

BACKPLANE MODULE ASSEMBLY PART NUMBER ASSIGNMENT

460 - X 0 X X - 0 X X

- 2 = CUSTOM LOAD, LEAD FREE
- 3 = L-SERIES
- 5 = UNIFORM LOAD, 702X
- 6 = UNIFORM LOAD, BRUSH 60
- 7 = CUSTOM LOAD, LEADED
- 8 = ADVANCE MATE UNIFORM LOAD 702X
- 9 = ADVANCE MATE UNIFORM LOAD BRUSH
- L = CUSTOM LOAD, LEADED, ADVANCED PLATING
- N = CUSTOM LOAD, LEAD FREE, ADVANCED PLATING

- SIGNAL CONTACT LOAD (SEE TABLE 2)
PIN LENGTH
- 1 = 4.75
 - 2 = 6.25
 - 3 = 4.25
 - 4 = 5.15

- PLATING CODE
- 0 = 735 4=804
 - 1 = 732 5=803
 - 2 = 769 6=806
 - 3 = 768 7=805

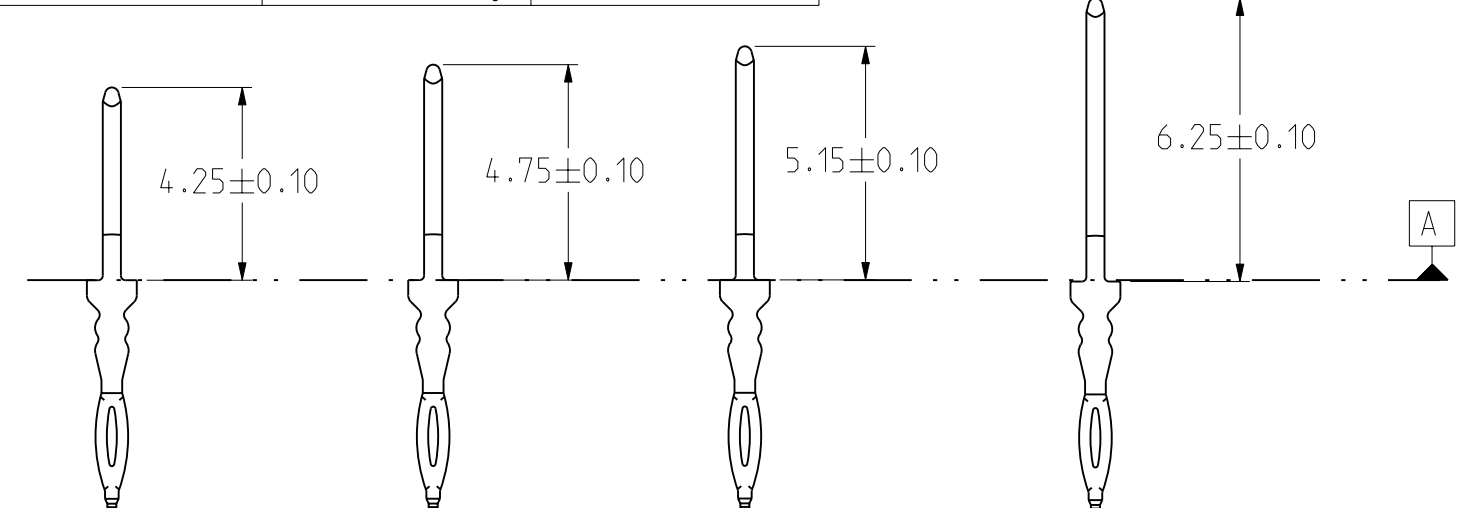
MODULE ORIENTATION
0-OPEN

NO. OF POSN
10=10 POSN
25=25 POSN

ASSEMBLY PART NUMBER	BACKPLANE INSULATOR MODULE	K	(L)	P	TOTAL NUMBER OF SIGNAL CONTACTS	TOTAL NUMBER OF GROUND SHIELDS
460-X010-OXX	460-0010-070	9	(18.00)	20.0	40	10
460-X025-OXX	460-0025-070	24	(48.00)	50.0	100	25

ASSEMBLY PART NUMBER	SIGNAL CONTACT	CONTACT LENGTH
460-(3.5.8)OXX-OX1	260-0022-	4.75
460-(3.5.8)OXX-OX2	260-0021-	6.25
460-(3.5.8)OXX-OX3	260-0023-	4.25
460-(3.5.8)OXX-OX4	260-0024-	5.15
460-(6.9)OXX-OX1	260-0002-	4.75
460-(6.9)OXX-OX2	260-0001-	6.25
460-(6.9)OXX-OX3	260-0003-	4.25
460-(6.9)OXX-OX4	260-0004-	5.15

