

# Gap Pad® 1000HD

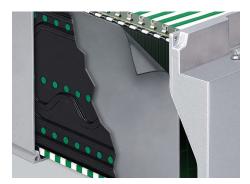
May 2013

## PRODUCT DESCRIPTION

Highly Durable, Conformable, Thermally Conductive, Gap Filling Material

#### **FEATURES AND BENEFITS**

- Thermal Conductivity: 1.0 W/m-K
- · Designed for high durability applications
- Robust Polyimide carrier provides excellent voltage breakdown, puncture and tear resistance
- · Highly conformable
- · Ease of handling and rework in applications



Gap Pad® 1000HD was designed to withstand applications requiring high durability.

The coated polyimide carrier on one side of the material allows easy rework, excellent handling characteristics and puncture resistance.

The conformable and elastic nature of Gap Pad® 1000HD allows excellent interfacing and wet-out characteristics, even to surfaces with a high degree of roughness or uneven topography.

The asymmetric construction of Gap Pad® 1000HD provides minimal tack on the polyimide side, with high inherent tack on the upcoated side. Gap Pad® 1000HD can be assembled with manual or automated processes.

Note: To build a part number, visit our website at www.bergquistcompany.com.

TYPICAL PROP	PERTIES OF (	GAP PAD 100	00HD
PROPERTY	IMPERIAL VALUE	METRIC VALUE	TEST METHOD
Color	Gray/Black	Gray/Black	Visual
Reinforcement Carrier	Polyimide	Polyimide	_
Thickness (inch) / (mm)	0.020 to 0.125	0.508 to 3.175	ASTM D374
Inherent Surface Tack (I- or 2-sided)	I	1	_
Density (g/cc)	2.1	2.1	ASTM D792
Heat Capacity (J/g-K)	1.0	1.0	ASTM E1269
Hardness, Bulk Rubber (Shore 00) (1)	40	40	ASTM D2240
Young's Modulus (psi) / (kPa) (2)	60	414	ASTM D575
Continuous Use Temp. (°C)	-76 to 358	-60 to 180	_
ELECTRICAL			
Dielectric Breakdown Voltage (Vac)	>10,000	>10,000	ASTM D149
Dielectric Constant (1000 Hz)	5.5	5.5	ASTM D I 50
Volume Resistivity (Ohm-meter)	1011	1011	ASTM D257
Flame Rating	V-O	V-O	U.L. 94
THERMAL			
Thermal Conductivity (W/m-K)	1.0	1.0	ASTM D5470
THERMAL PERFORMANCE vs. STRAIN			
Deflection (% strain) 10			20 30
Thermal Impedance (°C-in²/W) 0.040" (3)			1.59 1.47

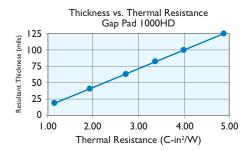
- (1) Thirty second delay value Shore 00 hardness scale.
- (2) Young's Modulus, calculated using 0.01 in/min. step rate of strain with a sample size of 0.79 inch<sup>2</sup>.
- (3) The ASTM D5470 test fixture was utilized. The recorded values includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

# TYPICAL APPLICATIONS INCLUDE

- · High durability applications
- Automotive energy storage: Ultra capacitors, batteries, power transmissions, power inverters
- · Industrial automotive applications such as trucks, busses and trains
- Computer and peripherals
- Telecommunications
- · Between any heat-generating device and a heat sink

# **CONFIGURATIONS AVAILABLE**

· Sheet form and die-cut parts



PDS GP 1000HD 0513



### Disclaimer

#### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by ournegligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will inno event exceed the amount of the concerned delivery. In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentionedherein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of  $merchant ability \, or fitness for a \, particular purpose, arising from \, sale \, or \, use$ of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or United States or foreign patents or patent applications. Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office

Reference 0.1