

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

The Digital Tomodachi Series of non-isolated dc-dc converters deliver exceptional electrical and thermal performance in DOSA based footprints Point-of-Load converters. Operating from a 4.5Vdc-14.4Vdc input, these are the converters of choice for Intermediate Bus Architecture (IBA) and Distributed Power Architecture applications that require high efficiency, tight regulation, and high reliability in elevated temperature environments with low airflow. The PMBus interface supports a range of commands to both control and monitor the module. The module also includes the Tunable Loop™ feature that allows the user to optimize the dynamic response of the converter to match the load with reduced amount of output capacitance leading to savings on cost and PWB area.

The **FGLD12SR6040*A** converter of the **Tomodachi** Series delivers 40A of output current at a tightly regulated programmable and PMBus control output voltage of 0.45Vdc to 2.0Vdc. The thermal performance of the **FGLD12SR6040*A** is best-in-class: Little derating is needed up to 85°C, under natural convection.

Applications

- Intermediate Bus Architecture
- Telecommunications
- Data/Voice processing
- · Distributed Power Architecture
- Computing (Servers, Workstations)
- Test Equipments

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Features

- Compliant to RoHS EU "Directive 2011/65/EU
- Delivers up to 40A (80W)
- · High efficiency, no heatsink required
- Negative and Positive ON/OFF logic
- DOSA based
- Small size: 33.02 x 13.46 x 10.9mm (1.3 in x 0.53 in x 0.429 in)
- · Tape & reel packaging
- Programmable output voltage from 0.6V to 2.0V via external resistor. Digitally adjustable down to 0.45Vdc
- Digital interface through the PMBus™ # protocol
- Tunable Loop™ to optimize dynamic output voltage response
- Flexible output voltage sequencing EZ-SEQUENCE
- Power Good signal
- Fixed switching frequency with capability of external synchronization
- Auto-reset output over-current protection
- Remote ON/OFF
- Ability to sink and source current
- No minimum load required
- Start up into pre-biased output
- UL* 60950-1 2nd Ed. Recognized, CSA[†] C22.2 No. 60950-1-07 Certified, and VDE[‡] (EN60950-1 2nd Ed.) (Pending)
- ISO** 9001 and ISO 14001 certified manufacturing facilities

^{*} UL is a registered trademark of Underwriters Laboratories, Inc.

[†] CSA is a registered trademark of Canadian Standards Association.

^{*} VDE is a trademark of Verband Deutscher Elektrotechniker e.V.

^{**} ISO is a registered trademark of the International Organization of Standards

^{*} The PMBus name and logo are registered trademarks of the System Management Interface Forum (SMIF)



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Absolute Maximum Ratings

Stresses in excess of the absolute maximum ratings may lead to degradation in performance and reliability of the converter and may result in permanent damage.

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
ABSOLUTE MAXIMUM RATINGS ¹					
Input Voltage	Continuous	-0.3		15	Vdc
SEQ, SYNC, Vs+				7	Vdc
CLK, DATA, SMBALERT				3.6	Vdc
Operating Temperature	Ambient temperature	-40		85	°C
Storage Temperature		-55		125	°C
Output Voltage		0.45		2.0	Vdc

Electrical Specifications

All specifications apply over specified input voltage, output load, and temperature range, unless otherwise noted.

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
INPUT CHARACTERISTICS					
Operating Input Voltage Range		4.5		14.4	Vdc
Maximum Input Current	Vin=4.5V to 14V, Io-max			24	Adc
Input No Load Current	Vout=2.0V		104		mA
	Vout=0.6V		54.7		mA
Input Stand-by Current	Vin=12V, module disabled		16.4		mA
Inrush Transient, I ² t				1	A ² s
Input Reflected-Ripple Current	Peak-to-peak (5Hz to 20MHz, 1uH source impedance; Vin=0 to 14V, lo-max		90		mAp-p
Input Ripple Rejection (120Hz)			-60		dB
Input Under Voltage Lockout					
Turn-on Threshold				3.25	Vdc
Turn-off Threshold		2.6			Vdc
Hysteresis			0.25		Vdc
PMBus Adjustable Input Under Voltage Lockout Thresholds		2.5		14	Vdc
Resolution of Adjustable Input Under Voltage Threshold				500	mV



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Electrical Specifications (Continued)

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
OUTPUT CHARACTERISTICS					
Output Voltage Set Point	With 0.1% tolerance for external resistor used to set output voltage	-1.0		+1.0	%Vout
Output Voltage Range	(Over all operating input voltage, resistive load and temperature conditions until end of life)	-3.0		+3.0	%Vout
Adjustment Range (selected by an external resistor)	Some output voltages may not be possible depending on the input voltage – see feature description section	0.6		2.0	Vdc
PMBus Adjustable Output Voltage Range		-25		+25	%Vout
PMBus Output Voltage Adjustment Step Size		0.4			%Vout
Remote Sense Range				0.5	Vdc
Output Regulation	Line (Vin = min to max)			6	mV
	Load (Io = min to max)			10	mV
	Temperature (Tref=min to max)		0.4		%Vout
Output Ripple and Noise	Vin=12V, lo= min to max, Co = 0.1uF+22uF ceramic capacitors				
Peak to Peak	5MHz to 20MHz bandwidth		50	100	mVp-p
RMS	5MHz to 20MHz bandwidth		20	38	mVrms
External Load Capacitance ¹	Plus full load (resistive)				%
Without the Tunable Loop	ESR ≥ 1mΩ	6x47		6x47	uF
With the Tunable Loop	ESR ≥ 0.15mΩ	6x47		7,000	uF
	ESR ≥ 10mΩ	6x47		8,500	uF
Output Current Range	(in either sink or source mode)	0		40	Adc
Output Current Limit Inception (Hiccup mode)	Current limit does not operate in sink mode		150		% lo-max
Output Short-Circuit Current	Vo ≤ 250mV, Hiccup mode		21		Arms
Efficiency					
Vin = 12Vdc, Ta = 25°C, Io = max	Vout=1.8Vdc		91.5		%
	Vout=1.2Vdc		88.5		%
	Vout=0.6Vdc		81.3		%
-	-				

¹External capacitors may require using the new Tunable LoopTM feature to ensure that the module is stable as well as getting the best transient response. See the Tunable LoopTM section for details.



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Electrical Specifications (Continued)

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
Switching Frequency			400		kHz
Frequency Synchronization					
Synchronization Frequency Range		350		480	kHz
High Level Input Voltage		2.0			V
Low Level Input Voltage				0.4	V
Input Current, SYNC				100	nA
Minimum Pulse Width, SYNC		100			nS
Maximum SYNC rise time		100			nS

General Specifications

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
Calculated MTBF	lo = 0.8 * lo-max, Ta = 40°C Telecordia Issue 2 Method 1 Case 3		6,498,438		Hours
Weight			11.7(0.41)		g (oz.)

Feature Specifications

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
ON/OFF Signal Interface	Vin = min to max, open collector or equivalent, Signal reference to GND				
Positive Logic					
Logic High (Module ON)					
Input High Current				10	uA
Input High Voltage		3.5		Vin-max	V
Logic Low (Module OFF)					
Input Low Current				1	mA
Input Low Voltage		-0.3		0.4	V
Negative Logic	On/Off pin is open collector/drain logic input with external pull-up resistor; signal reference to GND				
Logic High (Module OFF)					
Input High Current				1	mA
Input High Voltage		2		Vin-max	V
Logic Low (Module ON)					
Input Low Current				10	uA
Input Low Voltage		-0.2		0.4	V



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Feature Specifications

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
Turn-On Delay and Rise Time	Vin = Vin-nom, Io = Io-max Vo to within ±1% of steady state				
Case 1: On/Off input is enabled and then input power is applied	delay from instant at which Vin = Vin-min until Vo = 10% of Vo-set)		1.1		ms
Case 2: Input power is applied for at least one second and then the On/Off input is enabled	delay from instant at which Von/Off is enabled until Vo = 10% of Vo-set		700		us
Output voltage Rise time	time for Vo to rise from 10% of Vo-set to 90% of Vo-set		1.5		ms
Output voltage overshoot with or without maximum external capacitance	Ta = 25°C, Vin = Vin-min to Vin-max, lo = lo-min to lo-max			3.0	%Vout
Over Temperature Protection	(See Thermal Considerations section)		145		°C
PMBus Over Temperature Warning Threshold *			130		°C
Tracking Accuracy	Vin-min to Vom-max, Io-min to Io-max, VSEQ < Vo				
Power-Up: 0.5V/ms				100	mV
Power-Down: 0.5V/ms				100	mV
Input Under Voltage Lockout					
Turn-on Threshold			4.25		Vdc
Turn-off Threshold			3.96		Vdc
Hysteresis			0.25		Vdc
PMBus Adjustable Input Under Voltage Lockout Thresholds		2.5		14	Vdc
Resolution of Adjustable Input Under Voltage Threshold				500	mV
PGOOD (Power Good)					
Signal Interface Open Drain, Vsupply ≤ 5VDC					
Overvoltage threshold for PGOOD ON			108		%Vout
Overvoltage threshold for PGOOD OFF			110		%Vout
Undervoltage threshold for PGOOD ON			92		%Vout
Undervoltage threshold for PGOOD OFF			90		%Vout
Pulldown resistance of PGOOD pin				50	Ω
Sink current capability into PGOOD pin				5	mA

^{*} Over temperature Warning – Warning may not activate before alarm and unit may shutdown before warning.



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Digital Interface Specifications

PARAMETER	NOTES	MIN	TYP	MAX	UNITS
PMBus Signal Interface Characteristics					
Input High Voltage (CLK, DATA)		2.1		3.6	V
Input Low Voltage (CLK, DATA)				0.8	V
Input high level current (CLK, DATA)		-10		10	uA
Input low level current (CLK, DATA)		-10		10	uA
Output Low Voltage (CLK, DATA, SMBALERT#)	I _{OUT} =2mA			0.4	V
Output high level open drain leakage current (DATA, SMBALERT#)	V _{OUT} =3.6V	0		10	uA
Pin capacitance			0.7		pF
PMBus Operating frequency range	Slave Mode	10		400	kHz
Data hold time	Receive Mode	0			nS
	Transmit Mode	300			nS
Data setup time		250			nS
Measurement System Characteristics					
Read delay time		153	192	231	us
Output current measurement range		0		40	Α
Output current measurement resolution		62.5			mA
Output current measurement gain accuracy (at 25°C)				±5	%
Output current measurement offset				0.1	Α
Vout measurement range		0		2.0	V
Vout measurement resolution			16.25		mV
Vout measurement gain accuracy		-2		2	LSB
Vout measurement offset		-3		3	LSB
Vout measurement accuracy			70		mV
Vin measurement range		0		14.4	V
Vin measurement resolution			32.5		mV
Vin measurement gain accuracy		-2		2	LSB
Vin measurement offset		-5.5		1.4	LSB
Vin measurement accuracy			±3		%



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Design Considerations

Input Filtering

The **FGLD12SR6040*A** converter should be connected to a low ac-impedance source. A highly inductive source can affect the stability of the module. An input capacitance must be placed directly adjacent to the input pin of the module, to minimize input ripple voltage and ensure module stability.

To minimize input voltage ripple, ceramic capacitors are recommended at the input of the module. Fig-1 shows the input ripple voltage for various output voltages at 40A of load current with 4x47uF, 6x47uF or 8x47uF ceramic capacitors and an input of 12V.

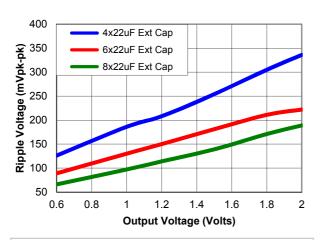


Fig-1: Input ripple voltage for various output voltages with various external ceramic capacitors at the input (40A load). Input voltage is 12V. Scope Bandwidth limited to 20MHz.

