

DO NOT SCALE FROM THIS PRINT

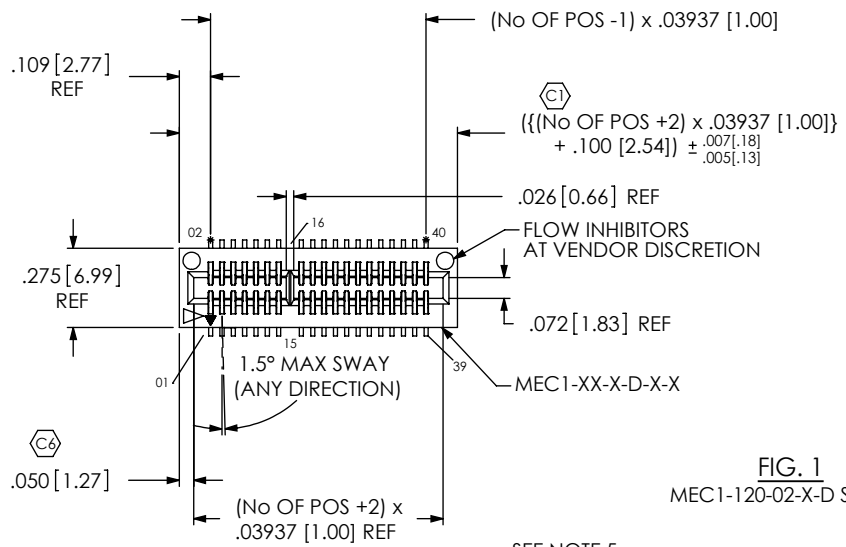
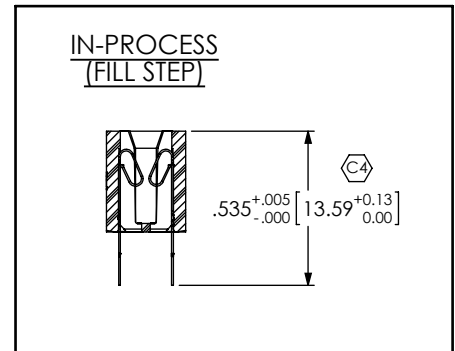
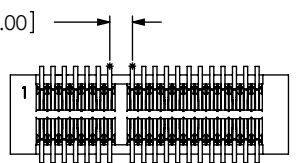
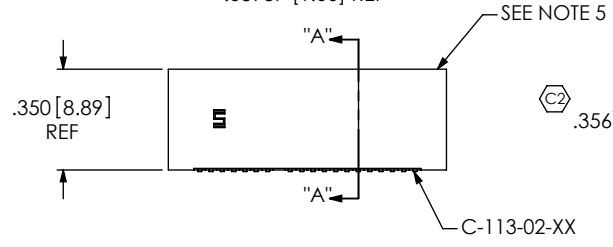


FIG. 1
MEC1-120-02-X-D SHOWN



MEC1-1XX-XX-XX-D-XX-XX

No OF POSITIONS
05, 08, 20, 30, 40, 50, 60 & 70
(PER ROW, SEE TABLE 2)

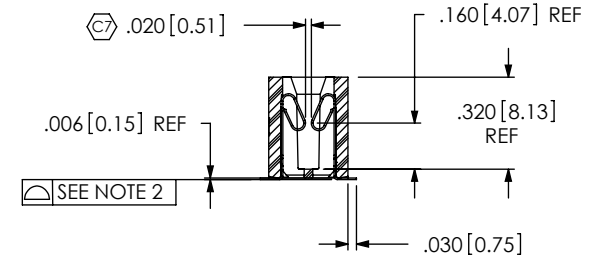
OTHER OPTIONS
-LC: LOCKING CLIP (SEE FIG. 2) (USE LC-05-TM)
-A: ALIGNMENT PIN (MOLDED, SEE FIG. 4, SHT. 2) (USE MEC1-XX-X-D-X-A)
-K: POLYIMIDE FILM PAD (SEE FIG. 6, SHT. 2) (USE K-500-300)
-TR: TAPE & REEL PACKAGING (N/A IN 70 POSITION) (SEE FIG. 5, SHT. 2)

CARD THICKNESS
-02: .062 [1.58] THICK CARD (USE MEC1-XX-S-D-X-X)

PLATING SPECIFICATION
-F: FLASH GOLD (USE C-113-02-F)
-L: LIGHT GOLD (USE C-113-02-L)
-S: SELECTIVE GOLD (USE C-113-02-S)
-FM: FLASH GOLD (USE C-113-02-F)/MATTE TIN TAILS
-LM: LIGHT GOLD (USE C-113-02-L)/MATTE TIN TAILS
-SM: SELECTIVE GOLD (USE C-113-02-S)/MATTE TIN TAILS

POLARIZED OPTION (SEE TABLE 2)
-BLANK: BODY IS POLARIZED
-NP: NO POLARIZATION (-05 THRU -30 ONLY) (USE MEC1-XX-X-D-N-X)

