

Aluminum electrolytic capacitors

Capacitors with screw terminals

Series/Type: B43752, **B43772**Date: December 2014

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Capacitors with screw terminals

B43752, B43772

Extremely high ripple current - 105 °C

Long-life grade capacitors

Applications

- Traction
- Power electronics
- Professional power supplies

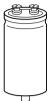
Features

- Extremely high ripple current capability
- High reliability
- Extra long useful life
- Wide temperature range
- All-welded construction ensures reliable electrical contact
- Version available with an optimized base cooling design (heat sink mounting) and featuring up to 2 times the ripple current capability
- Self-extinguishing electrolyte
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case with insulation sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud are not insulated





B43752

B43772





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Specifications and characteristics in brief

Rated voltage V _R	350 450 V DC				
Surge voltage V _s	1.1 · V _R				
Rated capacitance C _R	560 5600 μF				
Capacitance tolerance	±20% ≙ M				
Dissipation factor tan δ	≤ 0.20				
(20 °C, 120 Hz)					
Leakage current I _{leak}		/C _R V _R	0.85		
(20 °C, 5 min)	I _{leak} ≤ 0.018 μA	·\ µF · V) + 4 μA		
Self-inductance ESL	d = 64.3 mm: appr	ox. 14 nH			
	d ≥ 76.9 mm: appr	ox. 18 nH			
Useful life1)		Require	ments:		
105 °C; V _R ; I _{AC,R}	> 8000 h	AC/C	≤ 15% of initial value		
		$tan \ \delta$	≤ 1.75 times initial specified limit		
		I _{leak}	≤ initial specified limit		
Voltage endurance test		Post tes	t requirements:		
105 °C, V _R ; I _{AC,R}	2000 h	\Delta C/C	≤ 10% of initial value		
		$tan \ \delta$	≤ 1.3 times initial specified limit		
		I _{leak}	≤ initial specified limit		
Vibration resistance test	To IEC 60068-2-6	, test Fc:			
	Frequency range	10 55 H	z, displacement amplitude 0.75 mm,		
	acceleration max.	0,			
	· ·	d by its bo	dy which is rigidly clamped to the work		
	surface.				
Characteristics at low	Max. impedance	Z _{-25°C} /Z ₂	no°c 4		
temperature	Tallo at 100 Hz	$\frac{Z_{-25}C/Z_{2}}{Z_{-40^{\circ}C}/Z_{2}}$			
		<u>40 C/2</u>	20 C 10		
IEC climatic category	To IEC 60068-1:				
	40/105/56 (-40 °C	C/+105 °C	/56 days damp heat test)		
Sectional specification	IEC 60384-4				

¹⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





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Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	64.3 mm	76.9 mm	90 mm
I _{AC,max}	80 A	84 A	84 A

Dimensional drawings

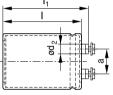
B43752

Ring clip/clamp mounting

B43772

Threaded stud mounting

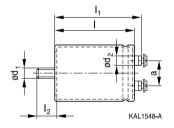




M6: Min. reach of screw = 12 mm

Positive pole marking: +

KAL1563-I-E



For types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals — Accessories".

Dimensions and weights (Standard capacitors, without heat sink)

Ter-	Dimensions (mm) with insulating sleeve						Approx.	
minal	d	l±1	I ₁ ±1	$I_2 + 0/-1$	d_1	d_2 max.	a +0.2/-0.4	weight (g)
M6	64.3 +0.5/-1	80.7	86.4	17	M12	17.7	28.5	390
M6	64.3 +0.5/-1	105.7	111.4	17	M12	17.7	28.5	470
M6	76.9 +0.5/-1	96.7	102.5	17	M12	17.7	31.7	610
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	660
M6	76.9 +0.5/-1	118.2	124.0	17	M12	17.7	31.7	740
M6	76.9 +0.5/-1	130.7	136.5	17	M12	17.7	31.7	850
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	890
M6	90.0 +0.5/-1.5	67.5	72.8	17	M12	17.7	31.7	590
M6	90.0 +0.5/-1.5	97.0	102.3	17	M12	17.7	31.7	820
M6	90.0 +0.5/-1.5	106.0	111.3	17	M12	17.7	31.7	900
M6	90.0 +0.5/-1.5	144.5	149.8	17	M12	17.7	31.7	1300









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Packing

Capacitor diameter	length I	Packing units
d (mm)	(mm)	(pcs.)
64.3	all	25
76.9	all	16
90.0	all	9



For ecological reasons the packing is pure cardboard.



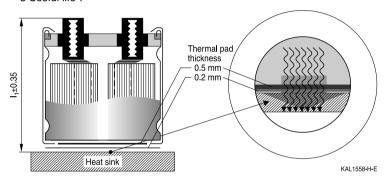


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Special designs

■ For heat sink mounting

Please refer to chapter "General technical information, 5.2.2 Base cooling with heat sink". This version is available only for capacitors without threaded stud and for diameters ≥ 64.3 mm. Regarding ripple current and useful life, please refer to chapter "General technical information, 5 Useful life".



