

### Features

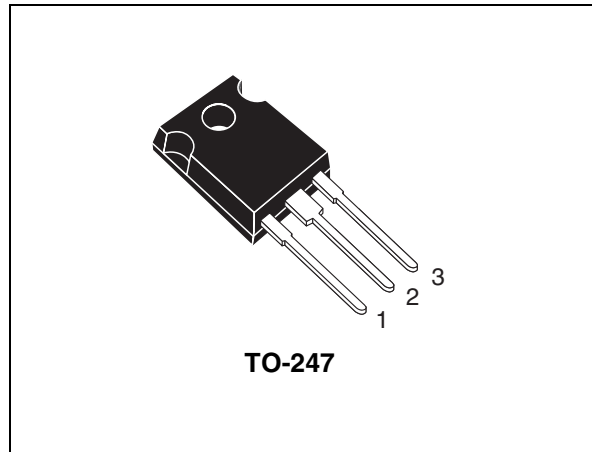
- Improved  $E_{off}$  at elevated temperature
- Low  $C_{RES} / C_{IES}$  ratio (no cross-conduction susceptibility)
- Ultra fast soft recovery antiparallel diode

### Applications

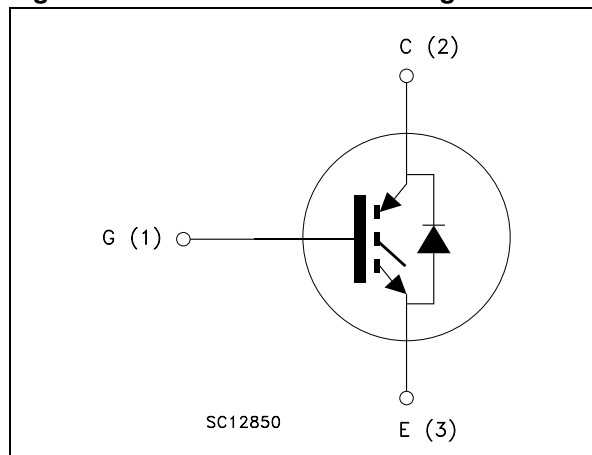
- Welding
- High frequency converters
- Power factor correction

### Description

The "HF" series is based on a new planar technology concept to yield an IGBT with tighter variation of switching energy ( $E_{off}$ ) versus temperature. Suffix "W" denotes a subset of products tailored to high switching frequency operation over 100 kHz.



**Figure 1. Internal schematic diagram**



**Table 1. Device summary**

| Order code   | Marking    | Package | Packaging |
|--------------|------------|---------|-----------|
| STGW45HF60WD | GW45HF60WD | TO-247  | Tube      |

# 1 Electrical ratings

**Table 2. Absolute maximum ratings**

| Symbol                         | Parameter  | Value       | Unit |
|--------------------------------|--|-------------|------|
| V <sub>CES</sub>               | Collector-emitter voltage (V <sub>GE</sub> = 0)                        | 600         | V    |
| I <sub>C</sub> <sup>(1)</sup>  | Continuous collector current at T <sub>C</sub> = 25 °C                 | 70          | A    |
| I <sub>C</sub> <sup>(1)</sup>  | Continuous collector current at T <sub>C</sub> = 100 °C                | 45          | A    |
| I <sub>CP</sub> <sup>(2)</sup> | Collector current (pulsed)   | TBD         | A    |
| I <sub>CL</sub> <sup>(3)</sup> | Turn-off latching current  | TBD         | A    |
| V <sub>GE</sub>                | Gate-emitter voltage   | ± 20        | V    |
| I <sub>F</sub>                 | Diode RMS forward current at T <sub>C</sub> = 25 °C                    | 30          | A    |
| I <sub>FSM</sub>               | Surge not repetitive forward current t <sub>p</sub> = 10 ms sinusoidal | 120         | A    |
| P <sub>TOT</sub>               | Total dissipation at T <sub>C</sub> = 25 °C                            | 250         | W    |
| T <sub>stg</sub>               | Storage temperature  | - 55 to 150 | °C   |
| T <sub>j</sub>                 | Operating junction temperature   |             |      |