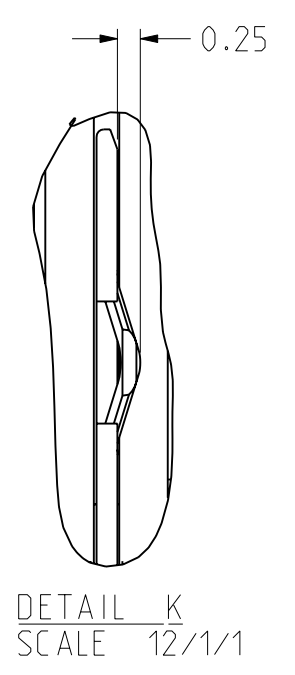
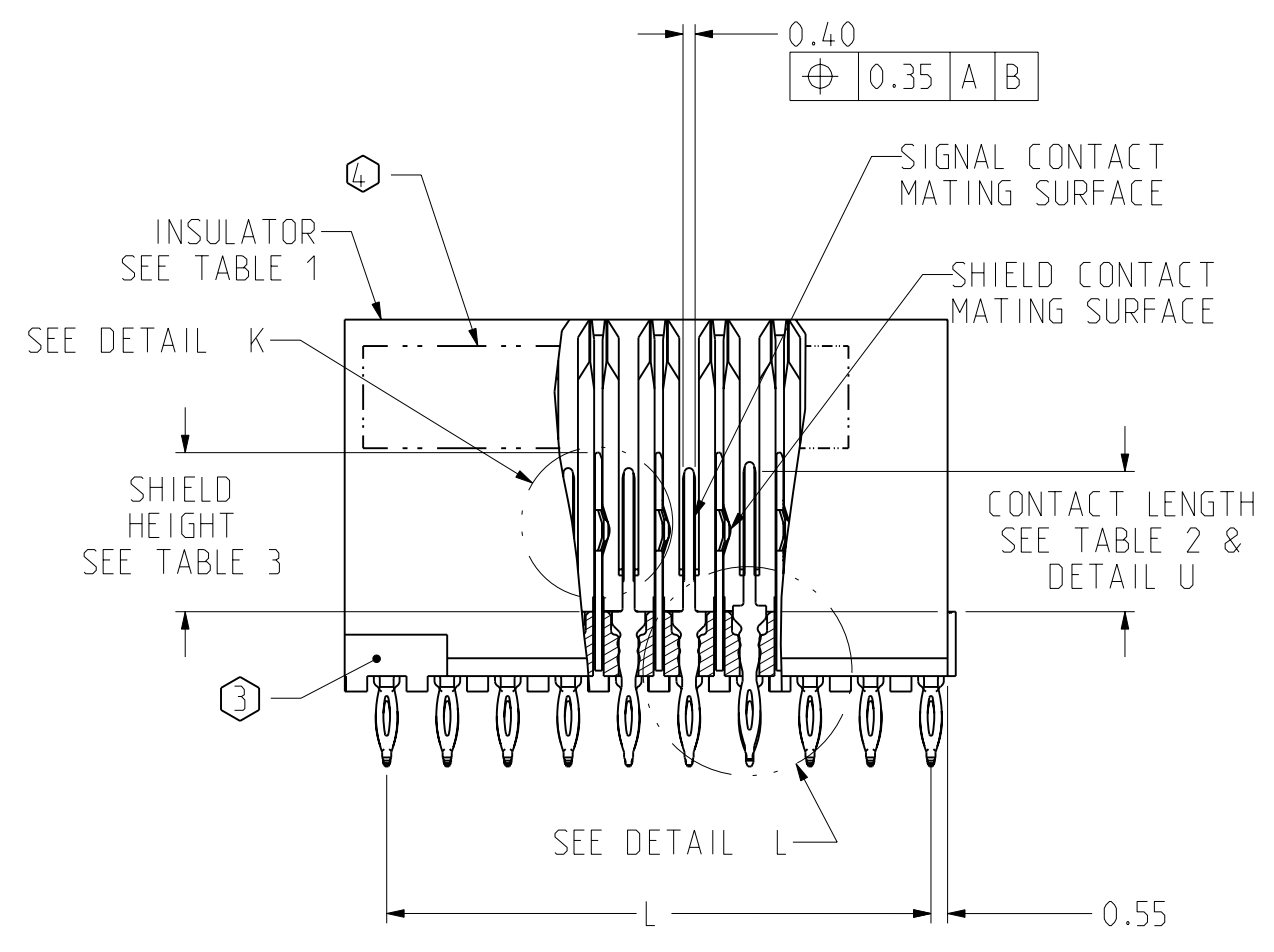
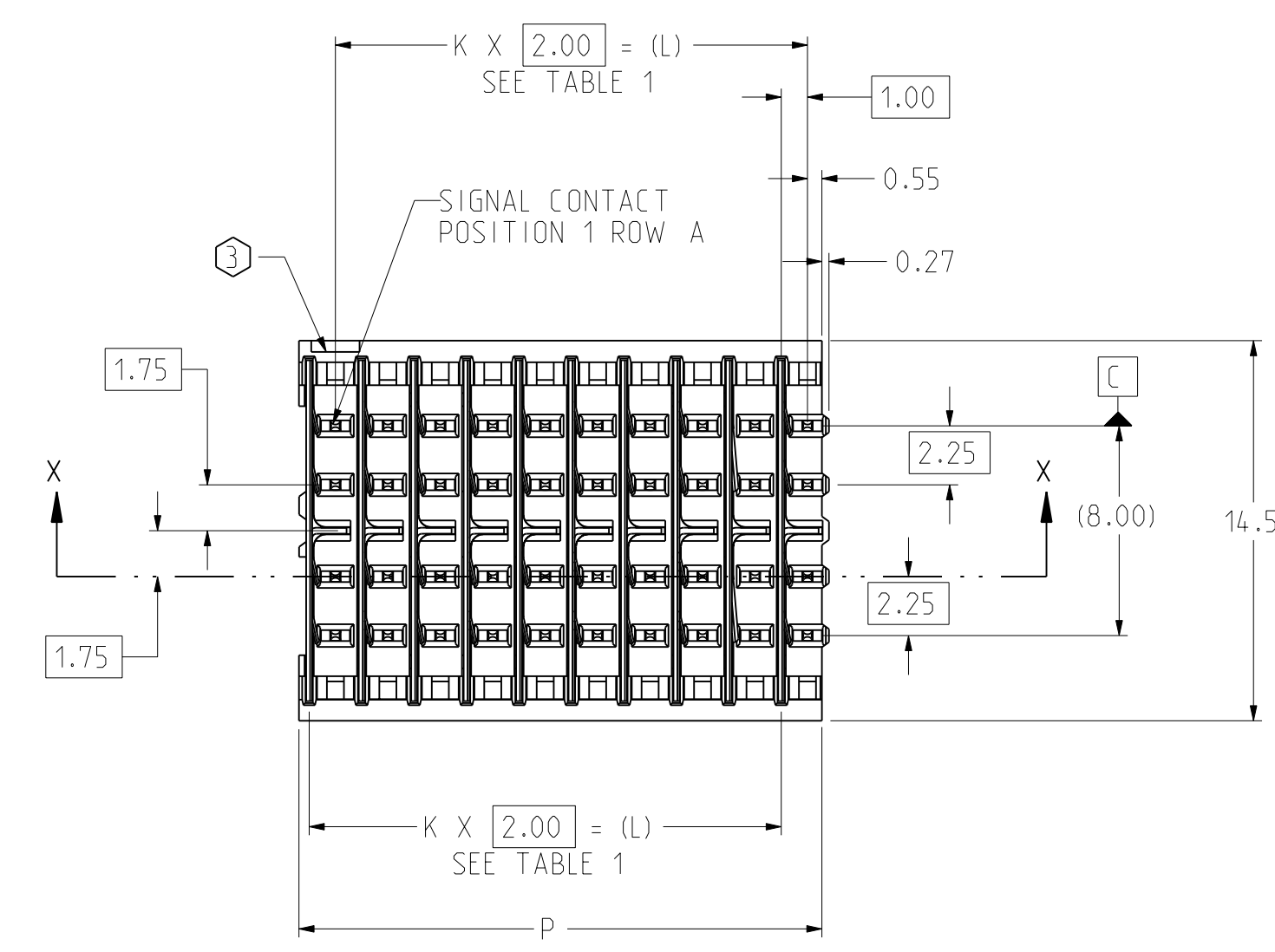
ASSEMBLY PART NUMBER	SHIELD CONTACT (SEE DETAIL W SH 2)	SHIELD HEIGHT
460-30XX-OXX	N/A	N/A
460-50XX-OXX	272-0021-	5.3
460-60XX-OXX	272-0001-	5.3
460-80XX-OXX	272-0024-	5.5
460-90XX-OXX	272-0004-	5.5



