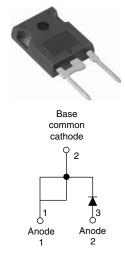
**Vishay Semiconductors** 

## HEXFRED<sup>®</sup> Ultrafast Soft Recovery Diode, 6 A



#### TO-247AC modified

| PRODUCT SUMMARY                  |                            |  |  |  |  |  |  |  |  |
|----------------------------------|----------------------------|--|--|--|--|--|--|--|--|
| Package                          | TO-247AC modified (2 pins) |  |  |  |  |  |  |  |  |
| I <sub>F(AV)</sub>               | 6 A                        |  |  |  |  |  |  |  |  |
| V <sub>R</sub>                   | 1200 V                     |  |  |  |  |  |  |  |  |
| V <sub>F</sub> at I <sub>F</sub> | 3.0 V                      |  |  |  |  |  |  |  |  |
| t <sub>rr</sub> (typ.)           | 26 ns                      |  |  |  |  |  |  |  |  |
| T <sub>J</sub> max.              | 150 °C                     |  |  |  |  |  |  |  |  |
| Diode variation                  | Single die                 |  |  |  |  |  |  |  |  |

### FEATURES

- Ultrafast and ultrasoft recovery
- $\bullet$  Very low  $I_{\text{RRM}}$  and  $Q_{\text{rr}}$
- Compliant to RoHS Directive 2002/95/EC
- Designed and qualified for industrial level

#### BENEFITS

- Reduced RFI and EMI
- Reduced power loss in diode and switching transistor
- Higher frequency operation
- Reduced snubbing
- · Reduced parts count

#### DESCRIPTION

VS-HFA06PB120PbF is a state of the art ultrafast recovery diode. Employing the latest in epitaxial construction and advanced processing techniques it features a superb combination of characteristics which result in performance which is unsurpassed by any rectifier previously available. With basic ratings of 1200 V and 6 A continuous current, the VS-HFA06PB120PbF is especially well suited for use as the companion diode for IGBTs and MOSFETs. In addition to ultrafast recovery time, the HEXFRED® product line features extremely low values of peak recovery current (I<sub>BBM</sub>) and does not exhibit any tendency to "snap-off" during the t<sub>b</sub> portion of recovery. The HEXFRED features combine to offer designers a rectifier with lower noise and significantly lower switching losses in both the diode and the switching transistor. These HEXFRED advantages can help to significantly reduce snubbing, component count and heatsink sizes. The HEXFRED VS-HFA06PB120PbF is ideally suited for applications in power supplies and power conversion systems (such as inverters), motor drives, and many other similar applications where high speed, high efficiency is needed.

| ABSOLUTE MAXIMUM RATINGS                         |                                   |                         |               |       |  |  |  |  |  |
|--|-----------------------------------|-------------------------|---------------|-------|--|--|--|--|--|
| PARAMETER  | SYMBOL                            | TEST CONDITIONS         | VALUES        | UNITS |  |  |  |  |  |
| Cathode to anode voltage                         | V <sub>R</sub>                    |                         | 1200          | V     |  |  |  |  |  |
| Maximum continuous forward current               | I <sub>F</sub>                    | T <sub>C</sub> = 100 °C | 6             |       |  |  |  |  |  |
| Single pulse forward current                     | I <sub>FSM</sub>                  |                         | 80            | А     |  |  |  |  |  |
| Maximum repetitive forward current               | I <sub>FRM</sub>                  |                         | 24            |       |  |  |  |  |  |
| Maximum power dissipation                        | PD                                | T <sub>C</sub> = 25 °C  | 62.5          | W     |  |  |  |  |  |
|  | ۳D                                | T <sub>C</sub> = 100 °C | 25            | vv    |  |  |  |  |  |
| Operating junction and storage temperature range | T <sub>J</sub> , T <sub>Stg</sub> |                         | - 55 to + 150 | °C    |  |  |  |  |  |

Document Number: 94037 Revision: 23-May-11 For technical questions within your region, please contact one of the following: DiodesAmericas@vishay.com, DiodesAsia@vishay.com, DiodesEurope@vishay.com



