

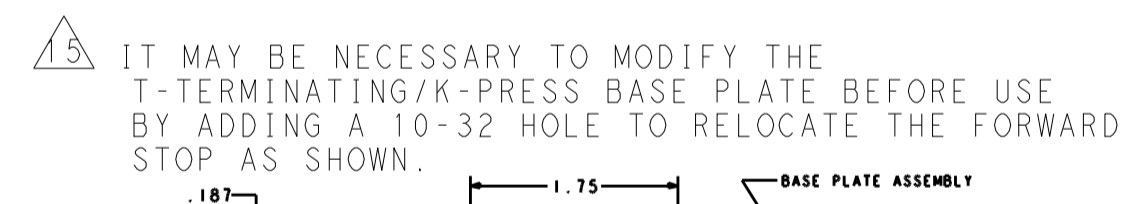
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2151029-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2151029-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2119951-1	2161540-1	8-2151029-5	1901094-3	1976043-1	2168400-6 (QUANTITY 2)
	2151029-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2161326-1	-	-	-	-	-
	2151029-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
	7-2151029-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	.278 [7.06 mm]	D
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FULLY INSULATED FASTON			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
.296-.328 IN [7.52-8.33 mm]		Ø .320 MAX	
TERMINAL APPLICATION SPECIFICATION	114-2123		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
4-520447-2	9-520447-2	4-521097-2	

WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING	Ø SOLDER
10	0.100+/-0.002 [2.54+/-0.05]	5.1	.25 IN [6.35mm]
12 OR (4)18	0.095+/-0.002 [2.41+/-0.05]	6.3	.25 IN [6.35mm]

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151029-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151029-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151029-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 7 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 8 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 9 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 10 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 1 ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.
- 2 ITEM 5 AND 9 ARE REQUIRED WHEN RUNNING ON A LEADMAKER. ITEM 42 REQUIRED WHEN RUNNING ON A BENCH MACHINE.
- 3 FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.
- 4 TO CHECK CRIMP HEIGHT, CRIMP SOLDER (Ø .25 IN [6.35mm]) 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.



- 5 IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.
- 6 ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.
- 7 ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.
- 8 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 9 CONSULT PRODUCT ENGINEERING BEFORE USING 10AWG WIRE
- 10 RECOMMENDED CRIMP HEIGHT FOR (1)12AWG+(1)18AWG IS .095±.002
- 11 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 12 ITEMS NOT SHOWN.
- 13 ITEM 261 REQUIRED WHEN APPLICATOR IS REMOVED FROM LEADMAKER AND PLACED IN AMP-O-LECTRIC* TERMINATING UNIT.

QTY	DESCRIPTION	ITEM NO					
-	1-18023-1 SCR, SHC, M4x10	262					
-	803931-1 BRACKET, HOLD DOWN	261					
-	2119957-2 APPLICATOR SHIM PACK	260					
-	462992-5 GUARD ASSY	257					
-	679532-1 INSERT, GUARD	256					
-	189728-1 BRACKET, SPACER	255					
-	568681-1 SPACER, BASE PLATE	253					
-	8-21084-0 O-RING, .676 ID, .070 DIA. MAT.	252					
-	2119640-1 PUSH ROD, AIR FEED	250					
-	2079988-1 BUSHING, LCH5-12, MISUMI	249					
-	2119641-1 FEED CAM, AIR FEED	248					
-	2119798-1 DETENT PIN	247					
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
	A		RELEASED	120C2012	LG	MC
	B		ECR-13-010223	25JUN2013	CC	TE

