

# DATA SHEET

**Class 2, X7R 16/25/50 V  
feedthrough  
Surface-mount ceramic  
multilayer capacitors**

Product specification  
Supersedes data of 3rd February 2000

2001 May 30 Rev.3

# Surface-mount ceramic multilayer capacitors

# Class 2, X7R 16/25/50 V feedthrough

## FEATURES

- High capacitance per unit volume
- Supplied in tape on reel or in bulk
- For high frequency applications
- NiSn terminations.

## APPLICATIONS

- Consumer electronics
- Telecommunications
- Automotive
- Data processing.

## DESCRIPTION

The capacitor consists of a rectangular block of ceramic dielectric in which a number of interleaved metal electrodes are contained. This structure gives rise to a high capacitance per unit volume.

The inner electrodes are connected to the four terminations and finally covered with a layer of plated tin (NiSn). A 3D diagram of the structure is shown in Fig.1.

## QUICK REFERENCE DATA

DESCRIPTION	VALUE
Rated voltage $U_R$ (DC)	16 V; 25 V; 50 V (IEC)
Capacitance range (E12 series):	
16 V	680 nF to 1 $\mu$ F
25 V	12 nF to 100 nF
50 V	4.7 nF to 10 nF
Tolerance on capacitance	$\pm 10\%$ ; $\pm 20\%$
Test voltage (DC) for 1 minute	$2.5 \times U_R$
Sectional specifications	IEC 60384-10, second edition 1989-04; also based on CECC 32 100
Detailed specification	based on CECC 32 101-801
Climatic category (IEC 60068)	55/125/56

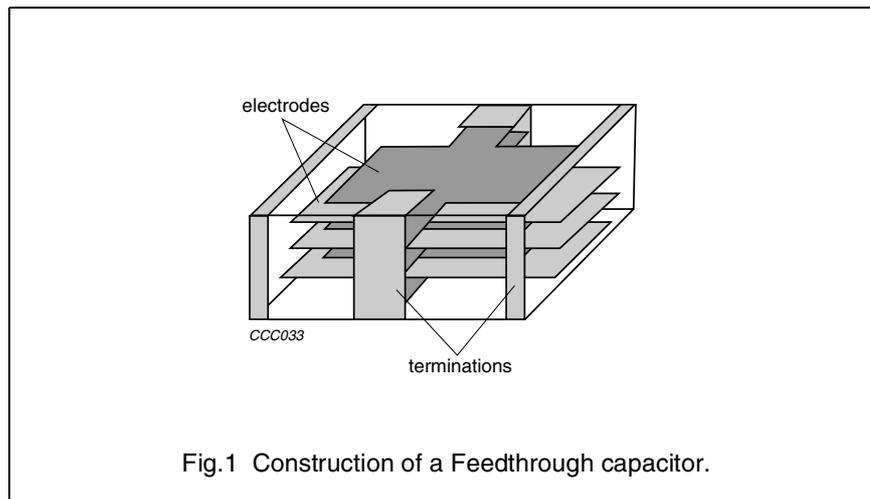
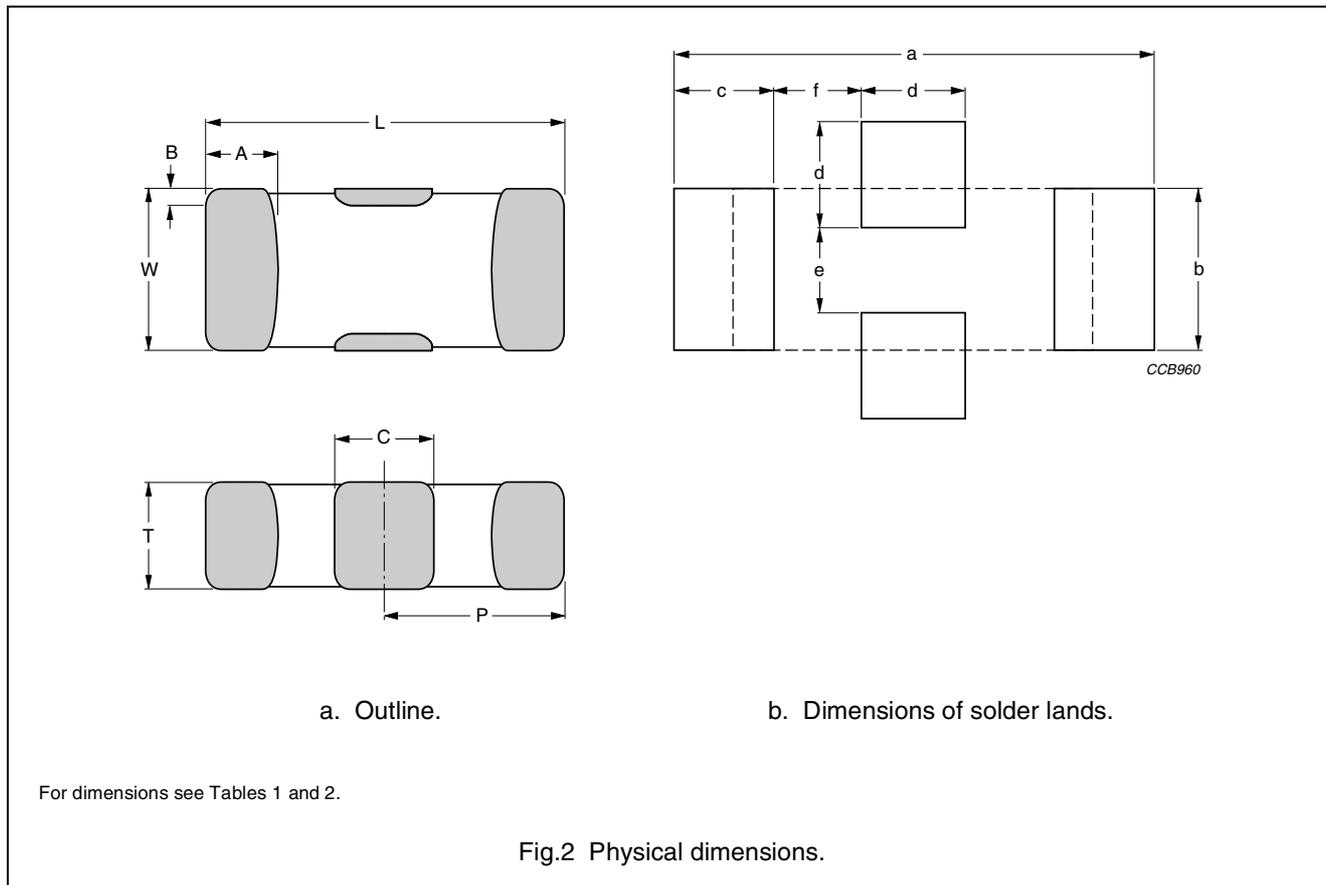


