Slot-type Photomicrosensor (Non-modulated) *1

EE-SX47/67

Photomicrosensor with 50- to 100-mA direct switching capacity for built-in application.

■ Series includes models that enable switching between dark-ON and light-ON operation.

■ Response frequency as high as 1 kHz.

■ Easy operation monitoring with bright light indicator.

■ Wide operating voltage range: 5 to 24 VDC

■ Models in which the light indicator turns ON for dark-ON operation are also available.

■ A wide range of variations in eight different shapes.

■ Flexible robot cable is provided as a standard feature. *2

⚠ Be sure to read *Safety Precautions* on page 5.

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*1. Pre-wired Models are available only in the EE-SX67 Series.
*2. Only for Pre-wired Models.

Ordering Information

Connector

▭ Infrared light

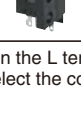| Appearance		Sensing method	Connect-ing method	Sensing distance		Output configuration	Indicator mode	Model	
								NPN output	PNP output
Standard		Through-beam type (with slot)	Connector (4 poles)	▭	5 mm (slot width)	Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX670	EE-SX670P
							No incident light	EE-SX670A	EE-SX670R
						Light-ON	Incident light	EE-SX470	EE-SX470P
L-shaped						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX671	EE-SX671P
							No incident light	EE-SX671A	EE-SX671R
						Light-ON	Incident light	EE-SX471	EE-SX471P
T-shaped, slot center 7 mm						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX672	EE-SX672P
							No incident light	EE-SX672A	EE-SX672R
						Light-ON	Incident light	EE-SX472	EE-SX472P
Close-mounting						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX673	EE-SX673P
							No incident light	EE-SX673A	EE-SX673R
						Light-ON	Incident light	EE-SX473	EE-SX473P
Close-mounting						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX674	EE-SX674P
							No incident light	EE-SX674A	EE-SX674R
						Light-ON	Incident light	EE-SX474	EE-SX474P
T-shaped, slot center 10 mm						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX675	EE-SX675P
F-shaped						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX676	EE-SX676P
R-shaped						Dark-ON/Light-ON (selectable) *3	Incident light	EE-SX677	EE-SX677P

*3. Dark-ON when the L terminal of the connector is opened, and light-ON when the L terminal and positive (+) terminal are short-circuited. When used at light-ON, it is useful to select the connector EE-1001-1. The L terminal and positive (+) terminal of this connector are short-circuited in advance.

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Pre-wired Models, Models with Connectors

▭ Infrared light

Appearance	Sensing method	Sensing distance	Output configura-tion	Indicator mode	Connecting method	Model	
						NPN output	PNP output
Standard	Through-beam type (with slot)	▭ 5 mm (slot width)	Dark-ON/ Light-ON (selectable) *	Incident light	Pre-wired Models (1m)	EE-SX670-WR	EE-SX670P-WR
					Models with connectors (0.1m)	EE-SX670-C1J-R	EE-SX670P-C1J-R
L-shaped					Pre-wired Models (1m)	EE-SX671-WR	EE-SX671P-WR
					Models with connectors (0.1m)	EE-SX671-C1J-R	EE-SX671P-C1J-R
T-shaped, slot center 7 mm					Pre-wired Models (1m)	EE-SX672-WR	EE-SX672P-WR
					Models with connectors (0.1m)	EE-SX672-C1J-R	EE-SX672P-C1J-R
Close-mounting					Pre-wired Models (1m)	EE-SX673-WR	EE-SX673P-WR
					Models with connectors (0.1m)	EE-SX673-C1J-R	EE-SX673P-C1J-R
Close-mounting					Pre-wired Models (1m)	EE-SX674-WR	EE-SX674P-WR
					Models with connectors (0.1m)	EE-SX674-C1J-R	EE-SX674P-C1J-R
T-shaped, slot center 10 mm					Pre-wired Models (1m)	EE-SX675-WR	EE-SX675P-WR
					Models with connectors (0.1m)	EE-SX675-C1J-R	EE-SX675P-C1J-R
F-shaped					Pre-wired Models (1m)	EE-SX676-WR	EE-SX676P-WR
					Models with connectors (0.1m)	EE-SX676-C1J-R	EE-SX676P-C1J-R
R-shaped					Pre-wired Models (1m)	EE-SX677-WR	EE-SX677P-WR
					Models with connectors (0.1m)	EE-SX677-C1J-R	EE-SX677P-C1J-R

* These models can be used as Dark-ON when the L terminal is left unconnected or as Light-ON when the L terminal and positive (+) terminal are connected to each other.

