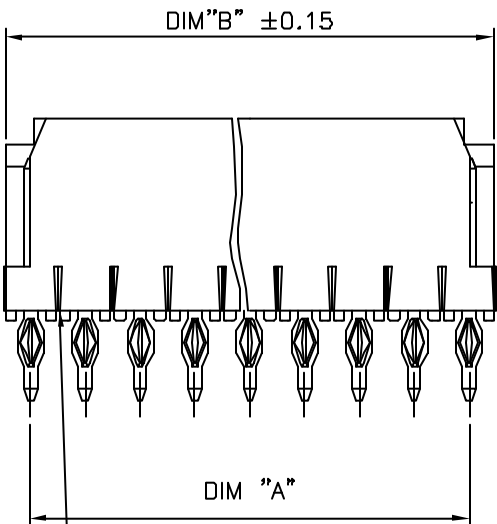
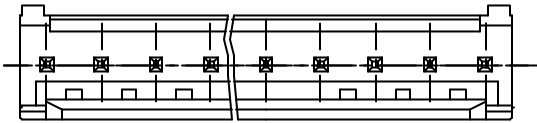
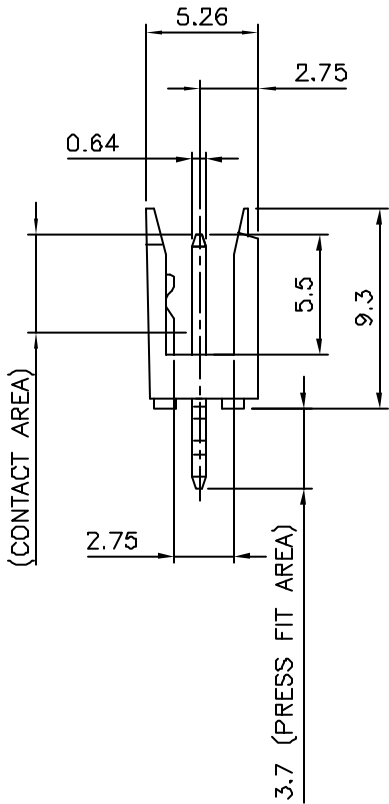


PRODUCT NUMBER	DIM "A"	DIM "B"
73324-YXX(M)	SEE SHEET 2/2	

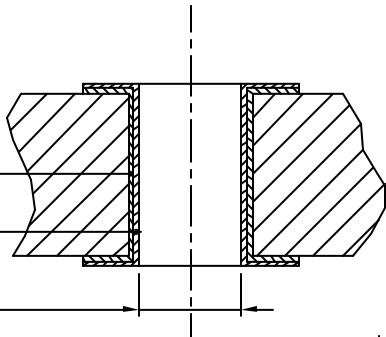
TOP VIEW



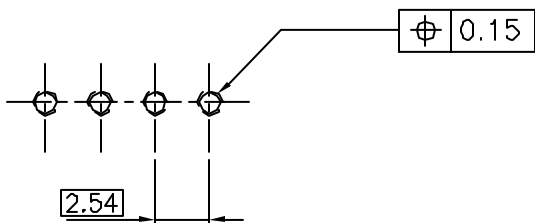
THERE IS NO NECESSARY A GROOVE
IN EVERY POSITION ON THIS SIDE.



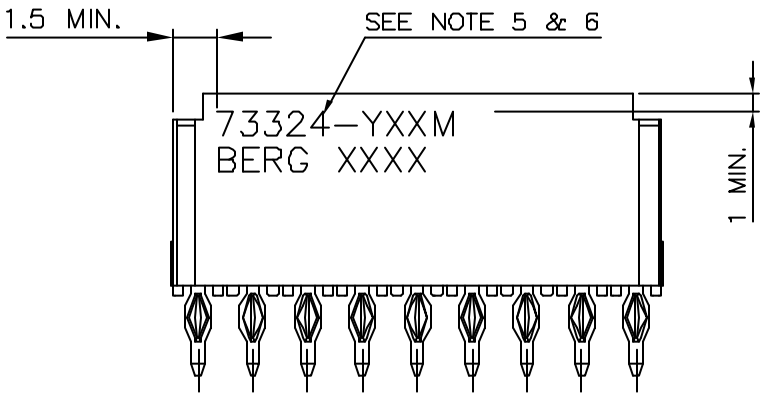
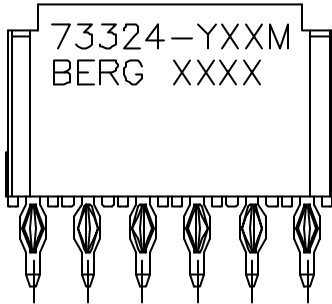
DRILLED HOLE $\phi 1.15 \pm 0.025$ DIA.
COPPER PLATING 0.025 MIN. 0.075 MAX.
TIN/LEAD PLATING 0.005 MIN. 0.015 MAX.
FINISHED HOLE $\phi 0.94$ MIN. $\phi 1.09$ MAX.



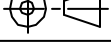
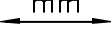

RECOMMENDED HOLE PATTERN



PRINTING ON 6
POSITIONS MIN.