Fig.1 Construction of a Feedthrough capacitor.

# Surface-mount ceramic multilayer capacitors

# Class 2, X7R 16/25/50 V feedthrough

## MECHANICAL DATA



### Physical dimensions

**Table 1** Capacitor dimensions in millimetres; see Fig.2

CASE SIZE	L	W	T	A	B	C	P
1206	3.2 ±0.20	1.6 ±0.20	0.7 to 1.35	0.50 ±0.20	0.30 ±0.15	0.90 ±0.20	1.60 ±0.15

**Table 2** Dimensions of solder lands in millimetres; Fig.2

a	b	c	d	e	f
4.45 ±0.20	1.65 ±0.20	1.00 ±0.15	0.90 ±0.20	1.00 ±0.15	0.70 ±0.10

Surface-mount ceramic  
multilayer capacitors

Class 2, X7R 16/25/50 V  
feedthrough

## SELECTION CHART

C (nF)	LAST TWO DIGITS OF 12NC	50 V	25 V	16 V
		1206	1206	1206
4.7	32			
5.6	33			
6.8	34	0.80 ±0.1		
8.2	35			
10	36			
12	37			
15	38			
18	39			
22	41			
27	42			
33	43		0.80 ±0.1	
39	44			
47	45			
56	46			
68	47			
82	48			
100	49			
680	61			
820	62	Values in shaded cells indicate thickness classification.		1.20 ±0.15
1000	63			

## Thickness classification and packing quantities

THICKNESS CLASSIFICATION (mm)	8 mm TAPE WIDTH QUANTITY PER REEL	
	Ø180 mm; 7"	
	PAPER	BLISTER
0.80 ±0.1	4000	–
1.20 ±0.15	–	3000

