

INSULATION CRIMP

BARREL CRIMP

"G" DIM. WITH PIN AT	N / NO GO
N / GO	N / NO GO
.052	.072

"W" DIM.	GO NO GO
GO	NO GO
.091	.097

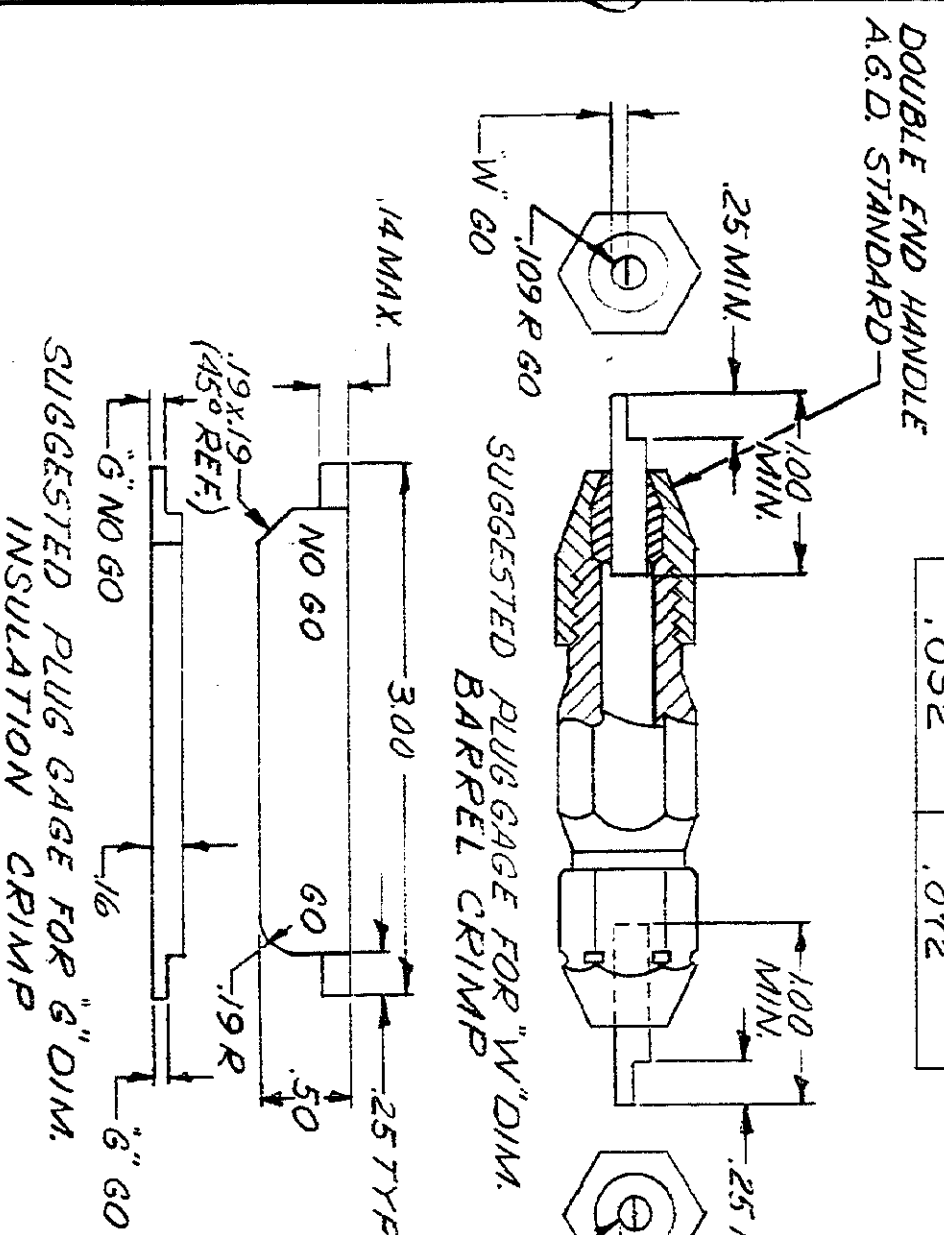
NOTE:
PLUG GAGE TOOL FROM SIDE
OPPOSITE INSULATION INSERTS

NOTE:
"G" DIM. APPLIES AT CENTER OF "Y"
NOTCH AS INDICATED ON DRAWING.

NOTE:
TOOL SHOULD BE BOT TOMED, OR
CLOSED, BEFORE PLUG GAGING.

NOTE:
FOR REPLACEMENT OF PARTS
OTHER THAN SNAP RINGS & PINS,
TOOL SHOULD BE RETURNED TO OUR
FACTORY TO INSURE PROPER CERTI-
CRIMP ADJUSTMENT.

PLUG GAGE DIMENSIONS APPL. WHEN TOOL IS
DETENDED BUT NOT UNDER PRESSURE.



SUGGESTED PLUG GAGE FOR "G" DIM.
INSULATION CRIMP

WAVE LENGTH	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	
AMP 500																						

FINISH: EXCEPT AS NOTED:
MATERIAL: HEAT TREAT:

LOC. 5124	DR. R. VOLKSKA	DATE 5/18/59	SCALE 1:1
M C	DR. V. B. Foster	DATE 5/18/59	SCALE 1:1
CUSTOMER COPY REFERENCE ONLY © 1959 BY AMP INCORPORATED ALL RIGHTS RESERVED AND PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.		HEAVY HEAD HAND TOOL ASSEMBLY AMP INCORPORATED HARRISBURG, PENNA.	
CLASS. QUAL. TYPED & HEAT RESISTANT TYPE W-DIAMOND GRIP STRAIGHTENER		DATE 1-8-10 REVISIONS 59461	
REV J-2		REV	