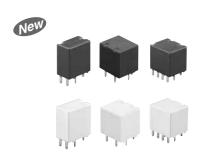
Panasonic ideas for life

SUPER MINIATURE PC BOARD TYPE AUTOMOTIVE RELAY

CJ RELAYS (ACJ)



RoHS Directive compatibility information http://www.mew.co.jp/ac/e/environment/

FEATURES

1. Smallest in its class, it is extremely compact at approx. 2/3 the size of previous products.

Compared to our previous miniature type CT relay, both the 1 Form C and 10-pin and 8-pin twin types take up approx. two-thirds the space and volume. This makes them ideal for relay unit miniaturization.

2. Compact and high-capacity 25 A load switching

High capacity control is possible while being compact and capable of motor lock load switching at 25 A, 14 V DC.

3. Pin in Paste* compatible model added

Models compatible with the recently increasing Pin in Paste technique (reflow solder mounting) have been added. Pin in Paste compatible models are the flux tight type.

* The Pin in Paste method may sometimes be referred to as THR (Through-hole Reflow).

4. Environmental protection specifications

Cadmium-free contacts and use of leadfree solder are standard. Environmental pollutants are not used.

TYPICAL APPLICATIONS

- Powered windows
- Automatic door locks
- Electrically powered mirrors
- Powered sunroofs
- Powered seats
- Lift gates
- Smart J/B related products, etc.

TYPES

| Contact arrangement | Nominal coil voltage | Pick-up voltage (at 20°C 68°F) | Part No. | |
|-------------------------------|----------------------|-----------------------------------|---------------|-------------------|
| | | | Standard type | Pin in Paste type |
| 1 Form C | 12 V DC | Max.6.5 V DC (Initial) | ACJ1112 | ACJ1112P |
| | | Max.7.2 V DC (Initial) | ACJ1212 | ACJ1212P |
| 1 Form C × 2 | | Max.6.5 V DC (Initial) | ACJ2112 | ACJ2112P |
| (8 terminal) | | Max.7.2 V DC (Initial) | ACJ2212 | ACJ2212P |
| 1 Form C × 2 (10 terminal) | | Max.6.5V DC (Initial) | ACJ5112 | ACJ5112P |
| | | Max.7.2 V DC (Initial) | ACJ5212 | ACJ5212P |

Standard packing; Carton (tube): 70 pcs.; Case: 2,800 pcs. (1 Form C), Carton (tube): 40 pcs.; Case: 1,000 pcs. (8 terminal), Carton (tube): 35 pcs.; Case: 1,400 pcs. (10 terminal)

RATING

1. Coil data

| Nominal coil voltage | Pick-up voltage (at 20°C 68°F) | Drop-out voltage (at 20°C 68°F) | Nominal operating current [±10%] (at 20°C 68°F) | Coil resistance [±10%] (at 20°C 68°F) | Nominal operating power (at 20°C 68°F) | Max. continuous voltage* |
|----------------------|-----------------------------------|------------------------------------|---|---|--|--------------------------|
| 12 V DC | Max. 7.2 V DC (Initial) | Min. 1.0 V DC (Initial) | 53.3 mA | 225Ω | 640 mW | 10 to 16 V DC |
| | Max. 6.5 V DC (Initial) | Min. 0.8 V DC (Initial) | 66.7 mA | 180Ω | 800 mW | 9 to 16 V DC |

^{*} Other usable voltage range types are also available. Please contact us for details.

CJ (ACJ)