ROW SPECIFICATION
-D: DOUBLE ROW (USE MEC1-XX-X-D-X-X)

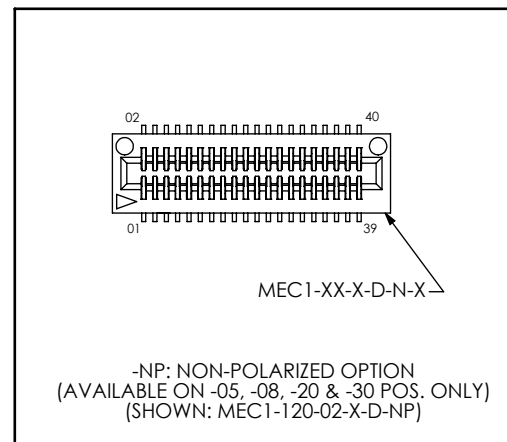


SECTION "A"-"A"

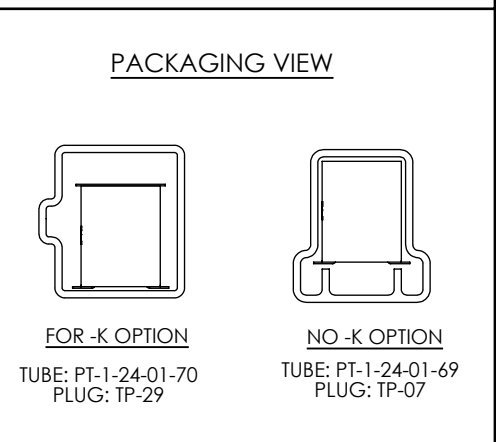
TABLE 2

No Of POS	POSITIONS POLARIZED
-05	3, 4
-08	5, 6
-20	15, 16
-30	21, 22
-40	31, 32
-50	41, 42
-60	31, 32, 63 & 64
-70	53, 54, 115 & 116

- NOTES:
- MINIMUM PUSHOUT FORCE: 10 oz.
 - COPLANARITY: POS -05 THRU -26: .004 [0.10]
POS -27 THRU -70: .006 [0.15]
 - ⊙ REPRESENTS A CRITICAL DIMENSION.
 - PACKAGE ALL POSITIONS IN TUBES.
(WITH -K OPTION, USE PT-1-24-01-70 TUBE & TP-29 TUBE PLUG)
(WITHOUT -K OPTION, USE PT-1-24-01-69 TUBE & TP-07 TUBE PLUG)
 - MAXIMUM CUT FLASH: .010; FLASH NOT TO EXTEND BELOW LEADS.
 - MAXIMUM ALLOWABLE BOW: .002 INCH/INCH AFTER ASSEMBLY.
 - MAXIMUM BURR: .003[.08], BURR DIRECTION TO BE OPPOSITE OF SOLDER PAD AREA



-NP: NON-POLARIZED OPTION
(AVAILABLE ON -05, -08, -20 & -30 POS. ONLY)
(SHOWN: MEC1-120-02-X-D-NP)



FOR -K OPTION
TUBE: PT-1-24-01-70
PLUG: TP-29

NO -K OPTION
TUBE: PT-1-24-01-69
PLUG: TP-07

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0015 [.038]

PROPRIETARY NOTE
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.5:1
INSULATOR: VECTRA E130i COLOR: BLACK
CONTACT: BeCu 190 HM

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 53322

DESCRIPTION:
1mm MINI-EDGE CARD ASSEMBLY

DWG. NO.
MEC1-1XX-XX-XX-D-XX-XX

BY: KEVIN B 5/11/2000 SHEET 1 OF 2

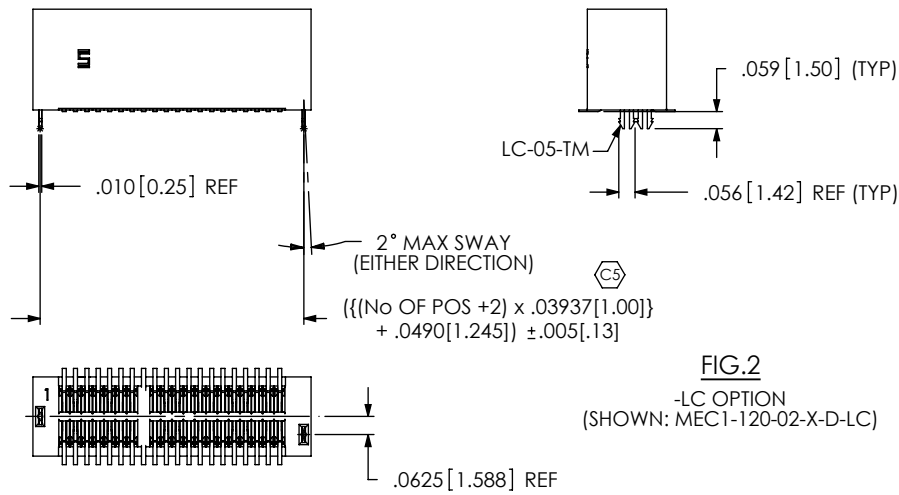


FIG. 2
-LC OPTION
(SHOWN: MEC1-120-02-X-D-LC)