Output Filtering

The **FGLD12SR6040*A** is designed for low output ripple voltage and will meet the maximum output ripple specification with 0.1uF ceramic and 47uF ceramic capacitors at the output of the module. However, additional output filtering may be required by the system designer for a number of reasons. First, there may be a need to further reduce the output ripple and noise of the module. Second, the dynamic response characteristics may need to be customized to a particular load step change.

To reduce the output ripple and improve the dynamic response to a step load change, additional capacitance at the output can be used. Low ESR polymer and ceramic capacitors are recommended to improve the dynamic response of the module. Fig-2 provides output ripple information for different

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external capacitance values at various Vo and a full load current of 40A. For stable operation of the module, limit the capacitance to less than the maximum output capacitance as specified in the electrical specification table. Optimal performance of the module can be achieved by using the Tunable LoopTM feature described later in this data sheet.

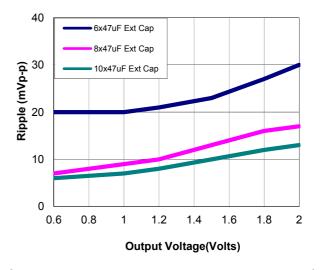


Fig-2: Output ripple voltage for various output voltages with external 6x47uF, 8x47uF or 10x47uF ceramic capacitors at the output (40A load). Input voltage is 12V. Scope Bandwidth limited to 20MHz.

Safety Consideration

For safety agency approval the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standards, i.e., UL 60950-1 2nd, CSA C22.2 No. 60950-1-07, DIN EN 60950-1:2006 + A11 (VDE0805 Teil 1 + A11):2009-11; EN 60950-1:2006 + A11:2009-03. (Pending)

For the converter output to be considered meeting the requirements of safety extra-low voltage (SELV), the input must meet SELV requirements. The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

The input to these units is to be provided with a fast acting fuse with a maximum rating of 30A, 100V (for example, Littlefuse 456 series) in the positive input lead.



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Analog Feature Descriptions

Remote On/Off

The module can be turned ON and OFF either by using the ON/OFF pin (Analog interface) or through the PMBus interface (Digital). The module can be configured in a number of ways through the PMBus interface to react to the two ON/OFF inputs:

- Module ON/OFF can be controlled only through the analog interface (digital interface ON/OFF commands are ignored)
- Module ON/OFF can be controlled only through the PMBus interface (analog interface is ignored)
- Module ON/OFF can be controlled by either the analog or digital interface

The default state of the module (as shipped from the factory) is to be controlled by the analog interface only. If the digital interface is to be enabled, or the module is to be controlled only through the digital interface, this change must be made through the PMBus. These changes can be made and written to non-volatile memory on the module so that it is remembered for subsequent use.

Analog ON/OFF

The **FGLD12SR6040*A** power modules feature an On/Off pin for remote On/Off operation. Two On/Off logic options are available. In the Positive Logic On/Off option, (device code suffix "P" - see Ordering Information), the module turns ON during a logic High on the On/Off pin and turns OFF during a logic Low. With the Negative Logic On/Off option, (device code suffix "N" - see Ordering Information), the module turns OFF during logic High and ON during logic Low. The On/Off signal should be always referenced to ground. For either On/Off logic option, leaving the On/Off pin disconnected will turn the module ON when input voltage is present.

For positive logic modules, the circuit configuration for using the On/Off pin is shown in Fig-3.

For negative logic On/Off modules, the circuit configuration is shown in Fig-4.

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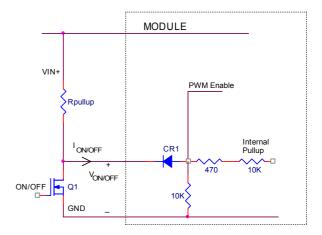


Fig-3: Circuit configuration for using positive On/Off logic.

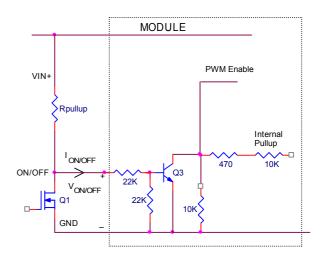


Fig-4: Circuit configuration for using negative On/Off logic.

Digital ON/OFF

Please see the Digital Feature Descriptions section.

Monotonic Start-up and Shut-down

The module has monotonic start-up and shutdown behavior for any combination of rated input voltage, output current and operating temperature range.

Startup into Pre-biased Output

The module can start into a prebiased output as long as the prebias voltage is 0.5V less than the set output voltage.





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Analog Output Voltage Programming

The output voltage of the module is programmable to any voltage from 0.6dc to 2.0Vdc by connecting a resistor between the Trim and SIG_GND pins of the module. Certain restrictions apply on the output voltage set point depending on the input voltage. These are shown in the Output Voltage vs. Input Voltage Set Point Area plot in Fig-5. The Upper Limit curve shows that for output voltages lower than 1V, the input voltage must be lower than the maximum of 14.4V. The Lower Limit curve shows that for output voltages higher than 0.6V, the input voltage needs to be larger than the minimum of 4.5V.

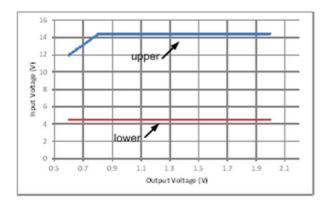
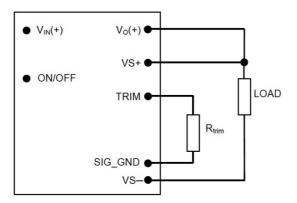


Fig-5: Output Voltage vs. Input Voltage Set Point Area plot showing limits where the output voltage can be set for different input voltages.



Caution – Do not connect SIG_GND to GND elsewhere in the layout.

Fig-6: Circuit configuration for programming output voltage using an external resistor.

Without an external resistor between Trim and SIG_GND pins, the output of the module will be 0.6Vdc. To calculate the value of the trim resistor, *Rtrim* for a desired output voltage, should be as per the following equation:

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$$R_{TRIM} = \frac{12}{(V_{O-REQ} - 0.6)} [k \Omega]$$

Rtrim is the external resistor in kohm Vo-reg is the desired output voltage

Note that the tolerance of a trim resistor will affect the tolerance of the output voltage. Standard 1% or 0.5% resistors may suffice for most applications; however, a tighter tolerance can be obtained by using two resistors in series instead of one standard value resistor.

Table 1 provide Rtrim values required for some common output voltages.

Table 1: Trim F	Resistor Value
V _{O-REG} [V]	R _{TRIM} [kΩ]
0.6	Open
0.9	40
1.0	30
1.2	20
1.5	13.33
1.8	10

Digital Output Voltage Adjustment

Please see the Digital Feature Descriptions section.

Remote Sense

The power module has a Remote Sense feature to minimize the effects of distribution losses by regulating the voltage between the sense pins (VS+ and VS-). The voltage drop between the sense pins and the Vout and GND pins of the module should not exceed 0.5V.

Analog Voltage Margining

Output voltage margining can be implemented in the module by connecting a resistor, Rmargin-up, from the Trim pin to the ground pin for margining-up the output voltage and by connecting a resistor, Rmargin-down, from the Trim pin to output pin for margining-down. Fig-7 shows the circuit configuration for output voltage margining. The POL Programming Tool, available at www.fdk.com under the Downloads section, also calculates the values of Rmargin-up and Rmargin-down for a specific output voltage and % margin. Please consult your local FDK FAE for additional details.



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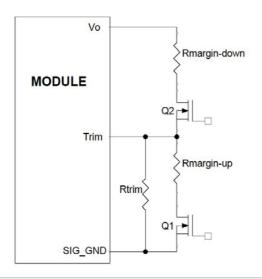


Fig-7: Circuit Configuration for margining Output Voltage.

Digital Output Voltage Margining

Please see the Digital Feature Descriptions section.

Output Voltage Sequencing

The power module includes a sequencing feature, EZSEQUENCE that enables users to implement various types of output voltage sequencing in their applications. This is accomplished via an additional sequencing pin. When not using the sequencing feature, leave it unconnected.

The voltage applied to the SEQ pin should be scaled down by the same ratio as used to scale the output voltage down to the reference voltage of the module. This is accomplished by an external resistive divider connected across the sequencing voltage before it is fed to the SEQ pin as shown in Fig-8. In addition, a small capacitor (suggested value 100pF) should be connected across the lower resistor R1.

For all **Tomodachi** modules, the minimum recommended delay between the ON/OFF signal and the sequencing signal is 10ms to ensure that the module output is ramped up according to the sequencing signal. This ensures that the module soft-start routine is completed before the sequencing signal is allowed to ramp up.

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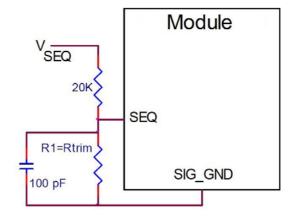


Fig-8: Circuit showing connection of the sequencing signal to the SEQ pin.

When the scaled down sequencing voltage is applied to the SEQ pin, the output voltage tracks this voltage until the output reaches the set-point voltage. The final value of the sequencing voltage must be set higher than the set-point voltage of the module. The output voltage follows the sequencing voltage on a one-to-one basis. By connecting multiple modules together, multiple modules can track their output voltages to the voltage applied on the SEQ pin.

The module's output can track the SEQ pin signal with slopes of up to 0.5V/msec during power-up or power-down.

To initiate simultaneous shutdown of the modules, the SEQ pin voltage is lowered in a controlled manner. The output voltage of the modules tracks the voltages below their set-point voltages on a one-to-one basis. A valid input voltage must be maintained until the tracking and output voltages reach ground potential.

Note that in all digital *Tomodachi* series of modules, the PMBus Output Undervoltage Fault will be tripped when sequencing is employed. This will be detected using the STATUS_WORD and STATUS_VOUT PMBus commands. In addition, the SMBALERT# signal will be asserted low as occurs for all faults and warnings. To avoid the module shutting down due to the Output Undervoltage Fault, the module must be set to continue operation without interruption as the response to this fault (see the description of the PMBus command VOUT_UV_FAULT_RESPONSE for additional information).



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Over-Current Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The unit operates normally once the output current is brought back into its specified range.

Digital Adjustable Overcurrent Warning

Please see the Digital Feature Descriptions section.

Over-Temperature Protection

To provide protection in a fault condition, the unit is equipped with a thermal shutdown circuit. The unit will shut down if the over-temperature threshold of 145°C (typ) is exceeded at the thermal reference point Tref. Once the unit goes into thermal shutdown it will then wait to cool before attempting to restart.

Digital Temperature Status via PMBus

Please see the Digital Feature Descriptions section.

Digitally Adjustable Output Over and Under Voltage Protection

Please see the Digital Feature Descriptions section.

Input Under-Voltage Lockout (UVLO)

At input voltages below the input under-voltage lockout limit, the module operation is disabled. The module will begin to operate at an input voltage above the under-voltage lockout turn-on threshold.

Digitally Adjustable Input Undervoltage Lockout

Please see the Digital Feature Descriptions section.

Digitally Adjustable Power Good Thresholds

Please see the Digital Feature Descriptions section.

Synchronization

The module switching frequency can be synchronized to a signal with an external frequency within a specified range. Synchronization can be done by

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using the external signal applied to the SYNC pin of the module as shown in Fig-9, with the converter being synchronized by the rising edge of the external signal. The Electrical Specifications table specifies the requirements of the external SYNC signal. If the SYNC pin is not used, the module should free run at the default switching frequency. If synchronization is not being used, connect the SYNC pin to GND.