Dimensions and weights for heat sink mounting:

Terminal	Dimensions (mm)	Approx. weight				
	d	g				
M6	76.9 +0.5/-1	96.7	101.6	17.7	31.7	610
M6	76.9 +0.5/-1	118.2	123.1	17.7	31.7	740
M6	90.0 +0.5/-1.5	97.0	101.4	17.7	31.7	820
M6	90.0 +0.5/-1.5	144.5	148.9	17.7	31.7	1200

Dimensions for other sizes are available upon request.

Ordering codes:

Design	Identification in third	Remark
	block of ordering code	
For heat sink mounting	M007	For capacitors with diameter d \geq 64.3 mm and without threaded stud





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Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed washers	Screws/nuts	Maximum torque
For terminals	M6	A 6.4 DIN 6797		4.0 Nm thread depth $t \ge 9.5$ mm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals — Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020





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Overview of available types

V _R (V DC)	350	400	450
	Case dimensions d	×I (mm)	•
C _R (μF)			
560			64.3 × 80.7
680			64.3 × 105.7
820		64.3× 80.7	64.3 × 105.7
			90.0 × 67.5
1000		64.3 × 105.7	64.3 × 105.7
			90.0 × 97.0
1200	64.3× 80.7	64.3 × 105.7	76.9 × 96.7
		90.0 × 67.5	90.0 × 97.0
1500	64.3 × 105.7	90.0 × 97.0	76.9 × 105.7
	90.0 × 67.5		90.0 × 97.0
1800	64.3 × 105.7	76.9 × 96.7	76.9 × 118.2
	90.0 × 97.0	90.0 × 97.0	90.0 × 106.0
2200	76.9 × 96.7	76.9 × 105.7	76.9 × 143.2
	90.0 × 97.0	90.0 × 97.0	90.0 × 144.5
2700	76.9×105.7	76.9×130.7	90.0 × 144.5
	90.0 × 97.0	90.0×106.0	
3300	76.9×130.7	76.9×143.2	
	90.0 × 106.0	90.0×144.5	
3900	76.9 × 143.2	90.0 × 144.5	
	90.0×144.5		
4700	90.0 × 144.5		
5600	90.0 × 144.5		

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.





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Technical data and ordering codes

	10	E00	E0D	-				
C _R	Case	ESR _{typ}	ESR _{typ}	Z _{max}	I _{AC,R}	I _{AC,R}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	10 kHz	10 kHz	10 kHz	(composition see
20 °C	d×I	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	Α	
$V_R = 350 \text{ V DC}$								
1200	64.3 × 80.7	70	17	110	33.7	26.3	11.9	B437*2A4128M0##
1500	64.3×105.7	55	13	85	37.9	29.6	13.4	B437*2A4158M0##
1500	90.0 × 67.5	55	14	85	42.0	32.4	14.6	B437*2B4158M0##
1800	64.3×105.7	45	11	70	41.8	32.4	14.6	B437*2A4188M0##
1800	90.0 × 97.0	45	11	70	46.4	36.2	16.4	B437*2B4188M0##
2200	76.9×96.7	38	9.3	60	48.8	37.7	17.0	B437*2A4228M0##
2200	90.0 × 97.0	38	9.3	60	51.0	39.5	17.8	B437*2B4228M0##
2700	76.9×105.7	32	7.6	50	53.8	41.4	18.6	B437*2A4278M0##
2700	90.0 × 97.0	32	7.8	50	55.6	42.7	19.2	B437*2B4278M0##
3300	76.9×130.7	26	6.3	38	59.3	45.6	20.5	B437*2A4338M0##
3300	90.0×106.0	26	6.4	38	60.5	46.3	20.7	B437*2B4338M0##
3900	76.9×143.2	22	5.4	32	64.1	49.1	22.0	B437*2A4398M0##
3900	90.0×144.5	22	5.4	32	65.0	50.0	23.3	B437*2B4398M0##
4700	90.0×144.5	18	4.6	28	70.4	53.7	24.9	B437*2A4478M0##
5600	90.0×144.5	15	4.0	24	75.7	57.4	26.5	B437*2A4568M0##
$V_R = 40$	0 V DC							
820	64.3× 80.7	85	22	130	30.8	24.1	10.9	B437*2A9827M0##
1000	64.3×105.7	70	18	110	34.0	26.8	12.1	B437*2A9108M0##
1200	64.3×105.7	60	15	85	37.7	29.4	13.3	B437*2A9128M0##
1200	90.0 × 67.5	60	15	85	41.8	32.2	14.5	B437*2B9128M0##
1500	90.0 × 97.0	50	12	70	47.1	36.7	16.6	B437*2A9158M0##
1800	76.9 × 96.7	40	10	60	49.0	37.9	17.0	B437*2A9188M0##
1800	90.0 × 97.0	40	10	60	51.2	39.6	17.8	B437*2B9188M0##
2200	76.9×105.7	32	8.3	50	54.0	41.6	18.7	B437*2A9228M0##
2200	90.0 × 97.0	32	8.4	50	55.6	42.7	19.2	B437*2B9228M0##
2700	76.9×130.7	26	6.8	38	59.5	45.7	20.5	B437*2A9278M0##
2700	90.0×106.0	26	7.0	38	60.7	46.5	20.8	B437*2B9278M0##
3300	76.9×143.2	22	5.6	32	65.7	50.3	22.5	B437*2A9338M0##
3300	90.0×144.5	22	5.7	32	66.3	50.8	23.6	B437*2B9338M0##
3900	90.0×144.5	19	4.9	28	71.3	54.3	25.2	B437*2A9398M0##

