

**Vectron International**

**Filter specification**

**TFS 108**

**Measurement condition**

Ambient temperature:	25	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	836 Ω    - 16.1pF	
Output:	827 Ω    - 16.1pF	

**Characteristics**

Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS108 is the minimum of the pass band attenuation. This value is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 108.5 MHz without any tolerance. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance / limit</b>		
<b>Insertion loss</b> (reference level)	$a_e$	7.5	dB	max.	9.5 dB
<b>Insertion loss</b> within 2.5dB BW	$a_e + 2.5dB$	10		max.	12 dB
<b>Nominal frequency</b>	$f_N$	-			108.5 MHz
<b>Passband</b>	PB			$f_N \pm$	0.5 MHz
<b>Pass band ripple within PB</b>		0.3		max.	2.5 dB
<b>Relative attenuation</b>	$a_{rel}$				
$f_N - 0.5$ MHz ... $f_N + 0.5$ MHz		2.0		max.	2.5 dB
$f_N - 0.8$ MHz ... $f_N - 1.2$ MHz		21		min.	13 dB
$f_N - 1.2$ MHz ... $f_N - 5.5$ MHz		40		min.	34 dB
$f_N - 5.5$ MHz ... $f_N - 22.5$ MHz		50		min.	40 dB
$f_N + 1.5$ MHz ... $f_N + 2.5$ MHz		41		min.	20 dB
$f_N + 2.5$ MHz ... $f_N + 9.5$ MHz		42		min.	30 dB
$f_N + 9.5$ MHz ... $f_N + 35.5$ MHz		52		min.	40 dB
$f_N + 35.5$ MHz ... $f_N + 45.5$ MHz		60		min.	45 dB
$f_N + 45.5$ MHz ... $f_N + 143.5$ MHz		47		min.	40 dB
$f_N + 143.5$ MHz ... $f_N + 153.5$ MHz		80		min.	45 dB
$f_N + 153.5$ MHz ... $f_N + 160$ MHz		80		min.	40 dB
<b>Group delay ripple within PB</b>	GDR	200		max.	1000 ns
<b>IIP3</b>		-		min.	30 dBm
<b>Return loss within PB</b>		12		min.	10 dB
<b>Input power</b>		-		max	10 dBm
<b>Operating temperature range</b>	OTR				- 40 °C ... + 85°C
<b>Operable temperature range</b>					- 55 °C ... + 85°C
<b>Storage temperature range</b>					- 55 °C ... + 85°C
<b>Temperature coefficient of frequency</b>	$TC_f$ **	-0.036	ppm/K <sup>2</sup>		

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T-T_0)^2 \times f_{T0}(\text{MHz})$  .

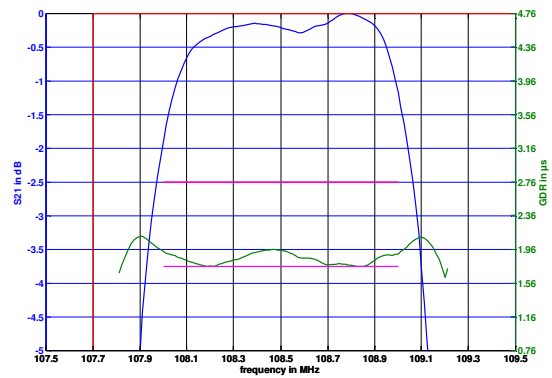
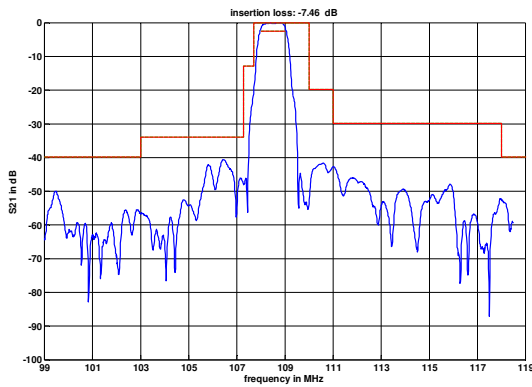
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**Checked / Approved:**

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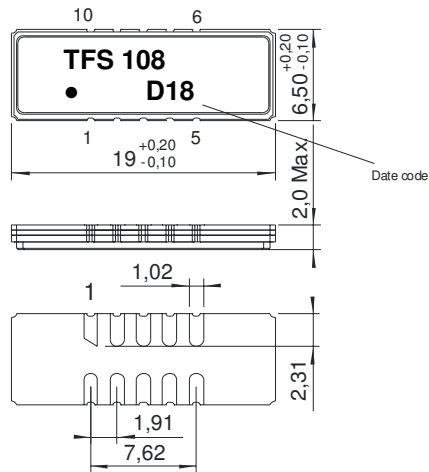
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**Filter characteristic**



**Construction and pin connection**

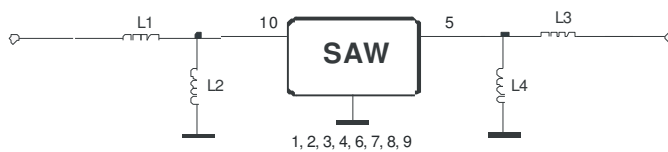
(All dimensions in mm)



- 1 Input RF Return
- 2 Ground
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output RF Return
- 7 Ground
- 8 Ground
- 9 Ground
- 10 Input

Date code: Year + week  
 E 2014  
 F 2015  
 G 2016  
 ...