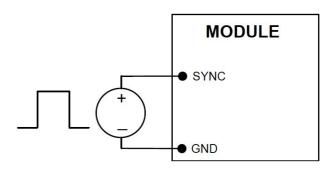


Fig-9: External source connections to synchronize switching frequency of the module.

Paralleling with Active Load Sharing (-P Option)

For additional power requirements, the FGLD12SR6040*A power module is also equipped with paralleling capability. Up to five modules can be configured in parallel, with active load sharing.

To implement paralleling, the following conditions must be satisfied.

- All modules connected in parallel must be frequency synchronized where they are switching at the same frequency. This is done by using the SYNC function of the module and connecting to an external frequency source. Modules can be interleaved to reduce input ripple/filtering requirements.
- The share pins of all units in parallel must be connected together. The path of these connections should be as direct as possible.
- The remote sense connections to all modules should be made that to the same points for the output, i.e. all VS+ and VS- terminals for all modules are connected to the power bus at the same points.

Some special considerations apply for design of converters in parallel operation:

 When sizing the number of modules required for parallel operation, take note of the fact that current sharing has some tolerance. In addition, under transient conditions such as a dynamic load change and during startup, all converter output currents will not be equal. To allow for





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such variation and avoid the likelihood of a converter shutting off due to a current overload, the total capacity of the paralleled system should be no more than 90% of the sum of the individual converters. As an example, for a system of four FGLS converters in parallel, the total current drawn should be less that 90% of $(3 \times 40A)$, i.e. less than 108 A. Similarly, four units can support a load less than 144A.

- All modules should be turned ON and OFF together. This is so that all modules come up at the same time avoiding the problem of one converter sourcing current into the other leading to an overcurrent trip condition. To ensure that all modules come up simultaneously, the on/off pins of all paralleled converters should be tied together and the converters enabled and disabled using the on/off pin. Note that this means that converters in parallel cannot be digitally turned ON as that does not ensure that all modules being paralleled turn on at the same time.
- If digital trimming is used to adjust the overall output voltage, the adjustments need to be made in a series of small steps to avoid shutting down the output. Each step should be no more than 20mV for each module. For example, to adjust the overall output voltage in a setup with two modules (A and B) in parallel from 1V to 1.1V, module A would be adjusted from 1.0 to 1.02V followed by module B from 1.0 to 1.02V, then each module in sequence from 1.02 to 1.04V and so on until the final output voltage of 1.1V is reached.
- If the Sequencing function is being used to start-up and shut down modules and the module is being held to 0V by the tracking signal then there may be small deviations on the module output. This is due to controller duty cycle limitations encountered in trying to hold the voltage down near 0V.
- The share bus is not designed for redundant operation and the system will be non-functional upon failure of one of the units when multiple units are in parallel. In particular, if one of the converters shuts down during operation, the other converters may also shut down due to their outputs hitting current limit. In such a situation, unless a coordinated restart is ensured, the system may never properly restart since different converters will try to restart at different times causing an overload condition and subsequent shutdown. This situation can be avoided by having an external output voltage monitor circuit that detects a shutdown condition and forces all converters to shut down and restart together.

When not using the active load share feature, share pins should be left unconnected.

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Measuring Output Current, Output Voltage and Input Voltage

Please see the Digital Feature Descriptions section.

Dual Layout

Identical dimensions and pin layout of Analog and Digital *Tomodachi* modules permit migration from one to the other without needing to change the layout. In both cases the trim resistor is connected between trim and signal ground.

Power Good

The module provides a Power Good (PGOOD) signal that is implemented with an open-drain output to indicate that the output voltage is within the regulation limits of the power module. The PGOOD signal will be de-asserted to a low state if any condition such as overtemperature, overcurrent or loss of regulation occurs that would result in the output voltage going $\pm 10\%$ outside the setpoint value. The PGOOD terminal can be connected through a pullup resistor (suggested value $100 \text{K}\Omega)$ to a source of 5VDC or lower.

Tunable Loop™

The module has a feature that optimizes transient response of the module called Tunable Loop™

External capacitors are usually added to the output of the module for two reasons: to reduce output ripple and noise (see Fig-2) and to reduce output voltage deviations from the steady-state value in the presence of dynamic load current changes. Adding external capacitance however affects the voltage control loop of the module, typically causing the loop to slow down with sluggish response. Larger values of external capacitance could also cause the module to become unstable.

The Tunable LoopTM allows the user to externally adjust the voltage control loop to match the filter network connected to the output of the module. The Tunable LoopTM is implemented by connecting a series R-C between the SENSE and TRIM pins of the module, as shown in Fig-10. This R-C allows the user to externally adjust the voltage loop feedback compensation of the module.





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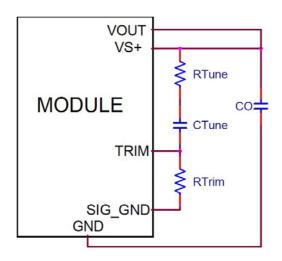


Fig-10: Circuit diagram showing connection of R_{TUNE} and C_{TUNE} to tune the control loop of the module.

Recommended values of R_{TUNE} and C_{TUNE} for different output capacitor combinations are given in Table 2. Table 2 shows the recommended values of R_{TUNE} and C_{TUNE} for different values of ceramic output capacitors up to 1,000uF that might be needed for an application to meet output ripple and noise requirements. Selecting R_{TUNE} and C_{TUNE} according to Table 2 will ensure stable operation of the module.

In applications with tight output voltage limits in the presence of dynamic current loading, additional output capacitance will be required. Table 3 lists recommended values of R_{TUNE} and C_{TUNE} in order to meet 2% output voltage deviation limits for some common output voltages in the presence of a 10A to 40A step change (50% of full load), with an input voltage of 12V.

Please contact your FDK technical representative to obtain more details of this feature as well as for guidelines on how to select the right value of external R-C to tune the module for best transient performance and stable operation for other output capacitance values.

Table 2: General recommended value of R _{TUNE} and C _{TUNE} for Vin=12V and various external ceramic capacitor combinations.						
Co	6x47uF	8x47uF	10x47uF	12x47uF	20x47uF	
R _{TUNE}	330Ω	330Ω	330Ω	330Ω	200Ω	
C_{TUNE}	330pF	820pF	1200pF	1500pF	3300pF	

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and 0 2% 0	Table 3: Recommended values of R_{TUNE} and C_{TUNE} to obtain transient deviation of 2% of Vout for a 20A step load with Vin=12V.					
Vo	1.8V	1.2V	0.6V			
Со	4x47uF+ 6x330uF Polymer	4x47uF+ 11x330uF Polymer	4x47uF+ 12x680uF Polymer			
R _{TUNE}	220Ω	200 Ω	180 Ω			
C_{TUNE}	5600pF	12nF	47nF			
△V	34mV	22mV	12mV			

Note: The capacitors used in the Tunable Loop tables are 47 uF/3 m Ω ESR ceramic, 330 uF/12 m Ω ESR polymer capacitor and 680uF/12 m Ω polymer capacitor.





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Digital Feature Description

PMBus Interface Capability

The 40A Digital *Tomodachi* power modules have a PMBus interface that supports both communication and control. The PMBus Power Management Protocol Specification can be obtained from www.pmbus.org. The modules support a subset of version 1.1 of the specification (see Table 6 for a list of the specific commands supported). Most module parameters can be programmed using PMBus and stored as defaults for later use.

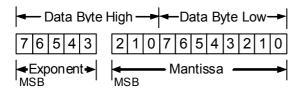
All communication over the module PMBus interface must support the Packet Error Checking (PEC) scheme. The PMBus master must generate the correct PEC byte for all transactions, and check the PEC byte returned by the module.

The module also supports the SMBALERT# response protocol whereby the module can alert the bus master if it wants to talk. For more information on the SMBus alert response protocol, see the System Management Bus (SMBus) specification.

The module has non-volatile memory that is used to store configuration settings. Not all settings programmed into the device are automatically saved into this non-volatile memory, only those specifically identified as capable of being stored can be saved (see Table 6 for which command parameters can be saved to non-volatile storage).

PMBus Data Format

For commands that set thresholds, voltages or report such quantities, the module supports the "Linear" data format among the three data formats supported by PMBus. The Linear Data Format is a two byte value with an 11-bit, two's complement mantissa and a 5-bit, two's complement exponent. The format of the two data bytes is shown below:



The value is of the number is then given by Value = Mantissa x 2^{Exponent}

PMBus Addressing

The power module can be addressed through the PMBus using a device address. The module has 64 possible addresses (0 to 63 in decimal) which can be

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set using resistors connected from the ADDR0 and ADDR1 pins to SIG_GND. Note that some of these addresses (0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11 12, 40, 44, 45, 55 in decimal) are reserved according to the SMBus specifications and may not be useable. The address is set in the form of two octal (0 to 7) digits, with each pin setting one digit. The ADDR1 pin sets the high order digit and ADDR0 sets the low order digit. The resistor values suggested for each digit are shown in Table 4 (1% tolerance resistors are recommended). Note that if either address resistor value is outside the range specified in Table 4, the module will respond to address 127.

Table 4:	
Digit	Resistor Value [kΩ]
0	10
1	15.4
2	23.7
3	36.5
4	54.9
5	84.5
6	130
7	200

The user must know which I²C addresses are reserved in a system for special functions and set the address of the module to avoid interfering with other system operations. Both 100kHz and 400kHz bus speeds are supported by the module. Connection for the PMBus interface should follow the High Power DC specifications given in section 3.1.3 in the SMBus specification V2.0 for the 400kHz bus speed or the Low Power DC specifications in section 3.1.2. The complete SMBus specification is available from the SMBus web site, smbus.org.

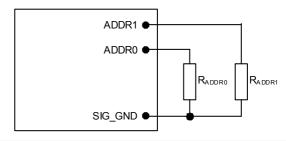


Fig-11: Circuit showing connection of resistors used to set the PMBus address of the module.





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PMBus Enabled On/Off

The module can also be turned on and off via the PMBus interface. The OPERATION command is used to actually turn the module on and off via the PMBus, while the ON_OFF_CONFIG command configures the combination of analog ON/OFF pin input and PMBus commands needed to turn the module on and off. Bit [7] in the OPERATION command data byte enables the module, with the following functions:

0 : Output is disabled1 : Output is enabled

This module uses the lower five bits of the ON_OFF_CONFIG data byte to set various ON/OFF options as follows:

Bit Position	4	3	2	1	0
Access	r/w	r/w	r/w	r/w	r
Function	PU	CMD	CPR	POL	CPA
Default Value	1	0	1	1	1

PU: Sets the default to either operate any time input power is present or for the ON/OFF to be controlled by the analog ON/OFF input and the PMBus OPERATION command. This bit is used together with the CP, CMD and ON bits to determine startup.

Bit Value	Action
0	Module powers up any time power is present regardless of state of the analog ON/OFF pin
1	Module does not power up until commanded by the analog ON/OFF pin and the OPERATION command as programmed in bits [2:0] of the ON_OFF_CONFIG register.

CMD: The CMD bit controls how the device responds to the OPERATION command.

Bit Value	Action
0	Module ignores the ON bit in the
U	OPERATION command
1	Module responds to the ON bit in the
1	OPERATION command

CPR: Sets the response of the analog ON/OFF pin. This bit is used together with the CMD, PU and ON bits to determine startup.

