Cree® XLamp® CXB1830 LED



PRODUCT DESCRIPTION

The XLamp® CXB1830 LED Array is a member of the second generation of the CXA family that delivers up to 30% higher efficacy and up to 20% higher lumens than the first generation in the same LES. The higher performance second generation CXA LED Arrays provide a drop-in performance upgrade to existing CXA LED designs to shorten product development time. In addition, the CXB LEDs also allow lighting manufacturers to achieve the same or better performance with a smaller LES, enabling a smaller, more impactful luminaire. Available in 2-step, 3-step and 5-step EasyWhite® bins, the CXB1830 LED delivers high lumen output and high efficacy in a single, easy-to-use package that eliminates the need for reflow soldering.

The CX Family LED Design Guide provides basic information on the requirements to use the CXB1830 LED successfully in luminaire designs.

FEATURES

- · 14-mm optical source
- Optical design consistent with CXA1830 LEDs
- Available in 70-, 80- and 90-minimum CRI options
- Cree EasyWhite® 2-, 3- and 5-step binning
- Forward voltage option: 36-V class
- · 85 °C binning and characterization
- Extremely uniform color over viewing angle
- · Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- RoHS and REACh compliant
- UL® recognized component (E349212)

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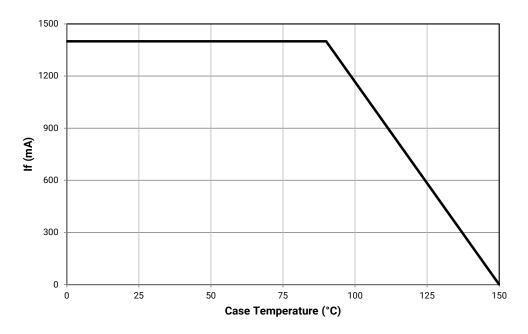
CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			1400*
Reverse current	mA			0.1
Forward voltage (@ 800 mA, 85 °C)	V		35	38

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CXB1830 is dependent on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 12 for the location of the Tc measurement point.





FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 800 mA, T $_{\rm J}$ = 85 °C)

The following table provides order codes for XLamp CXB1830 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 12).

Nominal	CF	₹ *	Minir	num Lumin	ous Flux		2-Step	3-Step				5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	Group	Order Code	
	70	70	U4	3955	4332							655	CXB1830-0000- 000N0BU465E	
6500 K			V2	4230	4633							65E	CXB1830-0000- 000N0BV265E	
0300 K	80		U4	3955	4332							65E	CXB1830-0000- 000N0HU465E	
	00		V2	4230	4633							OGE	CXB1830-0000- 000N0HV265E	
	70		U4	3955	4332							57E	CXB1830-0000- 000N0BU457E	
5700 K	70	70		V2	4230	4633							J/L	CXB1830-0000- 000N0BV257E
3700 K	80		U4	3955	4332							57E	CXB1830-0000- 000N0HU457E	
	80		V2	4230	4633							3/L	CXB1830-0000- 000N0HV257E	
	70	70	70	U4 3955 4332							50E	CXB1830-0000- 000N0BU450E		
				V2	4230	4633							SUE	CXB1830-0000- 000N0BV250E
5000 K	80		U4	3955	4332			50G	CXB1830-0000- 000N0HU450G			50E	CXB1830-0000- 000N0HU450E	
3000 K	00	J ===	V2	4230	4633			300	CXB1830-0000- 000N0HV250G			JUL	CXB1830-0000- 000N0HV250E	
	90	92	T4	3440	3768			50G	CXB1830-0000- 000N0UT450G					
	90	32	U2	3680	4031			300	CXB1830-0000- 000N0UU250G					
	70		U4	3955	4332							40E	CXB1830-0000- 000N0BU440E	
	70		V2	4230	4633							40L	CXB1830-0000- 000N0BV240E	
4000 K	000 K 80		U2	3680	4031	40H	CXB1830-0000- 000N0HU240H	40G	CXB1830-0000- 000N0HU240G					
4000 K			U4	3955	4332	4011	CXB1830-0000- 000N0HU440H	400	CXB1830-0000- 000N0HU440G					
	90	92	T2	3200	3505	40H	CXB1830-0000- 000N0UT240H	40G	CXB1830-0000- 000N0UT240G					
	90	- JL	T4	3440	3768	4011	CXB1830-0000- 000N0UT440H	400	CXB1830-0000- 000N0UT440G					