# Surface-mount ceramic multilayer capacitors

# Class 2, X7R 16/25/50 V feedthrough

## ORDERING INFORMATION

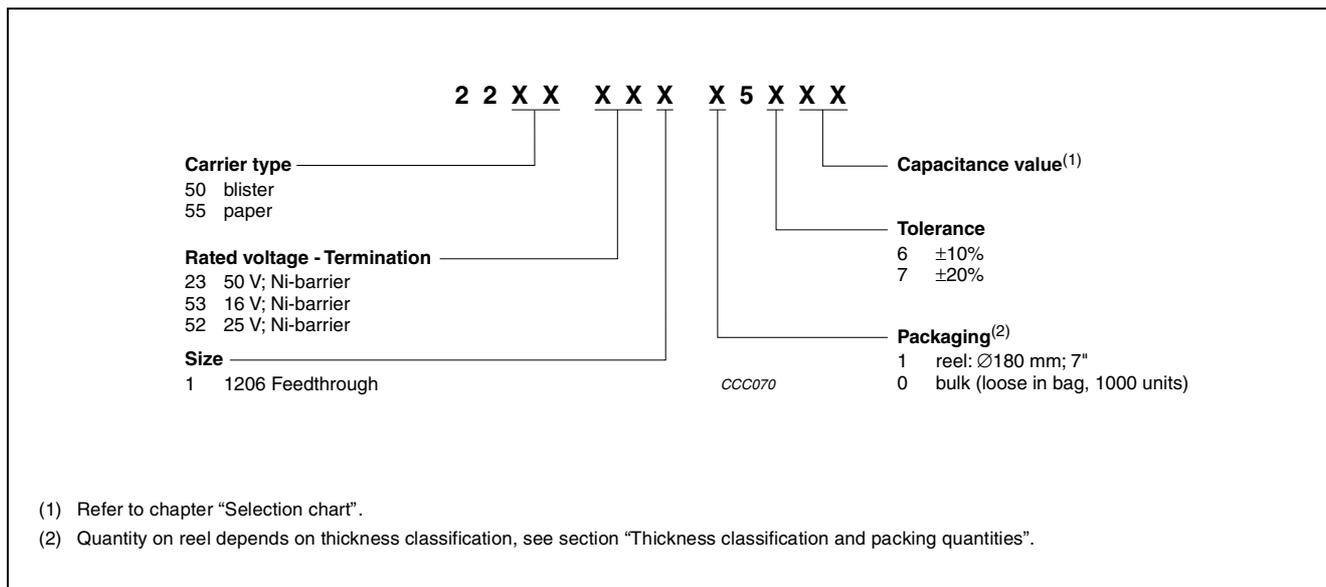
Components may be ordered by using either a simple 15-digit clear text code or Phycomp's unique 12NC.

### Clear text code

EXAMPLE: 12062R104K9BB0G

SIZE CODE	TEMP. CHAR.	CAPACITANCE	TOL.	VOLTAGE	TERMINATION	PACKING	MARKING	SERIES
1206	2R = X7R	104 = 100 nF; the third digit signifies the multiplying factor: 2 = × 100 3 = × 1000 4 = × 10000 5 = × 100000	K = ±10% M = ±20%	7 = 16 V 8 = 25 V 9 = 50 V	B = NiSn	2 = 180 mm; 7" paper B = 180 mm; 7" blister A = bulk	0 = no marking	G = feedthrough X7R

### Ordering code 12NC



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# Class 2, X7R 16/25/50 V feedthrough

## ELECTRICAL CHARACTERISTICS

### Class 2 capacitors; X7R dielectric; NiSn terminations

Unless otherwise stated all electrical values apply at an ambient temperature of  $23 \pm 3$  °C, an atmospheric pressure of 86 to 106 kPa, and a relative humidity of 63 to 67%.