Accessories (Order Separately)   Connector Models

Type		Cable length	Model	Remarks
Connector			EE-1001	
			EE-1001-1	L terminal and positive (+) terminal are already short-circuited.
			EE-1009	
	Connector with Cable	1 m	EE-1006	
			EE-1010	
		2 m	EE-1006	
			EE-1010	
	Connector with Robot Cable	1 m	EE-1010-R	
		2 m	EE-1010-R	
Connector Hold-down Clip			EE-1006A	For EE-1006 only.

Refer to *Accessories* for details.

## Accessories (Order Separately)   Models with Connectors

Type	Cable length	Model	Remarks
Connector with Robot Cable	2 m	EE-1016-R-1	For EE-SX67☐-C1J-R only.

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Ratings and Specifications

	Type	Standard	L-shaped	T-shaped, slot center 7 mm	Close-mounting		T-shaped, slot center 10 mm	F-shaped	R-shaped
NPN models	Connector models	EE-SX670 EE-SX670A EE-SX470	EE-SX671 EE-SX671A EE-SX471	EE-SX672 EE-SX672A EE-SX472	EE-SX673 EE-SX673A EE-SX473	EE-SX674 EE-SX674A EE-SX474	EE-SX675	EE-SX676	EE-SX677
	Pre-wired models	EE-SX670-WR	EE-SX671-WR	EE-SX672-WR	EE-SX673-WR	EE-SX674-WR	EE-SX675-WR	EE-SX676-WR	EE-SX677-WR
	Models with connectors	EE-SX670-CJ1-R	EE-SX671-CJ1-R	EE-SX672-CJ1-R	EE-SX673-CJ1-R	EE-SX674-CJ1-R	EE-SX675-CJ1-R	EE-SX676-CJ1-R	EE-SX677-CJ1-R
PNP models	Connector models	EE-SX670P EE-SX670R EE-SX470P	EE-SX671P EE-SX671R EE-SX471P	EE-SX672P EE-SX672R EE-SX472P	EE-SX673P EE-SX673R EE-SX473P	EE-SX674P EE-SX674R EE-SX474P	EE-SX675P	EE-SX676P	EE-SX677P
	Pre-wired models	EE-SX670P-WR	EE-SX671P-WR	EE-SX672P-WR	EE-SX673P-WR	EE-SX674P-WR	EE-SX675P-WR	EE-SX676P-WR	EE-SX677P-WR
Item	Models with connectors	EE-SX670P-CJ1-R	EE-SX671P-CJ1-R	EE-SX672P-CJ1-R	EE-SX673P-CJ1-R	EE-SX674P-CJ1-R	EE-SX675P-CJ1-R	EE-SX676P-CJ1-R	EE-SX677P-CJ1-R

Item		Specification
Sensing distance		5 mm (slot width)
Sensing object		Opaque: 2×0.8 mm min.
Differential distance		0.025 mm
Light source		GaAs infrared LED with a peak wavelength of 940 nm
Indicator *1		Light indicator (red) (turns ON when light is interrupted for models with A or R suffix)
Supply voltage		5 to 24 VDC ±10%, ripple (p-p): 10% max.
Current consumption		35 mA max. (NPN models), 30 mA max. (PNP models)
Control output		NPN open collector: 5 to 24 VDC, 100 mA max. 100 mA load current with a residual voltage of 0.8 V max. 40 mA load current with a residual voltage of 0.4 V max. PNP open collector: 5 to 24 VDC, 50 mA max. 50 mA load current with a residual voltage of 1.3 V max.
Response frequency *2		1 kHz min. (3 kHz average)
Ambient illumination		1,000 lx max. with fluorescent light on the surface of the receiver.
Ambient temperature range		Operating: −25 to +55°C, Storage: −30 to +80°C (with no icing or condensation)
Ambient humidity range		Operating: 5% to 85%, Storage: 5% to 95% (with no icing or condensation)
Vibration resistance		Destruction: 20 to 2,000 Hz (peak acceleration: 100 m/s²) 1.5-mm double amplitude for 2 h (4-min periods) each in X, Y, and Z directions
Shock resistance		Destruction: 500 m/s² for 3 times each in X, Y, and Z directions
Enclosure rating		IEC IP50
Connecting method		Connector Models (direct soldering possible), Pre-wired Models (Standard cable length: 1m), Models with Connectors (Standard cable length: 0.3m)
Weight	Connector models	Approx. 3.1 g / Approx. 3 g / Approx. 2.4 g / Approx. 2.3 g / Approx. 3 g / Approx. 2.7 g / Approx. 2.2 g / Approx. 2.2g
	Pre-wired models	Approx. 18.9 g / Approx. 17.3 g / Approx. 17.8 g / Approx. 16.8 g / Approx. 17.1 g / Approx. 18.3 g / Approx. 16.9 g / Approx. 16.9 g
	Models with connectors	Approx. 6.3 g / Approx. 4.7 g / Approx. 5.2 g / Approx. 4.2 g / Approx. 4.5 g / Approx. 5.7 g / Approx. 4.3 g / Approx. 4.3 g
Material	Case	Polybutylene phthalate (PBT)
	Cover	Polycarbonate
	Emitter/receiver	

*1. The indicator is a GaP red LED (peak wavelength: 690 nm).
*2. The response frequency was measured by detecting the rotating disk shown at the right.

