



### ideas for life

# HG RELAYS

#### 20 AMP POWER RELAY



Product to be discontinued.

#### **FEATURES**

#### 1. High-capacity and long life

The electrical life of this high capacity is 20A 100,000 operations (250 V AC). It can be used for 1.5kW (3-phase 200 V) motor control.

#### 2. High breakdown voltage

Both between contacts, and between contacts and coil, high breakdown voltage is 2,000 V for 1 minute.

#### 3. Easy mounting and wiring

The terminal arrangement is apparent at a glance and wiring is easy. Moreover, #250 series tab terminals can be used.

#### 4. Socket and terminal sockets available

Lineup includes DIN terminal sockets that enable the use of DIN rails. The pole numbers of the terminal sockets are interchangeable and different terminal sockets can be used in combination.

5. UL/CSA approved

#### TYPICAL APPLICATIONS

HP relays enjoy wide use in various applications, particularly in automation controls and remote controls. Applications include:

#### 1. Industrial machinery

For controlling positioning, pressure, and temperature in molding equipment, boilers, pumps, charging pressure equipment, measuring and evaluation equipment, textile machines, etc.

#### 2. Machine tools

Control of positioning and directional change in turning machines, lathes, borers, etc.

#### 3. Food processing packing machines Automatic control of packing equipment for milk and seafood, bottling, canning, and packaging

#### 4. Office equipment

Control of copiers, time recorders, etc.

#### 5. Coin operate machines

Control of food, cigarette, and other vending machines

#### 6. Measuring devices and equipment

For repeating installation of control signals and in power amplifiers

#### 7. Generators, transformers and power receiving equipment

Functional parts in protective equipment, functional assistance in automatic adjustment equipment, telemeters and other remote monitoring equipment

#### 8. Control of conveyance equipment

Control panels for elevators, escalators, and other conveyance equipment, control of all kinds industrial transport equipment such as conveyors.

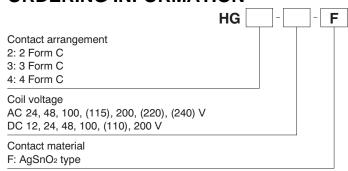
#### 9. Amusement equipment

Control of equipment in amusement parks, etc., control of bowling alley equipment, control of fountains in public parks

#### **About Cd-free contacts**

We have introduced Cadmium free type products to reduce Environmental Hazardous Substances. (The suffix "F" should be added to the part number.) Please replace parts containing Cadmium with Cadmium-free products and evaluate them with your actual application before use because the life of a relay depends on the contact material and load.

#### ORDERING INFORMATION



The voltage values in parentheses are for order-made products for export. Note: UL/CSA approved type is standard.

Coil voltage	2 Form C	3 Form C	4 Form C
Coil voltage	Part No.	Part No.	Part No.
24V AC	HG2-AC24V-F	HG3-AC24V-F	HG4-AC24V-F
48V AC	HG2-AC48V-F	HG3-AC48V-F	HG4-AC48V-F
100V AC	HG2-AC100V-F	HG3-AC100V-F	HG4-AC100V-F
115V AC	HG2-AC115V-F	HG3-AC115V-F	HG4-AC115V-F
200V AC	HG2-AC200V-F	HG3-AC200V-F	HG4-AC200V-F
220V AC	HG2-AC220V-F	HG3-AC220V-F	HG4-AC220V-F
240V AC	HG2-AC240V-F	HG3-AC240V-F	HG4-AC240V-F
12V DC	HG2-DC12V-F	HG3-DC12V-F	HG4-DC12V-F
24V DC	HG2-DC24V-F	HG3-DC24V-F	HG4-DC24V-F
48V DC	HG2-DC48V-F	HG3-DC48V-F	HG4-DC48V-F
100V DC	HG2-DC100V-F	HG3-DC100V-F	HG4-DC100V-F
110V DC	HG2-DC110V-F	HG3-DC110V-F	HG4-DC110V-F
200V DC	HG2-DC200V-F	HG3-DC200V-F	HG4-DC200V-F

Standard packing (2 Form C): Carton: 20 pcs.; Case: 100 pcs.
Standard packing (3 Form C, 4 Form C): Carton: 10 pcs.; Case: 50 pcs.
Note: Terminal sockets and sockets are not included. Please order these separately.