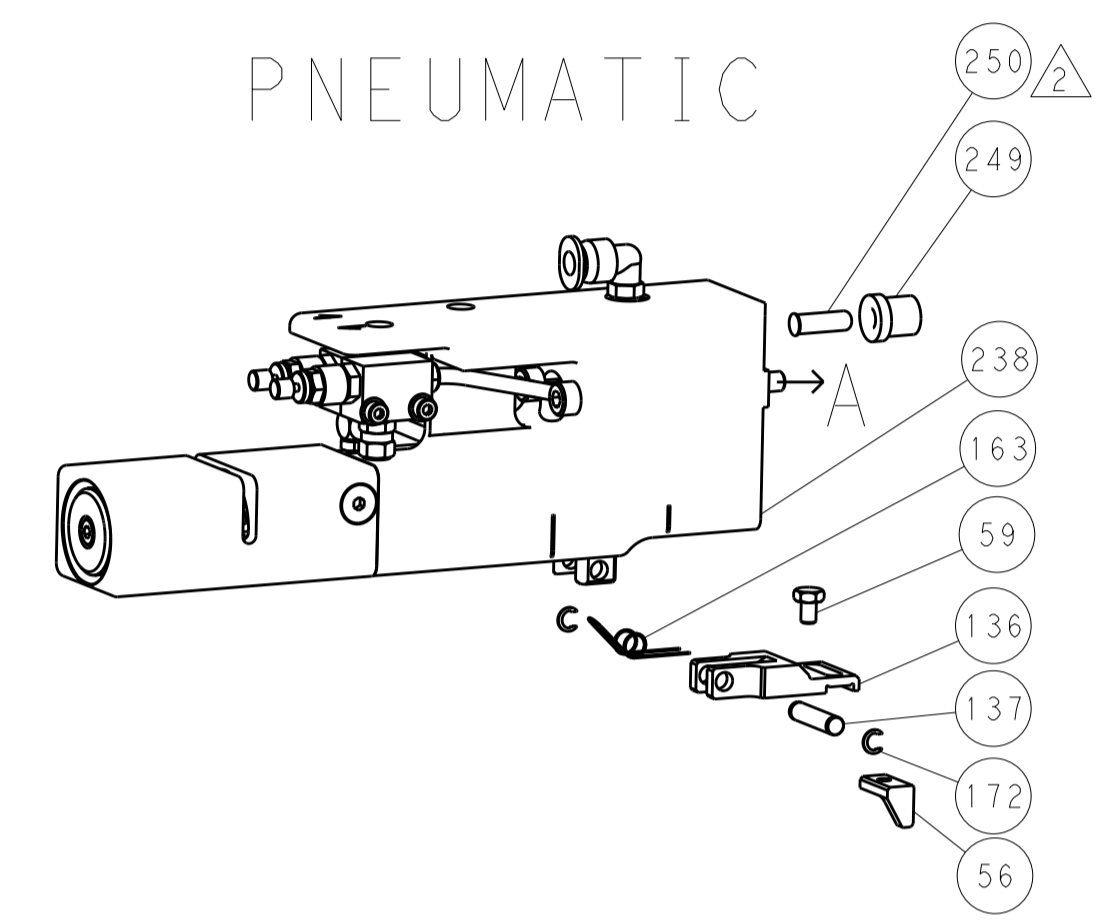
QTY	DESCRIPTION	ITEM NO
-	1-22279-3 SPRING, COMPRESSION	246
-	2119758-1 RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	7-18023-7 SCR, SKT HD CAP M3 X 4.0	241
-	2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16	240
-	2119580-1 MECHANICAL FEED ASSEMBLY	239
-	2063440-1 AIR FEED MODULE	238
-	2119740-2 TAG, IDENTIFICATION	213
-	1901094-3 SPACER, FEEDER	198
-	21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	994969-1 MAGNET, RARE EARTH HIGH ENERGY	166
-	994970-2 COUNTER, MAGNETIC	164
-	240638-1 SPRING, FEED FINGER	163
-	3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854	137
-	2119799-1 HOLDER, FEED FINGER, AF	136
-	REF REF SEE NOTE 4 MEMORY CHIP, PROGRAMMED	135
-	1633743-1 SERVO FEED LATCH ASM	133
-	1-22281-8 SPRING, COMPRESSION	121
-	1-690438-0 FRONT STRIP GUIDE	96
-	2168083-1 SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	2168083-6 SCR, SKT HD CAP, RoHS, M5 X 65	93
-	455888-4 SPACER, CRIMPER	82
-	240641-6 SPACER	81
-	2119956-1 DOCUMENTATION PACKAGE	71
-	2161332-2 DEPRESSOR, WIRE FUNNEL	70
-	2161331-1 SPACER, WIRE FUNNEL DEPRESSOR	69
-	1-18028-4 WASHER, FLAT, REG M3	68
-	2119740-1 TAG, IDENTIFICATION	67
-	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2119793-1 LIMITER, ADJUSTMENT BOLT	63
-	992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	2-18032-5 SCR, SET, FLT POINT M5 X 20.0	61
-	2079383-4 SCR, BHSC, RoHS (M4 X 8)	60
-	5-18022-5 SCR, HEX HD CAP, M4 X 6.0	59
-	462427-2 FINGER, FEED	56
-	2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2168083-9 SCR, SKT HD CAP, RoHS, M4 X 20	53
-	18023-9 SCR, SKT HD CAP M4 X 6.0	49
-	1-2119656-9 APPLICATOR BASIC ASSEMBLY, SF	46
-	2119370-1 RAM, AMP STYLE, SIDE FEED	44
-	462433-8 SUPPORT, INSULATION	42
-	2079383-7 SCR, BHSC, RoHS (M8 X 25)	41
-	2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	2119957-1 APPLICATOR SHIM PACK	39
-	2119644-1 RAM WASHER, PRECISION	38
-	2119085-1 FA HEAD, ATLANTIC STYLE	37
-	2119092-1 BOLT, ADJUSTMENT	35
-	5-22278-1 SPRING, COMPRESSION	33
-	2161328-1 HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1-2168083-4 SCR, SKT HD CAP, RoHS, M4 X 5	30
-	2161336-1 PLATE, REAR STRIP GUIDE	29
-	22281-9 SPRING, COMPRESSION	27
-	356835-1 LEVER, DRAG RELEASE	26
-	240792-1 DRAG, TERMINAL	25
-	684042-5 GUIDE, STRIP, FRONT	24
-	980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1-18028-2 WASHER, FLAT, REG M4	20
-	2119533-1 STRIPPER, SIDE FEED	19
-	463460-3 HOLD DOWN, TERMINAL	18
-	469542-3 REAR FLOATING SHEAR	17
-	1-2168083-1 SCR, SKT HD CAP, RoHS, M3 X 6	16
-	2161335-2 SHEAR PLATE, REAR	15
-	2119862-2 SHEAR HOLDER, REAR	14
-	2119806-1 INSERT, SHEAR	13
-	3-22280-3 SPRING, COMPRESSION	12
-	356885-4 STOP, SHEAR	11
-	462843-7 TERMINAL SUPPORT	9
-	464291-5 ANVIL, SAND-BLASTED 22-18	8
-	803925-2 GUIDE, CARRIER SCRAP	7
-	690468-6 DEPRESSOR SHEAR, REAR	6
-	462431-5 WIRE FUNNEL	5
-	238009-3 BLOCK, FL CRIMPER SPACER	4
-	464290-3 CRIMPER, SEMI-FLAT 22-18	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO	
mm	0 PLC ±.5	1 PLC ±.5	2 PLC ±.5	3 PLC ±.5	4 PLC ±.5
	ANGLES ±.0001				
MATERIAL:		FINISH:		WEIGHT:	
				Customer Accessible Production Drawing	
SCALE: 1:1		SHEET 1 OF 4		REV B	

