## SPECIFICATIONS

## Materials

Base: UL94V-0 Nylon thermoplastic
Cover: Stainless steel, tin-plated
Actuator: UL94V-0 Nylon thermoplastic
Terminal: Brass with silver-plating
Contact: Stainless steel with silver-plating
Cap: Thermoplastic ABS

## Electrical

Rating: 50mA, 12 Vdc
Life: 160g: 1,000,000 cycles/
$260 \mathrm{~g}: 500,000$ cycles
Actuator Travel: $.014^{\prime \prime} \pm .004^{\prime \prime}$
Contact Resistance: $100 \mathrm{~m} \Omega$ max.

Insulation Resistance: $100 \mathrm{M} \Omega$ min. at 500 Vdc Dielectric Strength: No dielectric breakdown after 250 V for one minute
Contact Arrangement: single pole, single throw

## Environmental

Operating Temp. Range: -25 to $70^{\circ} \mathrm{C}$ Storage Temp. Range: -30 to $80^{\circ} \mathrm{C}$
Mechanical Shock: MIL-STD-202F, Method, 213B, Test Condition A. Gravity: 50G's (peak value), 11 msec . Direction and times: 6 sides and 3 times in each direction. High reliability. Vibration: MIL-STD-202F, Method 201A. Passed 6 hours ( 2 hours in each) of three

## ORDERING INFORMATION



Available from your local Grayhill Component Distributor.
For prices and discounts, contact a local Sales Office, an authorized local distributor, or Grayhill.

## CIRCUITRY


perpendicular planes at a cycle of $10-55-10 \mathrm{~Hz} / 1$ minute.
Stop Strength: Place the switch such that vertical, a static load of 3 kg shall be applied in the direction of stem operation for a period of 15 seconds.

## Soldering Process

Hand Soldering: Use a soldering iron of 30 watts, controlled at $350^{\circ} \mathrm{C}$ for 5 seconds maximum while applying solder.
ReflowSoldering (surface mount versions only): Peak temperature $260^{\circ} \mathrm{C}\left(500^{\circ} \mathrm{F}\right)$.
Wave Soldering: $260 \mathrm{C}^{\circ}\left(500^{\circ} \mathrm{F}\right)$ maximum for 5 seconds subject to PCB . 063 in. ( $1,6 \mathrm{~mm}$ ) thickness.

## Packaging

Thru-Hole: Bulk, 500 pcs/bag.
Surface Mount: 40 pcs/tube, $700 \mathrm{pcs} /$ reel (. 169 " height), $500 \mathrm{pcs} /$ reel ( $.335^{\prime \prime}$ and $.287^{\prime \prime}$ height).

DECORATIVE CAPS (for use with "C" style square actuators)


