

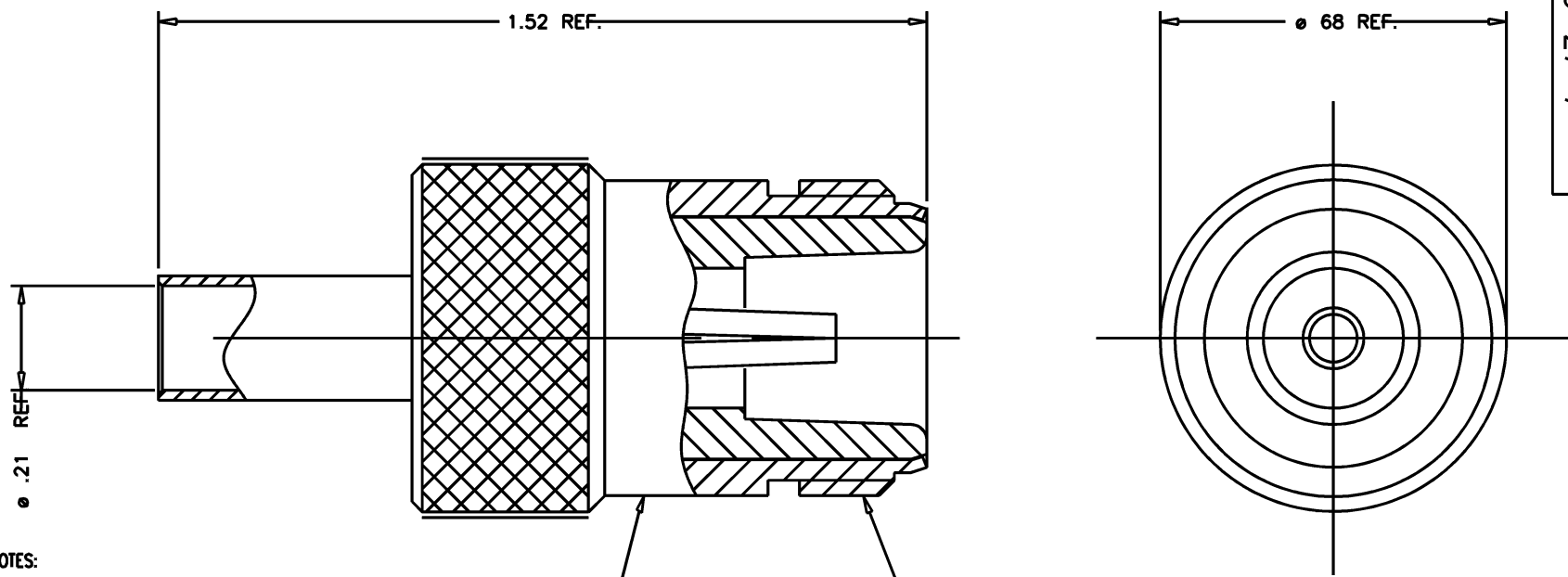
DASH NO.	M CODE	MADE FROM
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GSD

1203-27-7

REVISIONS

ISSUE	CHANGES
0	ER 39429 DRK 03/28/06
1	CN 39971 C DRK 06/18/07



NOTES:

- FOR USE WITH BELDEN RF 200 CABLE.
- FOR CABLING INSTRUCTIONS SEE 3-781.
- FOR CRIMPING USE DIE CD200 OR KTH-2283.
- INTERFACE PER MIL-STD-348, FIG. 304-1.
- CRIMPING SLEEVE AND CENTER CONTACT TO BE SUPPLIED UNASSEMBLED.
- MATERIALS:
INSULATOR: TEFLON ASTM-D4894.
K-GRIP SLEEVE: COMMERCIAL BRONZE ASTM-B140.
ALL OTHER METAL PARTS: BRASS ASTM-B16.
- FINISHES:
CENTER CONTACT: GOLD PLATE ASTM-B488.
ALL OTHER METAL PARTS: NICKEL (TR-5).
- ELECTRICAL CHARACTERISTICS:
NOMINAL IMPEDANCE: 50 OHMS.
WORKING VOLTAGE: 1000 VRMS.
FREQUENCY RANGE: DC TO 11 GHZ.

STAMP: BELDEN NF200 YRWK (DATE CODE) 5/8-24UNEF-2A THREAD

SCALE	4:1	
APPROX SURFACE AREA	BELDEN ONLY	
USED ON		
REF:	EQR 933	
JACK, N		
DRAWN	DRK	DATE 10/05/05
DESIGN	DRK	DATE 10/05/05
APPR.		DATE

- UNLESS OTHERWISE SPECIFIED**
- | | | |
|--|---|--|
| 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010
3 PLACE DECIMALS ± .004 ANGLES ± 1°
CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES. | 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004. | 7. ALL LEAD THREADS TO BE CHAMFERED 45° TO ROOT DIAMETER.
* CRITICAL DIMENSIONS |
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