1 mm　　1 mm
2.1 mm
t = 0.2 mm
Disk
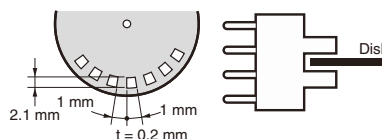
Connector for the EE-SX67 with Junction Connector

Product	Connector with Robot Cable
Model	EE-1016-R-1
Appearance	
Item	
Contact resistance	25 mΩ max. (at 10 mA DC and 20 mV max.)
Insertion strength	20 N max.
Surplus strength (housing holding strength)	15 N min.
Cable length	2m
Ambient temperature range	-25 to +85°C
Materials — Housing	Nylon
Materials — Contact	Phosphor bronze

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Engineering Data (Typical)

Sensing Position Characteristics
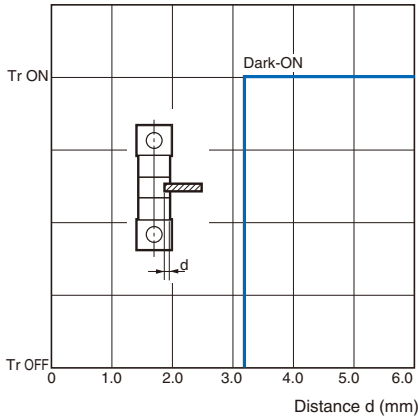
Sensing Position Characteristics
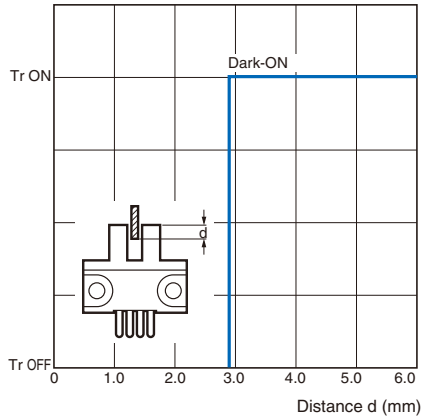
Repeated Sensing Position Characteristics

Vcc =12 V, No. of repetitions: 20, $\Delta d1$ = 0.002 mm, $\Delta d2$ = 0.004 mm, $\Delta d3$ = 0.005 mm, $\Delta d4$ = 0.02 mm, $\Delta d5$ = 0.04 mm
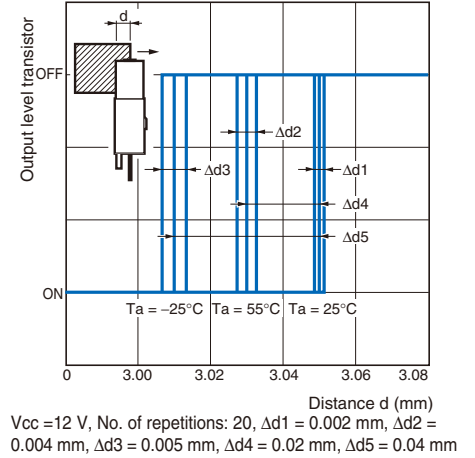
I/O Circuit Diagrams

NPN Output

Model	Output configuration	Timing charts	Terminal connections	Output circuit
EE-SX67□ EE-SX67□-WR EE-SX67□-CJ1-R	Light-ON		Short-circuited between Ⓛ terminal and positive ⊕ terminal	
	Dark-ON		Open between Ⓛ terminal and positive ⊕ terminal	
EE-SX670A EE-SX671A EE-SX672A EE-SX673A EE-SX674A	Light-ON		Short-circuited between Ⓛ terminal and positive ⊕ terminal	
	Dark-ON		Open between Ⓛ terminal and positive ⊕ terminal	
EE-SX470 EE-SX471 EE-SX472 EE-SX473 EE-SX474	Light-ON		---	

Output circuit (EE-SX67 series): Light indicator (red), Main circuit, OUT, IC, Load, (Control output) 100 mA max., 5 to 24 VDC

*The terminal arrangement depends on the model. Check the demensional diagrams.