Composition of ordering code

* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 = for capacitors with threaded stud

= Design

00 = for standard capacitors

07 = for heat sink mounting (only without threaded stud)





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Technical data and ordering codes

C _R	Case	ESR _{typ}	ESR _{typ}	Z _{max}	I _{AC,R}	I _{AC,R}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	10 kHz	10 kHz	10 kHz	(composition see
20 °C	$d \times I$	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF	mm	mΩ	$m\Omega$	$m\Omega$	Α	Α	Α	
$V_R = 45$	0 V DC							
560	64.3× 80.7	110	28	140	29.4	23.1	10.5	B437*2A5567M0##
680	64.3×105.7	85	22	120	32.3	25.4	11.5	B437*2A5687M0##
820	64.3×105.7	70	19	95	36.0	28.1	12.7	B437*2A5827M0##
820	90.0 × 67.5	70	19	95	40.5	31.3	14.1	B437*2B5827M0##
1000	64.3×105.7	60	16	80	40.2	31.2	14.1	B437*2A5108M0##
1000	90.0 × 97.0	60	16	80	44.6	34.8	15.8	B437*2B5108M0##
1200	76.9 × 96.7	50	13	65	46.6	36.1	16.3	B437*2A5128M0##
1200	90.0 × 97.0	50	13	65	48.8	37.8	17.1	B437*2B5128M0##
1500	76.9×105.7	40	11	55	51.9	40.1	18.0	B437*2A5158M0##
1500	90.0×97.0	40	11	55	53.9	41.5	18.6	B437*2B5158M0##
1800	76.9×118.2	32	8.8	45	56.7	43.6	19.6	B437*2A5188M0##
1800	90.0×106.0	32	8.9	45	58.3	44.8	20.1	B437*2B5188M0##
2200	76.9×143.2	26	7.2	36	62.4	47.9	21.5	B437*2A5228M0##
2200	90.0×144.5	26	7.3	36	63.3	48.7	22.7	B437*2B5228M0##
2700	90.0×144.5	22	6.0	30	69.3	52.9	24.6	B437*2A5278M0##

Composition of ordering code

* = Mounting style

5 = for capacitors with ring clip/clamp mounting

7 = for capacitors with threaded stud

= Design

00 = for standard capacitors

07 = for heat sink mounting

(only without threaded stud)







Extremely high ripple current - 105 °C

Useful life1)

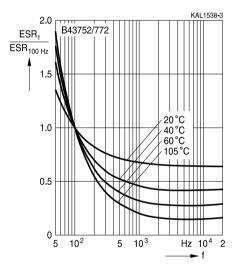
For useful life calculations, please use our web-based "AlCap Useful Life Calculation Tool", which can be found on the Internet under the following link

http://www.epcos.com/designtools/alu_useful_life/Useful_life.swf.

The AlCap Useful Life Calculation Tool provides calculations of useful life as well as additional data for selected capacitor types under operating conditions defined by the user.

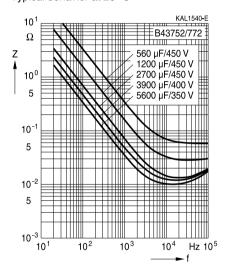
Frequency characteristics of ESR

Typical behavior



Impedance Z versus frequency f

Typical behavior at 20 °C



¹⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





Extremely high ripple current - 105 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





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Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





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Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of ≤ 75%.	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes





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Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{\text{S,T}}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_{f}	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR _T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
I _{AC,RMS}	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I_{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_{c}	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





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Symbol	English	German
V	Voltage	Spannung
V_{F}	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_s	Surge voltage	Spitzenspannung
X_{C}	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_{0}	Absolute permittivity	Elektrische Feldkonstante
ϵ_{r}	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed guestions, please contact our sales offices.
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