Bit Value	Action
	Module ignores the analog ON/OFF pin,
0	i.e. ON/OFF is only controlled through the
	PMBUS via the OPERATION command
4	Module requires the analog ON/OFF pin
1	to be asserted to start the unit

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PMBus Adjustable Soft Start Rise Time

The soft start rise time can be adjusted in the module via PMBus. When setting this parameter, make sure that the charging current for output capacitors can be delivered by the module in addition to any load current to avoid nuisance tripping of the overcurrent protection circuitry during startup. The TON_RISE command sets the rise time in ms, and allows choosing soft start times between 600us and 9ms, with possible values listed in Table 5. Note that the exponent is fixed at -4 (decimal) and the upper two bits of the mantissa are also fixed at 0.

Table 5		
Rise Time	Exponent	Mantissa
600us	11100	0000001010
900us	11100	00000001110
1.2ms	11100	00000010011
1.8ms	11100	00000011101
2.7ms	11100	00000101011
4.2ms	11100	00001000011
6.0ms	11100	00001100000
9.0ms	11100	00010010000

Output Voltage Adjustment Using the PMBus

The VOUT_SCALE_LOOP parameter is important for a number of PMBus commands related to output voltage trimming, margining, over/under voltage protection and the PGOOD thresholds. The output voltage of the module is set as the combination of the voltage divider formed by RTrim and a $20 k\Omega$ upper divider resistor inside the module, and the internal reference voltage of the module. The reference voltage V_{REF} is nominally set at 600mV, and the output regulation voltage is then given by

$$V_{OUT} = \left[\frac{20000 + RTrim}{RTrim}\right] \times V_{REF}$$

Hence the module output voltage is dependent on the value of RTrim which is connected external to the module. The information on the output voltage divider ratio is conveyed to the module through the VOUT_SCALE_LOOP parameter which is calculated as follows:

$$VOUT_SCALE_LOOP = \frac{RTrim}{20000 + RTrim}$$

The VOUT_SCALE_LOOP parameter is specified using the "Linear" format and two bytes. The upper five bits [7:3] of the high byte are used to set the exponent which is fixed at -9 (decimal). The remaining three bits of the high byte [2:0] and the



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eight bits of the lower byte are used for the mantissa. The default value of the mantissa is 00100000000 corresponding to 256 (decimal), corresponding to a divider ratio of 0.5. The maximum value of the $\frac{1}{2}$ mantissa is 512 corresponding to a divider ratio of 1. Note that the resolution of the VOUT SCALE LOOP command is 0.2%.

When PMBus commands are used to trim or margin the output voltage, the value of V_{REF} is what is changed inside the module, which in turn changes the regulated output voltage of the module.

The nominal output voltage of the module can be adjusted with a minimum step size of 0.4% over a ±25% range from nominal using the VOUT TRIM command over the PMBus.

The VOUT TRIM command is used to apply a fixed offset voltage to the output voltage command value using the "Linear" mode with the exponent fixed at -10 (decimal). The value of the offset voltage is given by

$$V_{OUT(offset)} = VOUT_TRIM \times 2^{-10}$$

This offset voltage is added to the voltage set through the divider ratio and nominal VREF to produce the trimmed output voltage. The valid range in two's complement for this command is -4000h to 3999h. The high order two bits of the high byte must both be either 0 or 1. If a value outside of the +/-25% adjustment range is given with this command, the module will set it's output voltage to the nominal value (as if VOUT_TRIM had been set to 0), assert SMBALRT#, set the CML bit in STATUS BYTE and the invalid data bit in STATUS CML.

Output Voltage Margining Using the PMBus

The module can also have its output voltage margined via PMBus commands. The command VOUT MARGIN HIGH sets the margin high voltage, while the command VOUT_MARGIN_LOW sets the margin low voltage. Both the VOUT MARGIN HIGH and VOUT MARGIN LOW commands use the "Linear" mode with the exponent fixed at -10 (decimal). Two bytes are used for the mantissa with the upper bit [7] of the high byte fixed at 0. The actual margined output voltage is a combination of the VOUT_MARGIN_HIGH or VOUT_MARGIN_LOW and the VOUT_TRIM values as shown below.

$$V_{OUT(MH)} = (VOUT_MARGIN_HIGH+VOUT_TRIM) \times 2^{-10}$$

 $V_{OUT(ML)} =$

(VOUT MARGIN LOW+VOUT TRIM)×2⁻¹⁰

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Note that the sum of the margin and trim voltages cannot be outside the ±25% window around the nominal output voltage. The data associated with VOUT_MARGIN_HIGH and VOUT_MARGIN LOW can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

The module is commanded to go to the margined high or low voltages using the OPERATION command. Bits [5:2] are used to enable margining as follows:

Margin Off

0101: Margin Low (Ignore Fault) 0110 : Margin Low (Act on Fault) 1001: Margin High (Ignore Fault) 1010: Margin High (Act on Fault)

PMBus Adjustable Overcurrent Warning

The module can provide an overcurrent warning via the PMBus. The threshold for the overcurrent warning parameter can be set using the IOUT OC WARN LIMIT. This command uses the "Linear" data format with a two byte data word where the upper five bits [7:3] of the high byte represent the exponent and the remaining three bits of the high byte [2:0] and the eight bits in the low byte represent the mantissa. The exponent is fixed at -1 (decimal). The upper five bits of the mantissa are fixed at 0 while the lower six bits are programmable with a default value of 55.5A (decimal). The resolution of this warning limit is 500mA. The value of the IOUT_OC_WARN_LIMIT can be stored to non-volatile memory using the STORE_DEFAULT_ALL command.

Temperature Status via PMBus

The module can provide information related to temperature of the module through STATUS TEMPERATURE command. The command returns information about whether the pre-set over temperature fault threshold and/or the warning threshold have been exceeded.

PMBus Adjustable Output Over and Under Voltage Protection

The module has output over and under voltage protection capability. The PMBus command VOUT OV FAULT LIMIT is used to set the output over voltage threshold from four possible values: 108%, 110%, 112% or 115% of the commanded output voltage. The command VOUT_UV_FAULT_LIMIT sets the threshold that causes an output under voltage fault and can also be selected from four possible values: 92%, 90%, 88% or



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85%. The default values are 112% and 88% of commanded output voltage. Both commands use two data bytes formatted as two's complement binary integers. The "Linear" mode is used with the exponent fixed to -10 (decimal) and the effective over or under voltage trip points given by:

$$V_{OUT(OV_REQ)} = (VOUT_OV_FAULT_LIMIT) \times 2^{-10}$$

 $V_{OUT(UV_REQ)} = (VOUT_UV_FAULT_LIMIT) \times 2^{-10}$

Values within the supported range for over and undervoltage detection thresholds will be set to the nearest fixed percentage. Note that the correct value for VOUT_SCALE_LOOP must be set in the module for the correct over or under voltage trip points to be calculated.

In addition to adjustable output voltage protection, the 40A Digital *Tomodachi* module can also be programmed for the response to the fault. The VOUT_OV_FAULT_RESPONSE and VOUT_UV_FAULT_RESPONSE commands specify the response to the fault. Both these commands use a single data byte with the possible options as shown below.

- 1. Continue operation without interruption (Bits [7:6] = 00, Bits [5:3] = xxx)
- Continue for four switching cycles and then shut down if the fault is still present, followed by no restart or continuous restart (Bits [7:6] = 01, Bits [5:3] = 000 means no restart, Bits [5:3] = 111 means continuous restart)
- Immediate shut down followed by no restart or continuous restart (Bits [7:6] = 10, Bits [5:3] = 000 means no restart, Bits [5:3] = 111 means continuous restart).
- 4. Module output is disabled when the fault is present and the output is enabled when the fault no longer exists (Bits [7:6] = 11, Bits [5:3] = xxx).

Note that separate response choices are possible for output over voltage or under voltage faults.

PMBus Adjustable Input Undervoltage Lockout

The module allows adjustment of the input under voltage lockout and hysteresis. The command VIN_ON allows setting the input voltage turn on threshold, while the VIN_OFF command sets the input voltage turn off threshold. For the VIN_ON command, possible values are 3.5V to 14V in 0.5V steps. For the VIN_OFF command, possible values are 3V to 14V in 0.5V steps. If other values are entered for either command, they will be mapped to the closest of the allowed values.

Both the VIN_ON and VIN_OFF commands use the "Linear" format with two data bytes. The upper five

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bits represent the exponent (fixed at -2) and the remaining 11 bits represent the mantissa. For the mantissa, the four most significant bits are fixed at 0.

Power Good

The module provides a Power Good (PGOOD) signal that is implemented with an open-drain output to indicate that the output voltage is within the regulation limits of the power module. The PGOOD signal will be de-asserted to a low state if any condition such as overtemperature, overcurrent or loss of regulation occurs that would result in the output voltage going outside the specified thresholds. The PGOOD thresholds are user selectable via the PMBus (the default values are as shown in the Feature Specifications Section). Each threshold is set up symmetrically above and below the nominal value. The POWER_GOOD_ON command sets the output voltage level above which PGOOD is asserted (lower threshold). For example, with a 1.2V nominal output voltage, the POWER_GOOD_ON threshold can set the lower threshold to 1.14 or 1.1V. Doing this will automatically set the upper thresholds to 1.26 or 1.3V.

The POWER_GOOD_OFF command sets the level below which the PGOOD command is de-asserted. This command also sets two thresholds symmetrically placed around the nominal output voltage. Normally, the POWER_GOOD_ON threshold is set higher than the POWER_GOOD_OFF threshold.

Both POWER_GOOD_ON and POWER_GOOD_OFF commands use the "Linear" format with the exponent fixed at -10 (decimal). The two thresholds are given by

$$V_{OUT(PGOOD_ON)} = (POWER_GOOD_ON) \times 2^{-10}$$

 $V_{OUT(PGOOD_OFF)} = (POWER_GOOD_OFF) \times 2^{-10}$

Both commands use two data bytes with bit [7] of the high byte fixed at 0, while the remaining bits are r/w and used to set the mantissa using two's complement representation. Both commands also use the VOUT_SCALE_LOOP parameter so it must be set correctly. The default value of POWER_GOOD_ON is set at 1.1035V and that of the POWER_GOOD_OFF is set at 1.08V. The values associated with these commands can be stored in non-volatile memory using the STORE_DEFAULT_ALL command.

The PGOOD terminal can be connected through a pullup resistor (suggested value $100 \text{K}\Omega$) to a source of 5VDC or lower.





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Measurement of Output Current, Output Voltage and Input Voltage

The module is capable of measuring key module parameters such as output current and voltage and input voltage and providing this information through the PMBus interface. Roughly every 200us, the module makes 16 measurements each of output current, voltage and input voltage. Average values of of these 16 measurements are then calculated and placed in the appropriate registers. The values in the registers can then be read using the PMBus interface.

Measuring Output Current Using the PMBus

The module measures current by using the inductor winding resistance as a current sense element. The inductor winding resistance is then the current gain factor used to scale the measured voltage into a current reading. This gain factor is the argument of the IOUT_CAL_GAIN command, and consists of two bytes in the linear data format. The exponent uses the upper five bits [7:3] of the high data byte in two-s complement format and is fixed at –15 (decimal). The remaining 11 bits in two's complement binary format represent the mantissa. During manufacture, each module is calibrated by measuring and storing the current gain factor into non-volatile storage.

The current measurement accuracy is also improved by each module being calibrated during manufacture with the offset in the current reading. The IOUT_CAL_OFFSET command is used to store and read the current offset. The argument for this command consists of two bytes composed of a 5-bit exponent (fixed at -4d) and a 11-bit mantissa. This command has a resolution of 62.5mA and a range of -4000mA to +3937.5mA.