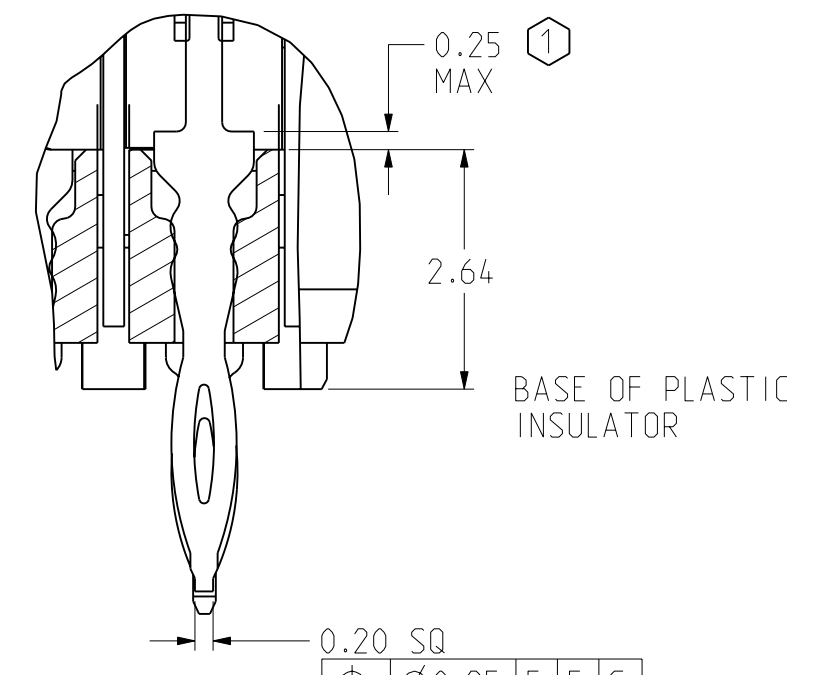
DETAIL U
SCALE 6/1
SEE TABLE 2

- NOTES:
1. WHEN ASSEMBLED TO BACKPLANE INSULATOR, CONTACTS MUST SEAT FLUSH WITH INSULATOR TOP SURFACE TO MAXIMUM ALLOWABLE GAP OF 0.25.
 2. SHIELDS SHALL BE STRAIGHT WITH MAXIMUM ALLOWABLE BOW OF 0.15 MM ON EITHER SIDE OF SHIELD. SEE DETAIL "X". SEE SHEET 2.
 3. OPEN, NOTCH END DESIGNATES COLUMN 1.
 4. PART MARKING AS FOLLOWS:
LINE 1: ATCSYYWDDHH (LOGO, YEAR, WEEK, DAY, HOUR)
LINE 2: MODULE PART NUMBER (460-#####)
LINE 3: WORK ORDER NUMBER (VH #####). WHERE "*" DENOTES MANUFACTURING LOCATION.
 5. IF MODULE PART NUMBER IS 460-7XXX-XXX OR 460-2XXX-XXX OR 460-LXXX-XXX OR 460-NXXX-XXX, PART REVISION, MODULE ORIENTATION, NUMBER OF COLUMNS, PLATING CODE, AND SIGNAL CONTACT LOAD ARE NOT APPLICABLE.
 6. LAST 3 DIGITS OF THE SIGNAL CONTACT AND SHIELD CONTACT PART NUMBERS ARE DETERMINED BY PLATING CODE. MATCHED PLATING DEFINED BY THE 9TH DIGIT OF ASSEMBLY PART NUMBER.
735 - Ni SULFAMATE, STANDARD GOLD, LEADED
732 - Ni SULFAMATE, HIGH GOLD, LEADED
769 - Ni SULFAMATE, STANDARD GOLD, LEAD-FREE
768 - Ni SULFAMATE, HIGH GOLD, LEAD-FREE
804 - NANO Ni, STANDARD GOLD, LEADED
803 - NANO Ni, HIGH GOLD, LEADED
806 - NANO Ni, STANDARD GOLD, LEAD-FREE
805 - NANO Ni, HIGH GOLD, LEAD-FREE
 7. FOR HASL ONLY, PTH TO BE Ø0.610-Ø0.495 MM.
 8. ROUTE DIFFERENTIAL PAIRS THROUGH PINS A-B & D-E.

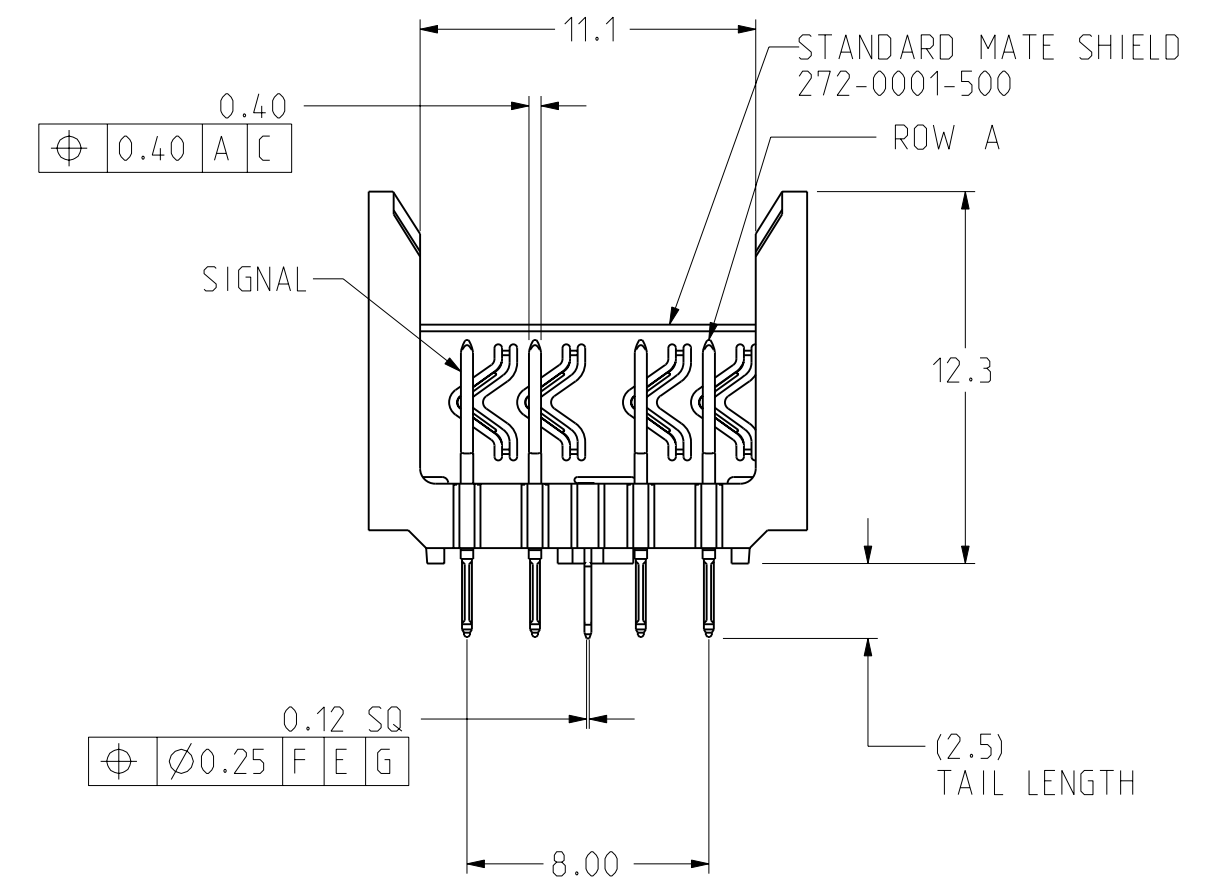
9. DATUM -A- IS DEFINED AS THE WAFER MATING SURFACE OF THE PLASTIC INSULATOR.
10. DATUM -B- IS DEFINED AS THE CENTERLINE OF THE TOP OF THE OUTERMOST WAFER SLOTS IN THE INSULATOR WALLS.
11. DATUM -C- IS DEFINED AS THE CENTERLINE OF THE CONNECTOR MEASURED FROM THE TWO OUTERMOST COLUMNS OF SIGNAL CONTACT HOLES.
12. DATUM -E- IS DEFINED AS THE CENTERLINE OF THE CONNECTOR MEASURED FROM THE TWO OUTERMOST COLUMNS OF SIGNAL CONTACTS TAIL SIDE.
13. DATUM -F- IS DEFINED AS THE BOTTOM SURFACE OF THE PLASTIC INSULATOR.
14. DATUM -G- IS DEFINED AS THE CENTERLINE OF THE CONNECTOR MEASURED FROM THE TWO OUTERMOST ROWS OF SIGNAL CONTACTS TAIL SIDE.
15. REMOVED