Notes

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 14).
- Cree XLamp CXB1830 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I_F = 800 mA, T_I = 85 °C) - CONTINUED

Nominal	CRI* Minimum Luminous Flux				2-Step		3-Step				5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	Group	Order Code
	80		U2	3680	4031	35H	CXB1830-0000- 000N0HU235H	35G	CXB1830-0000- 000N0HU235G				
	80		U4	3955	4332	3311	CXB1830-0000- 000N0HU435H	330	CXB1830-0000- 000N0HU435G				
3500 K			S4	2990	3275		CXB1830-0000- 000N0US435H		CXB1830-0000- 000N0US435G				
	90	92	T2	3200	3505	35H	CXB1830-0000- 000N0UT235H	35G	CXB1830-0000- 000N0UT235G				
			T4	3440	3768		CXB1830-0000- 000N0UT435H		CXB1830-0000- 000N0UT435G				
	00		U2	3680	4031	30H CVR1930-0000-	30G	CXB1830-0000- 000N0HU230G					
	80		U4	3955	4332			306	CXB1830-0000- 000N0HU430G				
		90 92	S4	2990	3275	30H	CXB1830-0000- 000N0US430H	30G	CXB1830-0000- 000N0US430G				
3000 K	90		T2	3200	3505		CXB1830-0000- 000N0UT230H		CXB1830-0000- 000N0UT230G				
			S2	2780	3030						CXB1830-0000- 000N0US230U		
	90	92	S4	2990	3275			30Q	CXB1830-0000- 000N0US430Q	30U	CXB1830-0000- 000N0US430U		
			T2	3200	3505				CXB1830-0000- 000N0UT230Q		CXB1830-0000- 000N0UT230U		
	80		T4	3440	3768	27H	CXB1830-0000- 000N0HT427H	27G	CXB1830-0000- 000N0HT427G				
2700 K	- 00		U2	3680	4031	2/11	CXB1830-0000- 000N0HU227H	2/6	CXB1830-0000- 000N0HU227G				
2700 K	90	92	S2	2780	3045	27H	CXB1830-0000- 000N0US227H	27G	CXB1830-0000- 000N0US227G				
	90	92	S4	2990	20/5	CXB1830-0000- 000N0US427H	2/6	CXB1830-0000- 000N0US427G					

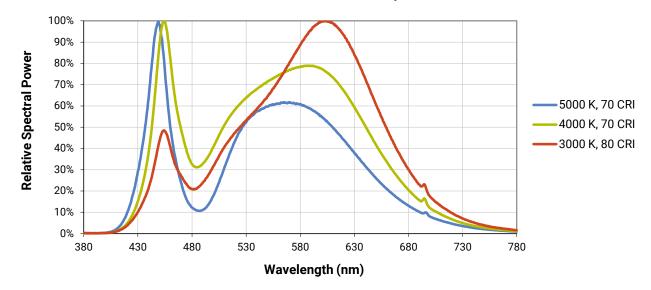
Notes

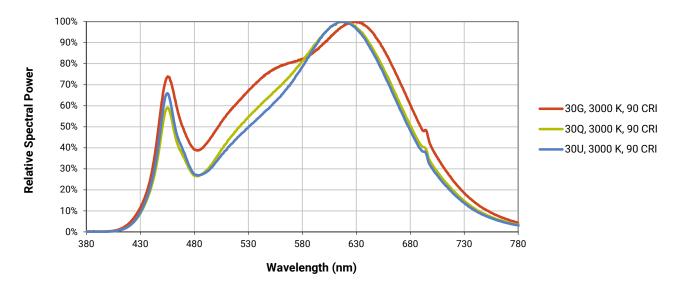
- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 14).
- Cree XLamp CXB1830 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- ** Flux values @ 25 °C are calculated and for reference only.



RELATIVE SPECTRAL POWER DISTRIBUTION

The following graph is the result of a series of pulsed measurements at 800 mA and T_J = 85 °C.