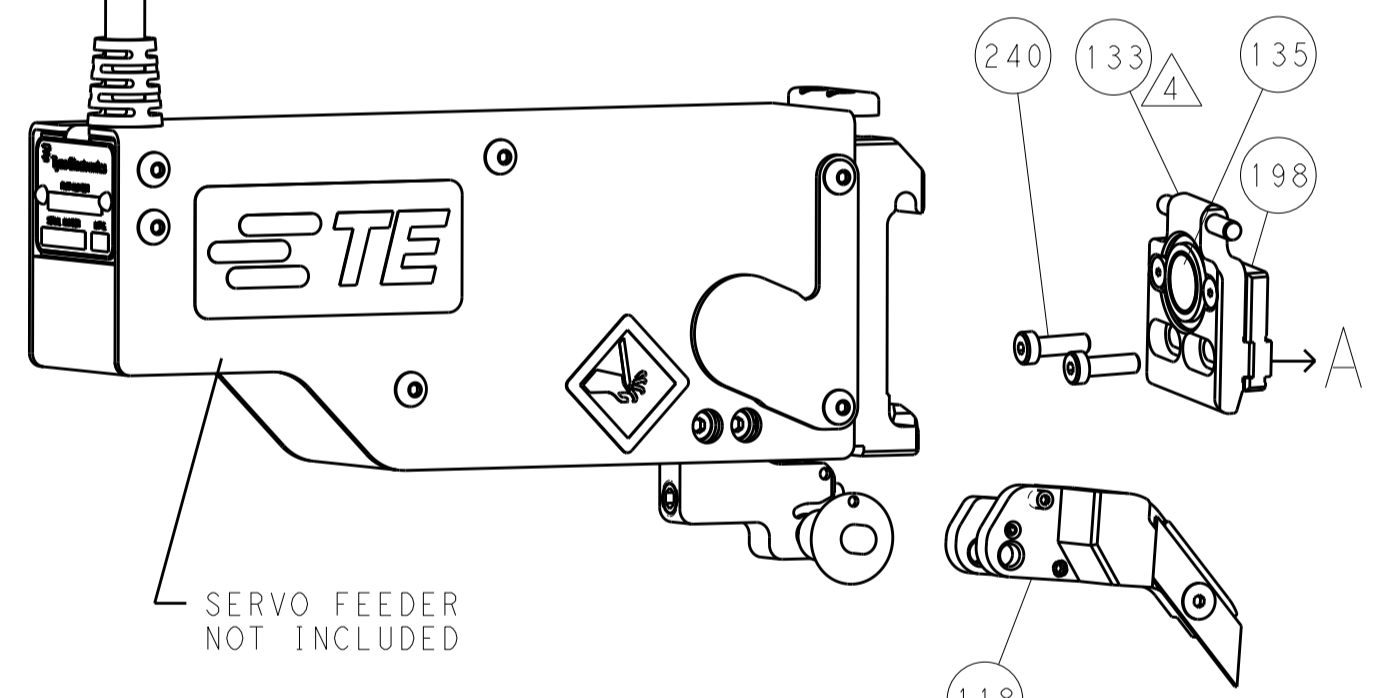
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE

PNEUMATIC

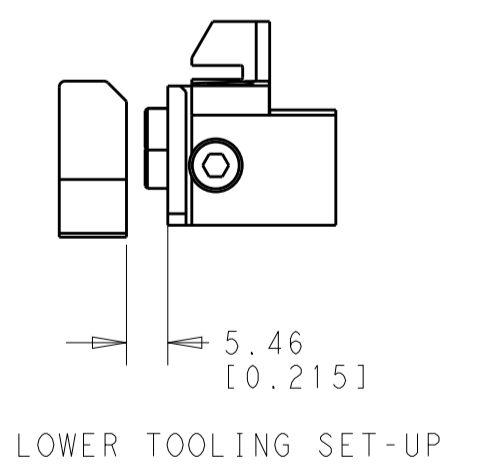
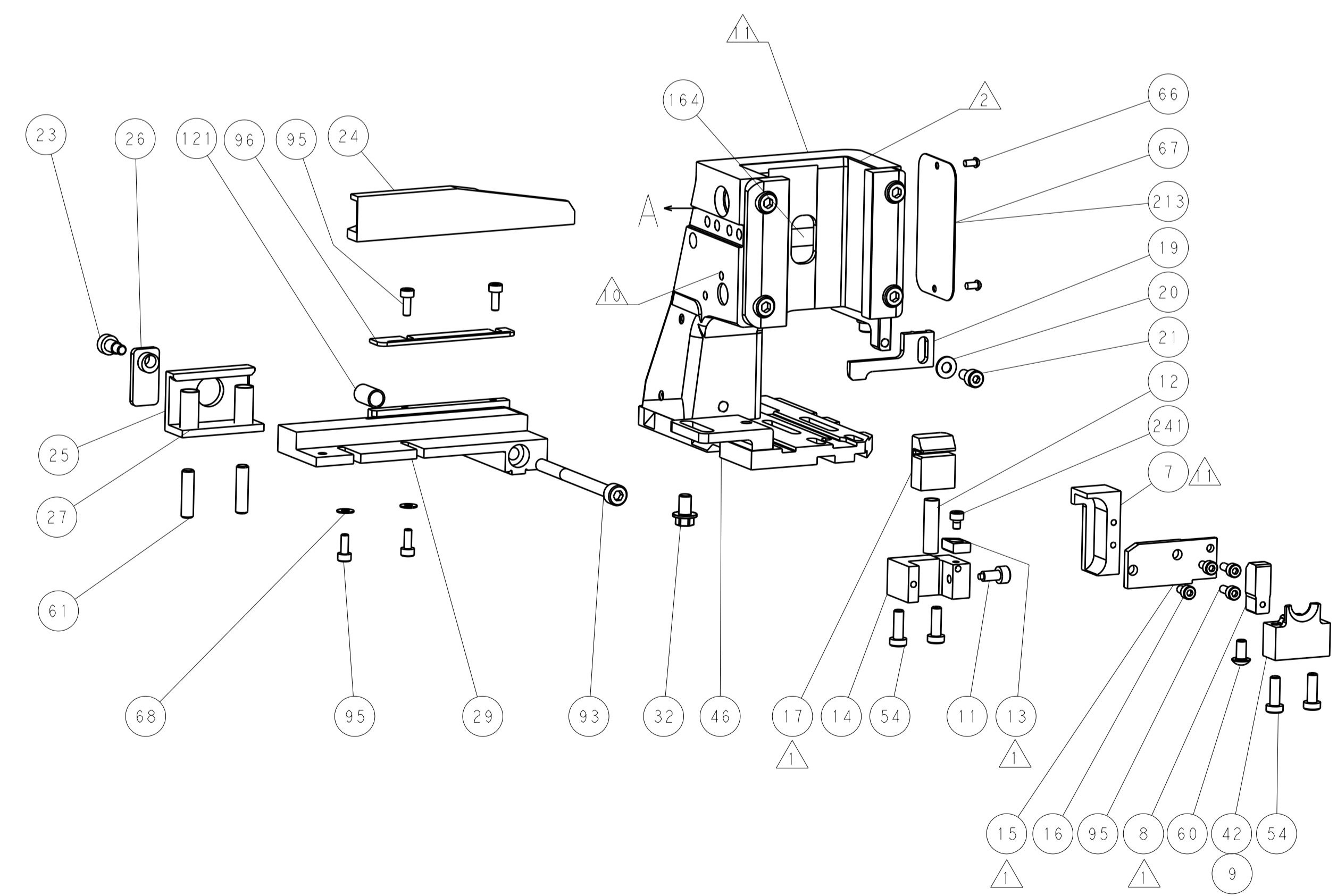
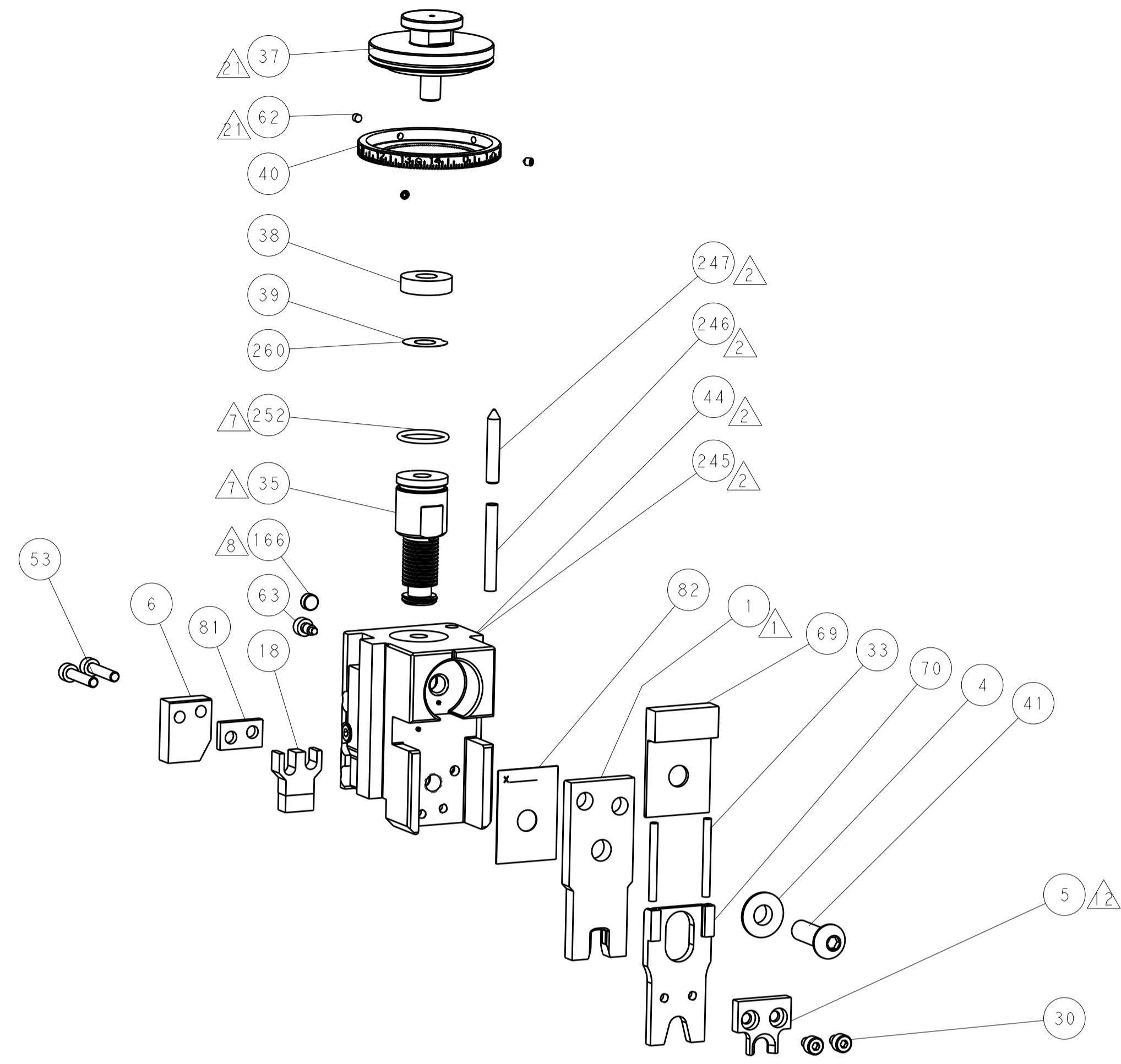
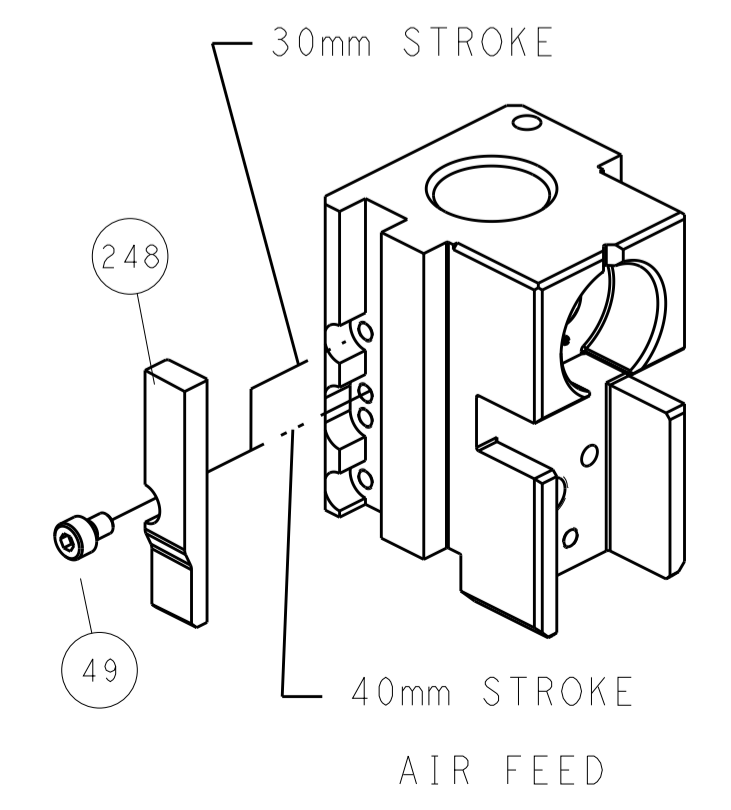


