

NOTES:

- REFER TO HEADER DRAWING 92140 AND EJECT MECHANISM 95079 FOR ADDITIONAL DIMENSIONS, MATERIAL, AND PLATING INFORMATION.

mat'l. code		surface ISO1302 ✓		tolerance ISO1101 ISO406		projection MM		product family MCS	
l trechn nodr		date		tolerances unless otherwise specified		scale 1:1		title 5V EJECT HEADER ASSY	
L	V20418 LP	3/1/02	angle 0°±2'	0.X±0.3					
M	N05-0054 WB	03/01/05		0.XX±0.13					
N	BLX-N-011441 ZK	04/02/12		0.XXX±0.051					
dr		D.SHEAFFER		11/17/94		dwg no		sheet 1 of 9	
enr		D.BRANN		12/7/94		95620		A4	
chr		D.BRANN		12/7/94		type		Product Customer Drawing	
appd		D.BRANN		12/7/94					
sheet index	revision	N	N	N	N	N	N	N	N
	sheet	1	2	3	4	5	6	7	8

DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

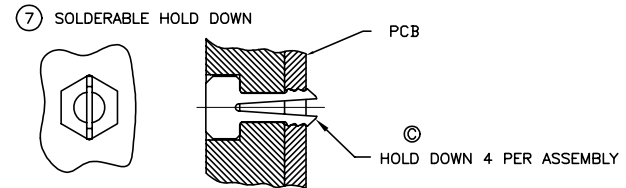
PRODUCT NO. 95620-XXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ④	EJ. MECHANISM ASSY 95079-XXXX ⑥	SOLDERABLE HOLD DOWN (4) ⑦	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CA	RIGHT	R/A	0.0	000	00CA			
000CAH ⑦	RIGHT	R/A	0.0	000	00CA	93925-001		
001CA	RIGHT	SMT-STG	0.0	001	00CA			
002CA	RIGHT	SMT-IL	0.0	002	00CA			
020CA	RIGHT	R/A	2.0	040	02CA			
040CA	RIGHT	R/A	4.0	010	04CA			
050CA	RIGHT	R/A	5.0	020	05CA			
050CAH ⑦	RIGHT	R/A	5.0	020	05CA	93925-004		
100CA	LEFT	R/A	0.0	000	10CA			
100CAH ⑦	LEFT	R/A	0.0	000	10CA	93925-001		
101CA	LEFT	SMT-STG	0.0	001	10CA			
102CA	LEFT	SMT-IL	0.0	002	10CA			
120CA	LEFT	R/A	2.0	040	12CA			
140CA	LEFT	R/A	4.0	010	14CA			
150CA	LEFT	R/A	5.0	020	15CA			
005CA	RIGHT	R/A	0.0	005	00CA			
025CA	RIGHT	R/A	0.0	045	00CA			95620-020CA or -120CA
105CA	LEFT	R/A	0.0	005	10CA			95620-000CA or -100CA
125CA	LEFT	R/A	0.0	045	10CA			95620-020CA or -120CA

NOTES:

- MATERIAL:
  - HEADER ASSY:  
PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB  
HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB  
PIN: PHOSPHOR BRONZE
  - EJECT MECHANISM ASSY:  
PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
COVER PLATE, EJECT PLATE, LINK ARM,  
PUSH ROD: STAINLESS STEEL  
EMI CONTACT: PHOSPHOR BRONZE
- FINISH (PIN)  
UNDER PLATING: 0.5um Ni  
CONTACT AREA: 0.076 μm MIN. GOLD  
SOLDER TAIL: 2.5um Sn-Pb
- DIM "X"
 

4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68
- RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
- SOLDER TAIL KEY/PCB LAYOUT:  
R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6  
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7  
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE- PAGE 9



8. PRODUCT SPEC:110-263

mat'l. code	surface ISO1302	tolerance ISO1101 ISO406	projection	product family MCS
ltr ecn nodr	date	tolerances unless otherwise specified	MM	5V EJECT HEADER ASSY
N		angle 0°±2'	scale 1:1	dwg no 95620
		dr D.SHEAFFER 11/17/94		sheet 2 of 9
		enr D.BRANN 12/7/94		size A4
		chr D.BRANN 12/7/94		type Product Customer Drawing
		appd D.BRANN 12/7/94		
sheet index	revision sheet			

DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN (4) ③	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CALF	RIGHT	R/A	0.0	000LF	00CA			
000CAHLF ⑩	RIGHT	R/A	0.0	000LF	00CA	93925-001		
001CALF	RIGHT	SMT-STG	0.0	001LF	00CA			
002CALF	RIGHT	SMT-IL	0.0	002LF	00CA			
020CALF	RIGHT	R/A	2.0	040LF	02CA			
040CALF	RIGHT	R/A	4.0	010LF	04CA			
050CALF	RIGHT	R/A	5.0	020LF	05CA			
050CAHLF ⑩	RIGHT	R/A	5.0	020LF	05CA	93925-004		
100CALF	LEFT	R/A	0.0	000LF	10CA			
100CAHLF ⑩	LEFT	R/A	0.0	000LF	10CA	93925-001		
101CALF	LEFT	SMT-STG	0.0	001LF	10CA			
102CALF	LEFT	SMT-IL	0.0	002LF	10CA			
120CALF	LEFT	R/A	2.0	040LF	12CA			
140CALF	LEFT	R/A	4.0	010LF	14CA			
150CALF	LEFT	R/A	5.0	020LF	15CA			
005CALF	RIGHT	R/A	0.0	005LF	00CA			95620-000CALF or -100CALF
025CALF	RIGHT	R/A	0.0	045LF	00CA			95620-020CALF or -120CALF
105CALF	LEFT	R/A	0.0	005LF	10CA			95620-000CALF or -100CALF
125CALF	LEFT	R/A	0.0	045LF	10CA			95620-020CALF or -120CALF

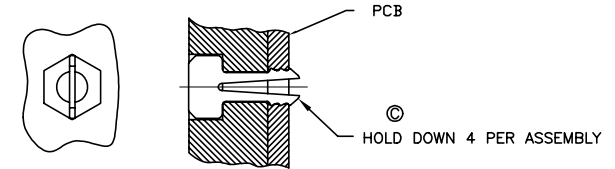
NOTES:

- MATERIAL:
  - 1.1 HEADER ASSY:
    - PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB
    - PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB
  - PIN: PHOSPHOR BRONZE
  - 1.2 EJECT MECHANISM ASSY:
    - PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
    - PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
    - COVER PLATE, EJECT PLATE, LINK ARM, PUSH ROD: STAINLESS STEEL
    - EMI CONTACT: PHOSPHOR BRONZE
- FINISH (PIN)
  - UNDER PLATING: 0.5um Ni
  - CONTACT AREA: 0.076 μm MIN. GOLD
- SOLDER TAIL: 2.5um Sn-Pb
 

DIM "X"	4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68	
- RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001), RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
- SOLDER TAIL KEY/PCB LAYOUT:
  - R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
  - SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
  - SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8
- IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
  - SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
  - SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- IF LEAD FREE P/N. THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

9. BOARD KEEP OUT ZONE- PAGE 9

⑩ SOLDERABLE HOLD DOWN



11. PRODUCT SPEC:110-263

mat'l. code		surface <input checked="" type="checkbox"/> ISO1302		tolerance <input checked="" type="checkbox"/> ISO1101 <input checked="" type="checkbox"/> ISO406		projection		product family	
l t r e c n n o d r		date		tolerances unless otherwise specified		MM		MCS	
N		angle		0.X±0.3		scale 1:1		5V EJECT HEADER ASSY	
		0°±2'		0.XX±0.13				dwg no	
		dr		D.SHEAFFER		11/17/94		sheet 3 of 9	
		enr		D.BRANN		12/7/94		size	
		chr		D.BRANN		12/7/94		A4	
		appd		D.BRANN		12/7/94		type	
sheet		revision						Product Customer Drawing	
index		sheet							