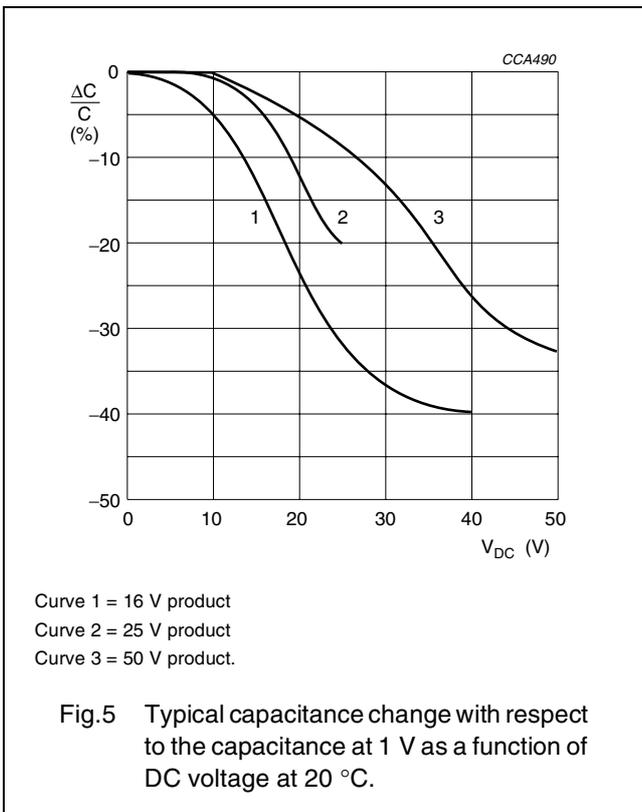
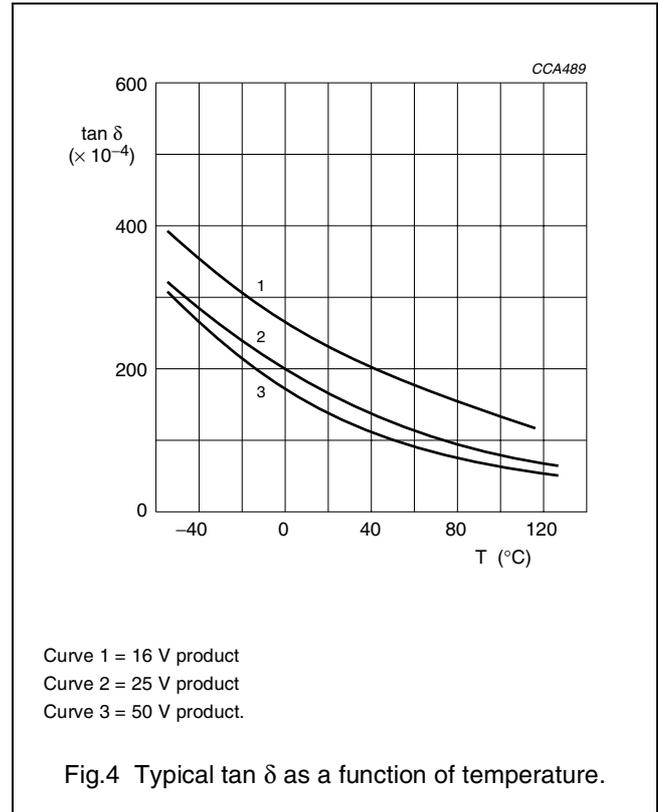
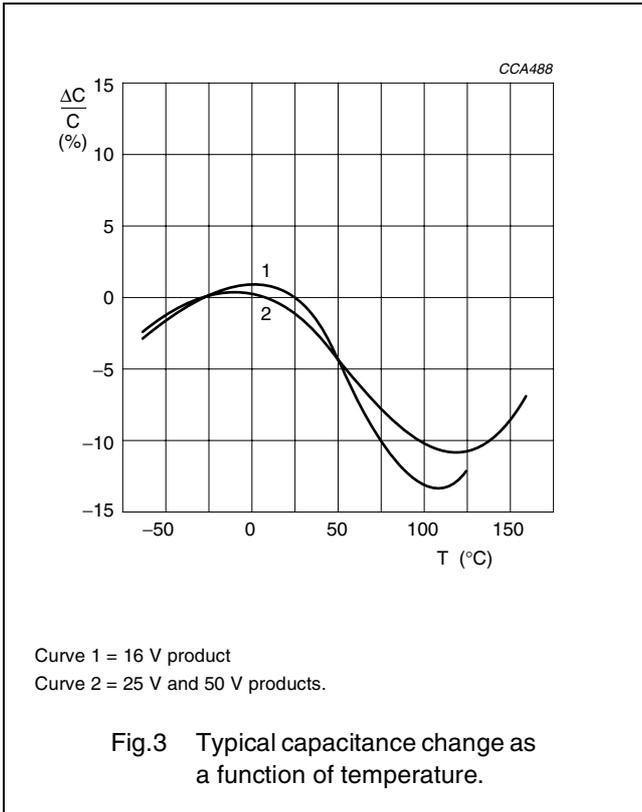
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Capacitance range (E12 series):	
16 V	680 nF to 1 $\mu$ F
25 V	12 nF to 100 nF
50 V	4.7 nF to 10 nF
Tolerance on capacitance	$\pm 10\%$ ; $\pm 20\%$
Ageing	typical 1% per time decade
Tan $\delta$ ; note 1:	
16 V	$\leq 3.5\%$
25 V; 50 V	$\leq 2.5\%$
Insulation resistance after 1 minute at $U_R$ (DC)	$R_{ins} \times C > 500$ seconds
Rated DC resistance	1 $\Omega$ max.