Output circuit (EE-SX47 series): Light indicator (red), Main circuit, OUT, IC, Load, 5 to 24 VDC

PNP Output

Model	Output configuration	Timing charts	Terminal connections	Output circuit
EE-SX67☐P EE-SX67☐P-WR EE-SX67☐P-CJ1-R	Light-ON	Incident / Interrupted; Light indicator (red) ON/OFF; Output transistor ON/OFF; Load (relay) Operates/Releases	Short-circuited between ○L terminal and positive ⊕ terminal	
	Dark-ON	Incident / Interrupted; Light indicator (red) ON/OFF; Output transistor ON/OFF; Load (relay) Operates/Releases	Open between ○L terminal and positive ⊕ terminal	
EE-SX670R EE-SX671R EE-SX672R EE-SX673R EE-SX674R	Light-ON	Incident / Interrupted; Light indicator (red) ON/OFF; Output transistor ON/OFF; Load (e.g., relay) Operates/Releases	Short-circuited between ○L terminal and positive ⊕ terminal	*The terminal arrangement depends on the model. Check the demensional diagrams.
	Dark-ON	Incident / Interrupted; Light indicator (red) ON/OFF; Output transistor ON/OFF; Load (e.g., relay) Operates/Releases	Open between ○L terminal and positive ⊕ terminal	
EE-SX470P EE-SX471P EE-SX472P EE-SX473P EE-SX474P	Light-ON	Incident / Interrupted; Light indicator (red) ON/OFF; Output transistor ON/OFF; Load (relay) Operates/Releases	---	

Safety Precautions

**Refer to *Warranty and Limitations of Liability*.**

⚠ WARNING

**This product is not designed or rated for ensuring safety of persons either directly or indirectly.
Do not use it for such purposes.**

Precautions for Safe Use

● **Operating Environment**

These Photomicrosensors have an IP50 (conforms to IEC) enclosure and do not have a water-proof or dust-proof structure. Therefore, do not use them in applications in which the sensor will be subjected to splashes from water, oil, or any other liquid. Liquid entering the Sensor may result in malfunction.
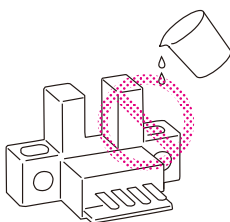
Precautions for Correct Use

Make sure that this product is used within the rated ambient environment conditions.
● **Installation**
• When direct soldering to the terminals, use the following guidelines.
Soldering Conditions

Item	Temper-ature	Permissible time	Remarks
Soldering iron	350°C max.	3 s max.	The portion between the base of the terminals and the position 1.5 mm from the terminal base must not be soldered.

• The terminal base uses a polycarbonate resin, which could be deformed by excessive soldering heat, resulting in damage to the product's functionality.

● **Lot Number and Model Number Legend**

In the following diagrams, X43M indicates the lot number and factory where the product was manufactured. Do not include this code with the model number when ordering.
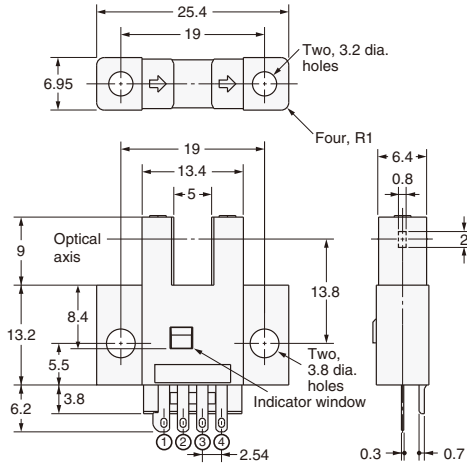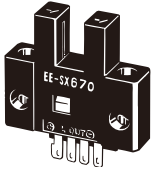
EE-SX☐70☐
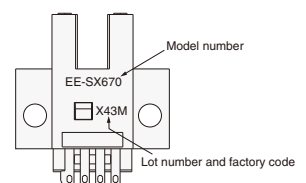
Dimensions

Sensors

EE-SX670/670P
EE-SX670A/670R
EE-SX470/470P

Terminal Arrangement

(1)	⊕	Vcc
(2)	**L**	L*
(3)	**OUT**	OUTPUT
(4)	⊖	GND (0 V)

* Pin 2 is not used for the EE-SX470.