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ④	EJ. MECHANISM ASSY 95079-XXXX ③	SOLDERABLE HOLD DOWN (4) ②	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS	
500CA	RIGHT	R/A	0.0	500	10CA				
500CAH	RIGHT	R/A	0.0	500	10CA	93925-001			
501CA	RIGHT	SMT-STG	0.0	501	10CA				
502CA	RIGHT	SMT-IL	0.0	502	10CA				
503CA	RIGHT	SMT-IL	0.0	503	10CA				
520CA	RIGHT	R/A	2.0	540	12CA				
540CA	RIGHT	R/A	4.0	510	14CA			NO BOARD LOCATORS	
550CA	RIGHT	R/A	5.0	520	15CA				
600CA	LEFT	R/A	0.0	500	00CA				
601CA	LEFT	SMT-STG	0.0	501	00CA				
602CA	LEFT	SMT-IL	0.0	502	00CA				
620CA	LEFT	R/A	2.0	540	02CA				
640CA	LEFT	R/A	4.0	510	04CA				
650CA	LEFT	R/A	5.0	520	05CA				
505CA	RIGHT	R/A	0.0	505	10CA				95620-500CA or -600CA
525CA	RIGHT	R/A	0.0	545	10CA				95620-520CA or -620CA
605CA	LEFT	R/A	0.0	505	00CA				95620-500CA or -600CA
625CA	LEFT	R/A	0.0	545	00CA				95620-520CA or -620CA

NOTES:

1. MATERIAL:  
 1.1 HEADER ASSY:  
 PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB  
 HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB  
 PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:  
 PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
 PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
 COVER PLATE, EJECT PLATE, LINK ARM,  
 PUSH ROD: STAINLESS STEEL  
 EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)  
 UNDER PLATING: 0.5um Ni  
 CONTACT AREA: 0.076 µm MIN. GOLD

SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,88

4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND  
 HEXNUTS (92869-001), RECOMMENDED SCREW TORQUE: 1.0 TO  
 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤ SOLDER TAIL KEY/PCB LAYOUT:  
 R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6  
 SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7  
 SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE-PAGE 9  
 7. PRODUCT SPEC:110-263

mat'l. code	surface ISO1302 ✓	tolerance ISO1101 ISO406	projection 	product family MCS
l t r e c n n o d r	date	tolerances unless otherwise specified	MM	title 5V EJECT HEADER ASSY
N		angle 0°±2'	scale 1:1	dwg no 95620
		dr D.SHEAFFER 11/17/94		sheet 4 of 9
		enr D.BRANN 12/7/94		size A4
		chr D.BRANN 12/7/94		type Product Customer Drawing
		appd D.BRANN 12/7/94		
sheet index	revision sheet			

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ①	EJ. MECHANISM ASSY 95079-XXXX ②	SOLDERABLE HOLD DOWN (4) ③	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CALF	RIGHT	R/A	0.0	500LF	10CA			
500CAHLF	RIGHT	R/A	0.0	500LF	10CA	93925-001		
501CALF	RIGHT	SMT-STG	0.0	501LF	10CA			
502CALF	RIGHT	SMT-IL	0.0	502LF	10CA			
503CALF	RIGHT	SMT-IL	0.0	503LF	10CA			NO BOARD LOCATORS
520CALF	RIGHT	R/A	2.0	540LF	12CA			
540CALF	RIGHT	R/A	4.0	510LF	14CA			
550CALF	RIGHT	R/A	5.0	520LF	15CA			
600CALF	LEFT	R/A	0.0	500LF	00CA			
601CALF	LEFT	SMT-STG	0.0	501LF	00CA			
602CALF	LEFT	SMT-IL	0.0	502LF	00CA			
620CALF	LEFT	R/A	2.0	540LF	02CA			
640CALF	LEFT	R/A	4.0	510LF	04CA			
650CALF	LEFT	R/A	5.0	520LF	05CA			
505CALF	RIGHT	R/A	0.0	505LF	10CA			95620-500CA or -600CA
525CALF	RIGHT	R/A	0.0	545LF	10CA			95620-520CA or -620CA
605CALF	LEFT	R/A	0.0	505LF	00CA			95620-500CA or -600CA
625CALF	LEFT	R/A	0.0	545LF	00CA			95620-520CA or -620CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:  
 PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB  
 HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB  
 PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:  
 PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
 PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK  
 COVER PLATE, EJECT PLATE, LINK ARM,  
 PUSH ROD: STAINLESS STEEL  
 EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni  
 CONTACT AREA: 0.076 μm MIN. GOLD

SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68

4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND  
 HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO  
 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

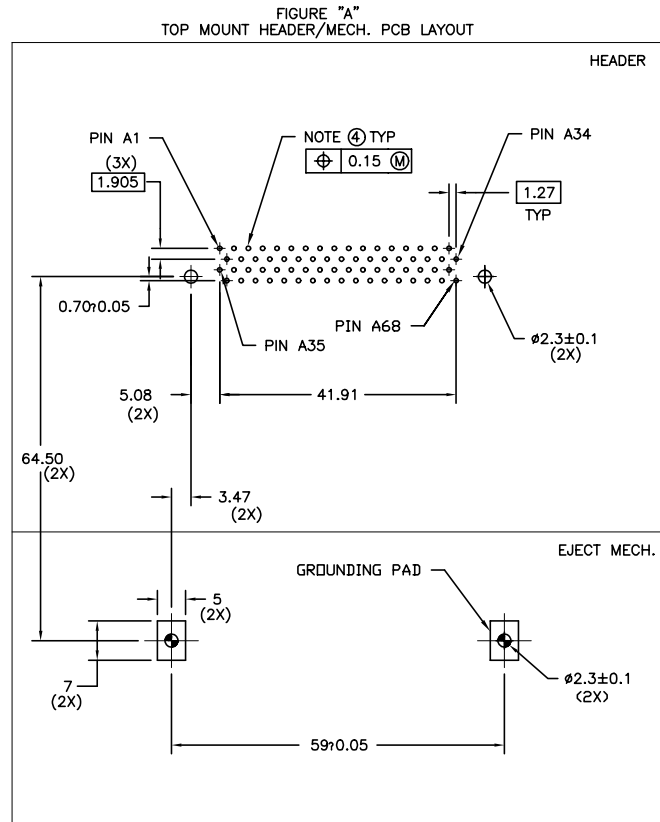
⑤ SOLDER TAIL KEY/PCB LAYOUT:  
 R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6  
 SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7  
 SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE-PAGE 9

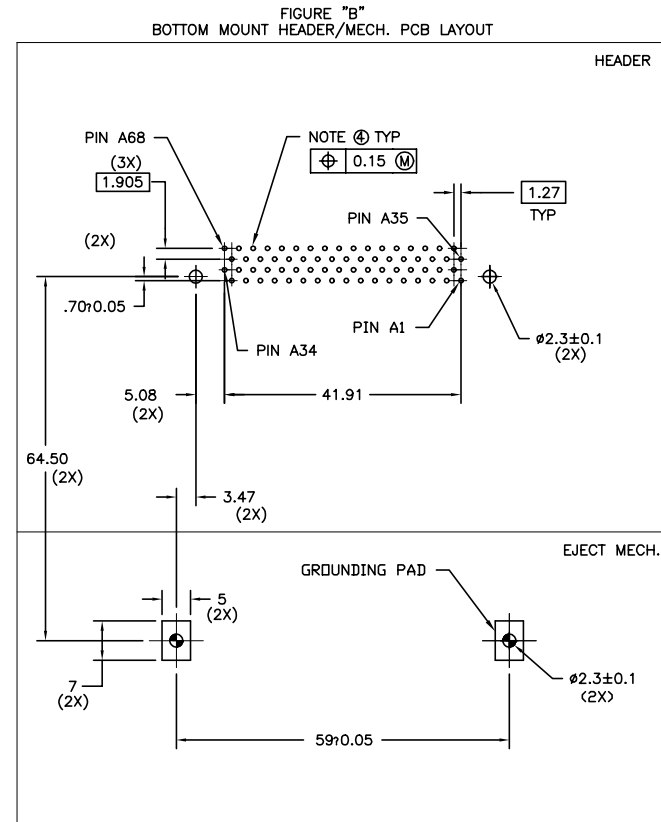
- 7 IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE  
 SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION,  
 INFRA-RED OR VAPOR PHASE REFLOW OVEN.  
 SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION  
 WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- 8 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES  
 AND OTHER COUNTRY REGULATIONS AS DISCRIBED IN GS-22-008
- 9 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION
- 10 PRODUCT SPEC:110-263