SERVO LATCH PLATE



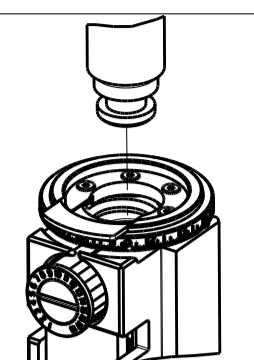
***FEED FINGER REPRESENTATION ABOVE MAY DIFFER FROM ACTUAL FEED FINGER THAT IS REQUIRED BY THIS APPLICATOR

CAM POSITION



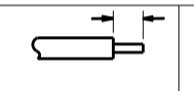

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN B. WEAVER 12JUN2012		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD T. ELBIN 12JUN2012	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME Ocean Side Feed Applicator		RESTRICTED TO	
Customer Accessible Production Drawing		SCALE 1:1		SHEET 2 OF 4		REV B	


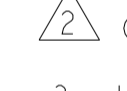









PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2-2151029-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2-2151029-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2119951-1	2161540-1	8-2151029-5	1901094-3	1976043-1	2168400-6 (QUANTITY 2)
	2-2151029-7	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2161326-1	-	-	-	-	-
	7-2151029-7	A	CRIMP TOOLING KIT	NONE	-	-	-	-	-	-



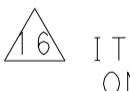



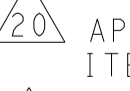

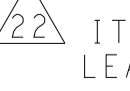
APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	.278 [7.06 mm]	D
INSUL	-	-

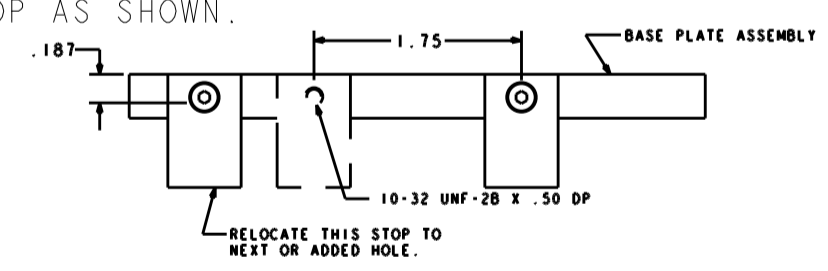
APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FULLY INSULATED FASTON			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
.296-.328 IN [7.52-8.33 mm]		∅ .320 MAX	
TERMINAL APPLICATION SPECIFICATION	114-2123		
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
4-520447-2	9-520447-2	4-521097-2	




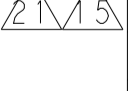






WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING	∅ SOLDER
10/18	0.100+/-0.002 [2.54+/-0.05]	5.1	.25 IN [6.35mm]
12 OR (4)18	0.095+/-0.002 [2.41+/-0.05]	6.3	.25 IN [6.35mm]

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151029-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151029-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151029-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.
-  ITEMS 5 AND 9 ARE REQUIRED WHEN RUNNING ON A LEADMAKER. ITEM 42 REQUIRED WHEN RUNNING ON A BENCH MACHINE.
-  FEED ADJUSTMENT MAY BE REQUIRED WHEN SWITCHING TERMINALS.
-  TO CHECK CRIMP HEIGHT, CRIMP SOLDER (∅.25 IN [6.35mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.

-  IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.
-  ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.
-  ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  CONSULT PRODUCT ENGINEERING BEFORE USING 10AWG WIRE
-  RECOMMENDED CRIMP HEIGHT FOR (1)12AWG+(1)18AWG IS .095±.002
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
-  ITEMS NOT SHOWN.
-  ITEM 261 REQUIRED WHEN APPLICATOR IS REMOVED FROM LEADMAKER AND PLACED IN AMP-O-LECTRIC* TERMINATING UNIT.


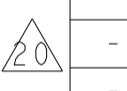



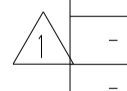





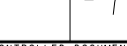
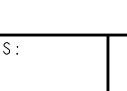


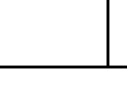



***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

	-	-	-	1	1-18023-1	SCR, SHC, M4x10	262
	-	-	-	1	803931-1	BRACKET, HOLD DOWN	261
	-	REF	REF	REF	462992-5	GUARD ASSY	257
	-	REF	REF	REF	679532-1	INSERT, GUARD	256
	-	1	1	1	189728-1	BRACKET, SPACER	255
	-	1	1	1	568681-1	SPACER, BASE PLATE	253
	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