EE-SX671/671P
EE-SX671A/671R
EE-SX471/471P

Terminal Arrangement

(1)	⊕	Vcc
(2)	**L**	L*
(3)	**OUT**	OUTPUT
(4)	⊖	GND (0 V)

* Pin 2 is not used for the EE-SX471.
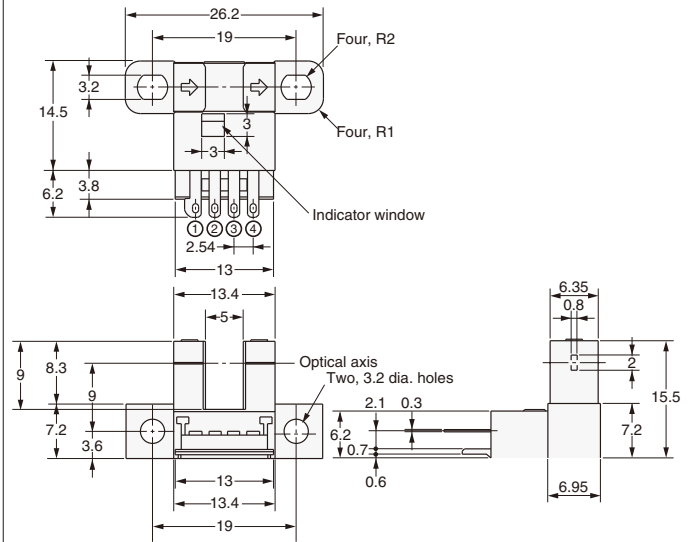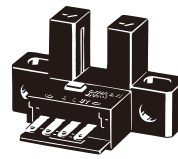
EE-SX672/672P
EE-SX672A/672R
EE-SX472/472P

Terminal Arrangement

(1)	⊕	Vcc
(2)	**L**	L*
(3)	**OUT**	OUTPUT
(4)	⊖	GND (0 V)

* Pin 2 is not used for the EE-SX472.
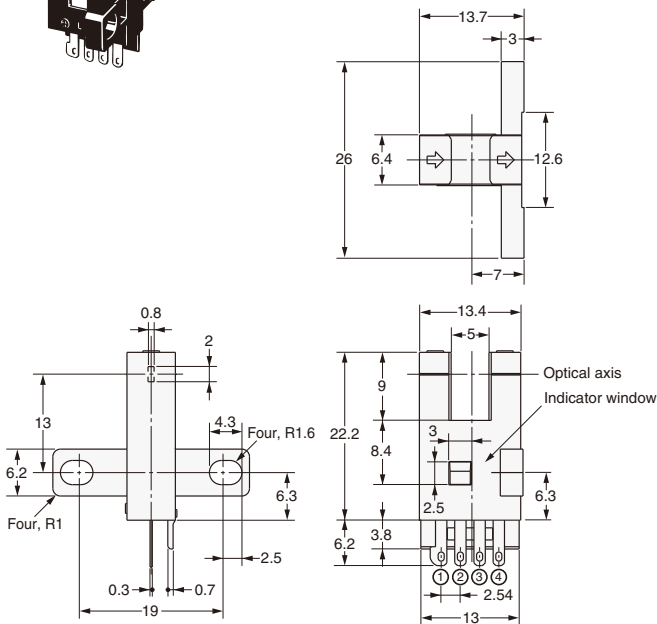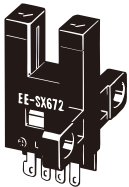
EE-SX673/673P
EE-SX673A/673R
EE-SX473/473P

Terminal Arrangement

(1)	⊕	Vcc
(2)	**L**	L*
(3)	**OUT**	OUTPUT
(4)	⊖	GND (0 V)

* Pin 2 is not used for the EE-SX473.

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EE-SX674/674P
EE-SX674A/674R
EE-SX474/474P

Terminal Arrangement

(1)	⊕	Vcc
(2)	L	L*
(3)	OUT	OUTPUT
(4)	⊖	GND (0 V)

* Pin 2 is not used for the EE-SX474.

EE-SX675/675P

Terminal Arrangement

(1)	⊕	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	⊖	GND (0 V)

EE-SX676/676P

Terminal Arrangement

(1)	⊕	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	⊖	GND (0 V)