DETAIL K
SCALE 12/1/1



DETAIL L
SCALE 12/1/1



ZONE	REV	SCR NUMBER	DESCRIPTION	BY	DATE	APPROVED
ALL	-	29470	NEW RELEASE			
-	A	34907	ADDED ADVANCE MATE SHIELD	JSG	11/13/00	LEBLANC
-	B	39370	ADDED VHDM TO TITLE	SG	8/1/02	YEH
-	C	40819	MODIFIED TABLE III	SG	1/7/03	W.LI
-	D	WL11-5V6M7T.VER02	REVISE DATUMS.ADD TABLE IV	M.LEE	10/3/03	W.LI
-	E	KLEC-66RSE5.VER01	MODIFIED TITLE BLOCK	SG	9/20/04	LEBLANC
-	F	DMAG-6BSMYQ.VER01	ADDED LEAD FREE PLATING OPTION	GKR	05/04/05	S.BAIR
-	G	MLEE-6KBPQ3.VER01	REPLACED DRAWING FORMAT	ML	01/20/06	C.SAMMIS
-	H	SBAR-6NHKJR.VER01	UPDATED TABLE 2, TABLE 3 AND TABLE 4	HCL	04/10/06	K.LEBLANC
-	J	CSAS-82ZPTE.VER01	ADDED NEW PART NUMBERS FOR NEW PLATING CODES IN ASSEMBLY PART NUMBER ASSIGNMENT TREE DELETED TABLE 4. MODIFIED NOTE 5 AND 6.REMOVED NOTE 15.	HCL-MH	02/26/2010	C.SAMMIS

TOLERANCES	DESIGN 3/30/99	DP/JSG	Amphenol TCS A Division of Amphenol Corporation 200 Innovative Way, Nashua, NH 03062 603.879.3000		
0.0	±0.25	DRAWN	TITLE	BACKPLANE OPEN ENDED MODULE ASSEMBLY, 5 ROW VHDM-HSD	REV N/A
0.00	±0.13	CHK 11/23/99 D.Provencher	PART NO.	SEE PART NUMBER TREE	REV J
0.000	± -	APVD 4/24/00 D.Provencher	DRAWING NO.	C-460-5010-500	REV J
ANGLES	± -		Pro/E Type: P1018-ASSY-BP-10-OPENGUIDE	1.17	J.O
			Pro/E DRAWING: C-460-5010-500	1.17	J.O
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. DECIMAL MARKER IS A PERIOD			CUSTOMER USE DRAWING		
INTERPRET PER ASME Y14.5M			SIZE D	SCALE 4/1	SHEET 1 OF 2
CODE IDENT 31413					