The READ_IOUT command provides module average output current information. This command only supports positive or current sourced from the module. If the converter is sinking current a reading of 0 is provided. The READ_IOUT command returns two bytes of data in the linear data format. The exponent uses the upper five bits [7:3] of the high data byte in two-s complement format and is fixed at –4 (decimal). The remaining 11 bits in two's complement binary format represent the mantissa with the 11th bit fixed at 0 since only positive numbers are considered valid.

Note that the current reading provided by the module is not corrected for temperature. The temperature corrected current reading for module temperature T_{Module} can be estimated using the following equation.

$$I_{OUT,CORR} = \frac{I_{READ_OUT}}{1 + [(T_{IND} - 30) \times 0.00393]}$$

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where I_{OUT_CORR} is the temperature corrected value of the current measurement, I_{READ_OUT} is the module current measurement value, T_{IND} is the temperature of the inductor winding on the module. Since it may be difficult to measure T_{IND} , it may be approximated by an estimate of the module temperature.

Measuring Output Voltage Using the PMBus

The module can provide output voltage information using the READ_VOUT command. The command returns two bytes of data all representing the mantissa while the exponent is fixed at -10 (decimal).

During manufacture of the module, offset and gain correction values are written into the non-volatile memory of the module. The command VOUT_CAL_OFFSET can be used to read and/or write the offset (two bytes consisting of a 16-bit mantissa in two's complement format) while the exponent is always fixed at -10 (decimal). The allowed range for this offset correction is -125 to 124mV. The command VOUT_CAL_GAIN can be used to read and/or write the gain correction - two bytes consisting of a five-bit exponent (fixed at -8) and a 11-bit mantissa. The range of this correction factor is -0.125V to +0.121V, with a resolution of 0.004V. The corrected output voltage reading is then given by:

$$V_{OUT}(Final) = [V_{OUT}(Initial) \times (1 + VOUT_CAL_GAIN)] + VOUT_CAL_OFFSET$$

Measuring Input Voltage Using the PMBus

The module can provide output voltage information using the READ_VIN command. The command returns two bytes of data in the linear format. The upper five bits [7:3] of the high data form the two's complement representation of the mantissa which is fixed at –5 (decimal). The remaining 11 bits are used for two's complement representation of the mantissa, with the 11th bit fixed at zero since only positive numbers are valid.

During module manufacture, offset and gain correction values are written into the non-volatile memory of the module. The command VIN CAL OFFSET can be used to read and/or write the offset - two bytes consisting of a five-bit exponent (fixed at -5) and a 11-bit mantissa in two's complement format. The allowed range for this offset correction is -2 to 1.968V, and the resolution is 32mV. The command VIN_CAL_GAIN can be used to read and/or write the gain correction - two bytes consisting of a five-bit exponent (fixed at -8) and a 11-bit mantissa. The range of this correction factor is





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-0.125V to +0.121V, with a resolution of 0.004V. The corrected output voltage reading is then given by:

 $V_{IN}(Final) = [V_{IN}(Initial) \times (1 + VIN_CAL_GAIN)] + VIN_CAL_OFFSET$

Reading the Status of the Module using the PMBus

The module supports a number of PMBus status information commands. However, not all features are supported in these commands. A 1 in the bit position indicates the fault that is flagged.

STATUS_BYTE: Returns one byte of information with a summary of the most critical device faults.

summary of the most chilical device faults.			
Bit Position	Flag	Default Value	
7	X	0	
6	OFF	0	
5	VOUT Overvoltage	0	
4	IOUT Overcurrent	0	
3	VIN Undervoltage	0	
2	Temperature	0	
1	CML (Comm. Memory Fault)	0	
0	None of the above	0	

STATUS_WORD: Returns two bytes of information with a summary of the module's fault/warning conditions.

Low Byte

Bit Position	Flag	Default Value
7	X	0
6	OFF	0
5	VOUT Overvoltage	0
4	IOUT Overcurrent	0
3	VIN Undervoltage	0
2	Temperature	0
1	CML (Comm. Memory Fault)	0
0	None of the above	0

High Byte

Bit Position	Flag	Default Value
7	VOUT fault or warning	0
6	IOUT fault or warning	0
5	X	0
4	X	0
3	POWER_GOOD# (is negated)	0
2	X	0
1	X	0
0	X	0

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STATUS_VOUT: Returns one byte of information relating to the status of the module's output voltage related faults.

Bit Position	Flag	Default Value
7	VOUT OV Fault	0
6	X	0
5	X	0
4	VOUT UV Fault	0
3	X	0
2	X	0
1	X	0
0	X	0

STATUS_IOUT: Returns one byte of information relating to the status of the module's output voltage related faults.

Bit Position	Flag	Default Value
7	IOUT OC Fault	0
6	X	0
5	IOUT OC Warning	0
4	X	0
3	X	0
2	X	0
1	X	0
0	X	0

STATUS_TEMPERATURE: Returns one byte of information relating to the status of the module's temperature related faults.

Bit Position	Flag	Default Value
7	OT Fault	0
6	OT Warning	0
5	X	0
4	X	0
3	X	0
2	X	0
1	X	0
0	Х	0

STATUS_CML: Returns one byte of information relating to the status of the module's communication related faults.

Bit Position	Flag	Default Value
7	Invalid/Unsupported Command	0
6	Invalid/Unsupported Command	0
5	Packet Error Check Failed	0
4	X	0



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3	X	0
2	X	0
1	Other Communication Fault	0
0	X	0

MFR_VIN_MIN: Returns minimum input voltage as two data bytes of information in Linear format (upper five bits are exponent – fixed at -2, and lower 11 bits are mantissa in two's complement format – fixed at 12)

MFR_VOUT_MIN: Returns minimum output voltage as two data bytes of information in Linear format (upper five bits are exponent – fixed at -10, and lower 11 bits are mantissa in two's complement format – fixed at 614)

MFR_SPECIFIC_00: Returns information related to the type of module. Bits [7:2] in the Low Byte indicate the module type (000100 corresponds to the FGLD12SR6040 series of module). Bit 1:0 in the High Byte are used to indicate the manufacturer ID, with 01 reserved for FDK.

Low Byte

Bit Position	Flad	Default Value
7:2	Module Name	000100
1:0	Reserved	10

High Byte

	riigii Byte										
Bit	Flag	Default									
Position	i iay	Value									
7:0	Reserved	None									
1:0	Manufacturer ID	01									



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Summary of Supported PMBus Commands

Please refer to the PMBus 1.1 specification for more details of these commands.

Table 6

Hex Code	Command			Bri	ef Des	cription	1				Non-Volatile Memory Storage
		Turn Module on or Format	off. Als	so used			output ed Binar)		
		Bit Position	7	6	5	4	3	2	1	0	
01	OPERATION	Access	r/w	r	r/w	r/w	r/w	r/w	r	r	
		Function	On	Х		Ma	rgin	•	Х	Х	
		Default Value	0	0	0	0	0	0	Х	X	
02	ON_OFF_CONFIG		Bit Position 7 6 5 4 3 2 1 0								YES
		Function	Х	Х	Х	pu	cmd	cpr	pol	сра	
		Default Value	0	0	0	1	0	1	1	1	
03	CLEAR_FAULTS	Clear any fault bits signal if the device		nay hav			so relea	ases th	e SMB	ALERT#	
		setting in the mod	Used to control writing to the module via PMBus. Copies the current register setting in the module whose command code matches the value in the data byte into non-volatile memory (EEPROM) on the module Format Unsigned Binary								
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	х	Х	Х	х	Х	
		Function	bit7	bit6	bit5	Х	Х	Х	Х	Х	
		Default Value	0	0	0	Х	Х	Х	Х	Х	
10	WRITE_PROTECT	Bit5: 0 – Enables and ON Bit 6: 0 – Enables 1 – Disables 1 – Disables OPERA Bit7: 0 – Enables a 1 – Disables (bit5 and	all write OFF_0 all write all write all write all write	es exce CONFI es as po es exce ommar s as pe es exce	ept the 'G (bit 6 ermitted ept for the ermitted ept for the ept fo	WRITE and bit d in bit5 he WRI and b in bit5	_PROT t7 must or bit7 tTE_PR it7 mus or bit6	be 0) OTEC	Γand		YES
11	STORE_DEFAULT_ALL	Copies all current (EEPROM) on the									
12	RESTORE_DEFAULT_ALL	Restores all currer non-volatile memo				he mod	lule fror	n value	s in the	e module	
13	STORE_DEFAULT_CODE	Copies the currer matches the value the module Bit Position Access Function			yte into	non-vo		nemory 2 w			
14	RESTORE_DEFAULT_CODE	Restores the current register setting in the module whose command code matches the value in the data byte from the value in the module non-volatile memory (EEPROM) Bit Position 7 6 5 4 3 2 1 0 Access w w w w w w w w w w w Function Command code									
20	VOUT_MODE	The module has MODE set to Linear and Exponent set to -10. These values cannot be changed Bit Position 7 6 5 4 3 2 1 0 Access r r r r r r r r r r Function Mode Exponent Default Value 0 0 0 1 0 1 1 0									



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Hex Code	Command			Bri	ef Desc	cription	1				Non-Volatile Memory Storage
		Apply a fixed offse	et voltag							xponent	
		Format	7		near, tv				, -		
		Bit Position Access	7 r/w	6 r/w	5 r/w	r/w	3 r/w	2 r/w	1 r/w	0 r/w	
22	VOUT_TRIM	Function	17.00	17 **			Byte	., ., .,	.,,,,,	, .,	YES
	_	Default Value	0	0	0	0	0	0	0	0	
		Bit Position	7	6	5	4	3	2	1	0	
		Access Function	r/w	r/w	r/w	r/w Low	r/w Byte	r/w	r/w	r/w	
		Default Value	0	0	0	0	0	0	0	0	
		Sets the target vo	Itage fo	r marg	ining th	e outp	ut higl	h. Expo	onent is	fixed at	
		Format	_		near, tv						
		Bit Position Access	7 r	6 r/w	5 r/w	4 r/w	3 r/w	2 r/w	1 r/w	0 r/w	
25	VOUT_MARGIN_HIGH	Function	<u> </u>	1 / VV	1 / VV		Byte	1 / VV	1 / VV	1 / VV	YES
		Default Value	0	0	0	0	0	1	0	1	
		Bit Position	7	6	5	4	3	2	1	0	
		Access Function	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Default Value	0	1	0	0	Byte 0	1	1	1	
		Sets the target vo	oltage f							fixed at	
		Format Bit Position	7	Li 6	near, tv	vo's co	mpleme		ary 1	0	
		Access	r	r/w	r/w	r/w	r/w	2 r/w	r/w	r/w	
26	VOUT_MARGIN_LOW	Function		17 VV	17 VV		Byte	17 VV	17 **	17 **	YES
		Default Value	0	0	0	0	0	1	0	0	
		Bit Position	7 r/w	6 r/w	5 r/w	r/w	3 r/w	2 r/w	1 r/w	r/w	
		Access Function	I/W	I/W	I/W		Byte	I/W	I/W	17W	
		Default Value	0	1	0	1	0	0	0	1	
		Sets the scaling of ratio	f the out	tput vo	ltage –	equal to	o the fe	edback	resisto	or divider	
		Format			near, tv		-				
		Bit Position Access	7 r	6 r	5 r	4 r	3 r	2 r	1 r/w	r/w	
29	VOUT SCALE LOOP	Function	<u> </u>		xponer				Mantiss		YES
		Default Value	1	0	1	1	1	0	0	1	
		Bit Position	7	6	5	4	3	2	1	0	
		Access Function	r/w	r/w	r/w	r/w Man	r/w itissa	r/w	r/w	r/w	
		Default Value	0	0	0	0	0	0	0	0	
		Sets the value of in		Li	near, tv			ent bina	ary		
		Bit Position	7	6	5	4	3	2	1	0	
		Access Function	r	r	r xponer	r nt	r	r	r Mantiss	r a	
35	VIN_ON	Default Value	1	1	1	1	0	0	0	0	YES
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function Default Value	0	0	0	Man 0	tissa 1	1	1	0	
		Delault Value	U	U	ı	ı U		<u> </u>			
		Î.									1