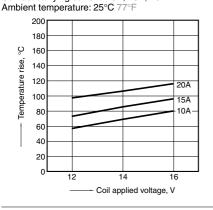
2. Specifications

| Characteristics | Item | | Specifications | | |
|-------------------------------|---|---------------------------|---|--|--|
| | Arrangement | | 1 Form C, 1 Form C×2 | | |
| Contact | Initial contact resistance (Initial) | | N.O.: Typ7mΩ, N.C.: Typ10mΩ (By voltage drop 6 V DC 1 A) | | |
| | Contact material | | Ag alloy (Cadmium free) | | |
| Protective construction | | | Standard type: Sealed type Pin in Paste type: Flux tight type | | |
| Nominal switching capacity | | capacity | N.O.: 20A 14V DC, N.C.: 10A 14V DC | | |
| Rating | Max. carrying current (14V DC) | | N.O.: 20 A for 1 hour, 30 A for 2 minutes (at 20°C 68°F) | | |
| | Nominal operating power | | 640 mW (for pick-up voltage max. 7.2 V DC), 800 mW (for pick-up voltage max. 6.5 V DC) | | |
| | Min. switching capacity*1 | | 1A 12V DC | | |
| Initial insulation resistance | | sistance | Min. 100 MΩ (at 500 V DC) | | |
| Electrical characteristics | Initial breakdown | Between open contacts | 500 Vrms for 1 min. (Detection current: 10mA) | | |
| | voltage | Between contacts and coil | 500 Vrms for 1 min. (Detection current: 10mA) | | |
| Characteristics | Operate time (at no | ominal voltage) | Max. 10ms (at 20°C 68° F, excluding contact bounce time) (Initial) | | |
| | Release time (at nominal voltage) | | Max. 10ms (at 20°C 68° F, excluding contact bounce time) (Initial) | | |
| | Shock resistance | Functional | Min. 100 m/s² {10G} (Half-wave pulse of sine wave: 11ms; detection: 10μs) | | |
| | | Destructive | Min. 1,000 m/s² {100G} (Half-wave pulse of sine wave: 6ms) | | |
| Mechanical characteristics | Vibration | Functional | 10 Hz to 100 Hz, Min. 44.1m/s² {4.5G} (Detection time: 10μs) | | |
| Characteristics | resistance | Destructive | 10 Hz to 500 Hz, Min. 44.1m/s² {4.5G} Time of vibration for each direction; X, Y direction: 2 hours, Z direction: 4 hours | | |
| Mechanical | | | Min. 10 ⁷ (at 120 cpm) | | |
| Expected life | Electrical | | [Standard type] <resistive load=""> Min. 10⁵ (At nominal switching capacity, operating frequency: 1s ON, 9s OFF) <motor load=""> N.O. side: Min. 2×10⁵: at 25 A (inrush), 5 A (steady), 14 V DC; Min. 10⁵: at 25 A 14 V DC (Motor lock) N.C. side: Min. 2×10⁵: at 20 A 14 V DC (brake) (Operating frequency: 0.5s ON, 9.5s OFF) [Pin in Paste type] <resistive load=""> Min. 10⁵ (At nominal switching capacity, operating frequency: 1s ON, 9s OFF) <motor load=""> N.O. side: Min. 10⁵: at 25 A (inrush), 5 A (steady), 14 V DC; Min. 5×10⁴: at 25 A 14 V DC (Motor lock) N.C. side: Min. 10⁵: at 20 A 14 V DC (brake) (Operating frequency: 0.5s ON, 9.5s OFF)</motor></resistive></motor></resistive> | | |
| Conditions | Conditions for operation, transport and storage*2 | | Ambient temp: -40°C to +85°C -40°F to +185°F Humidity: 5% R.H. to 85% R.H. (Not freezing and condensing at low temperature) | | |
| | Max. operating speed | | 6 cpm (At nominal switching capacity) | | |
| Unit weight | | | 1 Form C type: approx. 3.5 g .12 oz Twin type: approx. 6.5 g .23 oz | | |

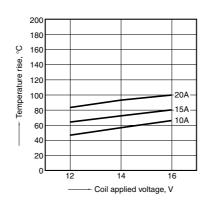
Notes: *1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

REFERENCE DATA

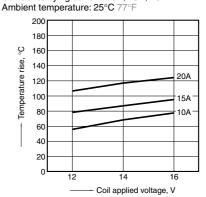
1-(1). Coil temperature rise (at room temperature) Sample: ACJ1212, 3pcs Measured portion: Inside the coil Contact carrying current: 10A, 15A, 20A