DRW NO. C-460-5010-500

SH 1 REV J

8

7

6

5

4

3

DRW NO. C-460-5010-500 SH 2 REV J

ZONE	REV	SCR NUMBER	DESCRIPTION	BY	DATE	APPROVED
			SEE SHEET 1			D.Provencher

D

C

B

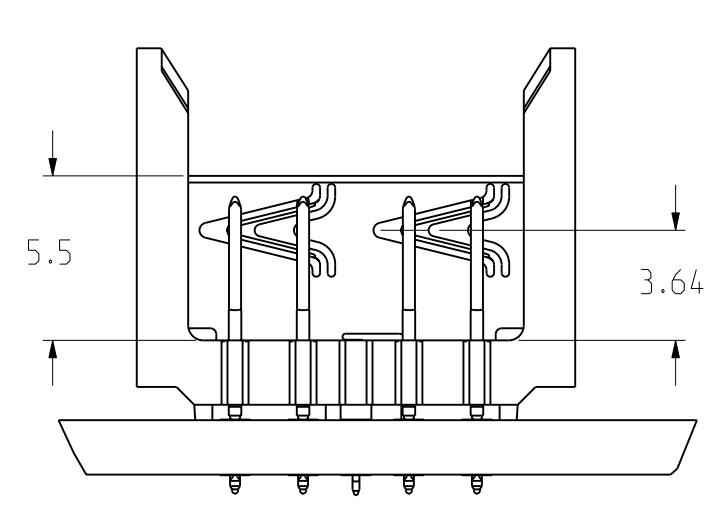
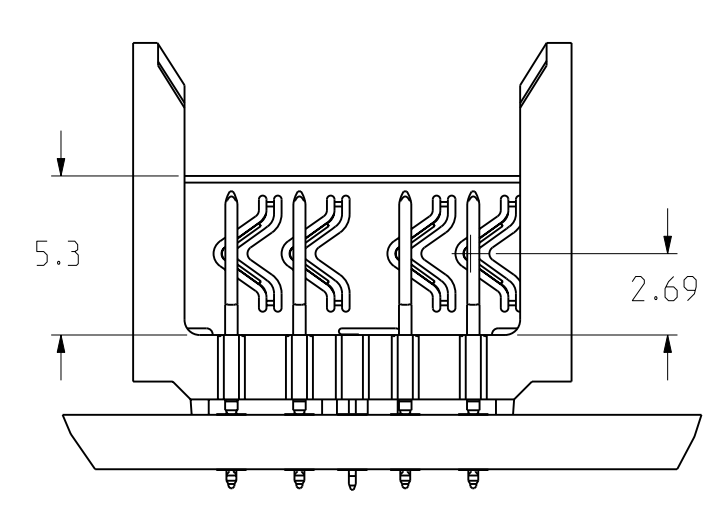
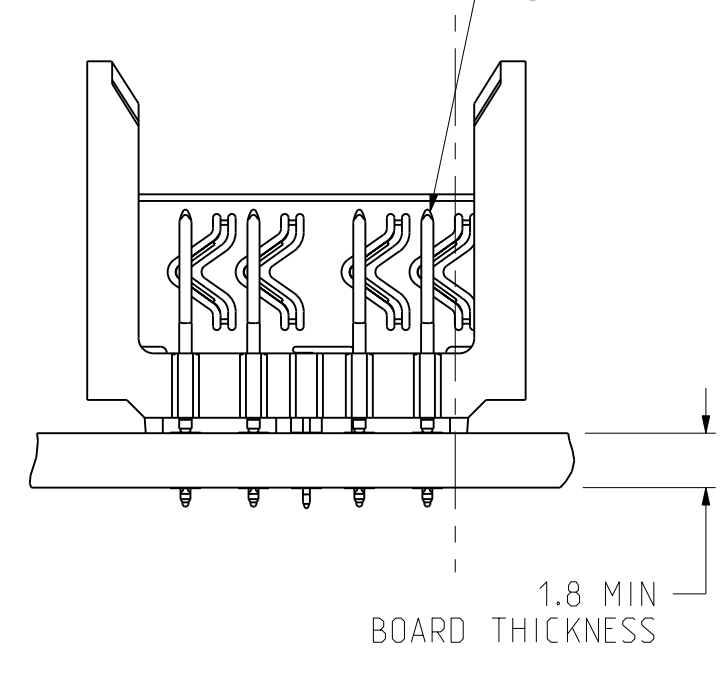
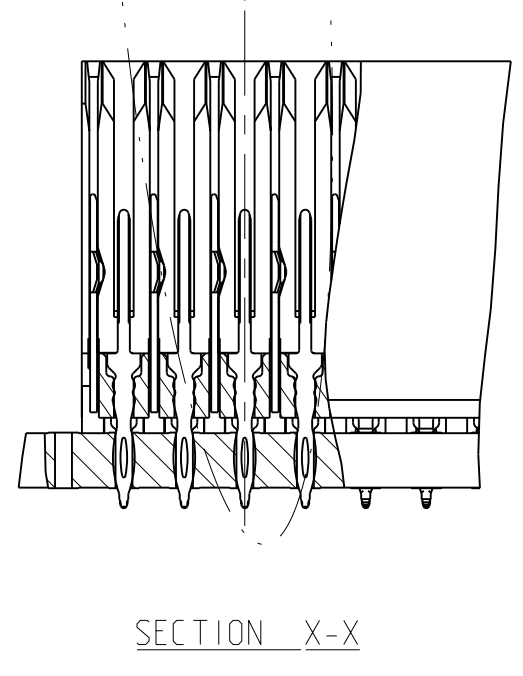