1. Calculated according to the iterative formula:

$$I_C(T_C) = \frac{T_{j(max)} - T_C}{R_{thj-c} \times V_{GE(sat)(max)}(T_{j(max)}, I_C(T_C))}$$

- 2. Pulse width limited by maximum junction temperature and turn-off within RBSOA
- 3. V<sub>CLAMP</sub> = 80% (V<sub>CES</sub>), V<sub>GE</sub> = 15 V, R<sub>G</sub> = 10 Ω, T<sub>J</sub> = 150 °C

**Table 3. Thermal data**

| Symbol                | Parameter                              | Value | Unit |
|-----------------------|--|-------|------|
| R <sub>thj-case</sub> | Thermal resistance junction-case IGBT  | 0.5   | °C/W |
|                       | Thermal resistance junction-case diode | 1.5   | °C/W |
| R <sub>thj-amb</sub>  | Thermal resistance junction-ambient    | 50    | °C/W |

## 2 Electrical characteristics

( $T_J = 25\text{ °C}$  unless otherwise specified)

**Table 4. Static**

| Symbol        | Parameter  | Test conditions   | Min. | Typ.       | Max.      | Unit                |
|---------------|--|---|------|------------|-----------|---------------------|
| $V_{(BR)CES}$ | Collector-emitter breakdown voltage ( $V_{GE} = 0$ ) | $I_C = 1\text{ mA}$   | 600  |            |           | V                   |
| $V_{CE(sat)}$ | Collector-emitter saturation voltage                 | $V_{GE} = 15\text{ V}, I_C = 30\text{ A}$<br>$V_{GE} = 15\text{ V}, I_C = 30\text{ A}, T_J = 125\text{ °C}$ |      | 1.9<br>TBD | 2.5       | V<br>V              |
| $V_{GE(th)}$  | Gate threshold voltage                               | $V_{CE} = V_{GE}, I_C = 1\text{ mA}$  | 3.75 |            | 5.75      | V                   |
| $I_{CES}$     | Collector cut-off current ( $V_{GE} = 0$ )           | $V_{CE} = 600\text{ V}$<br>$V_{CE} = 600\text{ V}, T_J = 125\text{ °C}$                                     |      |            | 500<br>5  | $\mu\text{A}$<br>mA |
| $I_{GES}$     | Gate-emitter leakage current ( $V_{CE} = 0$ )        | $V_{GE} = \pm 20\text{ V}$  |      |            | $\pm 100$ | nA                  |
| $g_{fs}$      | Forward transconductance                             | $V_{CE} = 15\text{ V}, I_C = 30\text{ A}$   |      | TBD        |           | S                   |

**Table 5. Dynamic**

| Symbol    | Parameter                    | Test conditions   | Min. | Typ. | Max. | Unit |
|-----------|------------------------------|---|------|------|------|------|
| $C_{ies}$ | Input capacitance            | $V_{CE} = 25\text{ V}, f = 1\text{ MHz},$<br>$V_{GE} = 0$                                 | -    | TBD  | -    | pF   |
| $C_{oes}$ | Output capacitance           |   |      | TBD  |      | pF   |
| $C_{res}$ | Reverse transfer capacitance |   |      | TBD  |      | pF   |
| $Q_g$     | Total gate charge            | $V_{CE} = 390\text{ V}, I_C = 30\text{ A},$<br>$V_{GE} = 15\text{ V},$<br><i>Figure 3</i> | -    | TBD  | -    | nC   |
| $Q_{ge}$  | Gate-emitter charge          |   |      | TBD  |      | nC   |
| $Q_{gc}$  | Gate-collector charge        |   |      | TBD  |      | nC   |