1-(2). Coil temperature rise (at 85°C 185°F) Sample: ACJ1212, 3pcs Measured portion: Inside the coil Contact carrying current: 10A, 15A, 20A Ambient temperature: 85°C 185°F

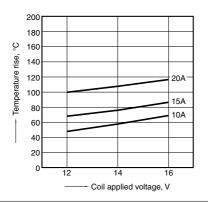


1-(3). Coil temperature rise (at room temperature)
Sample: ACJ2212, 3pcs
Measured portion: Inside the coil
Contact carrying current: 10A, 15A, 20A



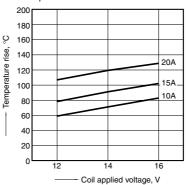
^{*2} Refer to Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT Please inquire if you will be using the relay in a high temperature atmosphere (110°C 230°F).

1-(4). Coil temperature rise (at 85°C 185°F) Sample: ACJ2212, 3pcs Measured portion: Inside the coil Contact carrying current: 10A, 15A, 20A Ambient temperature: 85°C 185°F

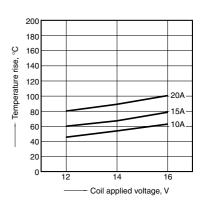


1-(5). Coil temperature rise (at room temperature)

Sample: ACJ5212, 3pcs Measured portion: Inside the coil Contact carrying current: 10A, 15A, 20A Ambient temperature: 25°C 77°F

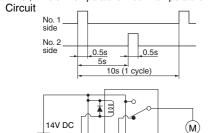


1-(6). Coil temperature rise (at 85°C 185°F) Sample: ACJ5212, 3pcs Measured portion: Inside the coil Contact carrying current: 10A, 15A, 20A Ambient temperature: 85°C 185°F



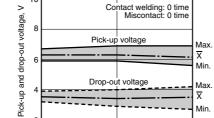
2-(1). Electrical life test (Motor free)

Sample: ACJ2212, 3pcs; Load: Inrush current: 25A/ Steady current: 5A, Power window motor actual load (free condition); Tested voltage: 14V DC; Switching frequency: (ON:OFF = 0.5s:9.5s); Switching cycle: 2×10⁵; Ambient temperature: Room temperature



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P/W moto



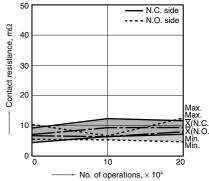
10

No. of operations, \times 10⁴

20

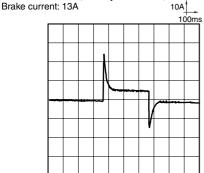
Change of pick-up and drop-out voltage

Change of contact resistance



Load current waveform

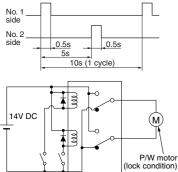
Inrush current: 25A, Steady current: 6A,



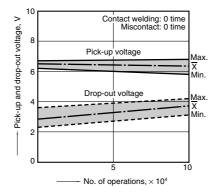
CJ (ACJ)

2-(2). Electrical life test (Motor lock)

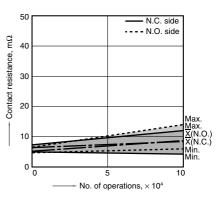
Sample: ACJ2212, 3pcs; Load: Steady current: 25A, Power window motor actual load (lock condition); Tested voltage: 14V DC; Switching frequency: (ON:OFF = 0.5s:9.5s); Switching cycle: 10⁵; Ambient temperature: Room temperature Circuit



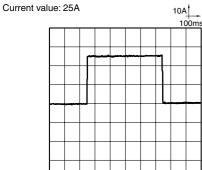
Change of pick-up and drop-out voltage



Change of contact resistance



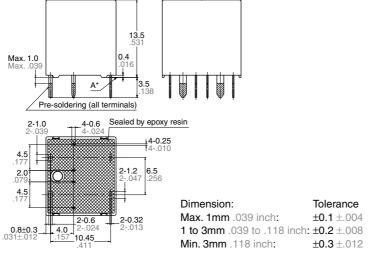
Load current waveform



DIMENSIONS (Unit: mm inch)