EE-SX677/677P

Terminal Arrangement

(1)	⊕	Vcc
(2)	L	L
(3)	OUT	OUTPUT
(4)	⊖	GND (0 V)
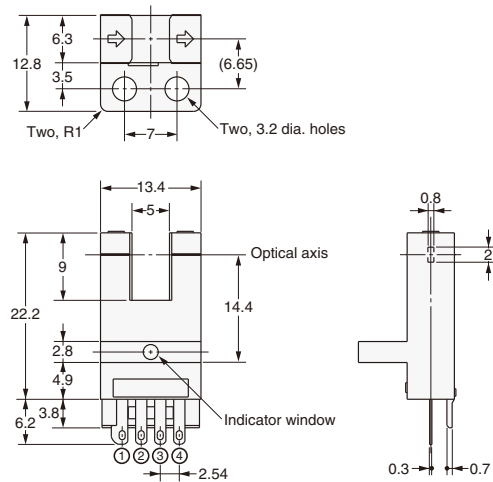
EE-SX670-WR/670P-WR
EE-SX670-C1J-R/670P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND (0 V)
Black	(4)	OUTPUT
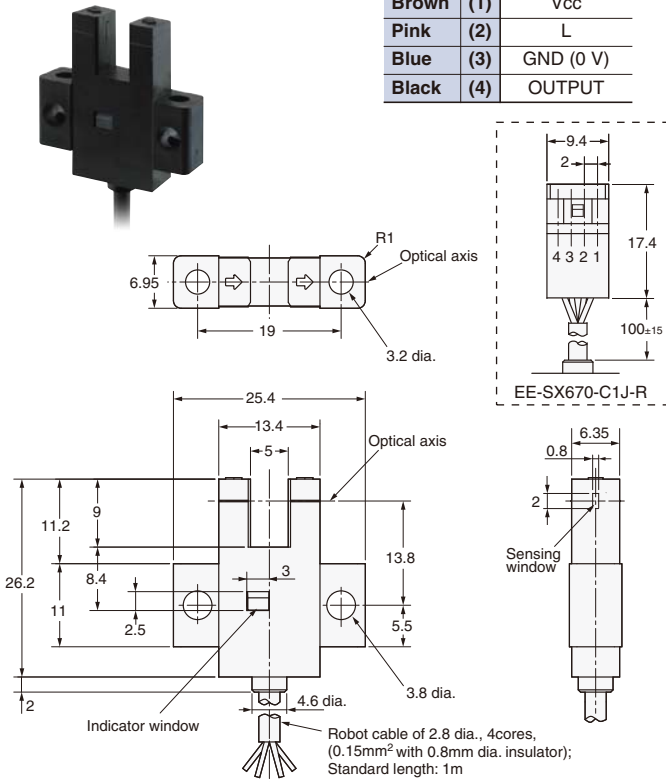
EE-SX671-WR/671P-WR
EE-SX671-C1J-R/671P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND (0 V)
Black	(4)	OUTPUT
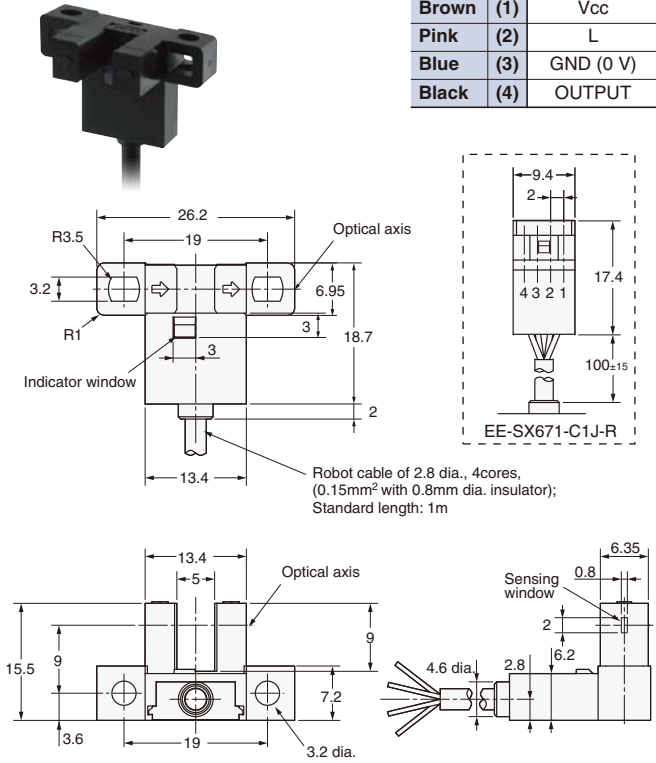
EE-SX672-WR/672P-WR
EE-SX672-C1J-R/672P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND (0 V)
Black	(4)	OUTPUT
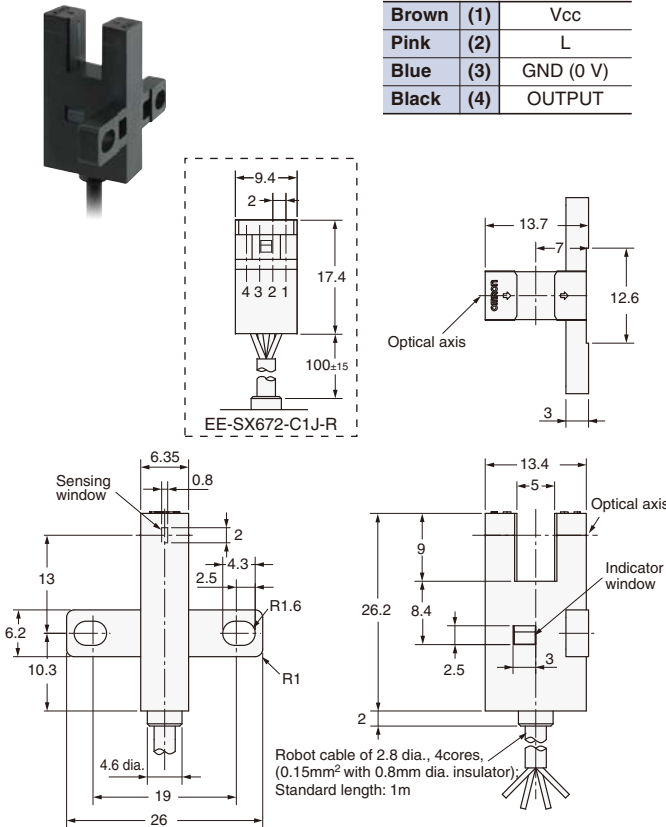
EE-SX673-WR/673P-WR
EE-SX673-C1J-R/673P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND (0 V)
Black	(4)	OUTPUT

