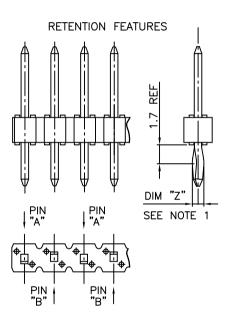


2 | 3

## PLATING

- 1 = 0.76µm GOLD/GXT ON CONTACT AREA 3.81µm TIN-LEAD ON TAIL
- 4 = 3.81µm TIN-LEAD ON CONTACT AREA 3.81µm TIN-LEAD ON TAIL
- $8 = 0.38 \mu m$  GOLD/GXT ON CONTACT AREA 3.81  $\mu m$  TIN-LEAD ON TAIL
- $G = 0.76\mu m$  FULL GXT
- $S = 0.38 \mu m$  FULL GXT
  - 1.27µm NICKEL MIN UNDERLAYER FOR ALL PLATING VERSIONS
  - WHEN "LF" IS REQUIRED, 2 µm MATTE TIN OVER 1.27 µm MIN NICKEL PROVIDED INSTEAD OF TIN-LEAD



PRODUCTS SPECIFICATIONS											
PIN STYLE	MATING	SOLDER	OAL								
01	5.84	2.41	10.8								
02	5.84	3.42	11.8								
03	5.72	5.09	13.35								
05	5.72	10.14	18.4								
08	5.72	17.78	26.04								
15	8.51	2.55	13.6								
18	5.84	3.05	11.43								
19	12.83	3.03	18.4								
20	15.37	3.04	20.95								
22	7.75	3.05	13.35								
24	6.75	2.9	12.2								
25	8.51	3.18	14.22								
27	6.6	2.65	11.8								
26	15.57	2.84	20.95								
29	17.5	3.46	23.5								
32	10.3	3.05	15.9								
38	5.84	3.82	12.2								
39	11.2	3.05	16.8								
46	8.08	2.98	13.6								
58	14.47	3.05	20.06								
62	13.5	3.05	19.09								
70	6.54	3.50	12.57								

DECELERATIONS

	PRODUCTS SPECIFICATIONS									
	OAL	SOLDER	MATING	PIN STYLE						
	26.00	3.00	20.46	83						
	16.76	8.51	5.72	85						
	12.57	3.05	6.98	87						
	18.35	10.21	5.6	91						
	20.95	12.76	5.65	92						
	13.35	4.81	6.00	93						
NOTE 6	21.25	3.20	15.60	94						
	20.95	8.45	10.00	95						
	16.55	3.05	10.95	96						
	15.09	3.55	9.00	97						
	6.84	1.35	3.00	98						
	29.50	3.05	24.00	99						
	23.50	15.24	5.72	AA						
		N/A		AB						
	12.80	3.05	7.21	AC						
	23.50	3.43	17.53	AD						
	10.33	2.80	4.99	ΑE						
	11.30	3.05	5.72	AF						
	13.33	4.95	5.84	AG						
	20.05	3.20	14.31	АН						
	14.8	3.40	8.90	LA						

## **RETENTION FEATURES:**

- 1 PART NUMBER 77311 XXXRXXLF: DIM "Z"=(0.99)PART NUMBER 77311-XXXCXXLF: DIM "Z"= 1.05MIN -1.15MAX
- 2 PINS "A" AND "B" USED FOR RETENTION.

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- 3 DIRECTION OF RETENTION SHOWN BY ARROWS.
- 4 ON 4 TO 36 POSITIONS HEADER; RETENTION IS IN MID POSITION OF HEADER (4 CENTRAL PINS)
- 5 FOR RETENTION OPTION, SOLDER TAIL LENGTH TO BE 2.9 MIN UP TO 3.5 MAX.

## PLATING SPECIFICATIONS:

6 - ONLY FOR PLATING 1XX, 8.0MM GOLD / GXT PLATING AREA FROM PIN TYPE ON MATING SIDE

mat	ʻl. c	ode				surface / tolerance			:e	projection			product family									l	
				ISO 1302			4	5 -	1	BERGSTIK					l								
ltr	ecn	no	dr	dat	e	toleran	tolerances unless otherwise specified						J	title	2								l
BD	F10-	-0091	LMU	11.0	5.23	angle		linear				mm		ĺ	1.1	NIC	`Ш	D	$\sqcup$	- A I		_ D	l
BE	F11-	0074	S	11.0	6.20	ungte	linear							UNSHR.H				–				1	
BF	F11-	-0307	LMU	11.0	9.26						scal	le N/	/A	STR SR TMT									
BG	F11-	-0320	Ш	12.0	1.25	dr	D.LE	D.LE 01.01.24 JM.C 01.01.24		1.24			dwg	no			s	heet	2 0	of —	size	ł	
ВН	F12-	-0032	LMU	12.0	5.04	engr	JM.C			1.24 1.24 1.24			77			, –,	7711				١, ,	l	
BJ	F12-	-0816	LMU	IU 12.10.18		chr	JM.C 01.01.24				/			//311				Аз	l				
						appd JF.N 01.01.24					type CUST			JSTO	OMER Dra			Draw	ing				
she	et	revi	sion																				
inde	ex.	she	et																				
						7								- 1									•

PDM: Rev:BS

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form: A3

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STATUS Released Printed: Oct 25, 2012