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				F	PIN COE	)ES					
						DIN	и В				
		4.30	11.55	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10
	5.00	0 *	54	22	30	05	35	48	40	6.5	09
	5.75	02*	55	4 4	31	06	36	49	25	66	10
DIM A	6.50	03*	56	45	32	07	37	50	4	24	11
	7.25	04*	57	46	33	08	38	51	42	6 7	12
	8.00	9*	58	47	34	20	39	52	43	68	21
			TRICTI DR PIN								
						DIN	1 B				
		4.30	11.55	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10
	MIN THICKNESS	1.60	1.60	1.60	1.60	2.30	3.05	3.80	4.30	5.00	5.70

5.30

6.80

6.05

7.30

8.00

8.70

4.55

3.80

\* STUB PINS - NO REAR PLUG-UP

NONE

MAX THICKNESS

3.15

Д

CIRCUIT BOARD THICKNESS RANGE FOR REAR PLUG-UP CODES PRODUCT  $M \mid N$ MAXNUMBER 74771-X02004 5.30mm 2.30mm 74771-X02012 1.60mm 3.80mm 74771-X02018 5.70mm 8.70mm 74771-X02023 4.55mm 1.60mm 74771-X02042 5.30mm 2.30mm

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				dr	E. KR	OPER.	171	5/01		MM		produ	ict fam	nily		MET	RAL	code		
				engr	J. VOLSTORF 1/15/01			5/01				size	dwg	no				21	13	
				chr	J. VOLSTORF 1/15/01		5/01	scale			$1 \wedge 1 \qquad 7 \wedge 7$			47 -	7		sheet			
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PRODUCT NUMBER	PIN CONTACT AREAS TO RECEPTACLE	PRESS FIT PIN TO PCB
74771-102ZZZ	0.8um Au OVER Ni	SnPb OVER Ni
74771-202777	2.0um Au OVER Ni	SnPb OVER Ni
74771-302ZZZ	I.3um Au OVER Ni	SnPb OVER Ni
74771-502ZZZ	I.3um GXT OVER Ni	SnPb OVER Ni
74771-902ZZZ	0.8um GXT OVER Ni	SnPb OVER Ni
7477I-A02ZZZ	0.8um Au OVER Ni	0.08um Au OVER Ni
74771-102ZZZLF	0.8um Au OVER Ni	Sn OVER Ni
74771-202ZZZLF	2.0um Au OVER Ni	Sn OVER Ni
74771-302ZZZLF	I.3um Au OVER Ni	Sn OVER Ni
74771-502ZZZLF	I.3um GXT OVER Ni	Sn OVER Ni
74771-902ZZZLF	0.8um GXT OVER Ni	Sn OVER Ni
74771-A02ZZZLF	0.8um Au OVER Ni	0.08um Au OVER Ni

PRESS-FIT HOLES	OPTION I
HOLE DIAMETER AFTER PLATING	Ø0.65-0.80
DRILLED HOLE	Ø0.81-0.86 (Ø0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

2.00 24.00 22.00 PCB-ABCDEFGH ⊕ Ø 0.10 ALL HOLES

6.60

RECOMMENDED PCB HOLE PATTERN (COMPONENT SIDE)

3 |

-(24.30)-

14.00

2.00

SEE NOTE 9 SEE PRINT 58351 FOR ADDITIONAL PCB INFORMATION

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					engr	J. VOLSTORF 1/15/01			5/01	-	1 V 11 V 1	-	size	dwg	no				2	13		
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-NOTE 8

-CONNECTOR

OUTLINE

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1	SIGNAL PIN						TABL				IGNAL		ABLES							
	PRODUCT #	ROW	PIN #		PRODU	CT #		PIN #	_	PF	RODUCT			#						
	74771-X02001 SEE NOTE 14 LEAD FREE OPTION	H G F E D C B A GND	01		74771-: *RI SEE NO LEAD OPT	PU TE 14 FREE ION	H G F E D C B A GND	10	_	SEE	71-X0 NOTE AD FR )PTIO		1							
	74771-X02004 *RPU SEE NOTE 14 LEAD FREE OPTION	H	05		74771-: SEE NC LEAD OPT	(02021 - TE  4 - FREE - ION -	H G F E D C B A	03		SEE LE	7 I - X O *RPU NOTE AD FR )PTIO	2042 F 2042 E 14 C	0							
<b>5</b> %	74771-X02011 SEE NOTE 14 LEAD FREE OPTION	H G F E D C	02		74771-: *RI SEE NC LEAD OPT	(02023 PU TE 14 FREE ION	H G F E D C C B A	32		*	REAR	PLUG-U	'	ΞS						А
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PRODUCT NUMBER 74771-X02ZZZ 74771-X02ZZZLF

## NOTES:

- I. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING. CURCUIT BOARD DESIGN CONSIDERATIONS. REPAIR PROCEDURES AND PRODUCT OFFERINGS
- 2. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5M, 1994
- HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-VO.
- 4. PIN MATERIAL: PHOSPHER BRONZE
- 5. PLATING INFORMATION: SEE TABLE
- 6. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS. DIM A: 5.0mm MIN, 8.0mm MAX FOR ROWS A-H DIM C : 5.0mm MIN, 8.0mm MAX FOR ROWS A-H
- 7. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 1.6mm
- 8. USE SHROUD 98173-102 FOR REAR PLUG-UP APPLICATIONS.
- 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
- IO. CURRENT RATING : I AMP PER PIN
- II. TEMPERATURE RANGE : -55°C TO +105°C
- 12. P/N 74771-X 02 ZZZ LF

LEAD FREE OPTION - PIN POSITIONS - PLATING CODE

I3. THE PRODUCTS WHERE THE PART NUMBERS ENDS IN A "LF" MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008

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ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260° C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. FOR LEAD FREE PART NUMBERS ADD "LF" SUFFIX. EXAMPLE 74771-X02ZZZLF.

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