### **RATING**

#### 1. Coil data

1) AC coils

Contact arrangement	Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±20%] (at 20°C 68°F)		Coil inductance		Nominal operating power		Max. allowable voltage
				50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	(at 40°C 104°F)
2 Form C	24V AC		30%V or more of nominal voltage (Initial)	167mA	150mA	0.441H	0.416H	4.2VA	3.6VA	110%V of nominal voltage
	48V AC			86mA	75mA	1.717H	1.660H			
	100V AC	80%V or less of		42mA	36mA	7.457H	7.216H			
	115V AC	nominal voltage (Initial)		36mA	31.3mA	9.868H	9.531H			
	200V AC			21mA	18mA	30.39H	29.00H			
	220V AC			19mA	16.4mA	35.99H	34.82H			
	240V AC			18mA	15mA	42.06H	41.68H			
	24V AC	80%V or less of nominal voltage (Initial)	30%V or more of nominal voltage (Initial)	250mA	216mA	0.299H	0.290H	6.0VA	5.2VA	110%V of nominal voltage
	48V AC			125mA	108mA	1.195H	1.163H			
	100V AC			61mA	52mA	5.174H	5.039H			
3 Form C	115V AC			52.4mA	45.2mA	6.844H	6.648H			
	200V AC			30mA	26mA	20.71H	20.14H			
	220V AC			27.3mA	23.6mA	25.00H	24.27H			
	240V AC			25mA	21.6mA	29.97H	29.06H			
	24V AC		30%V or more of nominal voltage (Initial)	367mA	316mA	0.204H	0.199H	8.8VA	7.6VA	110%V of nominal voltage
4 Form C	48V AC			184mA	158mA	0.817H	0.795H			
	100V AC			88mA	76mA	3.540H	3.444H			
	115V AC			76.8mA	66.1mA	4.685H	4.557H			
	200V AC			44mA	38mA	14.16H	13.79H			
	220V AC			39mA	34mA	17.48H	16.89H			
	240V AC			36.6mA	31.6mA	20.48H	19.87H			



#### 2) DC coils

Contact arrangement	Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power	Max. allowable voltage (at 40°C 104°F)	
	12V DC	80%V or less of	10%V or more of nominal voltage (Initial)	119.6mA	100Ω	1.4W		
	24V DC			57.6mA	416Ω	1.4W	1	
2 Form C	48V DC			30.3mA	1,585Ω	1.5W	110%V of	
2 FOITH C	100V DC	nominal voltage (Initial)		14.4mA	6,950Ω	1.4W	nominal voltage	
	110V DC	(11111111)		14.4mA	7,650Ω	1.6W		
	200V DC	1		7.2mA	27,800Ω	1.4W		
	12V DC	80%V or less of nominal voltage (Initial)	10%V or more of nominal voltage (Initial)	134mA	89.5Ω	1.6W		
	24V DC			66mA	364Ω	1.6W	110%V of nominal voltage	
3 Form C	48V DC			33.1mA	1,450Ω	1.6W		
3 FOIIII C	100V DC			16.5mA	6,060Ω	1.7W		
	110V DC			16.5mA	6,670Ω	1.8W		
	200V DC	1		8.4mA	23,800Ω	1.7W	1	
	12V DC			168mA	71.4Ω	2.0W	110%V of nominal voltage	
4 Form C	24V DC	80%V or less of nominal voltage		81.2mA	296Ω	1.9W		
	48V DC			45.7mA	1,050Ω	2.2W		
	100V DC			20.3mA	4,930Ω	2.0W		
	110V DC	1 ()		20.3mA	5,420Ω	2.2W	1	
	200V DC	1		12.9mA	15,500Ω	2.6W	1	

Notes: 1. The rated current area is±15% (60Hz) [AC coils],. ±10% (20°C) [DC coils]

- 2. The coil resistance for DC operation is the value measured when the coil temperature is 20°C 68°F. Compensate ±0.4% for every ±1°C change in temperature.
- 3. The relay operates in a range of 80% to 110% V of the voltage rating, but ideally, in consideration of temporary voltage fluctuations, it should be operated at the rated voltage. In particular, for AC operation, if the impressed voltage drops to 80% V or more below the rated voltage, humming will occur and a large current will flow leading possibly to coil burnout.