mat'l. code	surface ISO1302 ✓	tolerance ISO1101 ISO406	projection 	product family MCS
l trechn nodr	date	tolerances unless other wise specified		title 5V EJECT HEADER ASSY
N	angle 0°±2'	0.X±0.3 0.XX±0.13 0.XXX±0.051	MM scale 1:1	
	dr	D.SHEAFFER 11/17/94		dwg no 95620 sheet 5 of 9 size A4
	engr	D.BRANN 12/7/94		
	chr	D.BRANN 12/7/94		
	appd	D.BRANN 12/7/94		type Product Customer Drawing
sheet index	revision sheet			

### Single Mount Right Angle



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
TOP OF BOARD IN APPLICATION



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
BOTTOM OF BOARD IN APPLICATION

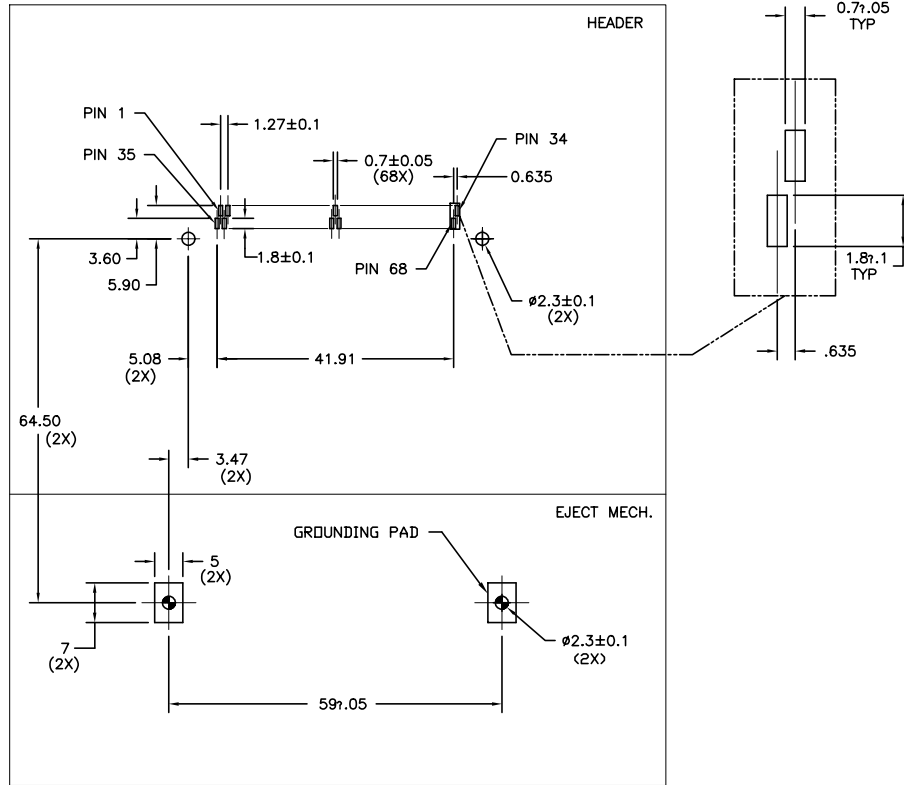
**NOTES:**

- 1 ALL TOLERANCES  $\pm 0.15$  UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR HEADERS W\STAND-OFF OPTIONS SEE SHEET 9 FIGURE A.
- 3 KEEP-OUT ZONE FOR HEADERS W\O STAND-OFF OPTIONS SEE SHEET 9 FIGURE B.
- ④ RECOMMENDED DIAMETER IS  $\phi 1.0$ .  
FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE AS SMALL AS  $\phi 0.79$

mat'l. code	surface ISO1302	tolerance ISO1101 ISO406	projection $\phi$ symbol	product family MCS
l trechn nodr date	tolerances unless otherwise specified		MM	title 5V EJECT HEADER ASSY
N	angle 0° 15° 30°	0.X $\pm$ 0.3 0.XX $\pm$ 0.13 0.XXX $\pm$ 0.051	scale 1:1	dwg no 95620
	dr D.SHEAFFER	11/17/94	FCI	sheet 6 of 9
	enr D.BRANN	12/7/94		size A4
	chr D.BRANN	12/7/94		type Product Customer Drawing
	appd D.BRANN	12/7/94		
sheet index	revision sheet			