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4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Hex Code	Command			Bri	ef Desc	criptio	า				Non-Volatile Memory Storage
		Sets the value of i	nnut vo	ltage a	t which	the mo	dule tui	ns off			
		Format	I				mpleme		arv		
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r	r	r	r	r	r	r	
00	VIN OFF	Function		E	xponer	nt	L	1	Mantiss	а	V/F0
36	VIN_OFF	Default Value	1	1	1	1	0	0	0	0	YES
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function	0	0	0	Mar 0	itissa 1	1	0	0	
		Default Value									
		Returns the value output current	of the							easured	
		Format	7				mpleme				
		Bit Position Access	7 r	6 r	5 r	4 r	3 r	2 r	1 r	0 r/w	
38	IOUT_CAL_GAIN	Function			Exponer				<u>।</u> Mantiss		YES
30	IOUT_OAL_GAIN	Default Value	1	0	0	0	1	0	0	0	123
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function					tissa	<u> </u>		•	
		Default Value		V: Va	ariable b	oased c	n facto	ry calib	ration		
		Returns the value output current Format									
		Bit Position	7	6	5	4	mpleme	2	1 1	0	
		Access	r	r	r	r	r	r/w	r	r	
39	IOUT_CAL_OFFSET	Function			xponer				Mantiss		YES
		Default Value	1	1	1	0	0	1	1	1	
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r	r/w	r/w	r/w	r/w	r/w	r/w	
		Function					ıtissa				
		Default Value		V: Va	ariable b	pased c	n facto	ry calib	ration		
		Sets the voltage le	evel for							fixed at	
		Format Bit Position	7	6	near, tv	<u>vo s co</u>	mpleme	ent bina	ary 1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
40	VOUT_OV_FAULT_LIMIT	Function	'	17 44	17.44		Byte	1/ ٧٧	17 44	1 / VV	YES
.	1000	Default Value	0	0	0	0	0	1	0	1	
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function				Low	Byte				
		Default Value	0	0	0	0	1	0	1	0	
		Instructs the modovervoltage fault	dule or	n what			ke in r		se to a	a output	
41	VOLIT OV FALLET BESDONSE	Bit Position	7	6	5	4	3	2	1	0	VES
41	VOUT_OV_FAULT_RESPONSE	Access	r/w	r/w	r/w	r/w	r/w	r	r	r	YES
		Function	RSP [1]	RSP [0]		RS[1]		X	X	Х	
		Default Value	1	1	1	1	1	1	0	0	
L											



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Hex Code	Command			Bri	ef Desc	ription	1				Non-Volatile Memory Storage
		Sets the voltage le	evel for							s fixed at	
		Format			near, tv	vo's coi	mpleme	nt bina	ary		
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
44	VOUT_UV_FAULT_LIMIT	Function				High	Byte				YES
		Default Value	0	0	0	0	0	1	0	0	
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function		•	•	Low	Byte		•		
		Default Value	1	0	0	0	1	1	1	1	
					II.	ı		1	1	l	
		Instructs the modundervoltage fault	a output								
		Format	-	_			d Binar		1 4		
45	VOUT_UV_FAULT_RESPONSE	Bit Position	7	6	5	4	3	2	1	0	YES
"-		Access	r/w	r/w	r/w	r/w	r/w	r	r	r	
		Function	RSP [1]	RSP [0]			RS[0]	X	Х	Х	
		Default Value	0	0	0	0	0	1	0	0	
		Sets the output ov	ercurre				not be				
	46 IOUT_OC_FAULT_LIMIT	Bit Position	7	6	5	4	3	2	1 1	0	
		Access	r	r	r	r	r	r	r	r	
		Function	'				'		Mantiss	1	
46		Default Value	1	1	xponer	1	1	0	0	0	YES
		Bit Position	7	6	5	4	3	2	1	0	
		Access		r	r	r	r	r	r	r	
		Function	r				tissa	ı		'	
		Default Value	0	1	1	1	0	1	0	0	
		Delault Value		'	'	<u>'</u>	U			U	
		Sets the output ov	ercurre				mpleme	ent bina	arv		
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r	r	r	r	r	r	r	
	10117 00 1111711	Function			xponer	nt			Mantiss		\/F0
4A	IOUT_OC_WARN_LIMIT	Default Value	1	1	1	1	1	0	0	0	YES
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function				Man	tissa	U			
		Default Value	0	1	1	1	0	0	1	0	
		Sets the output v	•							<u>'</u>	
		Exponent is fixed						•		0	
1		Format		Li	near, tv	vo's coi	mpleme	nt bina	ary		
		Bit Position	7	6	5	4	3	2	1	0	
	5E POWER_GOOD_ON	Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
5E		Function		•	•		Byte		•	•	YES
		Default Value	0	0	0	0	0	1	0	0	
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	†
		Function		•	•		Byte		•	•	
		Default Value	0	1	1	0	1	0	1	0	
			•	•	•				•		



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4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

	(continued)										Non-Volatile
Hex Code	Command			Bri	ef Desc	cription	1				Memory Storage
		Sets the output vo		evel at	which	the PG	OOD p	oin is d	e-asser	ted low.	
		Format	10.	Li	near, tv	vo's co	mpleme	ent bina	ry		
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
5F	POWER_GOOD_OFF	Function					Byte				YES
		Default Value	0	0	0	0	0	1	0	0	
		Bit Position	7	6 r/w	5	4	3	2 r/w	1 r/w	0 r/w	
		Access Function	r/w	I/W	r/w	r/w	r/w Byte	I/W	I/W	I/W	
		Default Value	0	1	0	1	0	0	1	0	
									·		
		Sets the rise time Format	of the c					4 1			
		Bit Position	7	6	near, tv	4	3	2 2	1 y	0	
		Access	r	r	r	r	r	r	r	r/w	
	T01: D10-	Function	<u> </u>		xponer		· · · · ·		/lantiss		\/=0
61	TON_RISE	Default Value	1	1	1	0	0	0	0	0	YES
		Bit Position	7	6	5	4	3	2	1	0	
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w	
		Function					tissa				
		Default Value	0	0	1	0	1	0	1	0	
		Returns one byte faults Format	of infor	mation		summa			critical	module	
70	OTATI IO DVTE	Bit Position	7	6	5	4	3	2	1	0	
78	STATUS_BYTE	Access	r	r	r	r	r	r	r	r	
		Flag	Х	OFF	VOUT _OV	IOUT _OC	VIN_ UV	TEMP	CML	OTHE R	
		Default Value	0	0	0	0	0	0	0	0	
		Returns two byt fault/warning cond Format Bit Position		inform 6		vith a Jnsigne		-	the r	module's	
		Access	r	r	r	r	r	r	r	r	
79	STATUS_WORD	Flag	VOUT	_00	Х	Х	PGO OD	Х	Х	Х	
		Default Value	0	0	0	0	0	0	0	0	
		Bit Position Access	7 r	6 r	5 r	4 r	3 r	2 r	1 r	0 r	
					VOUT		VIN			OTHE	
		Flag	Х	OFF	_0V	_00	UV	TEMP	CML	R	
		Default Value	0	0	0	0	0	0	0	0	
		Returns one byte voltage related fau		ormatio	n with	the st	atus o	f the m	nodule's	s output	
		Format			L	Jnsigne	d Binaı	·y			
7A	STATUS_VOUT	Bit Position	7	, <u> </u>	6 5		4		2 1	0	
		Access	r		r r		r		r r	r	
		Flag	VOUT	_	X X		<u>T_UV</u>		XX		
		Default Value	C)	0 0	<u> </u>	0	0	0 0	0	
7B	CTATILE IOUT	Returns one byte current related fau Format Bit Position				the st		~y	nodule's	s output	
10	STATUS_IOUT	Access	r		r r	r r	s		r	rr	
		Flag	IOUT			X IO		_WARI		XX	
		Default Value	0		0 0	0	0		0	0 0	
				1							



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4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Returns one byte of information with the status of the module's temperature related faults	Hex Code	Command			В	rief Des	cripti	on					Non-Volatile Memory Storage
STATUS_TEMPERATURE			related faults	of infor	matio						le's ten	nperature	
Access				_							_		
Returns one byte of information with the status of the module's communication related faults	7D	STATUS_TEMPERATURE											
Returns one byte of information with the status of the module's communication related faults Format				_									
Returns one byte of information with the status of the module's communication related faults													
STATUS_CML SIT POSITION 7											the	module's	:
Returns the value of the output voltage of the module. Exponent is fixed at -10.													
Returns the value of the input voltage applied to the module Format Linear, two's complement binary For													
Returns the value of the input voltage applied to the module Format Linear, two s complement binary To pefault Value	7E	STATUS_CML	Access	r		r	r	r	r	r			
Returns the value of the input voltage applied to the module Format				Comm		Data	Fail				Com Faul	m X t	
READ_VIN			Default Value	0		0	0	0	0	0	0	0	
READ_VIN			Format			Linear,	wo's c	omp	leme	nt bin			
READ_VIN						5		-			_		
Befault Value				r	r	r			r				
Bit Position	88	READ_VIN		1	1				1				
Access						_	_				_		
Returns the value of the output voltage of the module. Exponent is fixed at -10.						_		-	_		_	-	
Default Value						<u> </u>		antiss		•	1 '	<u> </u>	
Second Format				0	0	0				0	0	0	
READ_VOUT			-10.	of the o								s fixed at	
READ_VOUT					6	5	4	_		2	1	+	
Default Value				r	r	r				r	r	r	
Bit Position 7 6 5 4 3 2 1 0	8B	READ_VOUT				1 0	_	_			1 0		
Returns the value of the output current of the module Format Linear, two's complement binary Bit Position 7 6 5 4 3 2 1 0									_				
Returns the value of the output current of the module Format Linear, two's complement binary Bit Position 7 6 5 4 3 2 1 0 0 Access r r r r r r r r r						_						+	
Default Value 0 0 0 0 0 0 0 0 0					'			antiss		-	'		
Returns the value of the output current of the module Format				0	0	0				0	0	0	
READ_IOUT Bit Position 7 6 5 4 3 2 1 0			Returns the value	of the c									
READ_IOUT READ				-									
READ_IOUT Function Exponent Mantissa						_	_	-			_	_	
Default Value				1					1				
Bit Position 7 6 5 4 3 2 1 0	8C	READ_IOUT		1	1				0				
Access								_					
Default Value						_					-	+	
Returns one byte indicating the module is compliant to PMBus Spec. 1.1 (read only) Format Unsigned Binary Bit Position 7 6 5 4 3 2 1 0 Access r r r r r r r r r r							Ma	antiss	a				
98 PMBUS_REVISION (read only) Format			Default Value	0	0	0	0		0	0	0	0	
Bit Position 7 6 5 4 3 2 1 0			(read only)	indicat	ing th			•			MBus S	Spec. 1.1	
- Bit Position 7 6 5 4 3 2 1 0 Access r r r r r r r r	98	PMBUS_REVISION		7	_						1		YES
		I MIDOO_IVE MISION				_	_	_			1 -		
Doladit Value 0 0 1 0 0 0 1								_	_		_		
<u> </u>			Delault Value			1 0			J	<u> </u>			