As a general rule, only a pure DC voltage should be used for the coil drive.
 However, a DC power supply that contains ripples has characteristics that differ from pure DC.
 Therefore, please verify characteristics (operate voltage, release voltage, humming) using the actual circuit that will be used.

#### 2. Specifications

Characteristics		Item	Specifications			
Contact	Initial contact resistance, max		Max. 15 mΩ (By voltage drop 6 V DC 1A)			
	Contact material		AgSnO₂ type			
Datin -	Nominal switching capacity		20A 250V AC (resistive load)			
Rating	Min. switching capacity (Reference value)*1		100mA 5V DC			
	Insulation resistance (Initial)		Min. $100 \text{M}\Omega$ (at $500 \text{V}$ DC) Measurement at same location as "Initial breakdown voltage" section.			
	5 11 1	Between open contacts	2,000 Vrms for 1min (Detection current: 10mA.)			
Flootrical	Breakdown voltage (Initial)	Between contact sets	2,000 Vrms for 1min (Detection current: 10mA.)			
Electrical characteristics	(IIIIIIIII)	Between contact and coil	2,000 Vrms for 1min (Detection current: 10mA.)			
	Operate time*2		Max. 30ms (2 Form C), Max.40ms (3 Form C, 4 Form C) (Nominal voltage applied to the coil, excluding contact bounce time.)			
	Release time*2		Max. 30ms (2 Form C), Max.40ms (3 Form C, 4 Form C) (Nominal voltage applied to the coil, excluding contact bounce time.) (without diode)			
	Shock resistance	Functional	Min. 98 m/s $^2$ (Except for contact operating direction) (Half-wave pulse of sine wave: 11 ms; detection time: 10 $\mu$ s.)			
Mechanical characteristics		Destructive	Min. 980 m/s² (Half-wave pulse of sine wave: 6 ms.)			
Characteristics	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 1 mm (Detection time: 10µs.)			
		Destructive	10 to 55 Hz at double amplitude of 2 mm			
	Mechanical	AC coil	Min. 10 <sup>7</sup> (at 180 cpm)			
Expected life		DC coil	Min. 10 <sup>6</sup> (at 180 cpm)			
	Electrical		20A 250V AC resistive load (cosφ=1), Min. 10 <sup>5</sup>			
Conditions	Conditions for operation, transport and storage*3		Ambient temperature: -50°C to +40°C -58°F to +104°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature)			
	Max. Operating speed		20 cpm (at max. rating)			
Unit weight			2 Form C: approx. 130g 4.59oz, 3 Form C: approx. 185g 6.53oz, 4 Form C: approx. 240g 8.47oz			

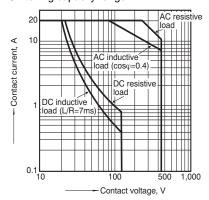
<sup>\*1</sup>This value can change due to the switching frequency, environmental conditions and desired reliability level, therefore it is recommended to check this with the actual load.

\*2 For the AC coil types, the operate/release time will differ depending on the phase.

\*3 The upper operation ambient temperature limit is the maximum temperature that can satisfy the coil temperature rise value. Refer to "6. Usage, Storage and Transport Conditions" in AMBIENT ENVIRONMENT section in Relay Technical Information.

