

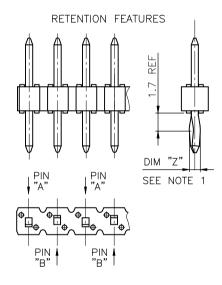
2 | 3

41

5 ı

## **PLATING**

- 1 = 0.76µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- 4 = 2µm TIN MIN FULL PLATED
- 5 = 0.25μm GOLD/GXT ON CONTACT AREA, 2μm TIN MIN ON TAIL
- 8 = 0.38µm GOLD/GXT ON CONTACT AREA, 2µm TIN MIN ON TAIL
- $G = 0.76 \mu m$  FULL GXT
- $S = 0.38 \mu m$  FULL GXT
  - 1.27µm NICKEL MIN UNDERLAYER FOR ALL PLATING VERSIONS



## RETENTION FEATURES:

- 1 PART NUMBER 77311-XXXRXXLF: DIM "Z"=(0.99) PART NUMBER 77311-XXXCXXLF: DIM "Z"= 1.05MIN -1.15MAX
- 2 PINS "A" AND "B" USED FOR RETENTION.
- 3 DIRECTION OF RETENTION SHOWN BY ARROWS.
- 4 ON 4 TO 36 POSITIONS HEADER; RETENTION IS IN MID POSITION OF HEADER (4 CENTRAL PINS)
- 5 FOR RETENTION OPTION , SOLDER TAIL LENGTH TO BE 2.9 MIN UP TO 3.5 MAX.
- 6 HOUSING MATERIAL FOR P/N 77311-4AJC03LF ONLY: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 COLOR: NATURAL

## PLATING SPECIFICATIONS:

7 - ONLY FOR PLATING 1XX, 8.0MM GOLD / GXT PLATING AREA FROM PIN TYPE ON MATING SIDE

PRODUCTS SPECIFICATIONS											
PIN STYLE	MATING	SOLDER	OAL								
01	5.84	2.41	10.8								
02	5.84	3.42	11.8								
03	5.72	5.09	13.35								
05	5.72	10.14	18.4								
80	5.72	17.78	26.04								
15	8.51	2.55	13.6								
18	5.84	3.05	11.43								
19	12.83	3.03	18.4								
20	15.37	3.04	20.95								
22	7.75	3.05	13.35								
24	6.75	2.9	12.2								
25	8.51	3.18	14.22								
27	6.6	2.65	11.8								
26	15.57	2.84	20.95								
29	17.5	3.46	23.5								
32	10.3	3.05	15.9								
38	5.84	3.82	12.2								
39	11.2	3.05	16.8								
46	8.08	2.98	13.6								
58	14.47	3.05	20.06								
62	13.5	3.05	19.09								
70	6.54	3.50	12.57								
83	20.46	3.00	26.00								
85	5.72	8.51	16.76								
87	6.98	3.05	12.57								
91	5.6	10.21	18.35								

PRODUC	CTS SPI	ECIFICAT	TONS	
PIN STYLE	MATING	SOLDER	OAL	
92	5.65	12.76	20.95	
93	6.00	4.81	13.35	
94	15.60	3.20	21.25	NOTE 7
95	10.00	8.45	20.95	
96	10.95	3.05	16.55	
97	9.00	3.55	15.09	
98	3.00	1.35	6.84	
99	24.00	3.05	29.50	
AA	5.72	15.24	23.50	
AB		N/A		
AC	7.21	3.05	12.80	
AD	17.53	3.43	23.50	
AE	4.99	2.80	10.33	
AF	5.72	3.05	11.30	
AG	5.84	4.95	13.33	
AH	14.31	3.20	20.05	
AJ	8.90	3.40	14.85	NOTE 6
AK	25.06	3.00	30.80	
AL	3.30	3.30	9.14	
AM	9.26	3.05	14.85	
AN	7.60	4.40	14.47	
AP	7.80	3.30	13.60	
AR	18.86	2.41	23.81	
AS	11.91	1.45	15.90	
AT	4.60	4.60	11.61	
		l		l

_																							
mat'l. code					surface / tolerance			proj	ectio	on	prod	luct	fam										
							ISO 13	1302 🗸  ISO 406  ISO 1101			d	$\oplus$		BERGSTIK									
lτ	.L	ecn	no	dr	dat	е	toleran	es unless	otherwise specified					title	5								
В	L	B-1	7952	LMU	14.0	6.13	angles					mm			1.1	NIC	`	D	ШΕ	۱ ۸ -	7	D	
В	М	B-1	8847	LMU	14.0	9.18	langte	linear			<del></del>		I ON			ISHR.HEA[			ULK				
В	N	B-1	8876	LMU	14.0	9.23						scal	e N/	/A			ST	R	SR	T١	ΛT		
В	Р	B-1	8917	LMU	14.0	9.26	dr	D.LE		01.0	1.24		_		dwg	no			s	heet	2 0	f —	size
В	R	B-1	9692	JCO	14.1	2.09	engr	JM.C		01.01.24		F	C				_	, —, -	7 1	1			۸ _
Г							chr	JM.C		01.0	1.24	,					_/	/、	2				Аз
В	K	B-1	6661	JVO	14.0	1.06	appd	JF.N		01.01.24			7	/	type	5	Cl	JSTO	MEF	₹	[	)raw	ing
s	hee	et	revi	sion																			
in	index		she	et																			
T							4							-	: T								6

\_\_\_\_\_

STATUS:Released Printed: Dec 24, 2014

PDS: Rev :CB