**Table 6. Switching on/off (inductive load)**

| Symbol                                  | Parameter   | Test conditions  | Min. | Typ.              | Max. | Unit                   |
|---|---|--|------|-------------------|------|------------------------|
| $t_{d(on)}$<br>$t_r$<br>$(di/dt)_{on}$  | Turn-on delay time<br>Current rise time<br>Turn-on current slope  | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$<br>$R_G = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$ ,<br><i>Figure 2</i>   | -    | TBD<br>TBD<br>TBD | -    | ns<br>ns<br>A/ $\mu$ s |
| $t_{d(on)}$<br>$t_r$<br>$(di/dt)_{on}$  | Turn-on delay time<br>Current rise time<br>Turn-on current slope  | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$<br>$R_G = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$ ,<br>$T_J = 125\text{ }^\circ\text{C}$ <i>Figure 2</i>         | -    | TBD<br>TBD<br>TBD | -    | ns<br>ns<br>A/ $\mu$ s |
| $t_r(V_{off})$<br>$t_{d(off)}$<br>$t_f$ | Off voltage rise time<br>Turn-off delay time<br>Current fall time | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$ ,<br>$R_{GE} = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$<br><i>Figure 2</i>  | -    | TBD<br>TBD<br>TBD | -    | ns<br>ns<br>ns         |
| $t_r(V_{off})$<br>$t_{d(off)}$<br>$t_f$ | Off voltage rise time<br>Turn-off delay time<br>Current fall time | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$ ,<br>$R_{GE} = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$ ,<br>$T_J = 125\text{ }^\circ\text{C}$<br><i>Figure 2</i> | -    | TBD<br>TBD<br>TBD | -    | ns<br>ns<br>ns         |

**Table 7. Switching energy (inductive load)**

| Symbol                                  | Parameter   | Test conditions  | Min. | Typ.               | Max. | Unit                          |
|---|---|--|------|--------------------|------|-------------------------------|
| $E_{on}^{(1)}$<br>$E_{off}$<br>$E_{ts}$ | Turn-on switching losses<br>Turn-off switching losses<br>Total switching losses | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$<br>$R_G = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$ ,<br><i>Figure 4</i>                                   | -    | 300<br>330<br>630  |      | $\mu$ J<br>$\mu$ J<br>$\mu$ J |
| $E_{on}^{(1)}$<br>$E_{off}$<br>$E_{ts}$ | Turn-on switching losses<br>Turn-off switching losses<br>Total switching losses | $V_{CC} = 390\text{ V}$ , $I_C = 30\text{ A}$<br>$R_G = 4.7\ \Omega$ , $V_{GE} = 15\text{ V}$ ,<br>$T_J = 125\text{ }^\circ\text{C}$ <i>Figure 4</i> | -    | 550<br>550<br>1100 | 800  | $\mu$ J<br>$\mu$ J<br>$\mu$ J |

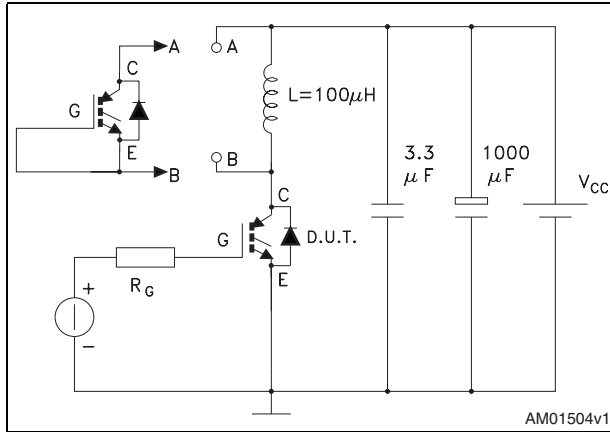
1.  $E_{on}$  is the turn-on losses when a typical diode is used in the test circuit in *Figure 4*. If the IGBT is offered in a package with a co-pak diode, the co-pak diode is used as external diode. IGBTs & Diode are at the same temperature (25 °C and 125 °C).  $E_{on}$  include diode recovery energy.