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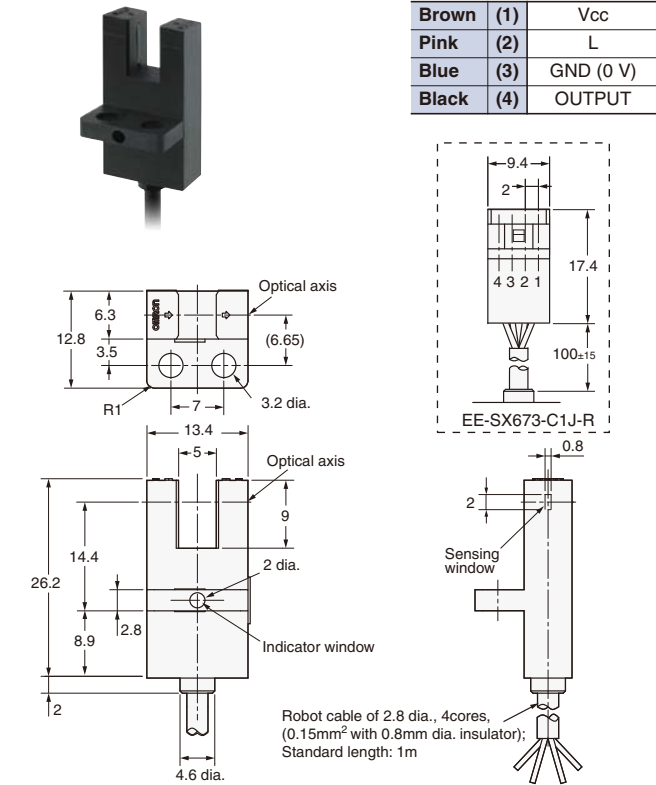
EE-SX674-WR/674P-WR
EE-SX674-C1J-R/674P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND(0V)
Black	(4)	OUTPUT

EE-SX674-C1J-R

Robot cable of 2.8 dia., 4cores, (0.15mm² with 0.8mm dia. insulator); Standard length: 1m
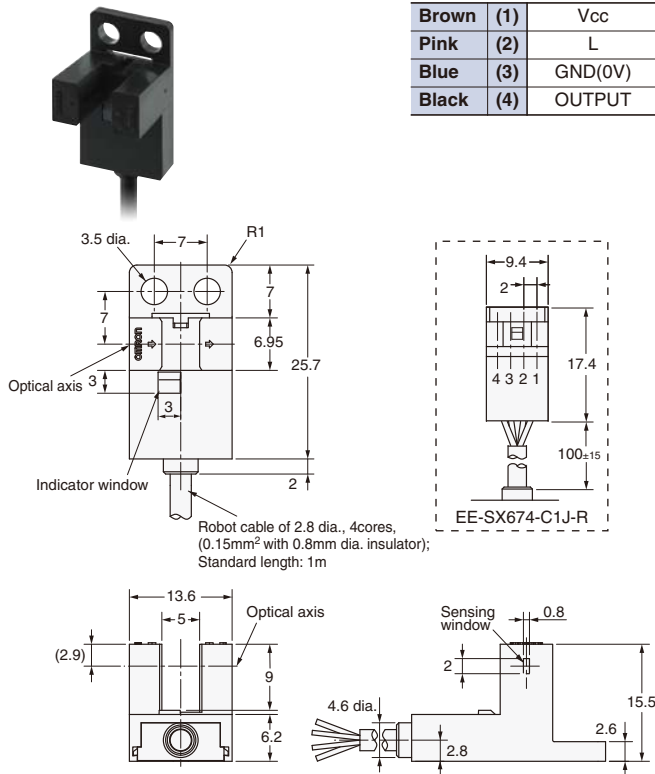
EE-SX675-WR/675P-WR
EE-SX675-C1J-R/675P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND(0V)
Black	(4)	OUTPUT