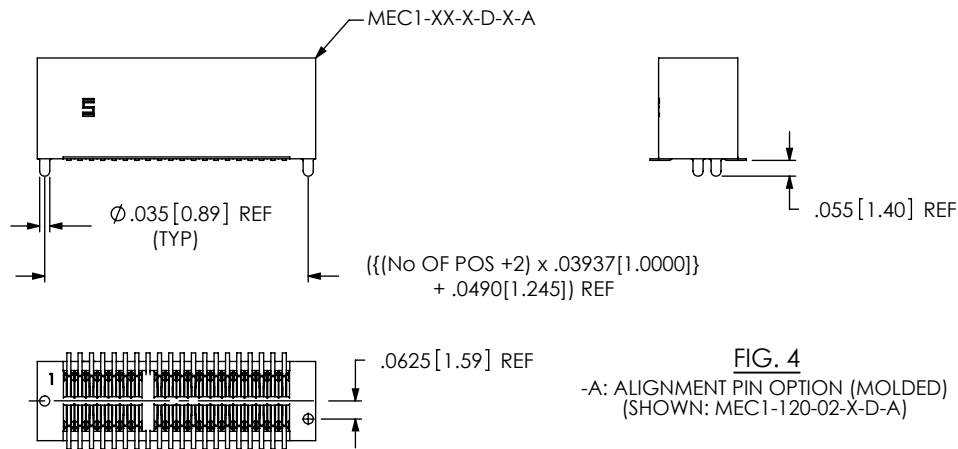


FIG. 4
-A: ALIGNMENT PIN OPTION (MOLDED)
(SHOWN: MEC1-120-02-X-D-A)

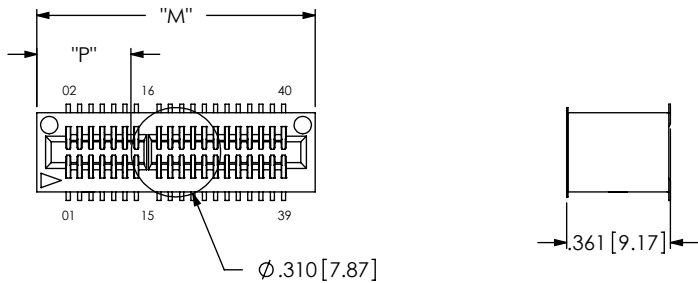
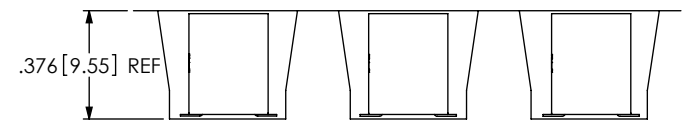
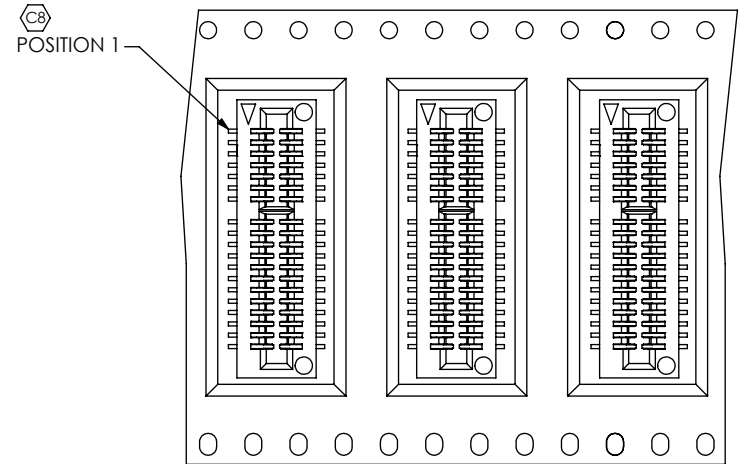


FIG. 6
-K: POLYIMIDE FILM PAD OPTION
(SHOWN: MEC1-120-02-X-D-K)

NOTE: "M" = USED MEASURED DIMENSION (REF)
"P" = $\{("M" - .310 [7.87]) / 2\} \pm .020 [0.51]$

FIG. 5
-TR: TAPE & REEL PACKAGING VIEW
(NOT DRAWN TO SCALE)



USER DIRECTION OF UNREELING →

c:\enterprise\vauf\DWG\MISC\MKTG\MEC1-1XX-XX-XX-D-XX-XX-MKT.SLDDRW

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DO NOT SCALE DRAWING

SHEET SCALE: 1.5:1



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1mm MINI-EDGE CARD ASSEMBLY

DWG. NO.
MEC1-1XX-XX-XX-D-XX-XX

BY: KEVIN B 5/11/2000 SHEET 2 OF 2