**50 Ω Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 15 min. each / 100 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM

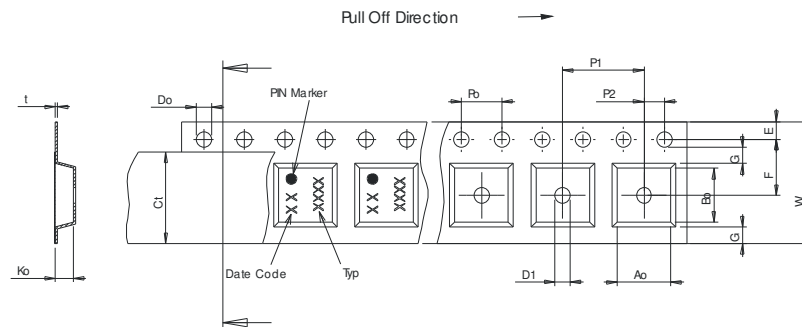
This filter is RoHS compliant (2011/65/EU)

**Packing**

- Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;
- max. pieces of filters per reel: 2000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

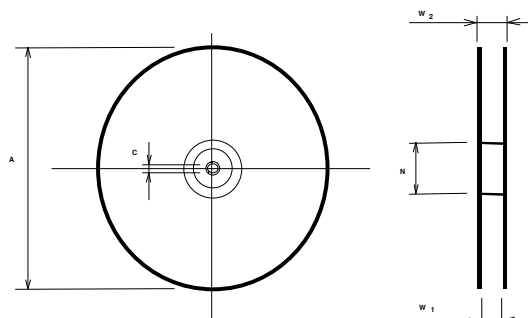
**Tape (all dimensions in mm)**

W	:32,00 ± 0,3
Po	:4,00 ± 0,1
Do	:1,50 +0,1/-0
E	:1,75 ± 0,1
F	:14,20 ± 0,1
G(min)	:
P2	:2,00 ± 0,1
P1	:12,00 ± 0,1
D1(min)	:2,00
Ao	:7,10 ± 0,1
Bo	:19,60 ± 0,1
Ct	:25,5 ± 0,1



**Reel (all dimensions in mm)**

A	:330
W1	:32,4 +2/-0
W2(max)	:38,4
N(min)	:100
C	:13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

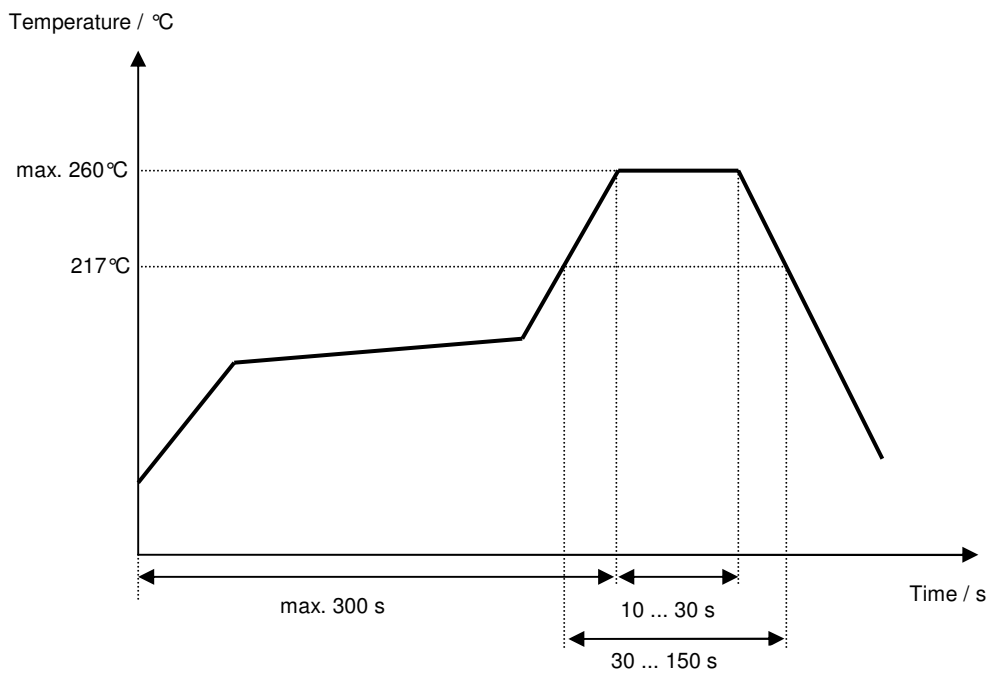
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**History**

<b>Version</b>	<b>Reason of changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	TCUK	26.07.2013
1.1	- Change to Filter Spec. Added characteristic plots.	TCUK	30.01.2014