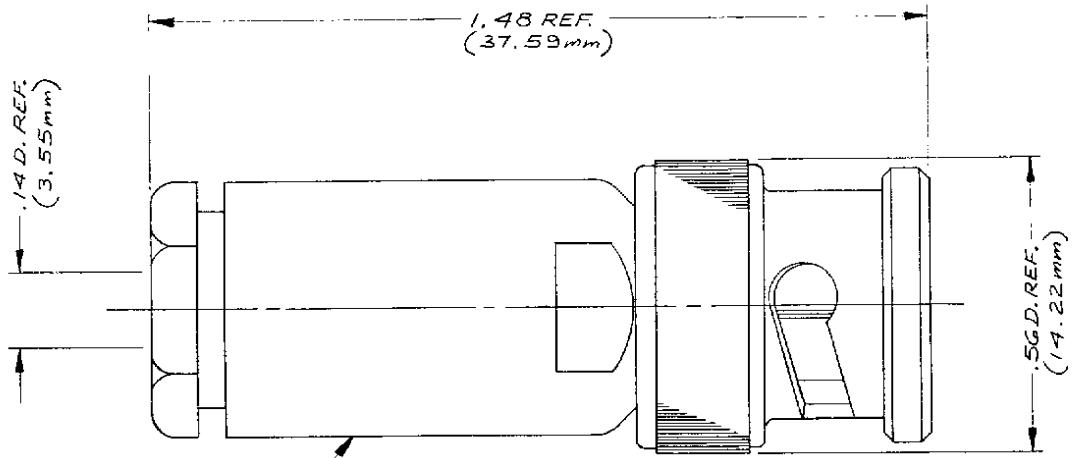


DASH NO.	M CODE	MADE FROM
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GSD

1965-15-9

REVISIONS	
ISSUE	CHANGES
0	ER 23332 JEP 13 MAY 82
1	CN 27187 E RJ 14 JUN 85
2	CN 34639 C KH 17 MAY 93



STAMP: KINGS 1965-15-9

**NOTES:**

- FOR USE WITH HUGHES HS-4885-1 CABLE.
- FOR CABLING INSTRUCTIONS SEE C-59-316-1.
- MATERIALS:
  - OUTER CONTACT } BERYLLIUM COPPER, QQ-C-530
  - SPRING WASHER } BERYLLIUM COPPER, QQ-C-530
  - HALF WASHER - BRASS, QQ-B-613
  - ALL OTHER METAL PARTS - BRASS, QQ-B-626
  - INSULATORS - TEFLON, L-P-403
  - GASKETS - SILICONE RUBBER, ZZ-R-765
- FINISHES:
  - CENTER CONTACT } HARD GOLD PLATE PER MIL-G-4520
  - OUTER CONTACT } HARD GOLD PLATE PER MIL-G-4520
  - ALL OTHER METAL PARTS - KINGS TARNISH RESISTANT FINISH (TR-5)
- ELECTRICAL CHARACTERISTICS:
  - WORKING VOLTAGE - 400 VOLTS RMS.

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SCALE: 4:1	
APPROX. SURFACE AREA:	
WAS E-11187	
USED ON:	
REF. HUGHES HELICOPTER HS 4895-105 REV D.	
BNC TRIAX PLUG	
DRAWN SD	DATE 2 MAR 85
APPR. MJB	DATE 8 MAR 85
APPR. —	DATE —

**UNLESS OTHERWISE SPECIFIED:**

- |  |  |
|--|--|
| 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010   | 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX. |
| 3 PLACE DECIMALS ± .004  | 3. NO FILLETS PERMITTED.                         |
| ANGLES ± 0°30'   | 4. SURFACE ROUGHNESS 83 MICROINCHES RMS MAX.     |
| T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES. | 5. ALL DIMENSIONS PRIOR TO PLATING.              |
|  | 6. ALL PLATING IN ACCORDANCE WITH KER 10004.     |

**KINGS**  
ELECTRONICS CO., INC.  
TUCKAHOE, NEW YORK 10787

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