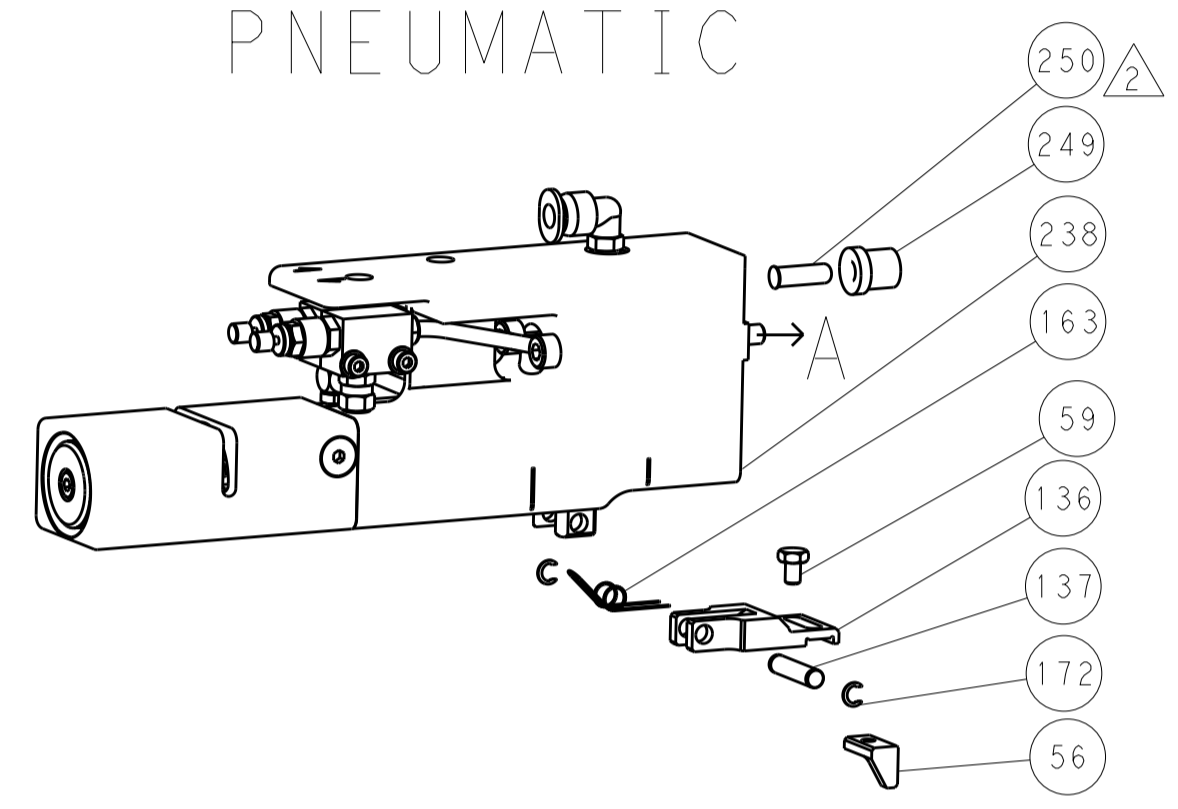
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	-	-	-	2063440-1	AIR FEED MODULE	238	
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
-	-	1	-	1901094-3	SPACER, FEEDER	198	
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	1	240638-1	SPRING, FEED FINGER	163	
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152	
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151	
-	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143	
-	1	1	1	2-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140	
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	REF	REF	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133	
-	1	1	1	1-22281-8	SPRING, COMPRESSION	121	
-	1	1	1	1-690438-0	FRONT STRIP GUIDE	96	
-	6	6	6	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95	
-	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93	
-	1	1	1	455888-4	SPACER, CRIMPER	82	
-	1	1	1	240641-6	SPACER	81	
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	1	1	1	2161332-2	DEPRESSOR, WIRE FUNNEL	70	
-	1	1	1	2161331-1	SPACER, WIRE FUNNEL DEPRESSOR	69	
-	2	2	2	1-18028-4	WASHER, FLAT, REG M3	68	
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 X .188	66	
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	-	1	462427-2	FINGER, FEED	56	
-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	53	
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	1	1	462433-8	SUPPORT, INSULATION	42
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	2119644-1	RAM WASHER, PRECISION	38	
-	2	2	2	5-22278-1	SPRING, COMPRESSION	33	
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32	
-	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	30	
-	1	1	1	2161336-1	PLATE, REAR STRIP GUIDE	29	
-	2	2	2	22281-9	SPRING, COMPRESSION	27	
-	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	684042-5	GUIDE, STRIP, FRONT	24	
-	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	463460-3	HOLD DOWN, TERMINAL	18	
	-	1	1	1	469542-3	REAR FLOATING SHEAR	17
	-	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	16
	-	1	1	1	2161335-2	SHEAR PLATE, REAR	15
	-	1	1	1	2119862-2	SHEAR HOLDER, REAR	14
	-	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	356885-4	STOP, SHEAR	11
	-	1	1	1	462843-7	TERMINAL SUPPORT	9
	1	1	1	1	464291-5	ANVIL, SAND-BLASTED 22-18	8
	-	1	1	1	803925-2	GUIDE, CARRIER SCRAP	7
	-	1	1	1	690468-6	DEPRESSOR SHEAR, REAR	6
	-	1	1	1	462431-5	WIRE FUNNEL	5
	-	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
	1	1	1	1	464290-3	CRIMPER, SEMI-FLAT 22-18	1
	-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		NAME	
mm	0 PLC ±.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.0001	ANGLES ±.0001	FINISH
MATERIAL		FINISH		DWG NO		NAME	
				12JUN2012		TE Connectivity Harrisburg, PA 17105-3608	
				12JUN2012		Ocean Side Feed Applicator	
				12JUN2012		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
				A1 00779 C=2151029		SHEET 3 OF 4 REV B	
				Customer Accessible Production Drawing		SCALE 1:1	

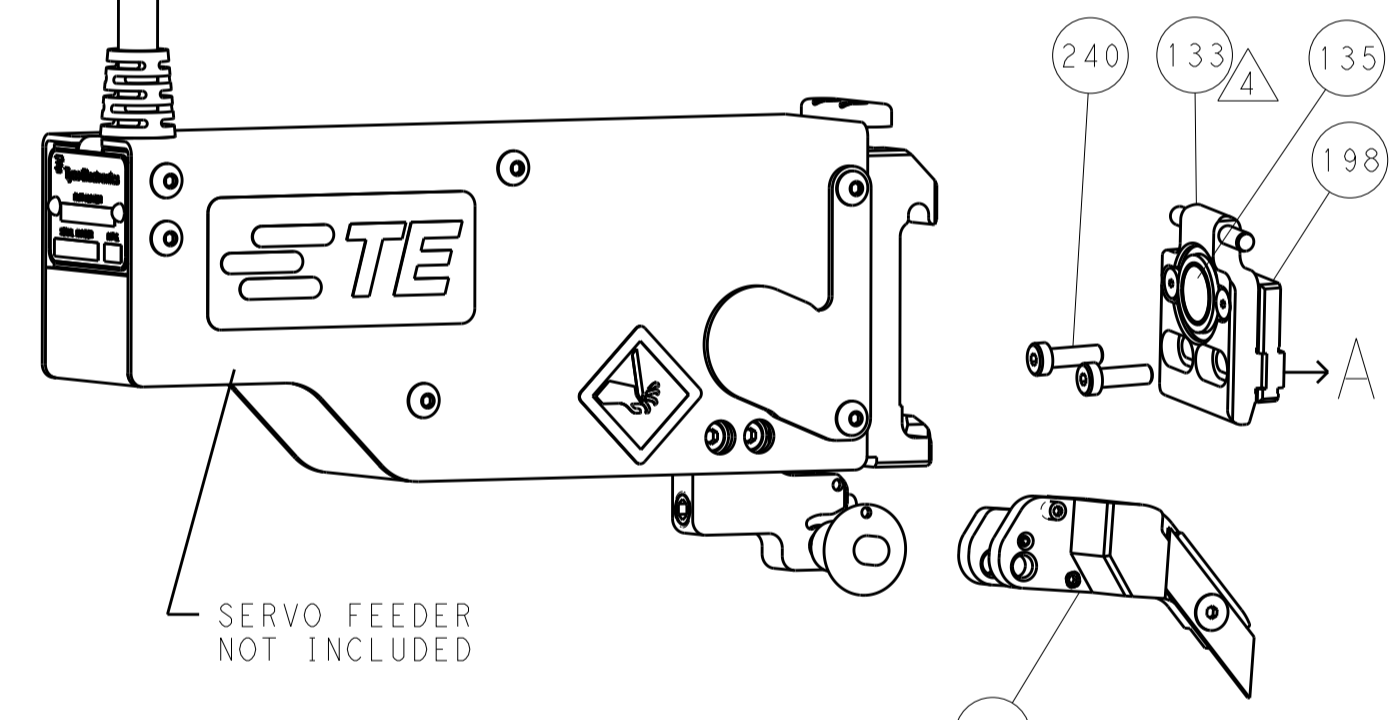
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