### Note

1. Measured at 1 V, 1 kHz, using a four-gauge method.

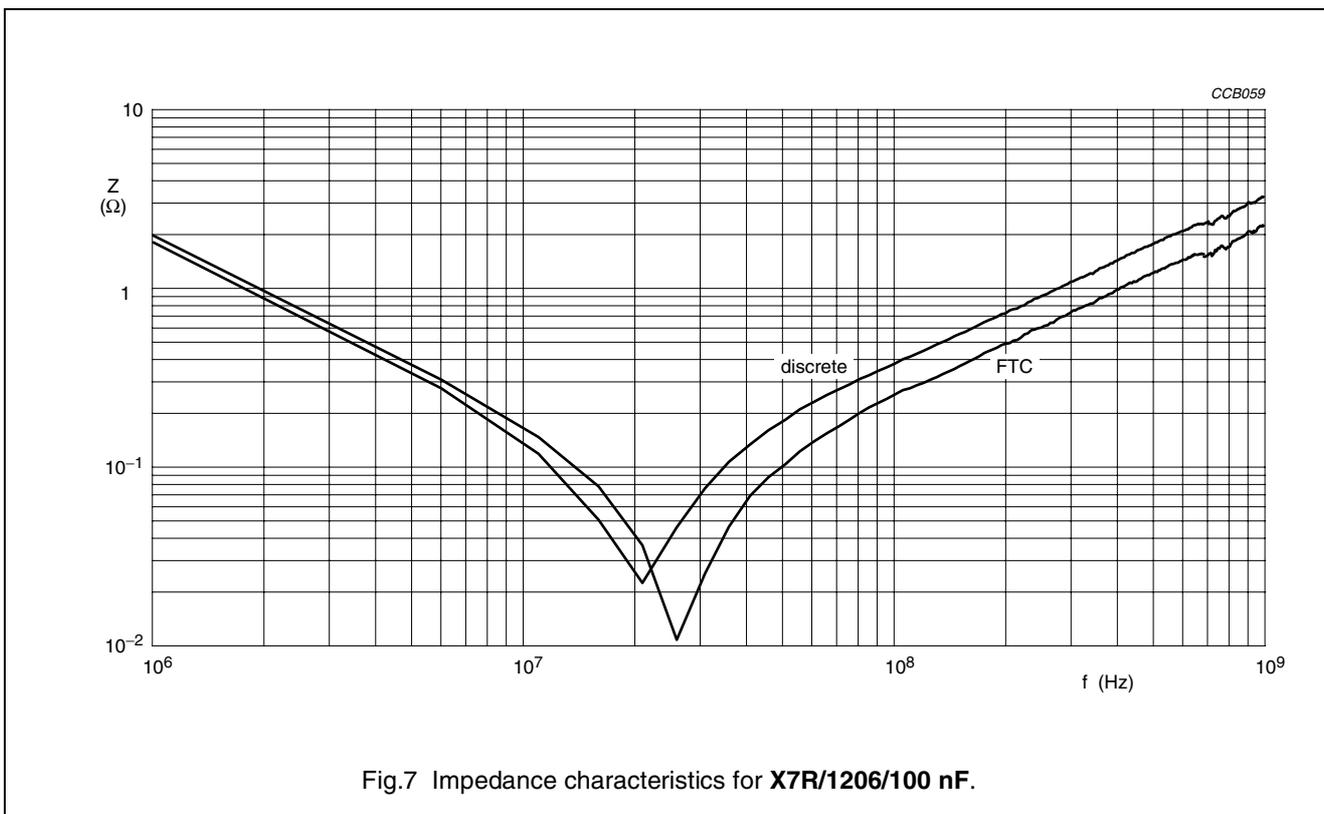
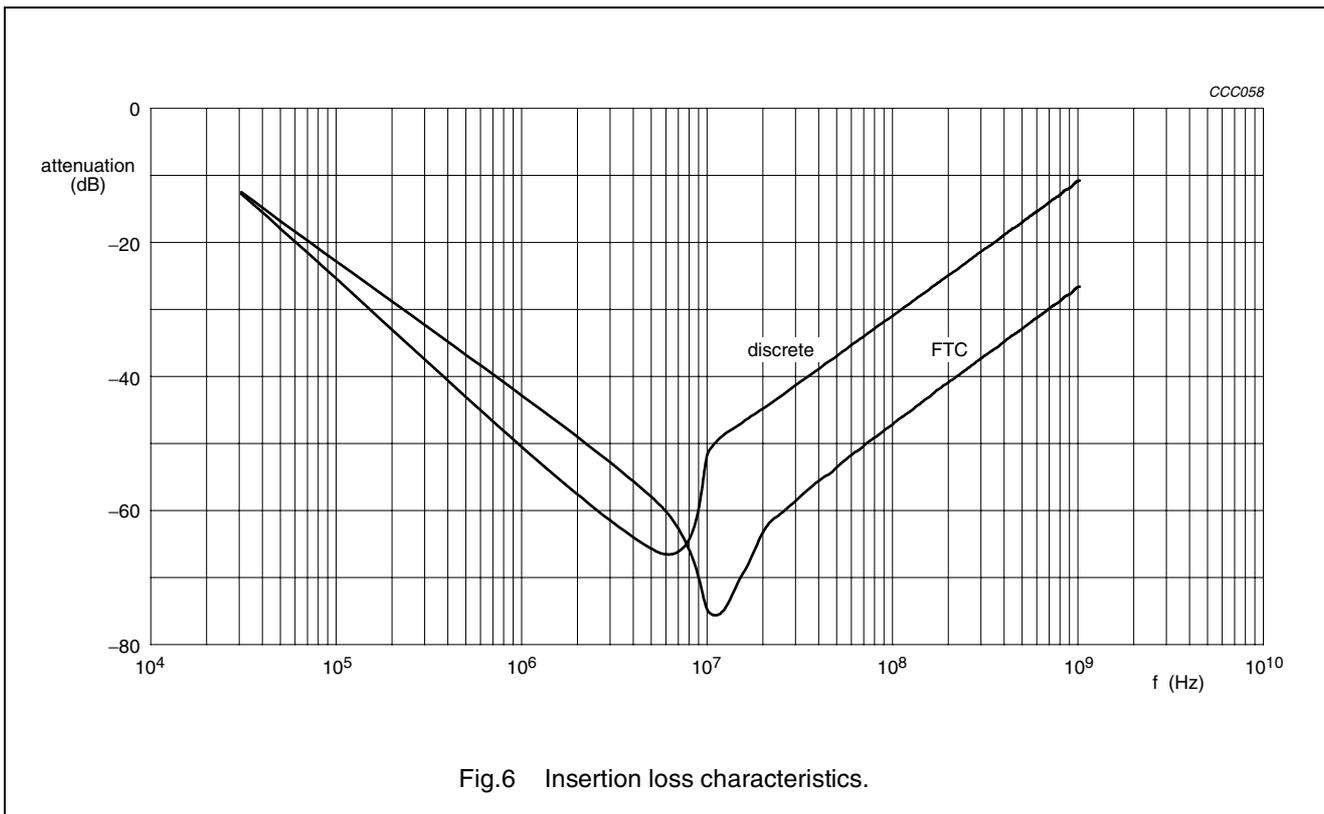
Surface-mount ceramic  
multilayer capacitors

