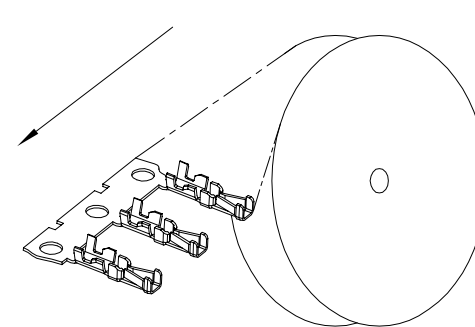
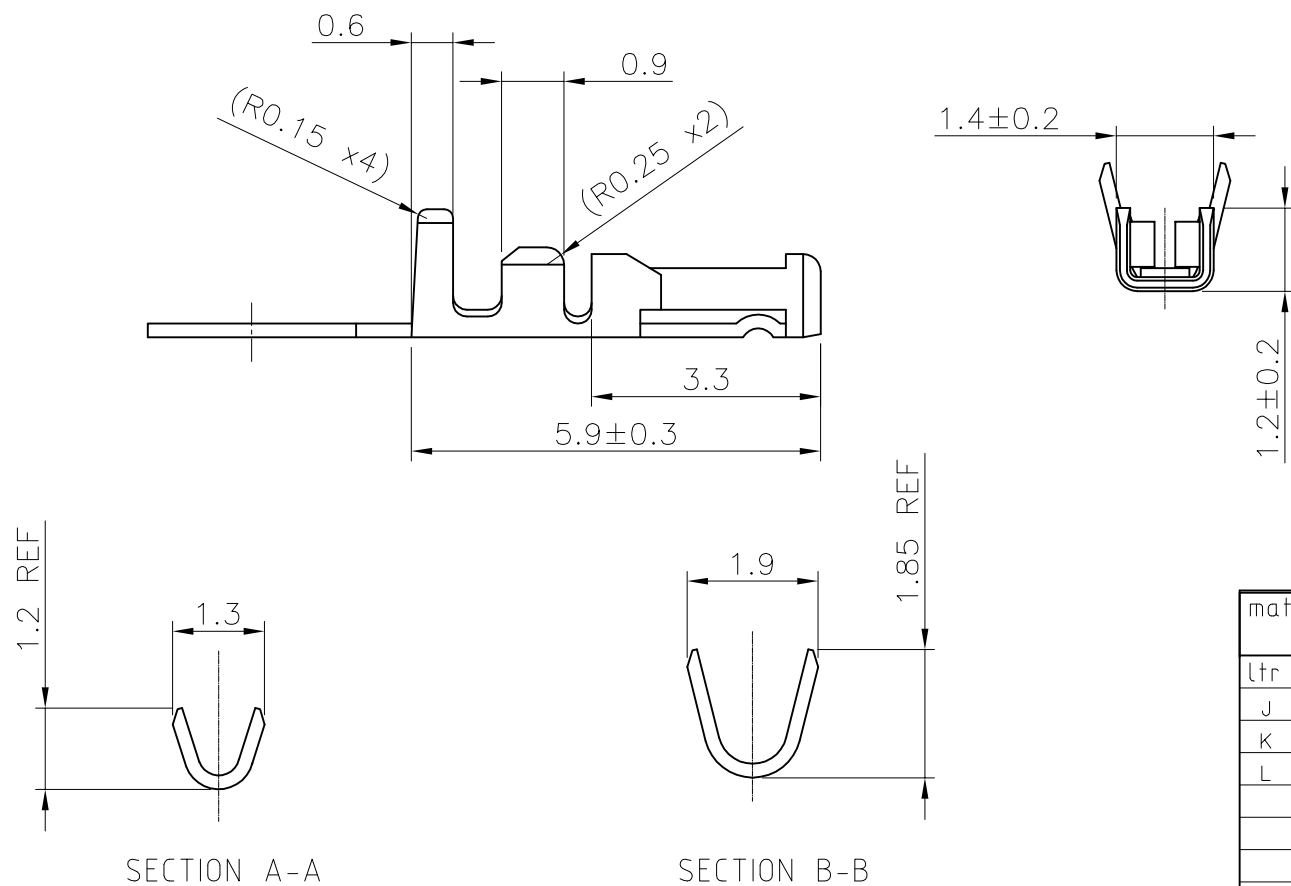
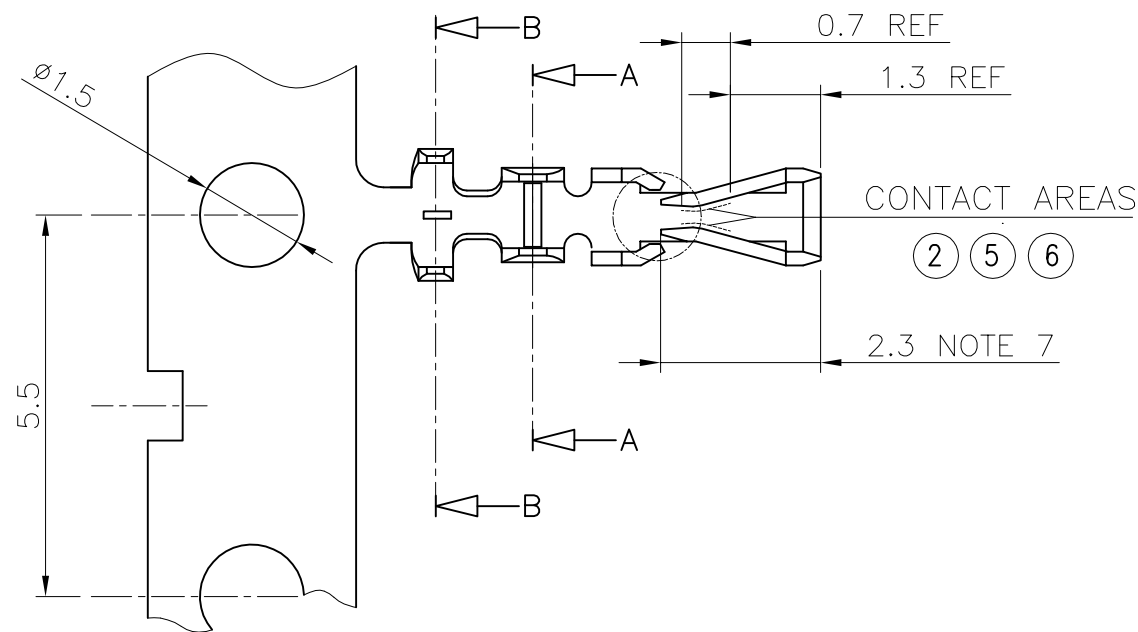
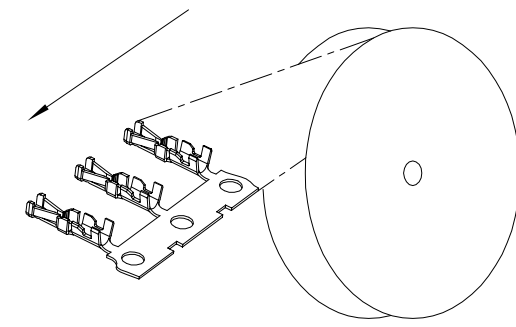


PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001RELF	NOTE 2	FIG.2
77138-101RELF	NOTE 6	FIG.2



UNREELING DIRECTION
FIG.1



UNREELING DIRECTION
FIG.2

NOTES

- 1 MATERIAL : PHOSPHOR BRONZE
- ② FINISH : SELECTIVE GOLD PLATING $0.2\mu\text{m}$ MIN (CONTACT AREA) OVER $1.27\mu\text{m}$ Ni MIN
- 3 WIRE RANGE : AWG 26-30
INSULATOR DIAMETER : $\phi 1.4$ MAX
- 4 GENERAL TOLERANCE : ± 0.25
- ⑤ FINISH : SELECTIVE GOLD PLATING $0.5\mu\text{m}$ MIN (CONTACT AREA) OVER $1.27\mu\text{m}$ Ni MIN
- ⑥ FINISH : SELECTIVE GOLD PLATING $0.76\mu\text{m}$ MIN (CONTACT AREA) OVER $1.27\mu\text{m}$ Ni MIN
- 7 REMAINDER : GOLD FLASH
a- UNDERPLATING $1.27\mu\text{m}$ NI MIN ALL OVER
- 8 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 9 CRIMP SPECIFICATION AS PER 100-006

mat'l. code SEE NOTES				surface ISO 1302 ☒	tolerance ISO 406 ISO 1101	projection 	product family MINITEK			
ltr	ecn no	dr	date	tolerances unless	otherwise specified	 mm scale 5:1	title CTW MINITEK AWG 26-30			
J	J07-0092	R.S	07.02.07	angles	.x ± 0.25					
K	F08-0122	JCO	08.05.05	linear	.xx ± 0.15					
L	F08-0174	JCO	08.05.20		.xxx ± 0.05					
				dr	L.MULIN	08.01.28		dwg no		sheet 1 of 1
				enr	J.COMPAGNON	08.01.28		77138		A3
				chr						
				appd	J.CO	08.05.05		type		CUSTOMER Drawing
sheet index	revision sheet									