COMPLIANT



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### HEXFRED<sup>®</sup> Ultrafast Soft Recovery Diode, 6 A

| <b>ELECTRICAL SPECIFICATIONS</b> (T <sub>J</sub> = 25 °C unless otherwise specified) |                 |  |      |      |      |       |  |  |  |
|--|-----------------|--|------|------|------|-------|--|--|--|
| PARAMETER  | SYMBOL          | TEST CONDITIONS  | MIN. | TYP. | MAX. | UNITS |  |  |  |
| Cathode to anode breakdown voltage   | V <sub>BR</sub> | I <sub>R</sub> = 100 μA  | 1200 | -    | -    |       |  |  |  |
| Maximum forward voltage  |                 | I <sub>F</sub> = 6.0 A   | -    | 2.7  | 3.0  | V     |  |  |  |
|  | V <sub>FM</sub> | I <sub>F</sub> = 12 A  | -    | 3.5  | 3.9  |       |  |  |  |
|  |                 | I <sub>F</sub> = 6.0 A, T <sub>J</sub> = 125 °C                      | -    | 2.4  | 2.8  |       |  |  |  |
| Maximum reverse  |                 | V <sub>R</sub> = V <sub>R</sub> rated                                | -    | 0.26 | 5.0  |       |  |  |  |
| leakage current  | I <sub>RM</sub> | $T_J = 125 \text{ °C}, V_R = 0.8 \text{ x } V_R \text{ rated}$ - 110 |      | 500  | μA   |       |  |  |  |
| Junction capacitance   | CT              | V <sub>R</sub> = 200 V   |      | 9.0  | 14   | pF    |  |  |  |
| Series inductance L <sub>S</sub> Measured lead to lead 5 mm from package             |                 | Measured lead to lead 5 mm from package body                         | -    | 8.0  | -    | nH    |  |  |  |

| <b>DYNAMIC RECOVERY CHARACTERISTICS</b> (T <sub>c</sub> = 25 °C unless otherwise specified) |                           |   |  |      |      |      |                 |  |  |
|---|---------------------------|---|--|------|------|------|-----------------|--|--|
| PARAMETER   | SYMBOL                    | TEST CO   | NDITIONS   | MIN. | TYP. | MAX. | UNITS           |  |  |
| Reverse recovery time   | t <sub>rr</sub>           | $I_F = 1.0 \text{ A}, \text{ d}I_F/\text{d}t = 200$ | A/ $\mu$ s, V <sub>R</sub> = 30 V                        | -    | 26   | -    | ns              |  |  |
|   | t <sub>rr1</sub>          | T <sub>J</sub> = 25 °C                              | -  | -    | 53   | 80   |                 |  |  |
|   | t <sub>rr2</sub>          | T <sub>J</sub> = 125 °C                             |  | -    | 87   | 130  |                 |  |  |
| Poole recovery ourrent  | I <sub>RRM1</sub>         | T <sub>J</sub> = 25 °C                              |  | -    | 4.4  | 8.0  | A<br>nC<br>A/µs |  |  |
| Peak recovery current   | I <sub>RRM2</sub>         | T <sub>J</sub> = 125 °C                             | I <sub>F</sub> = 6.0 A<br>dI <sub>F</sub> /dt = 200 A/µs | -    | 5.0  | 9.0  |                 |  |  |
|   | Q <sub>rr1</sub>          | T <sub>J</sub> = 25 °C                              | $V_{\rm B} = 200 \text{ V}$                              | -    | 116  | 320  |                 |  |  |
| Reverse recovery charge   | Q <sub>rr2</sub>          | T <sub>J</sub> = 125 °C                             |  | -    | 233  | 585  |                 |  |  |
| Peak rate of recovery current   | dl <sub>(rec)M</sub> /dt1 | T <sub>J</sub> = 25 °C                              |  | -    | 180  | -    |                 |  |  |
| during t <sub>b</sub>   | dl <sub>(rec)M</sub> /dt2 | T <sub>J</sub> = 125 °C                             |  | -    | 100  | -    |                 |  |  |

| THERMAL - MECHANICAL SPECIFICATIONS                 |                                  |  |              |      |            |                        |  |  |  |  |
|---|----------------------------------|--|--------------|------|------------|------------------------|--|--|--|--|
| PARAMETER   | PARAMETER SYMBOL TEST CONDITIONS |  |              |      |            | UNITS                  |  |  |  |  |
| Lead temperature                                    | T <sub>lead</sub>                | 0.063" from case (1.6 mm) for 10 s         | -            | -    | 300        | °C                     |  |  |  |  |
| Thermal resistance,<br>junction to case             | R <sub>thJC</sub>                |  | -            | -    | 2.0        |                        |  |  |  |  |
| Thermal resistance,<br>junction to ambient          |                                  | Typical socket mount                       |              | 80   | K/W        |                        |  |  |  |  |
| Thermal resistance,<br>case to heatsink             | R <sub>thCS</sub>                | Mounting surface, flat, smooth and greased | -            | 0.5  | -          |                        |  |  |  |  |
| Weight  |                                  |  | -            | 2.0  | -          | g                      |  |  |  |  |
| weight  |                                  |  | -            | 0.07 | -          | oz.                    |  |  |  |  |
| Mounting torque                                     |                                  |  | 6.0<br>(5.0) | -    | 12<br>(10) | kgf · cm<br>(lbf · in) |  |  |  |  |
| Marking device Case style TO-247AC modified HFA06PE |                                  | PB120                                      | -            |      |            |                        |  |  |  |  |