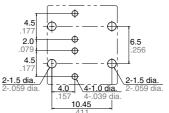
1. Twin type (8-pin)

External dimensions



13.7

PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

Schematic (Bottom view)

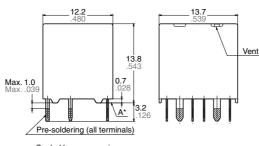


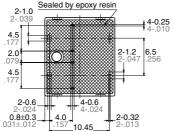
^{*} Dimensions (thickness and width) of terminal specified in this catalog is measured before pre-soldering. Intervals between terminals is measured at A surface level.

2. Twin type (8-pin) Pin in Paste type



External dimensions

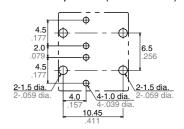




Dimension: Tolerance Max. 1mm .039 inch: ±0.1 ±.004

1 to 3mm .039 to .118 inch: ±0.2 ±.008 Min. 3mm .118 inch: ±0.3 ±.012

PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

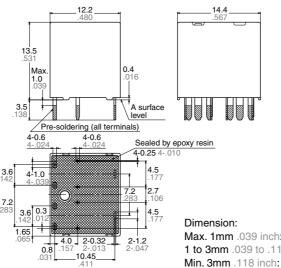
Schematic (Bottom view)



3. Twin type (10-pin) Standard type

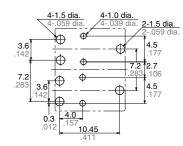


External dimensions



Tolerance Max. 1mm .039 inch: ±0.1 ±.004 1 to 3mm .039 to .118 inch: ±0.2 ±.008 ±0.3 ±.012

PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

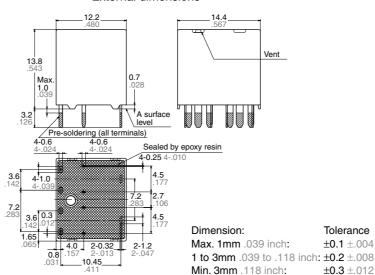
Schematic (Bottom view)



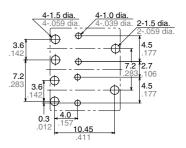
4. Twin type (10-pin) Pin in Paste type



External dimensions



PC board pattern (Bottom view)



Tolerance: $\pm 0.1 \pm .004$

Schematic (Bottom view)



Tolerance

±0.1 ±.004

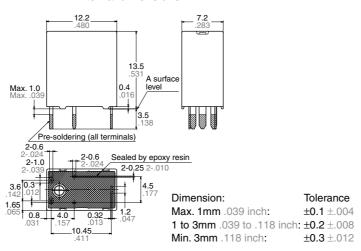
±0.3 ±.012

^{*} Dimensions (thickness and width) of terminal specified in this catalog is measured before pre-soldering. Intervals between terminals is measured at A surface level.

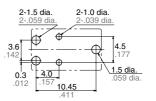
5. Slim 1 Form C Standard type



External dimensions



PC board pattern (Bottom view)



Tolerance: ±0.1 ±.004

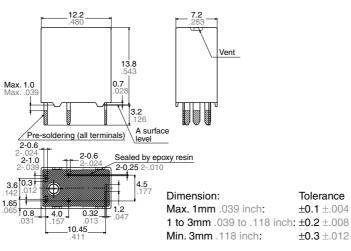
Schematic (Bottom view)



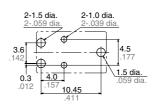
6. Slim 1 Form C Pin in Paste type



External dimensions



PC board pattern (Bottom view)



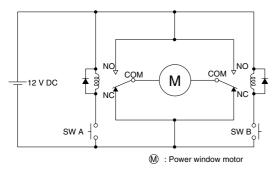
Tolerance: ±0.1 ±.004

Schematic (Bottom view)



EXAMPLE OF CIRCUIT

Forward/reverse control circuits of DC motor (for 1 Form C × 2 (8 terminal) type)



For Cautions for Use, see Relay Technical Information.