FEED TYPE PNEUMATIC



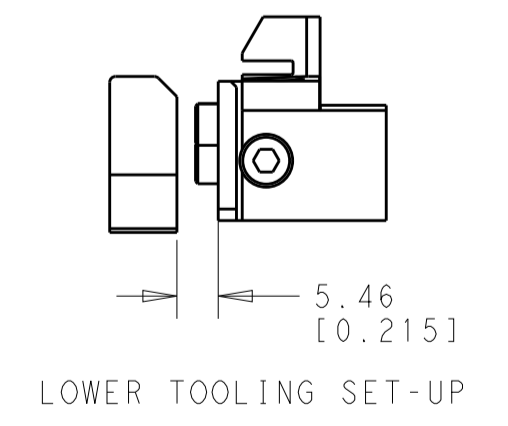
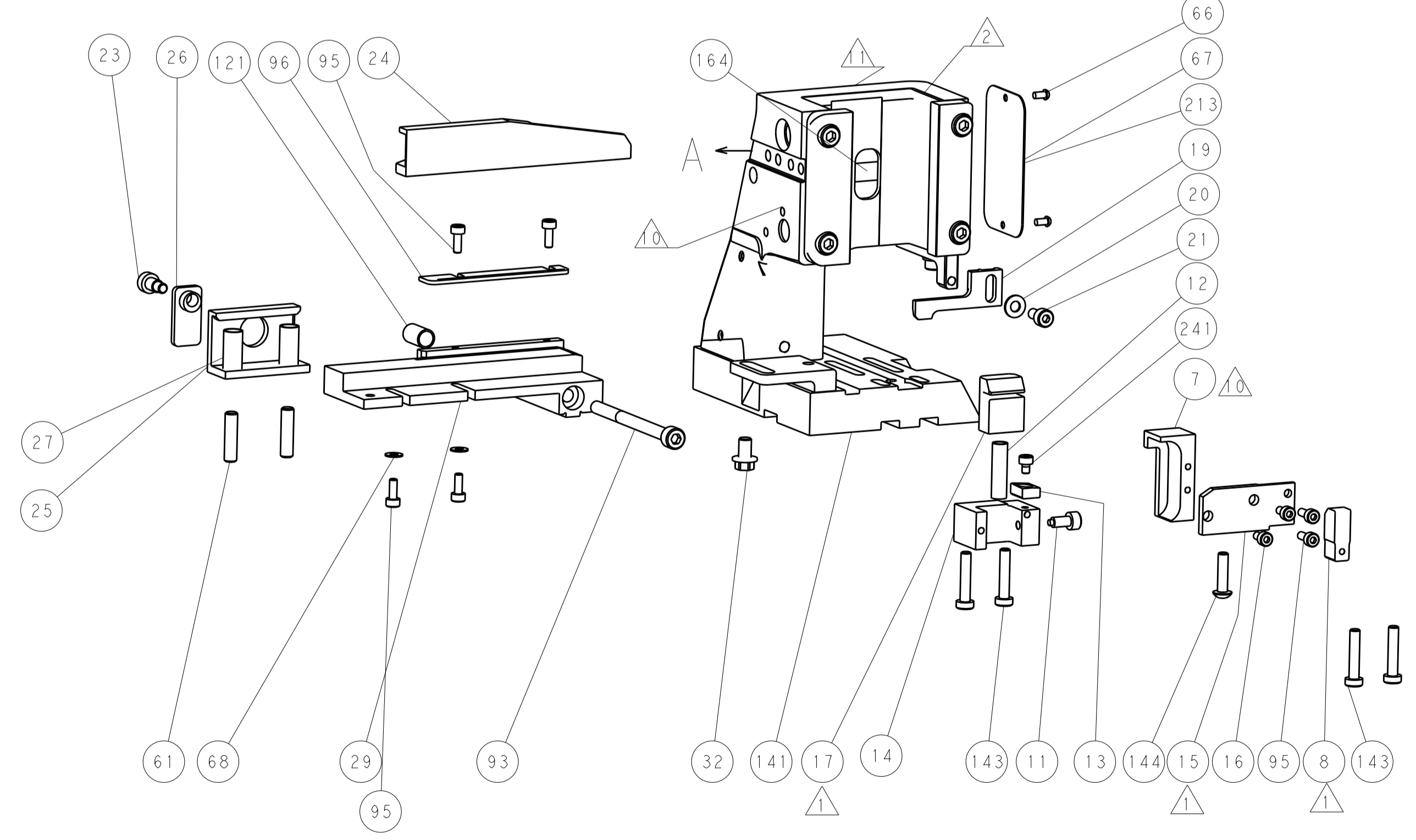
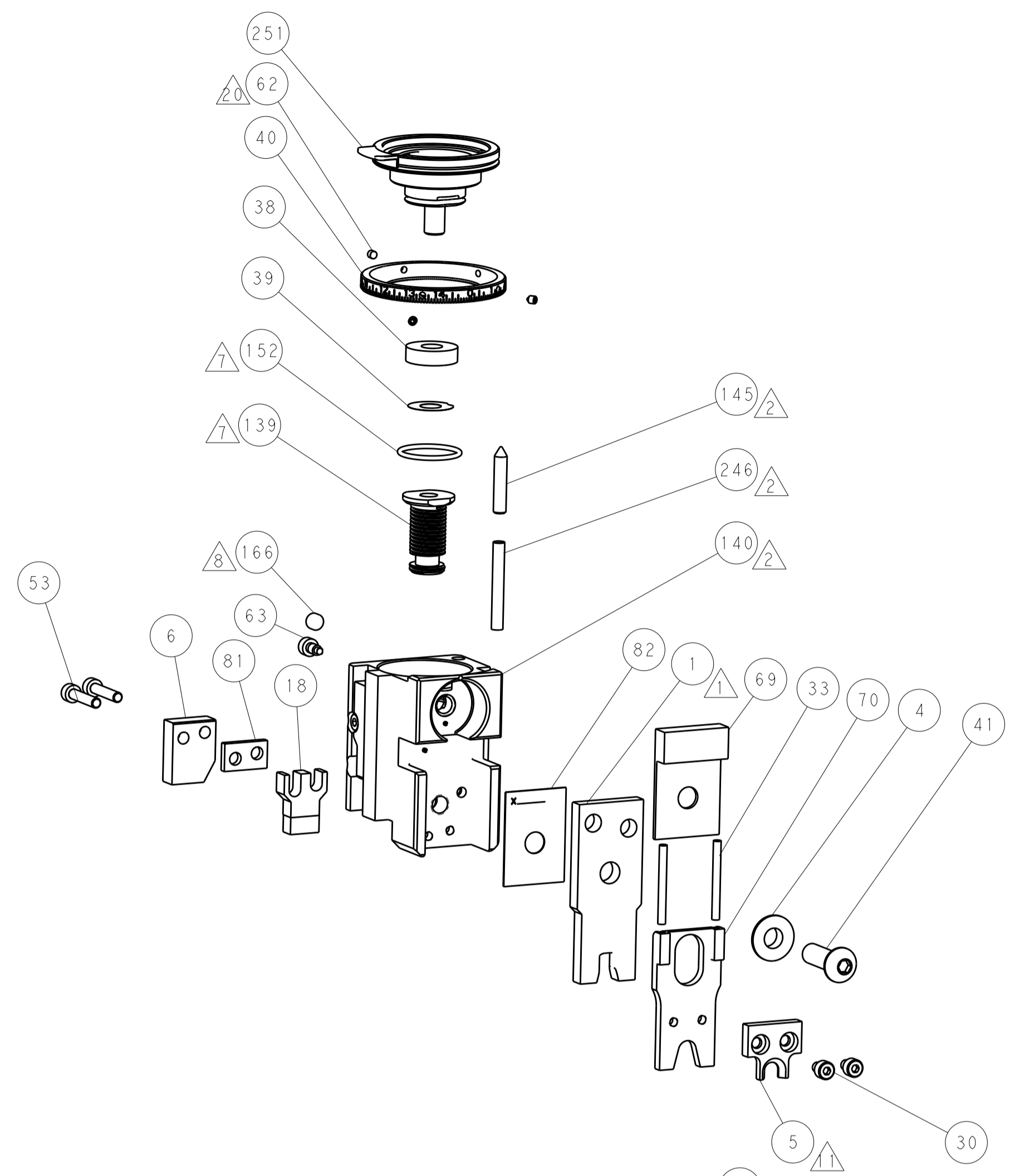
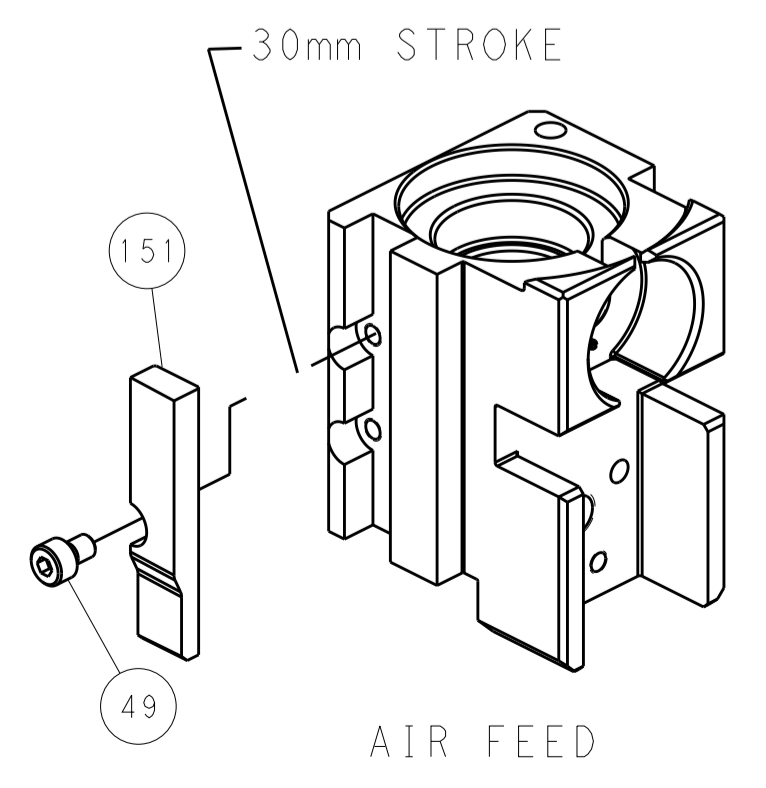
SERVO LATCH PLATE

SCALE 1:2



***FEED FINGER REPRESENTATION ABOVE MAY DIFFER FROM ACTUAL FEED FINGER THAT IS REQUIRED BY THIS APPLICATOR

CAM POSITION



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	B. WEAVER	12JUN2012	STE TE Connectivity Harrisburg, PA 17105-3608
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	CHK	G. HOFENER	12JUN2012	
MATERIAL:		FINISH:		APVD	T. ELBIN	12JUN2012	NAME
				PRODUCT SPEC			Ocean Side Feed
				APPLICATION SPEC			Applicator
				WEIGHT			SIZE
				Customer Accessible Production Drawing			A 00779 C=2151029
				SCALE			RESTRICTED TO
				1:1			4 of 4