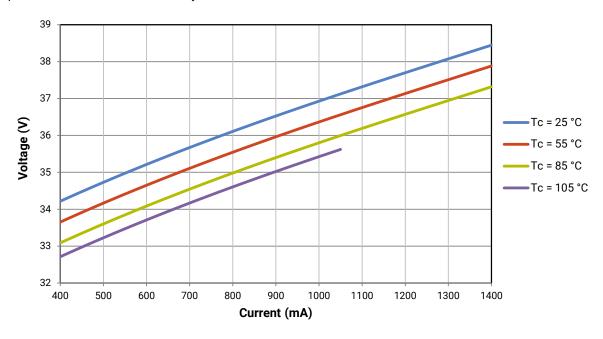






ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.

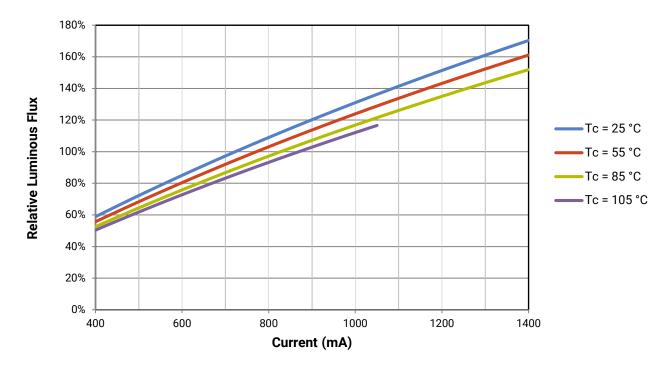




RELATIVE LUMINOUS FLUX

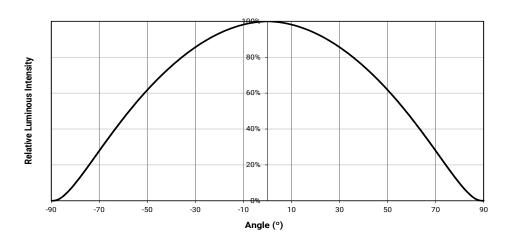
The relative luminous flux values provided below are the ratio of measurements of the CXB1830 LED at steady-state operation at the given conditions, divided by the flux measured during binning, which is a pulsed measurement at 800 mA at T_1 = 85 °C.

For example, at steady-state operation of Tc = 25 °C, I_F = 900 mA, the relative luminous flux ratio is 120% in the chart below. A CXB1830 LED that measures 3200 lm during binning will deliver 3840 lm (3200 * 1.2) at steady-state operation of Tc = 25 °C, I_F = 900 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS (I_E = 800 mA, T_i = 85 °C)

XLamp CXB1830 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
S2	2780	2990
S4	2990	3200
T2	3200	3440
T4	3440	3680
U2	3680	3955
U4	3955	4230
V2	4230	4545
V4	4545	4860



PERFORMANCE GROUPS - CHROMATICITY (T₁ = 85 °C)

XLamp CXB1830 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

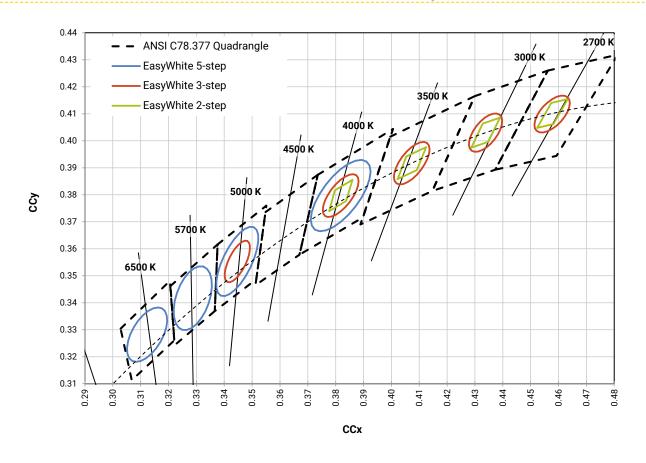
EasyWhite Color Temperatures – 2-Step							
Code	CCT	х	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
4 0H	4000 K	0.3861	0.3855				
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
	3500 K	0.3977					
		0.4091	0.3891				
		0.4287	0.3975				
30H	2000 K	0.4328	0.4064				
3011	3000 K 0.4390 0.4		0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574 0.414					
2/П	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures - 3-Step Ellipse									
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
Bill Code	CCI	x	у	а	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2				
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				

	EasyWhite Color Temperatures - 5-Step Ellipse									
Dia O. d.	007	Center Point		Major Axis	Minor Axis	Rotation Angle				
Bin Code	CCI	x	у	а	b	(°)				
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0				
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0				
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0				
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7				