#### REFERENCE DATA

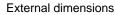
#### 1. Switching capacity range

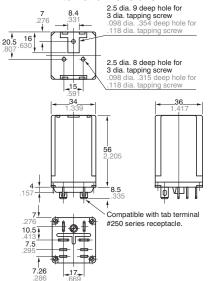


### **DIMENSIONS**(mm inch)

2 Form C







General tolerance: ±0.5 ±.020

#### Download **CAD Data** from our Web site.

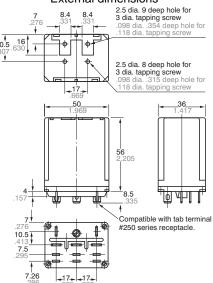
#### Schematic (Bottom view)



## 3 Form C CAD Data



External dimensions



General tolerance: ±0.5 ±.020

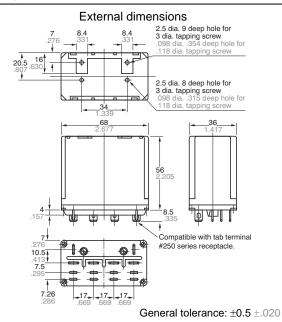
## Schematic (Bottom view)

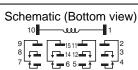












For Cautions for Use, see Relay Technical Information.





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#### **ACCESSORIES** (Sockets and **Terminal sockets**)

# HG RELAY ACCESSORIE

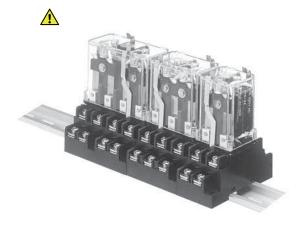








Socket



Terminal socket for DIN rail assembly



Products to be discontinued.

#### **TYPES**

- 1. For DIN rail terminal sockets, sockets and general terminal sockets hold-down clip included.
- 2. The terminal socket installation rail can be used also for the square plug-in terminal socket of the timer and the terminal socket of the HP relay.

Type	No. of poles	Item	Part No.	Packing quantity		
Туре	No. or poles	item	Fait No.	Carton	Case	
	2-pole	HG2-socket	HG2-SS	10 pcs.	50 pcs.	
Socket	3-pole	HG3-socket	HG3-SS	5 pcs.	25 pcs.	
	4-pole	HG4-socket	HG4-SS	5 pcs.	25 pcs.	
DIN rail terminal socket	2-pole	HG2-DIN terminal socket	HG2-SFD	10 pcs.	50 pcs.	
	3-pole	HG3-DIN terminal socket	HG3-SFD	5 pcs.	25 pcs.	

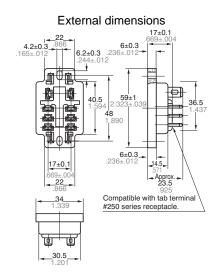
Note: For a 4-pole relay with DIN rail terminal socket, use two 2-pole types side by side. Socket and terminal socket conform to UL, CSA as standard.

#### **DIMENSIONS** (Unit: mm inch)

#### 1. Socket (with hold-down clip)

HG2-Socket (HG2-SS)





# Mounting hole diagram 48±0.5 37.5±0.5 2-.165 dia. hole (or 2-M.157 screw hole)

With a relay mounted

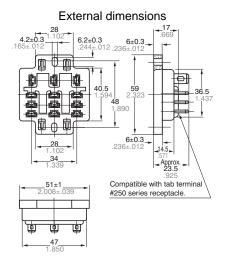


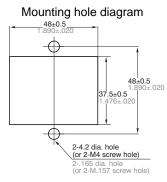
Note: Hold-down clip is packaged with the socket.

General tolerance: ±0.6 ±.024

#### HG3-Socket (HG3-SS)







With a relay mounted

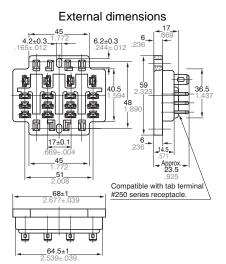


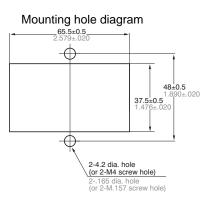
Note: Hold-down clip is packaged with the socket.

General tolerance: ±0.6 ±.024

#### HG4-Socket (HG4-SS)







With a relay mounted



Note: Hold-down clip is packaged with the socket.

