## SERIES 26 <br> Pull to Turn

Isolated Positions
BCD or Gray Code
Shaft \& Panel Seal

## DESCRIPTION

An isolated position is one that cannot be reached by normal rotation. This version of the Series 26 mechanical encoder requires that the operator Pull-To-Turn in order to reach the isolated position. To rotate out of the isolated position, the operator must Pull-to-Turn again.

Use isolated positions to protect a switch position from indiscriminate rotation. This feature is typically used for positions such as "calibrate", "off" and/or "stand-by".

DIMENSIONS in inches (and millimeters)


## SPECIFICATIONS

## Electrical Ratings

Rated: 25,000 cycles with logic compatible loads. Make and break 200 mA .
Contact Resistance: 500 milliohms maximum (less than 100 milliohms initially) Insulation Resistance: 1000 megohms minimum (10,000 megohms initially) Dielectric Strength: 250 Vac minimum

## Materials and Finishes

Panel Seal: Silicone Rubber
Shaft Seal: Fluorosilicone
Mounting Nut: Brass, tin/zinc-plated
Lockwasher: Steel, tin/zinc-plated
Detent Balls: Carbon steel, nickel-plated
Detent Spring: Pretinned music wire
Detent Rotor: Thermoplastic
Shaft, Stop Arm and Pins: Stainless steel
Bushing: Zamak 3 zinc alloy, tin plate
Switch Base: Diallyl phthalate
Printed Circuit Board: NEMA Grade FR-4
Terminals: Brass, gold over nickel plate
Contacts: Copper alloy, gold over nickel

## Additional Characteristics

Shaft Vertical Travel: . $050+$ +- .010
Pull Force Required: $1.75+/-.75 \mathrm{lbs}$.
Rotational Torque: 7 to 130z-in
Vibration Resistance: 10 to 55 Hz at 0.060 " double amplitude; no damage and no contact openings per MIL-STD-202, Method 201A
Shock Resistance: Passes medium requirement per MIL-DTL-3786 Stop Strength: 5 in-lbs minimum Mounting Strength: 15 in-lbs max Relative Humidity: $90-95 \%$ at $40^{\circ} \mathrm{C}$ for 240 hours (MIL-STD-202 Method 103, Test Condition A)

## OPTIONS

## Isolated Positions

The Grayhill system for isolating positions lets you choose the positions to be isolated. Grayhill inserts isolation posts next to the positions to be isolated. Consider a continuous rotation switch with a $22.5^{\circ}$ angle of throw. The terminals are listed here from 1 through 16 with a space between each to indicate where isolation posts might be inserted.
1612345678910111213141516 To isolate position 1 and position 2 from all other positions and from each other, indicate isolation posts as shown here:
16P1P2P3 45678910111213141516 To isolate just position 1 , describe like this: 16P1P2345678910111213141516 To isolate positions 1 and 2 from all other positions, but not from each other, do this:
16P12P3 45678910111213141516

## Fixed Stop Switches

The switch may have continuous rotation, or specified to limit the rotation.
When a 1-pole switch has less than the maximum number of positions, consider also the stop system. Following is the arrangement for a 6 position switch with the position 1 isolated.

## STOP 1P2 3456 STOP

The word "STOP" indicates the conventional switch stops, which limit rotation to positions 1 through 6 . To isolate position 1 we insert only one isolation post-between terminals 1 and 2. The stop system already prevents rotation beyond terminal 1.

## CODE AND TRUTH TABLE


*Dot indicates terminal tied to common.

## ORDERING INFORMATION

Due to the vast number of possible configurations of isolated positions and stop arrangements, each Series 26 Pull-to-Turn Mechanical Encoder will be assigned a unique part number. For example, part 26 YY 50202 is a 16 position gray code switch with positions 1 and 16 isolated and a STOP at each extreme.

Contact Grayhill or an authorized representative to create a part number and obtain pricing.