EE-SX675-C1J-R

Robot cable of 2.8 dia., 4cores, (0.15mm² with 0.8mm dia. insulator); Standard length: 1m
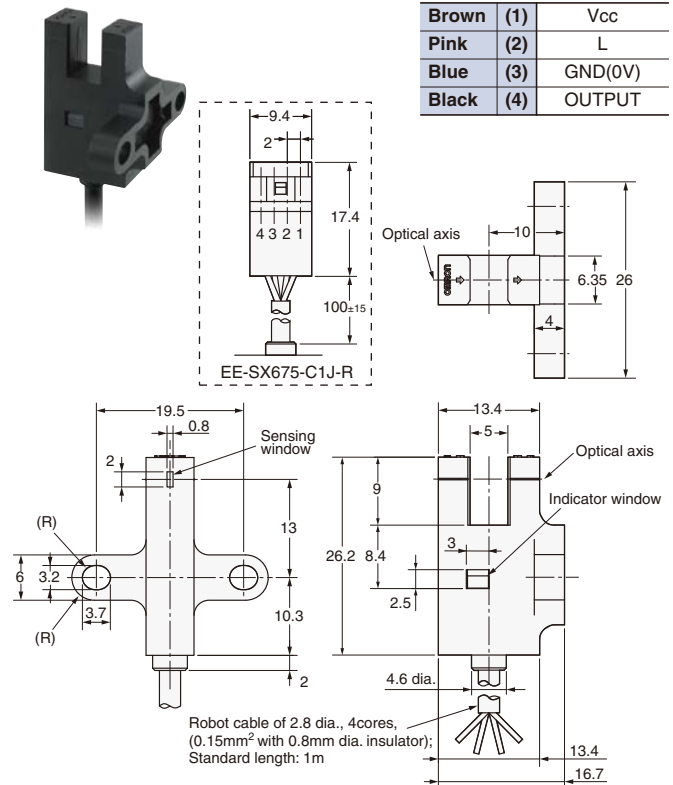
EE-SX676-WR/676P-WR
EE-SX676-C1J-R/676P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND(0V)
Black	(4)	OUTPUT

EE-SX676-C1J-R

Robot cable of 2.8 dia., 4cores, (0.15mm² with 0.8mm dia. insulator); Standard length: 1m
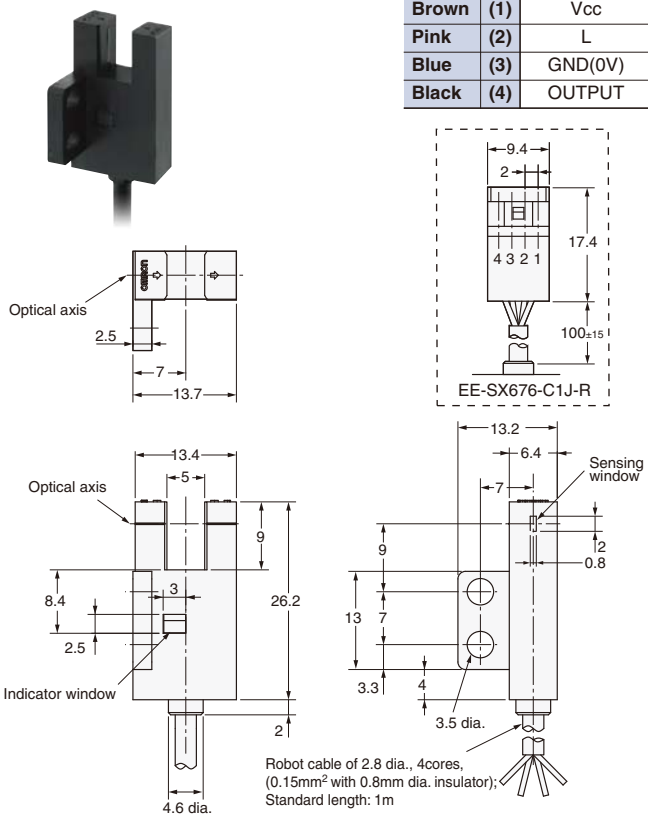
EE-SX677-WR/677P-WR
EE-SX677-C1J-R/677P-C1J-R

Terminal Arrangement

Brown	(1)	Vcc
Pink	(2)	L
Blue	(3)	GND(0V)
Black	(4)	OUTPUT

EE-SX677-C1J-R

Robot cable of 2.8 dia., 4cores, (0.15mm² with 0.8mm dia. insulator); Standard length: 1m

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