0.4080	0.3916
3500 K	6C0	0.4080	0.3916
		0.4146	0.4089
		0.4299	0.4165
		0.4221	0.3984
		0.4017	0.3751
		0.4080	0.3916
		0.4221	0.3984
		0.4147	0.3814

ANSI White Bins				
ССТ	Bin Code	х	у	
	710	0.4147	0.3814	
		0.4221	0.3984	
	7A0	0.4342	0.4028	
		0.4259	0.3853	
		0.4221	0.3984	
	7B0	0.4299	0.4165	
	760	0.4430	0.4212	
3000 K		0.4342	0.4028	
3000 K	7C0	0.4342	0.4028	
		0.4430	0.4212	
		0.4562	0.4260	
		0.4465	0.4071	
		0.4259	0.3853	
	700	0.4342	0.4028	
	7D0	0.4465	0.4071	
		0.4373	0.3893	



CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE

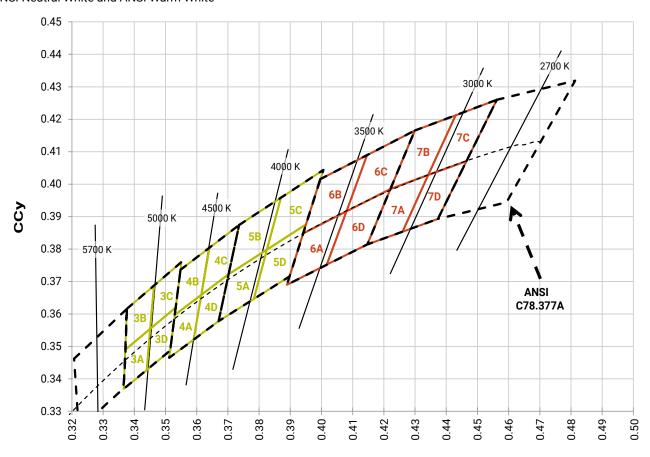
ANSI Cool White





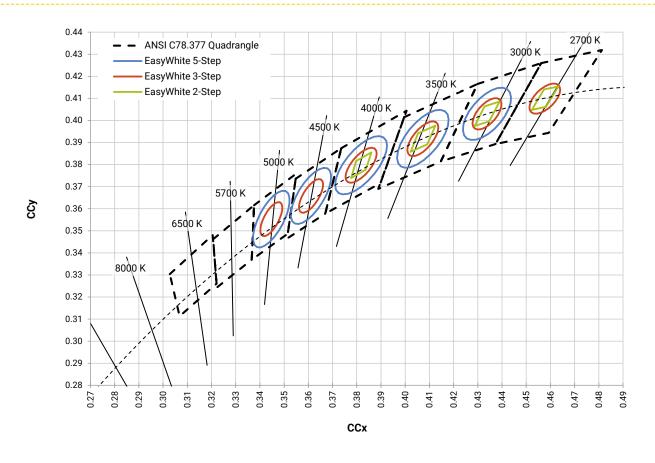
CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED

ANSI Neutral White and ANSI Warm White



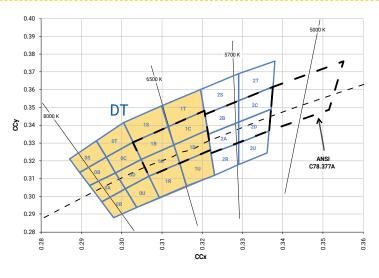


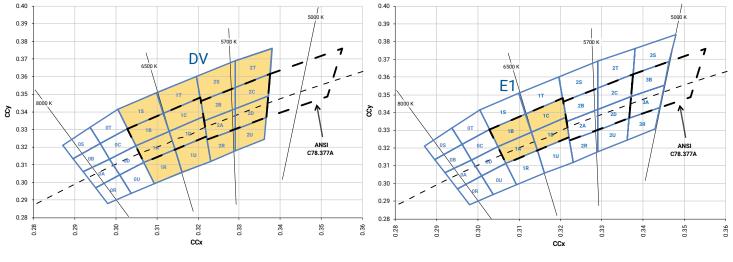
CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED

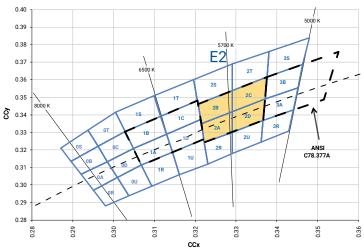




CREE'S STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS

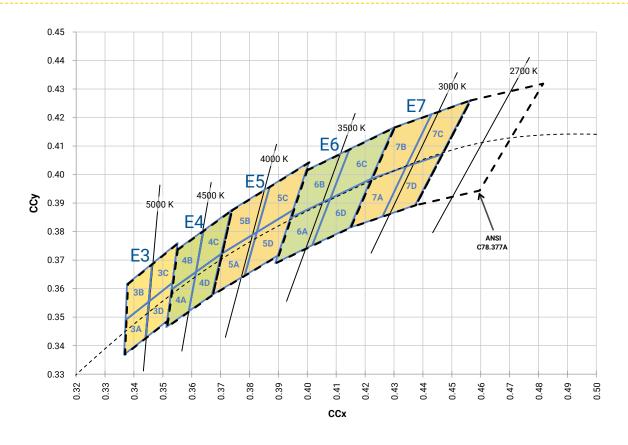








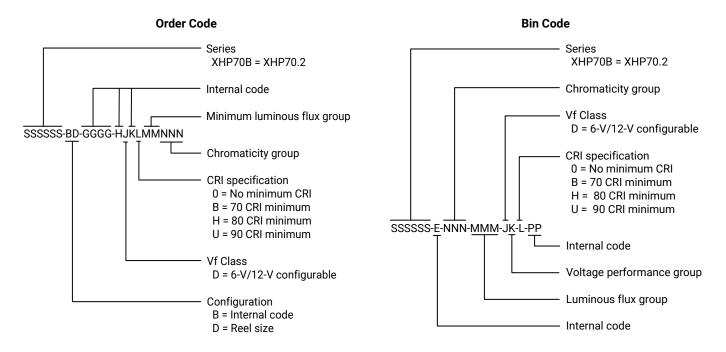
CREE'S STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS





BIN AND ORDER-CODE FORMAT

Bin codes and order codes for XHP70.2 LEDs are configured in the following manner:

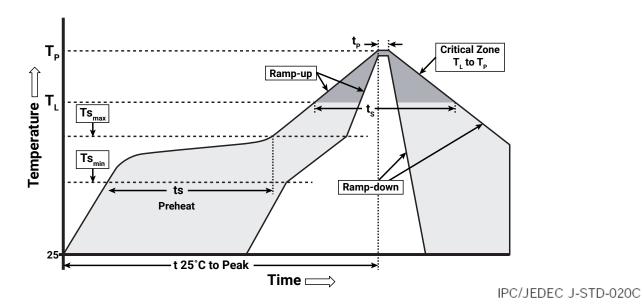




REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XHP70.2 LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



Lead-Free Solder Profile Feature Average Ramp-Up Rate $(Ts_{max} to T_p)$ 1.2 °C/second Preheat: Temperature Min (Tsmin) 120 °C 170 °C Preheat: Temperature Max (Ts_{max}) 65-150 seconds Preheat: Time (ts_{min} to ts_{max}) 217 °C Time Maintained Above: Temperature (T,) Time Maintained Above: Time (t,) 45-90 seconds 235 - 245 °C Peak/Classification Temperature (Tp) Time Within 5 °C of Actual Peak Temperature (tp) 20-40 seconds Ramp-Down Rate 1 - 6 °C/second Time 25 °C to Peak Temperature 4 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.



NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs. Cree did not perform Room Temperature Operating Life (RTOL) testing on the XHP70.2 LED.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XHP70.2 LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of \leq 30 °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.



NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

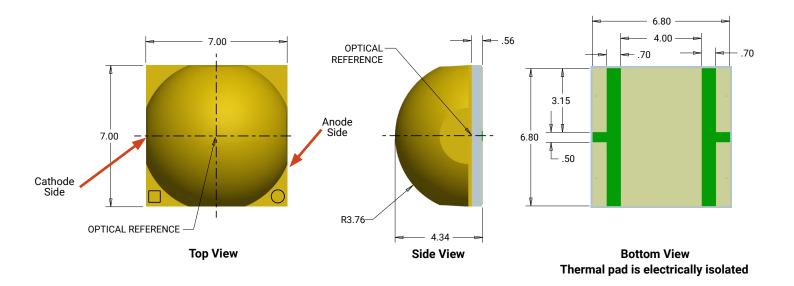
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

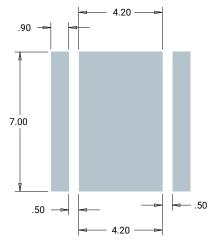


MECHANICAL DIMENSIONS

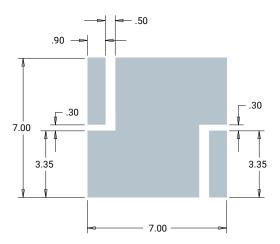
Thermal vias, if present, are not shown on these drawings.

All dimensions are ±.13 mm unless otherwise indicated.





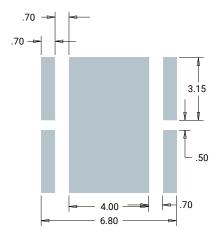
Recommended PCB Solder Pad 6 V Configuration (thermal pad is electrically isolated)



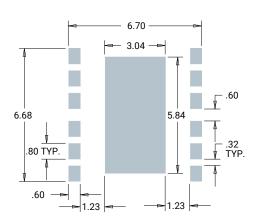
Recommended PCB Solder Pad 12 V Configuration (thermal pad is connected to anode and cathode and is not electrically isolated)



MECHANICAL DIMENSIONS - CONTINUED



Recommended Solder Pad (Solder Mask Pattern)

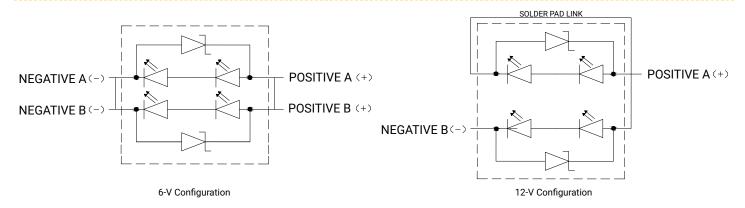


Recommended Stencil Openings*
6 V & 12 V Configurations

Notes:

- Cree recommends using thermal pad kickouts to maximize component thermal performance.
- · Cree recommends using white solder mask material to minimize system optical loss.
- * This stencil has been tested and optimized for the avoidance of voiding when using ALPHA® LUMET® P30 Maxrel solder paste. For other solder pastes, a "window pane" design for the thermal pad stencil may result in a lower voiding percentage. Contact your local Cree Field Applications Engineer for consultation regarding your specific application.

ELECTRICAL CONFIGURATION

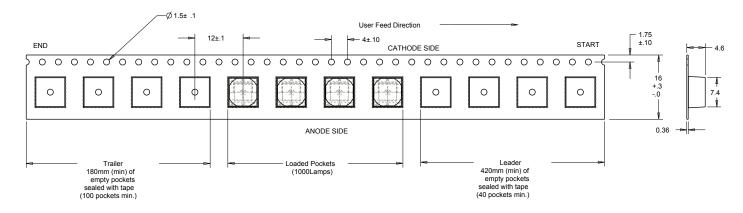


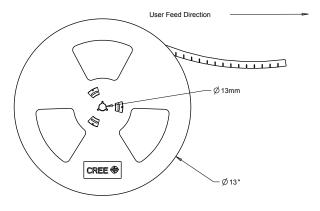


TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

All dimensions are ±.13 mm unless otherwise indicated.







PACKAGING