Class 2, X7R 16/25/50 V  
feedthrough



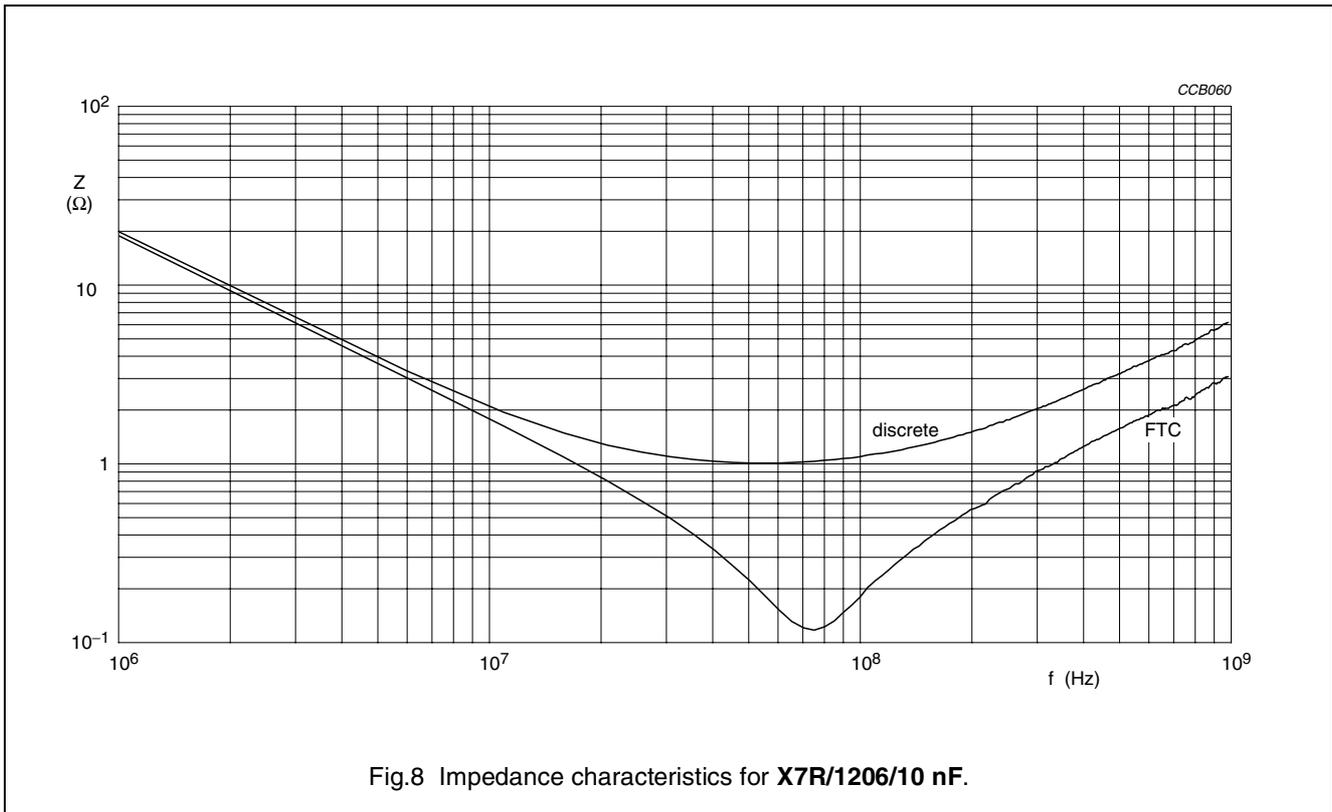
# Surface-mount ceramic multilayer capacitors

# Class 2, X7R 16/25/50 V feedthrough



Surface-mount ceramic  
multilayer capacitors

Class 2, X7R 16/25/50 V  
feedthrough



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### HIGH FREQUENCY BEHAVIOUR OF MULTILAYER CHIP CAPACITORS

Multilayer chip capacitors (MLCCs) are suitable for use at high frequencies. At frequencies below the series resonance frequency, the MLCC can be represented by an equivalent circuit as shown in Fig.9.