General tolerance: ±0.6 ±.024

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#### 2. Terminal socket for DIN rail assembly (with hold-down clip and installation screw)

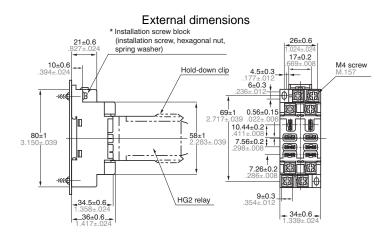
HG2-Terminal socket for DIN rail assembly (HG2-SFD)

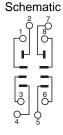


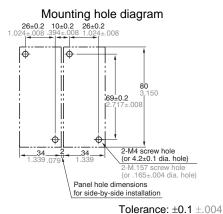
#### With a relay mounted



Note: Hold-down clip is packaged with the terminal socket.







\*For direct mounting, use the included installation screw block.

#### HG3-Terminal socket for DIN rail assembly (HG3-SFD)

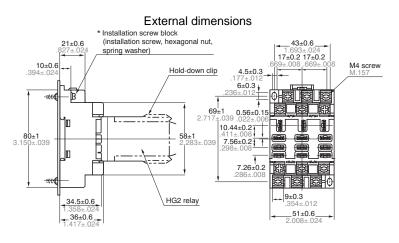


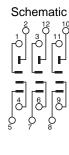


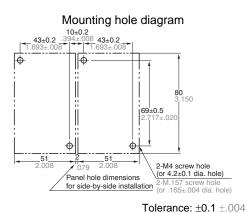
With a relay mounted



Note: Hold-down clip is packaged with the terminal socket.





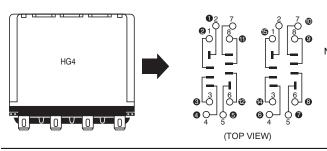


\*For direct mounting, use the included installation screw block.



With 4-pole HG relays, use two HG2-Terminal sockets for DIN rail assembly side by side.

Schematic for terminal socket and relay



Note: The plain numbers denote the terminal socket terminal number. The white numbers in black circles denote the relay terminal number

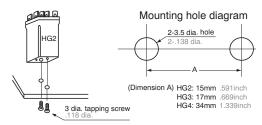
With a relay mounted



Note: Hold-down clip is packaged with the terminal socket.

#### OTHER WAYS TO MOUNT RELAYS

With direct mounting by cover tapping (Tab terminal connection) Compatible with #250 series

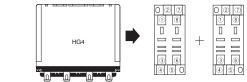


#### TERMINAL SOCKET (SOCKET) COMBINATION

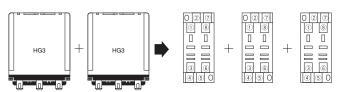
Because the pole numbers of the terminal sockets (sockets) are interchangeable, different terminal sockets (sockets) can be used in combination.



HG2 main unit + HG2 main unit + HG2 main unit Æ HG3 terminal socket + HG3 terminal socket



HG4 main unit Æ HG2 terminal socket + HG2 terminal socket



HG3 main unit + HG3 main unit Æ HG2 terminal socket + HG2 terminal socket + HG2 terminal socket

#### **NOTES**

#### 1. Hold-down clip

Please use the hold-down clip whenever HG relays will be used in applications where strong vibrating or shock force occurs.

#### 2. Mounting direction

There is no restriction on the mounting direction. However, if the mounted relay will be susceptible to strong vibrations or shocks, to avoid influence on switching operations, mount so that the direction of vibration and shock are not in line with

the direction of contact switching. (In direction of contact switching operation, resistance to external shock is more than 98 m/s<sup>2</sup>). Moreover, if the mounted relay is likely to be susceptible to strong vibrations or shocks, be sure to fit the hold-down clip.

#### 3. Environment

Avoid use in adverse conditions, such as where there is exposure to harmful gas, or where ambient temperatures are high (more than 40°C).

- 4. Do not insert or remove relays into or out of live circuits.
- 5. To prevent damage or distortion, when tightening fixing screws, the optimum torque range should be 1.176 to 1.37 N·m (12 to 14 kgf·cm).

## For Cautions for Use, see Relay Technical Information.