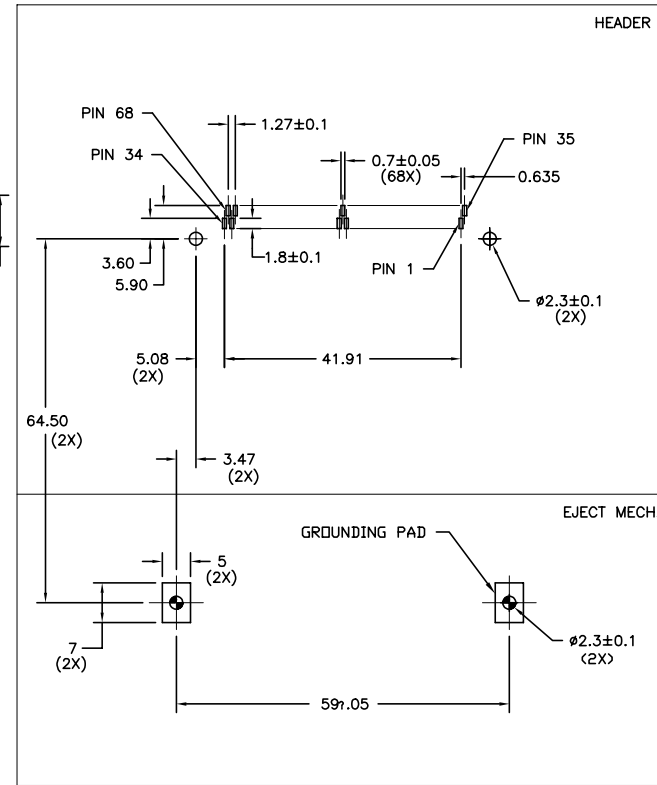
### Surface Mount 2-Row

FIGURE "A"  
TOP MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
TOP OF BOARD IN APPLICATION

FIGURE "B"  
BOTTOM MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
BOTTOM OF BOARD IN APPLICATION

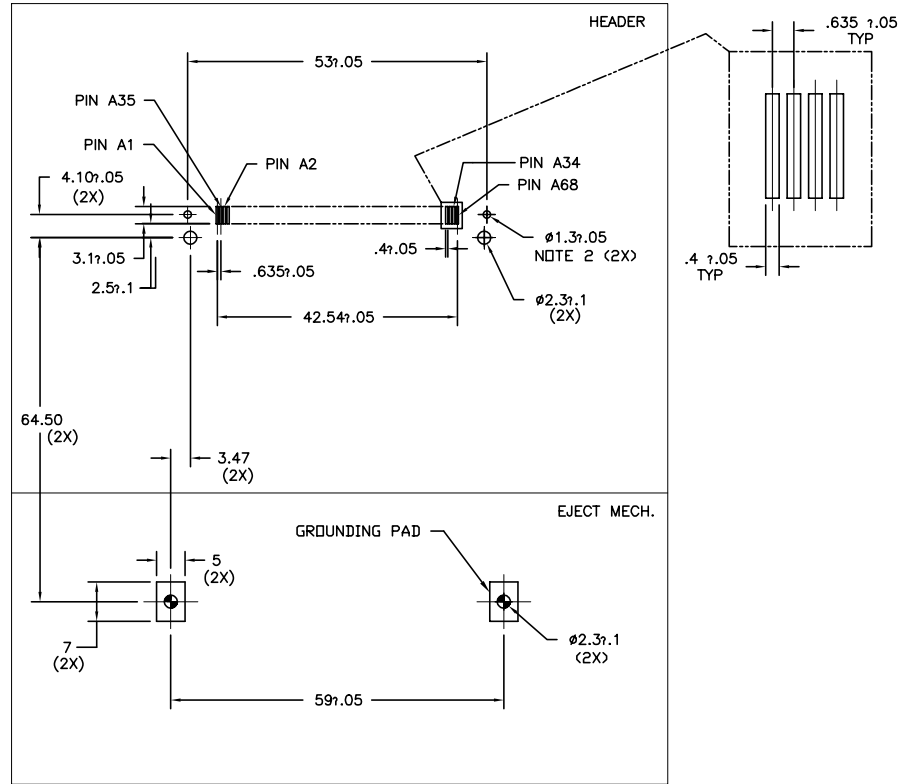
NOTES:

- ALL TOLERANCES ±0.15 UNLESS NOTED.
- KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

mat'l. code	surface	tolerance	projection	product family
	ISO1302	ISO1101 ISO406	MM	MCS
l trechn nodr	date	tolerances unless otherwise specified	scale 1:1	title
N		angle		5V EJECT HEADER ASSY
		0°±2'		
	dr	D.SHEAFFER	11/17/94	dwg no
	enr	D.BRANN	12/7/94	sheet 7 of 9
	chr	D.BRANN	12/7/94	size
	appd	D.BRANN	12/7/94	A4
sheet	revision			type
index	sheet			Product Customer Drawing

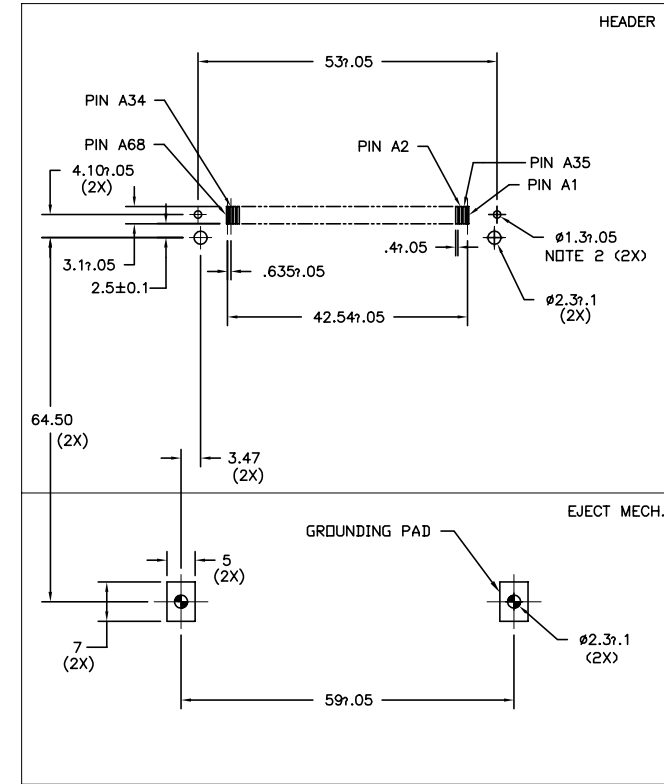
### Surface Mount In-Line

FIGURE "A"  
TOP MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
TOP OF BOARD IN APPLICATION

FIGURE "B"  
BOTTOM MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE  
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES ±.15 UNLESS NOTED.
- 2 THIS HOLE REQUIRED FOR HEADERS WITH BOARD LOCATOR.
- 3 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

mat'l. code	surface	tolerance	projection	product family
	ISO1302 ✓	ISO1101 ISO406		MCS
ltr ecn nodr	date	tolerances unless otherwise specified		title
N		angle	MM	5V EJECT HEADER ASSY
		0°±2'	scale 1:1	
	dr	D.SHEAFFER	11/17/94	dwg no
	enr	D.BRANN	12/7/94	sheet 8 of 9
	chr	D.BRANN	12/7/94	size
	appd	D.BRANN	12/7/94	A4
sheet	revision			type
index	sheet			Product Customer Drawing

B

A

B