In general, the quantities C, ESR and L are frequency dependent. For most applications, C and L can be regarded as frequency independent below 1 GHz.

The equivalent series self-inductance L is:

- Independent of the dielectric material.
- Dependent on the size of the capacitor, it increases with increasing length and decreases with increasing width or thickness of the product.
- The value of L is approximately:
  - 0.6 nH for case size 0603
  - 1 nH for case sizes 0805, 1206 and 1210
  - 1.5 nH for case sizes 1812 and 2220.

These figures are accurate to within 20%.

Because of the inductance L, associated with the MLCC, there will be a frequency at which the inductive reactance will be equal to the reactance of the capacitor.

This is known as the series resonance frequency (SRF) and is given by:

$$\text{SRF} = \frac{1}{2\pi\sqrt{LC}}$$

At the SRF, the MLCC will appear as a small resistor. The transmission loss through the MLCC at this series resonance frequency will be low.

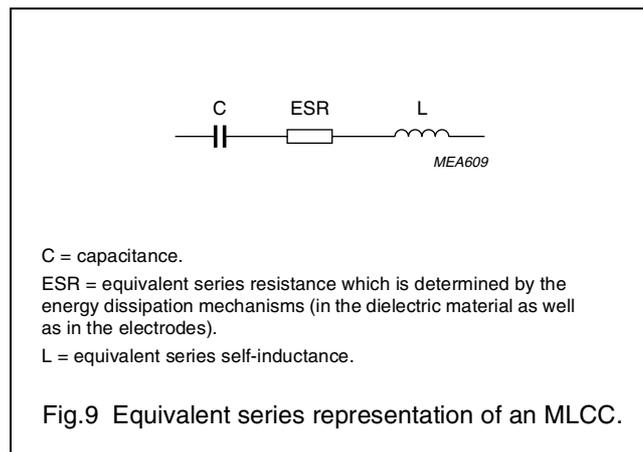
Using the values of C, L = 1 nH and the ESR at a specific frequency (f), two often used quantities can be derived.

The impedance (Z) is given by:

$$Z = \frac{1 - (2\pi f)^2 LC}{2j\pi f C} + \text{ESR}$$

The quality factor (Q) is given by:

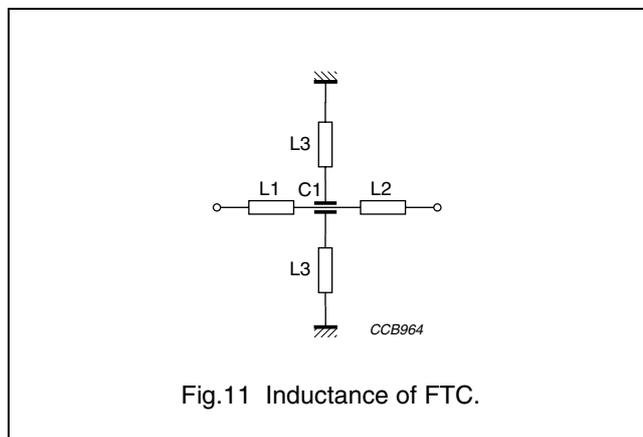
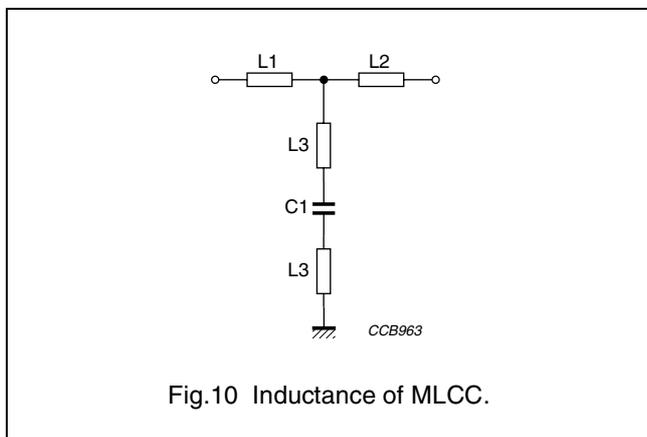
$$Q = \frac{|1 - (2\pi f)^2 LC|}{2\pi f \text{ESR} C}$$



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# Class 2, X7R 16/25/50 V feedthrough

Figures 10 and 11 show the comparative inductance of a conventional MLCC and a FTC, when the capacitor is mounted on a substrate. The high frequency capability of the FTC is better than a conventional MLCC due to the inductance of a FTC being less than the MLCC.