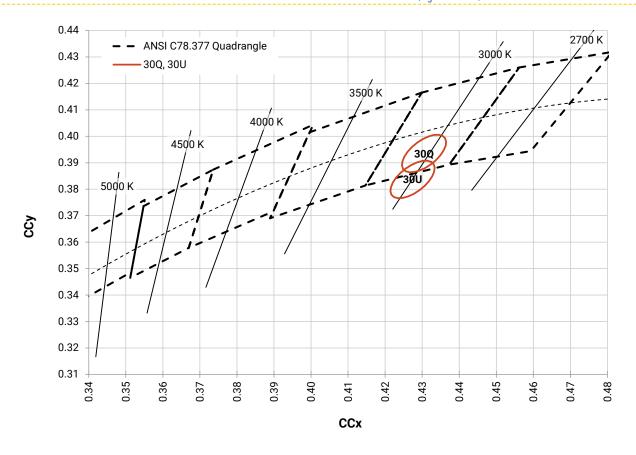


CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)





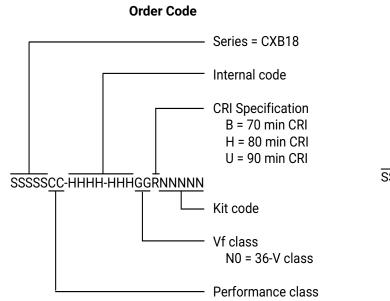
CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C) - CONTINUED

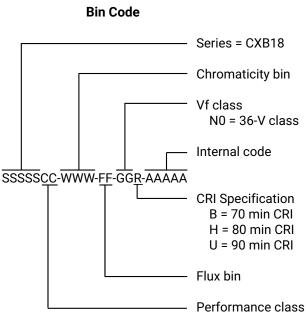




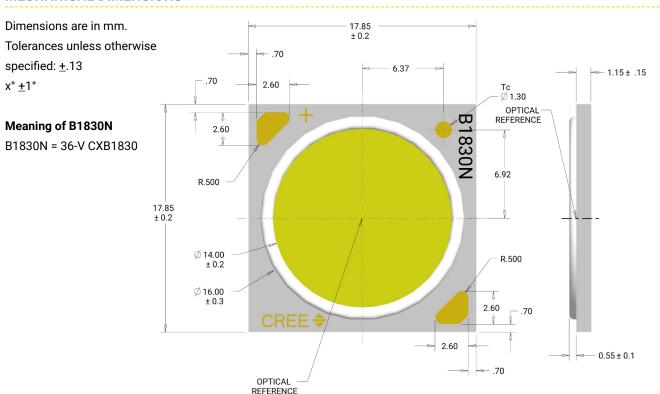
BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS





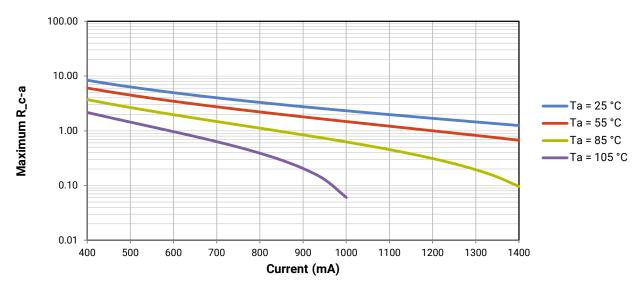
THERMAL DESIGN

The CXB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_J). Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_J calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CXB LED is being operated within its designed limits. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{SP}) to ambient (T_a), remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXB soldering recommendations and more information on thermal interface materials (TIM) and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use Cree XLamp CXB LEDs successfully in luminaire designs.

To keep the CXB1830 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t) plus the thermal resistance of the heat sink (R_t).





NOTES

Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

UL® Recognized Component

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

Dimensions are in inches.



PACKAGING

Cree CXB1830 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Tolerances: ±.13 x° <u>+</u>1° 7.875 R.375 $\emptyset.75$ 1.125 7.125 38 1.125 PATENT LABEL IS LOCATED ON UNDERSIDE OF CARTON CREE BAG-LABEL WITH CREE BIN LABEL WITH CREE BIN CODE, QUANTITY, LOT # CODE, QUANTITY, LOT #