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4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Hex Code	Command		Brief Description									Non-Volatile Memory Storage
		Returns the minin only)	num inį	out volt	tage th	e modu	ule is s	pecifie	d to op	erate at	t (read	
		Format				vo's co						
		Bit Position	7	6	5	4	3	2	1	0		
4.0	1455 V(N) 141N	Access	r	r	r	r	r	r	r	r		\/F0
A0	MFR_VIN_MIN	Function Default Value	1	1	Expone 1	<u>ηι</u> 1	0	0	Mantiss 0	6a 0		YES
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r	r	r	r	r	r	r	r		
		Function			· ·		tissa	· ·				
		Default Value	0	0	0	0	1	1	0	0		
			•									
		Returns the minim	um out							d only)		
		Format	_		1	vo's co				1 0		
		Bit Position	7	6	5	4	3	2	1	0		
		Access Function	r	r	r	r Man	r	r	r	r		
A4	MFR_VOUT_MIN	Default Value	0	0	0	0	tissa 0	0	1	0		YES
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r	r	r	r	r	r	r	r		
		Function					tissa					
		Default Value	0	1	1	0	0	1	1	0		
									1			
		Returns module na	ame inf	ormatic	n (read	d only)						
		Format				Jnsigne	d Bina	rv				
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r	r	r	r	r	r	r	r		
D0	MED SPECIFIC OO	Function			•	Rese	erved	•	•	•		YES
DU	MFR_SPECIFIC_00	Default Value	0	0	0	0	0	0	0	0		TES
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r	r	r	r	R	r	r	r		
		Function				e Name				erved		
		Default Value	0	0	0	1	0	0	0	0		
				rement	_ ts of tl -10.	ne outp	out volt	tage (b	etween			
		Format	7		1	vo's co	1					
		Bit Position Access	7 r/w	6 r	5 r	4 r	3 r	2 r	1 r	0 r		
D4	VOUT_CAL_OFFSET	Function	1 / VV		<u> </u>		ıtissa	<u> </u>	<u> </u>	- 1		YES
		Default Value	V	0	0	0	0	0	0	0		
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w		
		Function		· · · · ·			tissa			•		
		Default Value	V	V	V	V	V	V	V	V		
		Applies a gain cor gain errors in mod 0.121) Format		easurer	ments o		output v	oltage/	(betwe			
		Bit Position	7	6	5	4	3	2	1 1	0		
		Access	r	r	r	r	r	r	r	r/w		
D5	VOUT_CAL_GAIN	Function	-		xpone		<u>'</u>		л л Mantiss			YES
		Default Value	1	1	0	0	0	0	0	V		
		Bit Position	7	6	5	4	3	2	1	0		
		Access	r/w	r/w	r/w	r/w	r/w	r/w	r/w	r/w		
		Function					tissa					
		Default Value	V	V	V	V	V	V	V	V		
					•	•	•	•				



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Hex Code	Command			l	Brief D	escript	tion					Non-Volatile Memory Storage
		Applies an offset offset errors in m +1.968V) Format		measu	rements	s of the		voltag	e (betv			
		Bit Position	7	6	5	4	3	2	1	0	1	
		Access	r	r	r	r	r/w	r	r	r/w		
D6	VIN_CAL_OFFSET	Function		E	xponer	nt		N	/lantiss	a		YES
		Default Value	1	1	0	1	V	0	0	V		
		Bit Position	7	6	5	4	3	2	1	0	1	
		Access	r	r	r/w	r/w	r/w	r/w	r/w	r/w		
		Function	Mantissa									
		Default Value	0	0	V	V	V	V	V	V		
D7	VIN_CAL_GAIN		Bit Position 7 6 5 4 3 2 1 0 Access r r r r r r/w r r r/w Function Exponent Mantissa Default Value 1 1 0 0 V 0 0 V Bit Position 7 6 5 4 3 2 1 0 Access r r r r r/w r/w r/w r/w r/w Function Mantissa								YES	



4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Characterization

Overview

The converter has been characterized for several operational features, including efficiency, thermal derating (maximum available load current as a function of ambient temperature and airflow), ripple and noise, transient response to load step changes, start-up and shutdown characteristics.

Figures showing data plots and waveforms for different output voltages are presented in the following pages.

Thermal Considerations

Power modules operate in a variety of thermal environments; however, sufficient cooling should always be provided to help ensure reliable operation. Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel. The test set-up is shown in Fig-12. The preferred airflow direction for the module is in Fig-13.

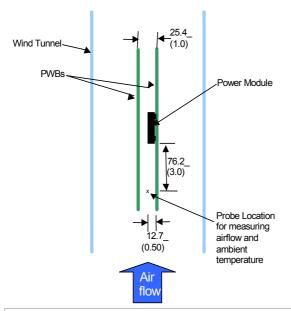


Fig-12: Thermal test set-up

The maximum available load current, for any given set of conditions, is defined as the lower of:

- (i) The output current at which the temperature of any component reaches 120°C, or
- (ii) The current rating of the converter (40A)

Preliminary Data Sheet

A maximum component temperature of 120°C should not be exceeded in order to operate within the derating curves. Thus, the temperature at the thermocouple location shown in Fig-13 should not exceed 120°C in normal operation.

Note that continuous operation beyond the derated current as specified by the derating curves may lead to degradation in performance and reliability of the converter and may result in permanent damage.

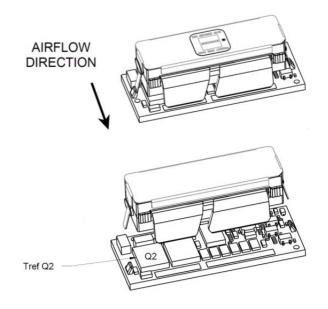


Fig-13: Preferred airflow direction and location of hot-spot of the module (Tref).

Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Characteristic Curves

The following figures provide typical characteristics for the 40A Digital Tomodachi at 1.8Vo and 25°C

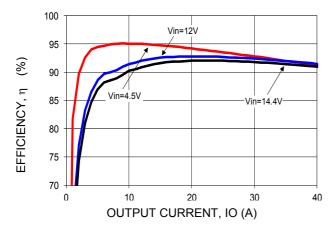


Fig-14. Converter Efficiency versus Output Current.

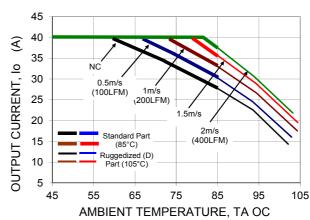


Fig-15. Derating Output Current versus Ambient Temperature and Airflow.

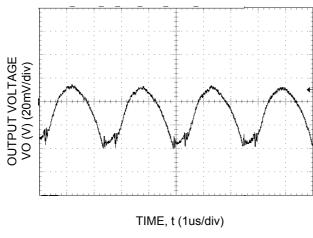


Fig-16. Typical output ripple and noise (CO=6x47uF ceramic, VIN = 12V, Io = Io,max,).

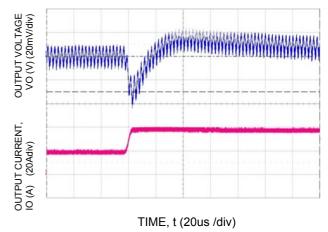


Fig-17. Transient Response to Dynamic Load Change from 50% to 100% at 12Vin, Cout=6x330uF, CTune=5.6nF & RTune=220 ohms

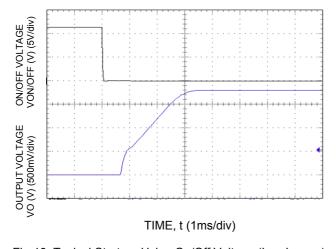


Fig-18. Typical Start-up Using On/Off Voltage (Io = Io,max).

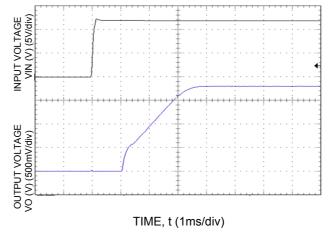


Fig-19. Typical Start-up Using Input Voltage (VIN = 12V, Io = Io,max).

Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Characteristic Curves

The following figures provide typical characteristics for the 40A Digital *Tomodachi* at 1.2Vo and 25°C

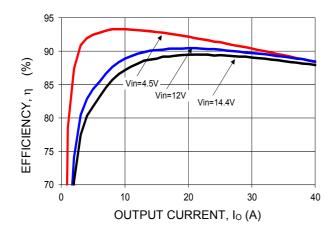


Fig-20. Converter Efficiency versus Output Current.

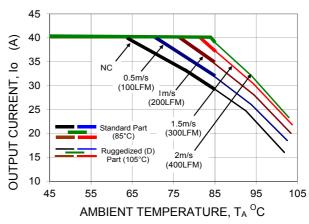


Fig-21. Derating Output Current versus Ambient Temperature and Airflow.

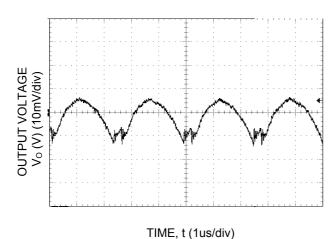


Fig-22. Typical output ripple and noise (CO=6x47uF ceramic, VIN = 12V, Io = Io,max,).

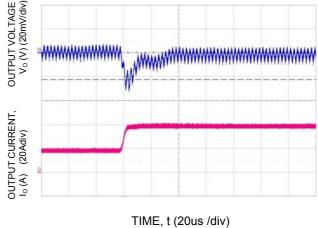


Fig-23. Transient Response to Dynamic Load Change from 50% to 100% at 12Vin, Cout=6x330uF, CTune=12nF & RTune=200 ohms

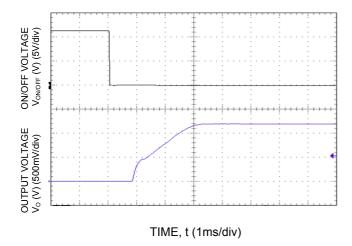


Fig-24. Typical Start-up Using On/Off Voltage (Io = Io,max).

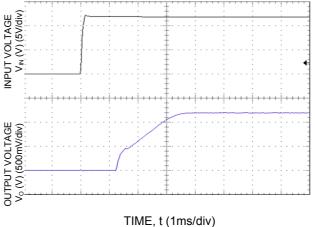


Fig-25. Typical Start-up Using Input Voltage (VIN = 12V, Io = Io,max).



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Characteristic Curves

The following figures provide typical characteristics for the 40A Digital Tomodachi at 0.6Vo and 25°C

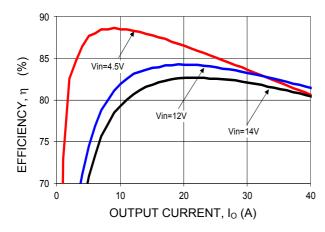


Fig-26. Converter Efficiency versus Output Current.

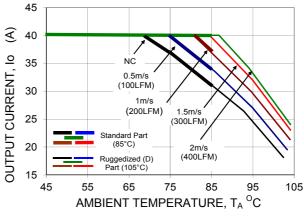


Fig-27. Derating Output Current versus Ambient Temperature and Airflow.

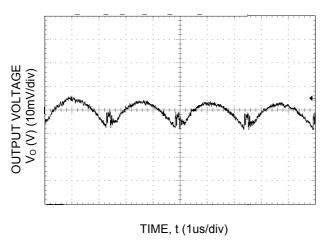


Fig-28. Typical output ripple and noise (CO=6x47uF ceramic, VIN = 12V, Io = Io,max,).