- NOTES:
- 1 - MATERIAL HOUSING: THERMOPLASTIC POLYESTER 30% GLASS FILLED COLOUR BLUE, FLAME RETARDANT PER UL-94 CATEGORY VO.
 - 2 - MATERIAL PIN: COPPER ALLOY.
 - 3 - MIN PUSH OUT FORCE TERMINAL : 22N
 - 4 - MAX PROTUSION 0.3 MAX IN 4 PLACES. IN BOTH DIRECTIONS.
 - 5 - PRINTING OPTIONAL: "M" LETTER TO BE ADDED AFTER THE DASH NUMBER ex: 73324-YXXM. NO PRINTING UNDER 6 POSITIONS PRODUCT.
 - 6 - PRINTING METHOD FOR 73324-Y06M UP TO -Y36M PART NUMBER AND CODE DATE. 1.3 \pm 0.2 HEIGHT CHARACTERS IN BLACK INK SHOWN.

mat'l. code SEE NOTES				surface ISO 1302 ✓			tolerance ISO 406 ISO 1101		projection 		product family DUBOX HDR								
ltr	ecn no	dr	date	tolerances unless otherwise specified						 mm scale 1/3 		title PRESS FIT SINGLE ROW dwg no 73324 sheet 1 of 2 size A3							
A	F70452	PNZ	97.06.19	angles Linear															
B	F80108	PNZ	98.01.15																
C	F80124	VMO	98.02.04																
D	F20102	DLE	02.01.09	dr	P NIZZI		97.06.19		CUSTOMER Drawing										
E	F06-0228	LMU	06.07.11	engr	JM PHAMVAN		97.06.19												
				chr	P NIZZI		97.06.19												
				appd	JMP		97.06.19												
sheet index		revision sheet		E	C														
				1	2														

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PRODUCT DEFINITION

PRODUCT NUMBER	SIZE	DIM "A"	DIM "B"
73324-Y02	1x02	2.54	4.90
73324-Y03	1x03	5.08	7.44
73324-Y04	1x04	7.62	9.98
73324-Y05	1x05	10.16	12.52
73324-Y06(M)	1x06	12.70	15.06
73324-Y07(M)	1x07	15.24	17.6
73324-Y08(M)	1x08	17.78	20.14
73324-Y09(M)	1x09	20.32	22.68
73324-Y10(M)	1x10	22.86	25.22
73324-Y11(M)	1x11	25.4	27.76
73324-Y12(M)	1x12	27.94	30.30
73324-Y13(M)	1x13	30.48	32.84
73324-Y14(M)	1x14	33.02	35.38
73324-Y15(M)	1x15	35.56	37.92
73324-Y16(M)	1x16	38.10	40.46
73324-Y17(M)	1x17	40.64	43.00
73324-Y18(M)	1x18	43.18	45.54

PRODUCT DEFINITION

PRODUCT NUMBER	SIZE	DIM "A"	DIM "B"
73324-Y19(M)	1x19	45.72	48.08
73324-Y20(M)	1x20	48.26	50.62
73324-Y21(M)	1x21	50.80	53.16
73324-Y22(M)	1x22	53.34	55.70
73324-Y23(M)	1x23	55.88	58.24
73324-Y24(M)	1x24	58.42	60.78
73324-Y25(M)	1x25	60.96	63.32
73324-Y26(M)	1x26	63.50	65.86
73324-Y27(M)	1x27	66.04	68.40
73324-Y28(M)	1x28	68.58	70.94
73324-Y29(M)	1x29	71.12	73.48
73324-Y30(M)	1x30	73.66	76.02
73324-Y31(M)	1x31	76.20	78.56
73324-Y32(M)	1x32	78.74	81.10
73324-Y33(M)	1x33	81.28	83.64
73324-Y34(M)	1x34	83.32	86.18
73324-Y35(M)	1x35	86.36	88.72
73324-Y36(M)	1x36	88.90	91.26

73324-YXXM XXXX

WEEK CODE

YEAR CODE

LETTER FOR PRINTING OPTION

NUMBER OF POSITIONS

PLATING CODE

73324-3XX	0.76 μm Au OVER 1.3 μm Ni min. 30 μ"	SnPb OVER Ni 50 μ"
PLATING	CONTACT AREA	PRESSFIT AREA
PLATING EXPLANATION		

mat'l. code				surface <input checked="" type="checkbox"/> ISO 1302		tolerance <input checked="" type="checkbox"/> ISO 406 <input checked="" type="checkbox"/> ISO 1101		projection		product family DUBOX HDR			
ltr		ecn no		dr		date		tolerances unless otherwise specified		mm		title	
A		F70452		PNZ		97.06.19		angles		linear		PRESS FIT	
B		F80108		PNZ		98.01.15						SINGLE ROW	
C		F06-0228		LMU		06.07.11						scale 1:1	
								dr		P.NIZZI		97.06.19	
								engr		JM.PHAMVAN		97.06.19	
								chr		P.NIZZI		97.06.19	
								appd		JMP		97.06.19	
sheet index		revision sheet											

FCI

Copyright FCI

product family DUBOX HDR				title			
PRESS FIT				SINGLE ROW			
dwg no				sheet 2 of 2			
73324				A3			
type				CUSTOMER Drawing			

form: A3

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PDM: Rev:E

STATUSReleased

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