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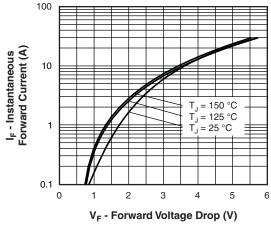
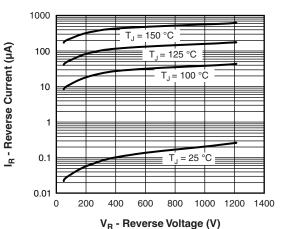


Fig. 1 - Typical Forward Voltage Drop Characteristics





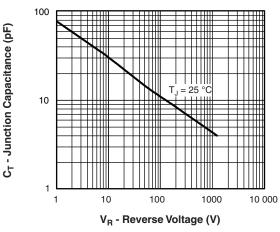


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage

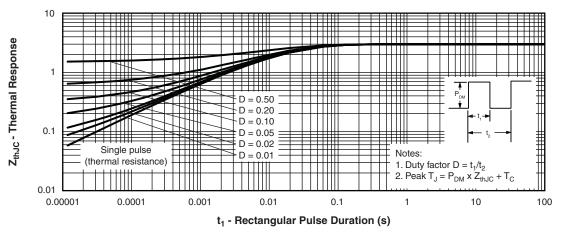


Fig. 4 - Maximum Thermal Impedance Z<sub>thJC</sub> Characteristics

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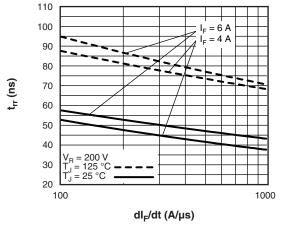


Fig. 5 - Typical Reverse Recovery Time vs. dl<sub>F</sub>/dt

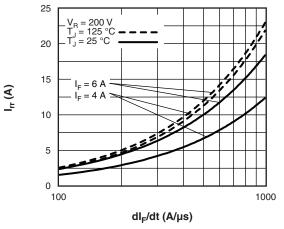
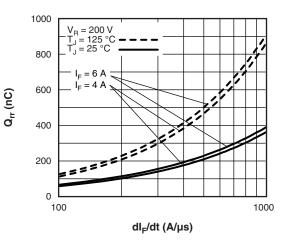


Fig. 6 - Typical Recovery Current vs. dl<sub>F</sub>/dt



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Fig. 7 - Typical Stored Charge vs. dl<sub>F</sub>/dt

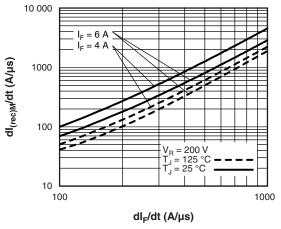


Fig. 8 - Typical dl<sub>(rec)M</sub>/dt vs. dl<sub>F</sub>/dt

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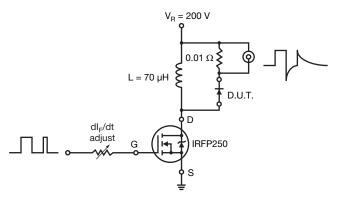


Fig. 9 - Reverse Recovery Parameter Test Circuit

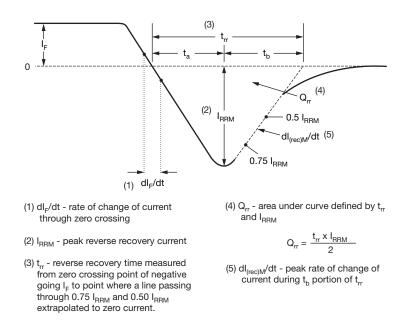


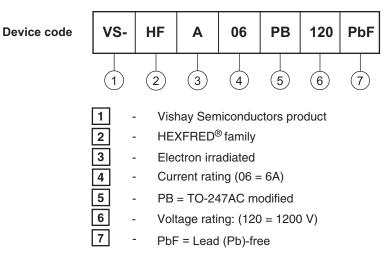
Fig. 1 - Reverse Recovery Waveform and Definitions