The equivalent circuits show parasitic inductances L1, L2 and L3. The resonance frequency ( $f_r$ ) can be determined as

follows:  $f_r = \frac{1}{2\pi\sqrt{L_g \times C1}}$  ( $L_g$  = inductance between signal through line and GEN).

The inductance of the FTC ( $L_{gFTC} = L3//L3 = \frac{L3}{2}$ ) is one quarter that of the MLCC ( $L_{gCMC} = L3 + L3 = L3 \times 2$ ).

# Surface-mount ceramic multilayer capacitors

# Class 2, X7R 16/25/50 V feedthrough

## TESTS AND REQUIREMENTS

**Table 3** Test procedures and requirements

IEC 60384-10/ CECC 32 100 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.4		mounting	the capacitors may be mounted on printed-circuit boards or ceramic substrates by applying wave soldering, reflow soldering (including vapour phase soldering) or conductive adhesive	no visible damage
4.5		visual inspection and dimension check	any applicable method using $\times 10$ magnification	in accordance with specification
4.6.1		capacitance	$f = 1$ kHz; measuring voltage $1 V_{\text{rms}}$ at $20$ °C	within specified tolerance
4.6.2		$\tan \delta$	$f = 1$ kHz; measuring voltage $1 V_{\text{rms}}$ at $20$ °C	in accordance with specification
4.6.3		insulation resistance	at $U_R$ (DC) for 1 minute	in accordance with specification
4.6.4		voltage proof	$2.5 \times U_R$ for 1 minute	no breakdown or flashover
4.7.2		temperature coefficient	between minimum and maximum temperature	in accordance with specification
4.8		adhesion	a force of 5 N applied for 10 s to the line joining the terminations and in a plane parallel to the substrate	no visible damage
4.9		bond strength of plating on end face	mounted in accordance with CECC 32 100, paragraph 4.4	no visible damage
			conditions: bending 1 mm at a rate of 1 mm/s, radius jig 340 mm	$\Delta C/C: \leq 10\%$
4.10	Tb	resistance to soldering heat	$260 \pm 5$ °C for $10 \pm 0.5$ s in a static solder bath	the terminations shall be well tinned after recovery $\Delta C/C: > -5\%$ and $\leq +10\%$ whichever is greater
		resistance to leaching	$260 \pm 5$ °C for $30 \pm 1$ s in a static solder bath	using visual enlargement of $\times 10$ , dissolution of the terminations shall not exceed 10%
4.11	Ta	solderability	zero hour test, and test after storage (20 to 24 months) in original packing in normal atmosphere; unmounted chips completely immersed for $2 \pm 0.5$ s in a solder bath at $235 \pm 5$ °C	the terminations shall be well tinned $\geq 95\%$

Surface-mount ceramic  
multilayer capacitors

Class 2, X7R 16/25/50 V  
feedthrough

IEC 60384-10/ CECC 32 100 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.12	Na	rapid change of temperature	preconditioning; 5 cycles: -55 °C to +125 °C	no visible damage after 48 hours recovery: $\Delta C/C: \pm 15\%$ $\tan \delta: \leq 7\%$ (16 V) $\tan \delta: \leq 5\%$ (25/50 V) $R_{ins}: 1000 \text{ M}\Omega$ or $R_i C_R \geq 25 \text{ s}$ , whichever is less
4.14	Ca	damp heat	preconditioning: 56 days at 40 °C; 90 to 95% RH; $U_R$ applied	no visible damage after 48 hours recovery: $\Delta C/C: \pm 15\%$ $\tan \delta: \leq 7\%$ (16 V) $\tan \delta: \leq 5\%$ (25/50 V) $R_{ins}: 1000 \text{ M}\Omega$ or $R_i C_R \geq 25 \text{ s}$ , whichever is less
4.15		endurance	preconditioning; 1000 hours at 125 °C and $2 \times U_R$ applied	no visible damage after 48 hours recovery: $\Delta C/C: \pm 15\%$ $\tan \delta: \leq 7\%$ (16 V) $\tan \delta: \leq 5\%$ (25/50 V) $R_{ins}: 2000 \text{ M}\Omega$ or $R_i C_R \geq 50 \text{ s}$ , whichever is less

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Surface-mount ceramic  
multilayer capacitors

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Class 2, X7R 16/25/50 V  
feedthrough

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**REVISION HISTORY**

Revision	Date	Change Notification	Description
Rev.3	2001 May 30	–	- Converted to Phycomp brand