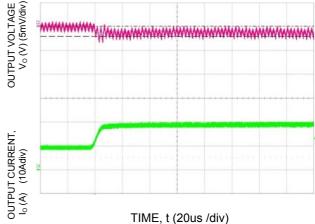


Fig-29. Transient Response to Dynamic Load Change from 50% to 100% at 12Vin, Cout=12x680uF+6x47uF, CTune=47uF, RTune=180 ohms

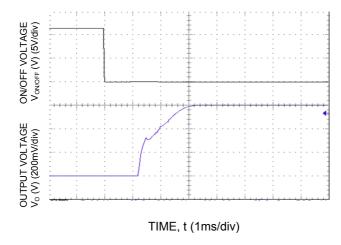


Fig-30. Typical Start-up Using On/Off Voltage (Io = Io,max).

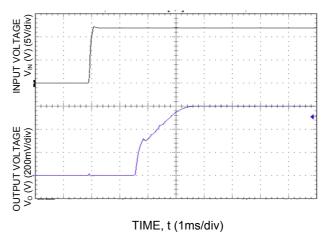


Fig-31. Typical Start-up Using Input Voltage (VIN = 12V, Io = Io,max).



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

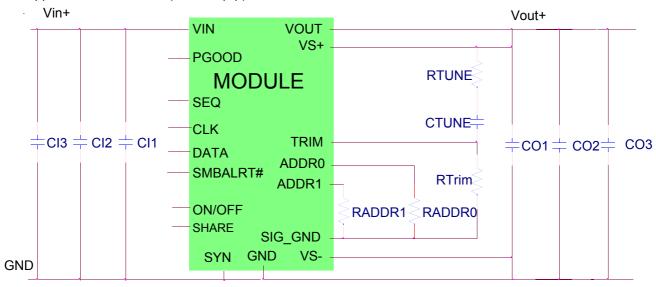
Example Application Circuit

Requirements:

Vin: 12V Vout: 1.8V

lout: 30A max., worst case load transient is from 20A to 30A Δ Vout: 1.5% of Vout (27mV) for worst case load transient

Vin, ripple 1.5% of Vin (180mV, p-p)



CI1 Decoupling cap - 1x0.01uF/16V ceramic capacitor (e.g. Murata LLL185R71E103MA01)

CI2 3x22uF/16V ceramic capacitor (e.g. Murata GRM32ER61C226KE20)

CI3 470uF/16V bulk electrolytic

CO2 4x47uF/6.3V ceramic capacitor (e.g. Murata GRM31CR60J476ME19)

CO3 6x330uF/6.3V Polymer (e.g. Sanyo Poscap)

CTune 5600pF ceramic capacitor (can be 1206, 0805 or 0603 size)

RTune 220 Ω SMT resistor (can be 1206, 0805 or 0603 size)

RTrim $10k\Omega$ SMT resistor (can be 1206, 0805 or 0603 size, recommended tolerance of 0.1%)

Note: The DATA, CLK and SMBALRT pins do not have any pull-up resistors inside the module. Typically, the SMBus master controller will have the pull-up resistors as well as provide the driving source for these signals.





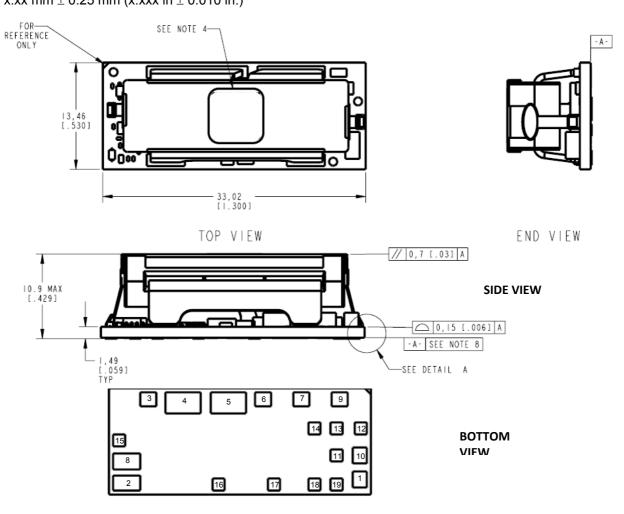
Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

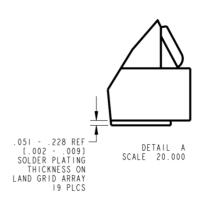
Mechanical Drawing

All dimensions are in millimeters (inches) Tolerances:

x.x mm \pm 0.5 mm (x.xx in. \pm 0.02 in.) [unless otherwise indicated] x.xx mm \pm 0.25 mm (x.xxx in \pm 0.010 in.)



	Pin Connections												
Pin#	Function	Pin#	Function										
1	ON/OFF	11	SIG_GND										
2	Vin	12	VS-										
3	SEQ	13	CLK										
4	GND	14	DATA										
5	Vout	15	SYNC										
6	Trim	16	PG										
7	VS+	17	SMBALERT#										
8	GND	18	ADDRESS 0										
9	SHARE	19	ADDRESS 1										
10	GND												







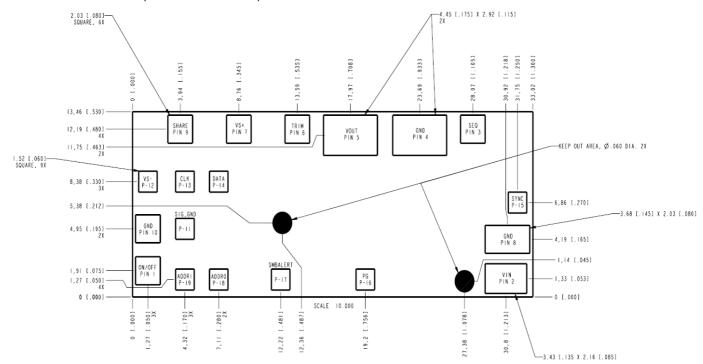
Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Recommended Pad Layout

All dimensions are in millimeters (inches) Tolerances:

x.x mm \pm 0.5 mm (x.xx in. \pm 0.02 in.) [unless otherwise indicated] x.xx mm \pm 0.25 mm (x.xxx in \pm 0.010 in.)



Pin Connections									
Pin#	Function	Pin#	Function						
1	ON/OFF	11	SIG_GND						
2	Vin	12	VS-						
3	SEQ	13	CLK						
4	GND	14	DATA						
5	Vout	15	SYNC						
6	Trim	16	PG						
7	VS+	17	SMBALERT#						
8	GND	18	ADDRESS 0						
9	SHARE	19	ADDRESS 1						
10	GND								



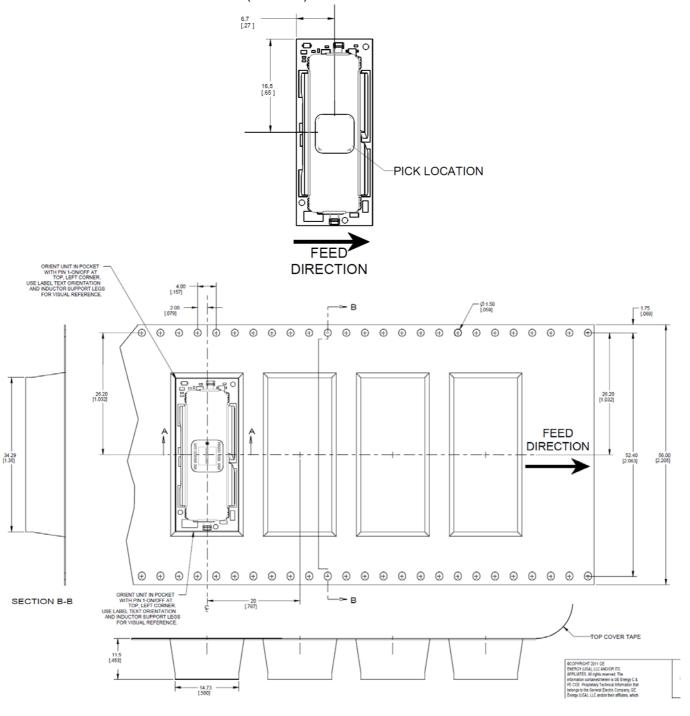
Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Packaging Details

The 40A Digital *Tomodachi* modules are supplied in tape & reel as standard. Modules are shipped in quantities of 140 modules per reel.

All Dimensions are in millimeters and (in inches).



Reel Dimensions:

Outside Dimensions: 330.2 mm (13.00 »)
Inside Dimensions: 177.8 mm (7.00")
Tape Width: 56.00 mm (2.205")



4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Surface Mount Information

Pick and Place

The 40A Digital *Tomodachi* modules use an open frame construction and are designed for a fully automated assembly process. The modules are fitted with a label designed to provide a large surface area for pick and place operations. The label meets all the requirements for surface mount processing, as well as safety standards, and is able to withstand reflow temperatures of up to 300°C. The label also carries product information such as product code, serial number and the location of manufacture.

Nozzle Recommendations

The module weight has been kept to a minimum by using open frame construction. Variables such as nozzle size, tip style, vacuum pressure and placement speed should be considered to optimize this process. The minimum recommended inside nozzle diameter for reliable operation is 3mm. The maximum nozzle outer diameter, which will safely fit within the allowable component spacing, is 7mm.

Bottom Side / First Side Assembly

This module is not recommended for assembly on the bottom side of a customer board. If such an assembly is attempted, components may fall off the module during the second reflow process.

Lead Free Soldering

The modules are lead-free (Pb-free) and RoHS compliant and fully compatible in a Pb-free soldering process. Failure to observe the instructions below may result in the failure of or cause damage to the modules and can adversely affect long-term reliability.

Pb-free Reflow Profile

Power Systems will comply with J-STD-020 Rev. C (Moisture / Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices) for both Pb-free solder profiles and MSL classification procedures. This standard provides a recommended forced-air-convection reflow profile based on the volume and thickness of the package (table 4-2). The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). The recommended linear reflow profile using Sn/Ag/Cu solder is shown in Fig-51. Soldering outside of the recommended profile requires testing to verify results and performance.

Preliminary Data Sheet

MSL Rating

The 40A Digital *Tomodachi* modules have a MSL rating of 2a.

Storage and Handling

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033 Rev. A (Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 2 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of \leq 30°C and 60% relative humidity varies according to the MSL rating (see J-STD-033A). The shelf life for dry packed SMT packages will be a minimum of 12 months from the bag seal date, when stored at the following conditions: < 40°C, < 90% relative humidity.

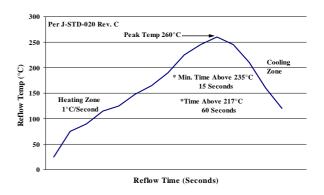


Fig-32: Recommended linear reflow profile using Sn/Ag/Cu solder.

Post Solder Cleaning and Drying Considerations

Post solder cleaning is usually the final circuit-board assembly process prior to electrical board testing. The result of inadequate cleaning and drying can affect both the reliability of a power module and the testability of the finished circuit-board assembly. For guidance on appropriate soldering, cleaning and drying procedures, refer to *Board Mounted Power Modules: Soldering and Cleaning Application Note (ANO4-001).*



Preliminary Data Sheet

4.5-14.4Vdc Input, 40A, 0.45-2.0Vdc Output

Part Number System

Product Series	Shape	Regulation	Input Voltage	Mounting Scheme	Output Voltage	Rated Current	ON/OFF Logic	Pin Shape
FG	L	D	12	S	R60	40	*	Α
Series Name	Large	D: Digital Feature	Typ=12V	Surface Mount	0.6V (Programmable: See page 9)	40A	N: Negative P: Positive	Standard

Cautions

NUCLEAR AND MEDICAL APPLICATIONS: FDK Corporation products are not authorized for use as critical components in life support systems, equipment used in hazardous environments, or nuclear control systems without the written consent of FDK Corporation.

SPECIFICATION CHANGES AND REVISIONS: Specifications are version-controlled, but are subject to change without notice.