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|---------------|-----------|
|---------------|-----------|

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### **ORDERING INFORMATION TABLE**



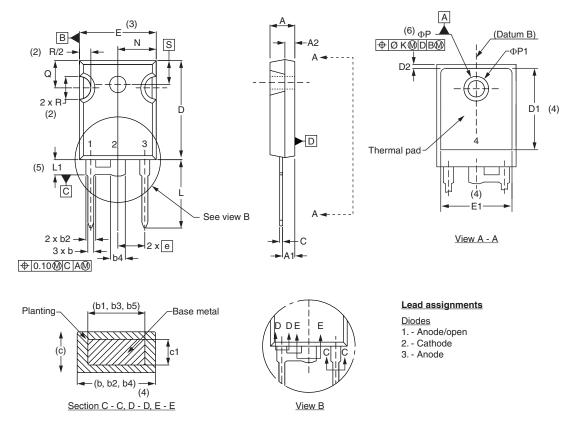
| LINKS TO RELATED DOCUMENTS                 |                          |  |  |  |  |  |  |
|--|--------------------------|--|--|--|--|--|--|
| Dimensions <u>www.vishay.com/doc?95253</u> |                          |  |  |  |  |  |  |
| Part marking information                   | www.vishay.com/doc?95255 |  |  |  |  |  |  |

## **Outline Dimensions**





#### **DIMENSIONS** in millimeters and inches



| SYMBOL | MILLIM | IETERS | INC   | INCHES | NOTES | OTES | SYMBOL      | MILLIMETERS |       | INCHES |       | NOTES |
|--------|--------|--------|-------|--------|-------|------|-------------|-------------|-------|--------|-------|-------|
| STMBOL | MIN.   | MAX.   | MIN.  | MAX.   | NOTES |      | STINDOL     | MIN.        | MAX.  | MIN.   | MAX.  | NOTES |
| А      | 4.65   | 5.31   | 0.183 | 0.209  |       |      | D2          | 0.51        | 1.30  | 0.020  | 0.051 |       |
| A1     | 2.21   | 2.59   | 0.087 | 0.102  |       |      | E           | 15.29       | 15.87 | 0.602  | 0.625 | 3     |
| A2     | 1.50   | 2.49   | 0.059 | 0.098  |       |      | E1          | 13.72       | -     | 0.540  | -     |       |
| b      | 0.99   | 1.40   | 0.039 | 0.055  |       |      | е           | 5.46        | BSC   | 0.215  | BSC   |       |
| b1     | 0.99   | 1.35   | 0.039 | 0.053  |       |      | ΦK          | 2.          | 54    | 0.0    | )10   |       |
| b2     | 1.65   | 2.39   | 0.065 | 0.094  |       |      | L           | 14.20       | 16.10 | 0.559  | 0.634 |       |
| b3     | 1.65   | 2.37   | 0.065 | 0.094  |       |      | L1          | 3.71        | 4.29  | 0.146  | 0.169 |       |
| b4     | 2.59   | 3.43   | 0.102 | 0.135  |       |      | N           | 7.62        | BSC   | 0      | .3    |       |
| b5     | 2.59   | 3.38   | 0.102 | 0.133  |       |      | ΦР          | 3.56        | 3.66  | 0.14   | 0.144 |       |
| С      | 0.38   | 0.86   | 0.015 | 0.034  |       |      | Φ <b>P1</b> | -           | 6.98  | -      | 0.275 |       |
| c1     | 0.38   | 0.76   | 0.015 | 0.030  |       |      | Q           | 5.31        | 5.69  | 0.209  | 0.224 |       |
| D      | 19.71  | 20.70  | 0.776 | 0.815  | 3     |      | R           | 4.52        | 5.49  | 1.78   | 0.216 |       |
| D1     | 13.08  | -      | 0.515 | -      | 4     |      | S           | 5.51        | BSC   | 0.217  | BSC   |       |

#### Notes

<sup>(1)</sup> Dimensioning and tolerance per ASME Y14.5M-1994

(2) Contour of slot optional

(3) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outermost extremes of the plastic body

- <sup>(4)</sup> Thermal pad contour optional with dimensions D1 and E1
- <sup>(5)</sup> Lead finish uncontrolled in L1

(6)  $\Phi P$  to have a maximum draft angle of 1.5 to the top of the part with a maximum hole diameter of 3.91 mm (0.154")

<sup>(7)</sup> Outline conforms to JEDEC outline TO-247 with exception of dimension c

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1

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