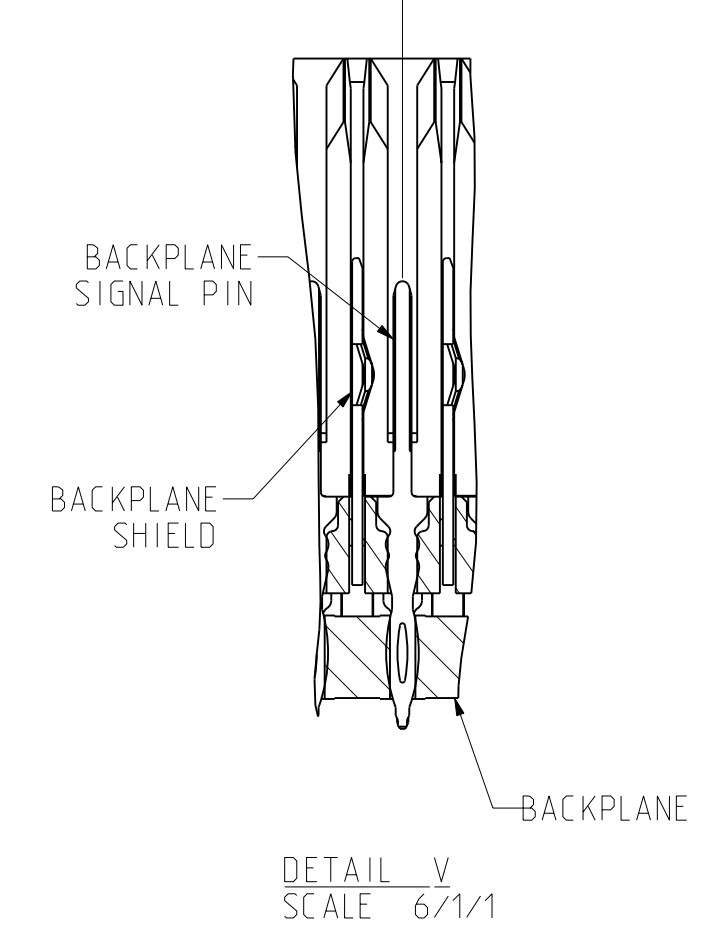
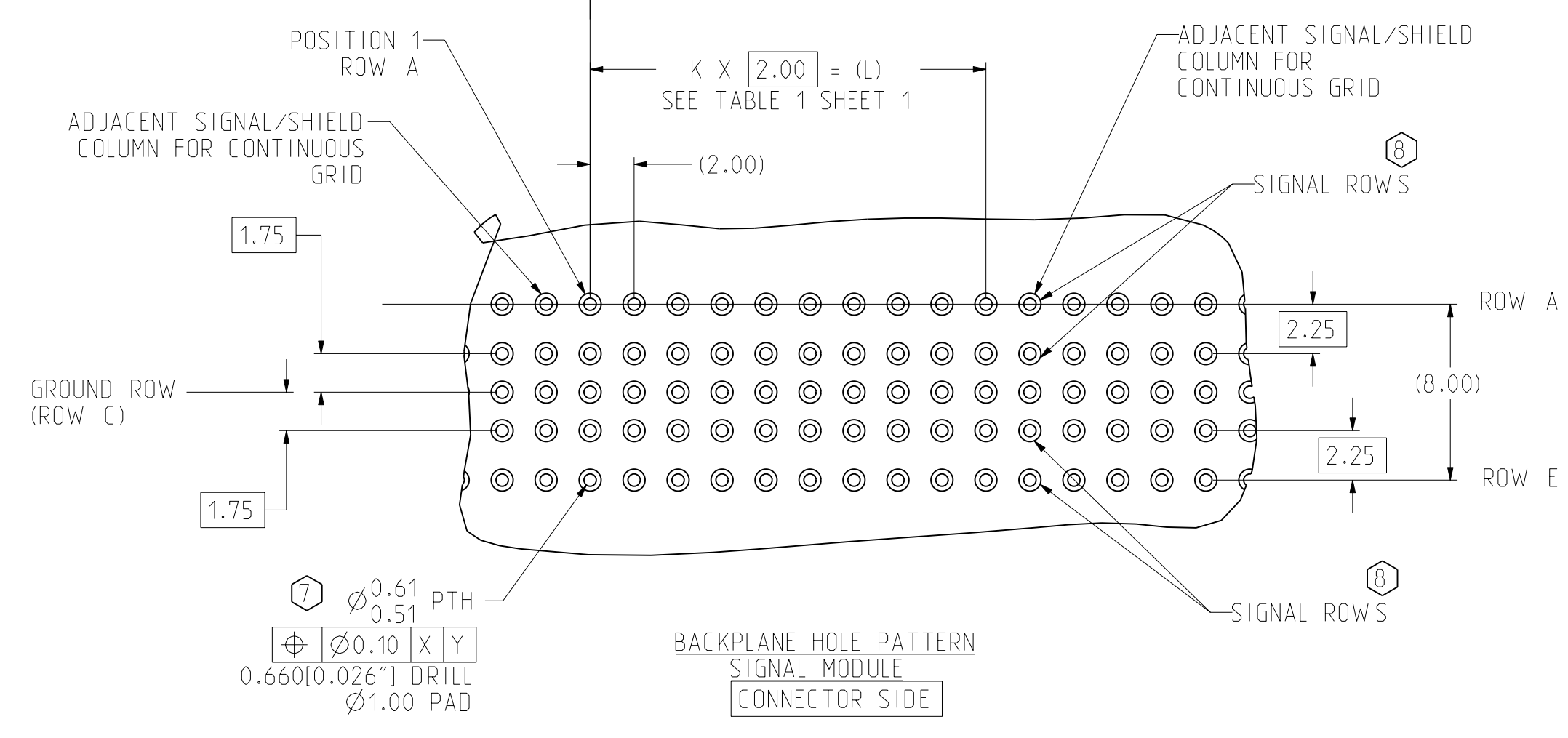
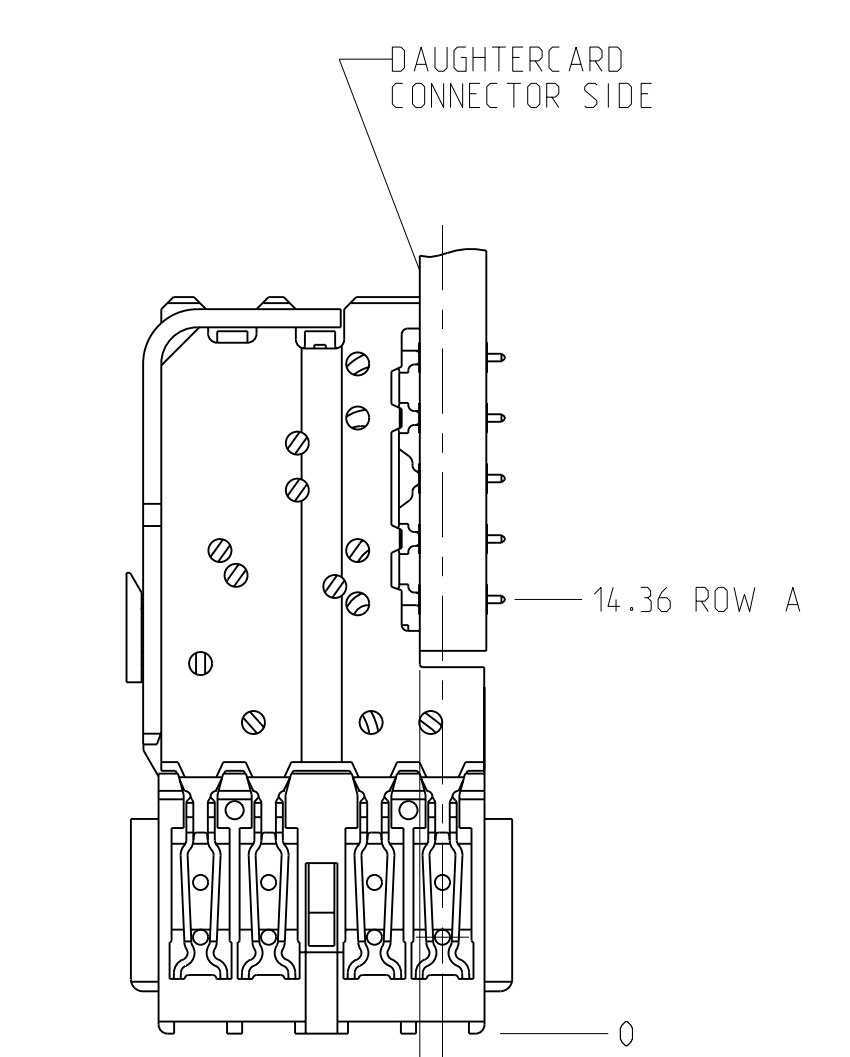
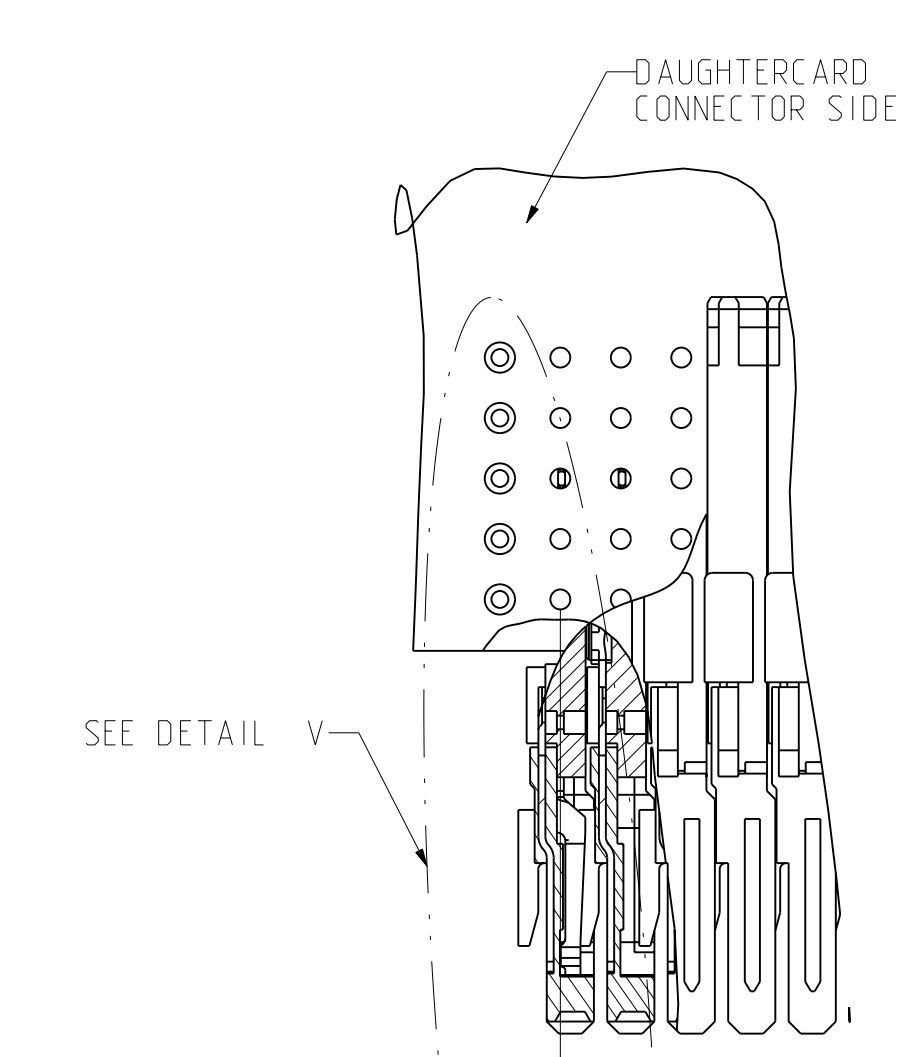
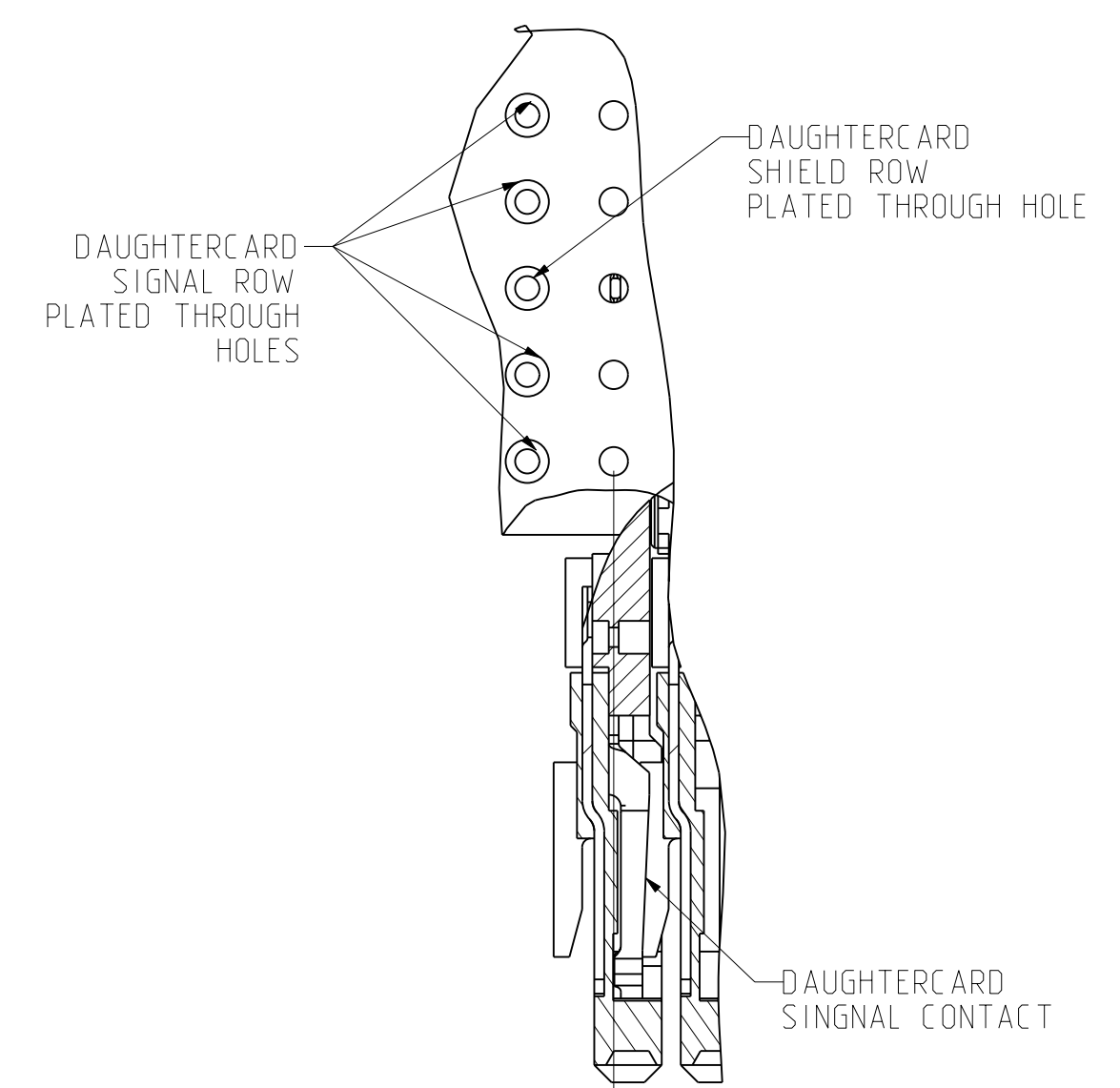
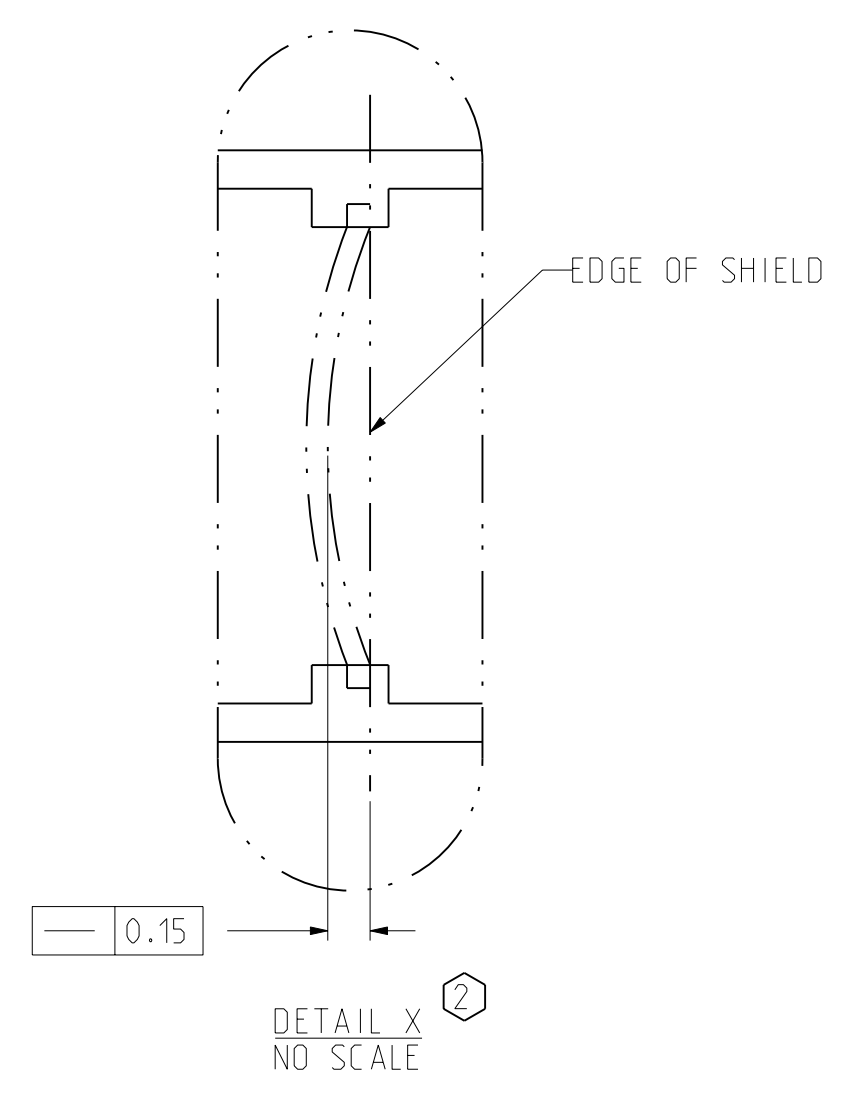
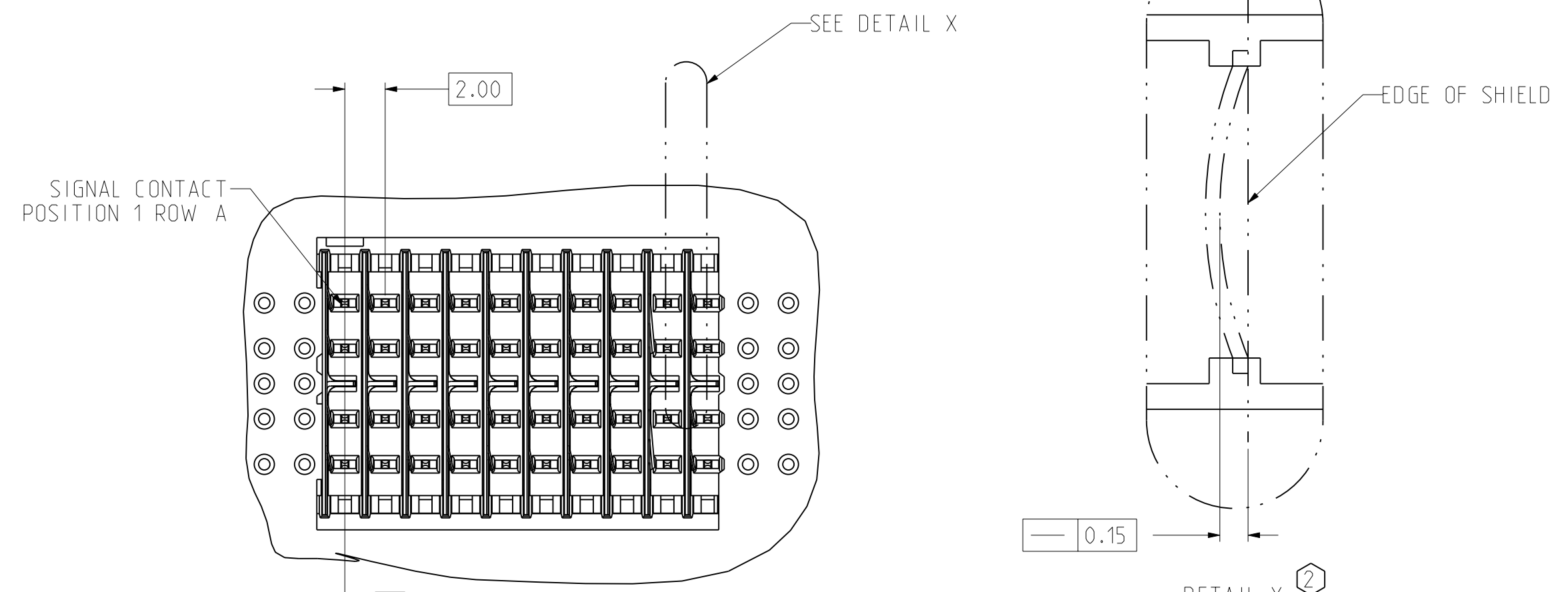
A

D

C

B

A



TOLERANCES	DESIGN 3/30/99	DP/JSG
0.0	± 0.25	DRAWN
0.00	± 0.13	CHK 11/23/99 D.Provencher
0.000	$\pm -$	APVD 4/24/00 D.Provencher
ANGLES	$\pm -$	

Amphenol TCS
A Division of Amphenol Corporation
200 Innovative Way, Nashua, NH 03062 603.879.3000

TITLE BACKPLANE OPEN ENDED MODULE ASSEMBLY, 5 ROW VHDM-HSD

PART NO. SEE PART NUMBER TREE

PRO/E TYPE: P1018-ASSY-BP-10-OPENGUIDE

PRO/E DRAWING: C-460-5010-500

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM. DECIMAL MARKER IS A PERIOD

INTERPRET PER ASME Y14.5M
CODE IDENT 31413

CUSTOMER USE DRAWING

SIZE D SCALE 5/1 SHEET 2 OF 2

8

7

6

5

4

3

2

1

DRW NO. C-460-5010-500

SH 2

REV J