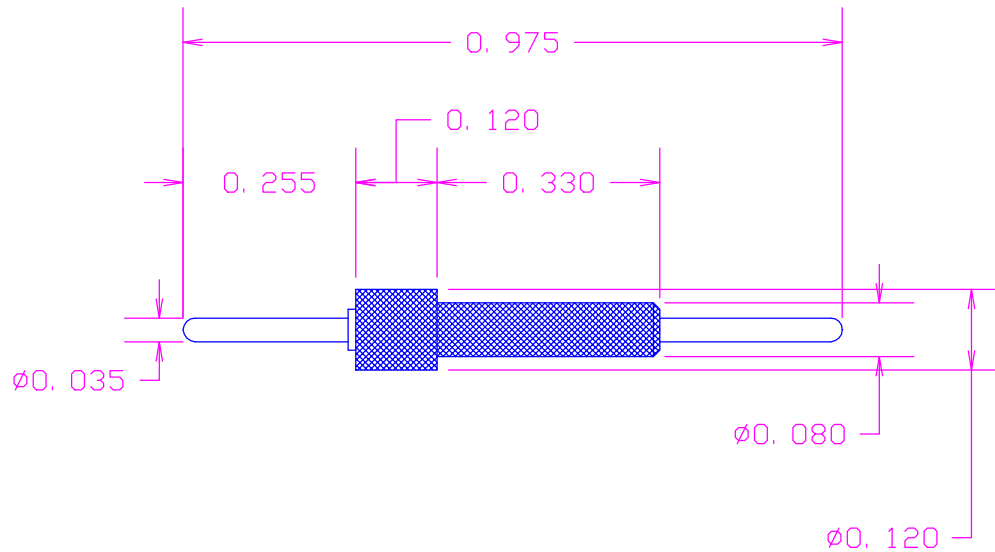


DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.
11/5/97	-	ISSUED		NT	MM
11/3/99	A	OTHERWISE SPECIFIED TOLERANCE ± 0.005 WAS ± 0.010		NT	DG



RECOMMENDED HOLE SIZE
FOR PRESS FIT INSERTION

MATERIAL: PIN- BRASS PER ASTM B16,
ALLOY C 36000, 1/2 HARD
BUSHING- PTFE PER ASTM D1710
COLOR(XX)- SEE COLOR CODE
FINISH: PIN- .0003"MIN. ELECTRO-SOLDER PER
MIL-P-81728, OVER .0001"MIN. COPPER

(XX)COLOR CODE:
10-BLACK
11-BROWN
12-RED
13-ORANGE
14-YELLOW
15-GREEN
16-BLUE
17-VIOLET
18-GRAY
19-WHITE(NATURAL)

FOR BOARD THICKNESS GREATER THAN .040, X=60°

FOR BOARD THICKNESS LESS THAN .040, X=80°

ACTUAL SIZE



TOLERANCES	CONCORD ELECTRONICS CORPORATION		
DECIMAL + - .005	P/N	SCALE	30 GREAT JONES ST. NEW YORK N. Y. 10012
FRACTIONAL + - 1/64	TITLE TERMINAL		
ANGULAR + - 5°	DATE 11-5-97	DRAWING NUMBER 1110-85-05XX	