**Table 8. Collector-emitter diode**

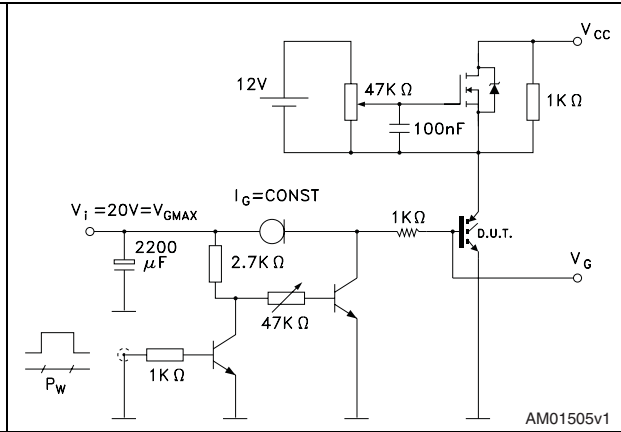
| Symbol                            | Parameter  | Test conditions   | Min. | Typ.              | Max. | Unit          |
|-----------------------------------|--|---|------|-------------------|------|---------------|
| $V_F$                             | Forward on-voltage   | $I_F = 30\text{ A}$<br>$I_F = 30\text{ A}$ , $T_J = 125\text{ }^\circ\text{C}$  | -    | 1.6<br>1.4        | -    | V<br>V        |
| $t_{rr}$<br>$Q_{rr}$<br>$I_{rrm}$ | Reverse recovery time<br>Reverse recovery charge<br>Reverse recovery current | $I_F = 30\text{ A}$ , $V_R = 50\text{ V}$ ,<br>$di/dt = 100\text{ A}/\mu\text{s}$<br>(see <i>Figure 5</i> )                                     | -    | 45<br>56<br>2.55  | -    | ns<br>nC<br>A |
| $t_{rr}$<br>$Q_{rr}$<br>$I_{rrm}$ | Reverse recovery time<br>Reverse recovery charge<br>Reverse recovery current | $I_F = 30\text{ A}$ , $V_R = 50\text{ V}$ ,<br>$di/dt = 100\text{ A}/\mu\text{s}$<br>$T_J = 125\text{ }^\circ\text{C}$ , (see <i>Figure 5</i> ) | -    | 100<br>290<br>5.8 | -    | ns<br>nC<br>A |

### 3 Test circuits

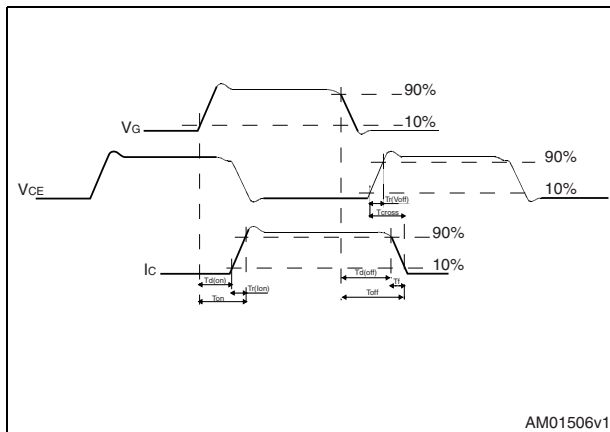
**Figure 2. Test circuit for inductive load switching**



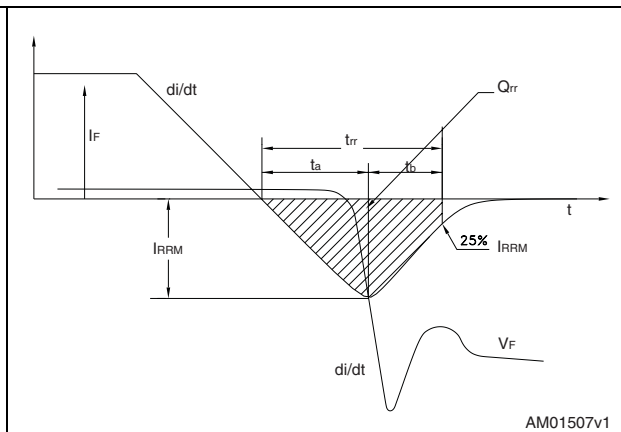
**Figure 3. Gate charge test circuit**



**Figure 4. Switching waveform**



**Figure 5. Diode recovery time waveform**

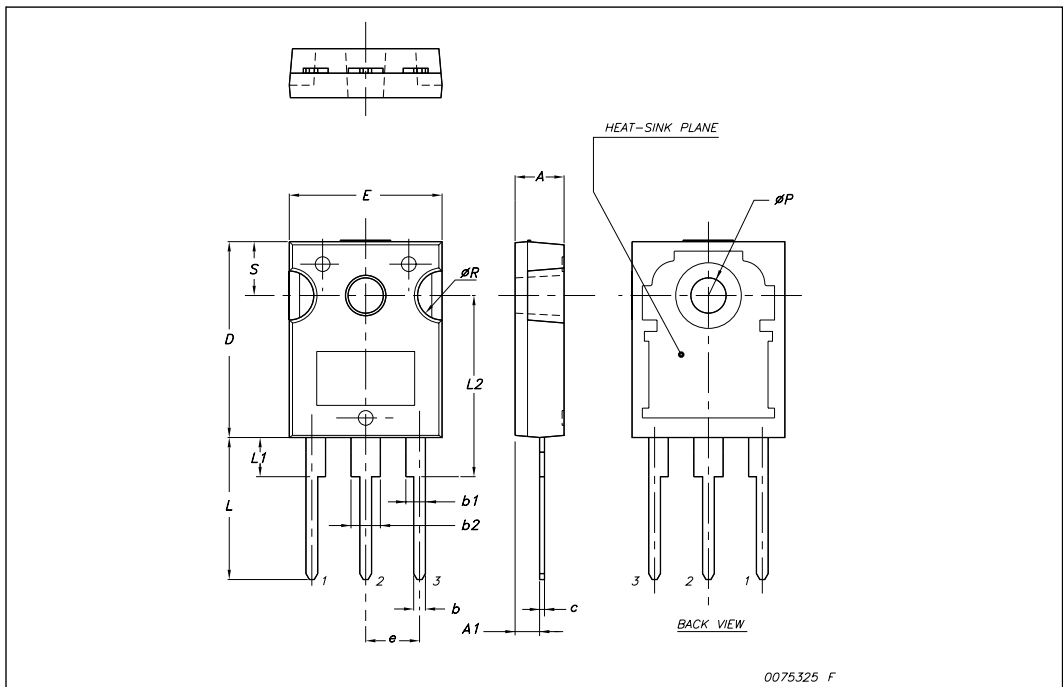


## 4 Package mechanical data

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

**TO-247 Mechanical data**

| Dim. | mm.   |       |       |
|------|-------|-------|-------|
|      | Min.  | Typ   | Max.  |
| A    | 4.85  |       | 5.15  |
| A1   | 2.20  |       | 2.60  |
| b    | 1.0   |       | 1.40  |
| b1   | 2.0   |       | 2.40  |
| b2   | 3.0   |       | 3.40  |
| c    | 0.40  |       | 0.80  |
| D    | 19.85 |       | 20.15 |
| E    | 15.45 |       | 15.75 |
| e    |       | 5.45  |       |
| L    | 14.20 |       | 14.80 |
| L1   | 3.70  |       | 4.30  |
| L2   |       | 18.50 |       |
| øP   | 3.55  |       | 3.65  |
| øR   | 4.50  |       | 5.50  |
| S    |       | 5.50  |       |



## 5 Revision history

**Table 9. Document revision history**

| Date        | Revision | Changes  |
|-------------|----------|--|
| 16-Apr-2009 | 1        | Initial release.   |
| 04-Aug-2009 | 2        | – Modified $I_C$ value on Test conditions <a href="#">Table 4</a><br>– Modified $R_G$ value on Test conditions <a href="#">Table 6</a> and <a href="#">Table 7</a> |



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