



**MOTOROLA**

**Designers Data Sheet**

**500 MILLIWATT HERMETICALLY SEALED  
GLASS SILICON ZENER DIODES**

- Complete Voltage Range – 2.4 to 110 Volts\*\*
- DO-35 Package – Smaller than Conventional DO-7 Package
- Double Slug Type Construction
- Metallurgically Bonded Construction
- Nitride Passivated Die

**Designer's Data for "Worst Case" Conditions**

The Designer's Data sheets permit the design of most circuits entirely from the information presented. Limit curves – representing boundaries on device characteristics – are given to facilitate "worst case" design.

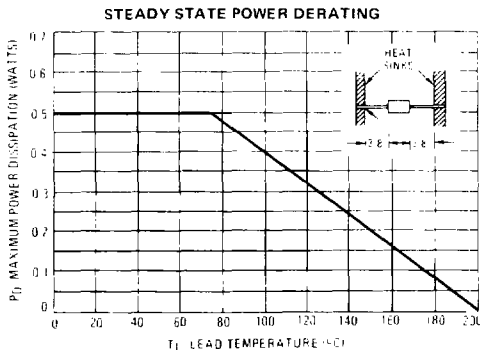
**\*MAXIMUM RATINGS**

| Rating   | Symbol         | Value       | Unit        |
|--|----------------|-------------|-------------|
| DC Power Dissipation @ $T_L = 75^\circ\text{C}$<br>Lead Length = 3/8"<br>Derate above $T_L = 75^\circ\text{C}$ | $P_D$          | 500<br>40   | mW<br>mW/°C |
| Operating and Storage Junction Temperature Range   | $T_J, T_{stg}$ | -65 to +200 | °C          |

\*Indicates JEDEC Registered Data  
\*\*See 1N5273 thru 1N5281 for devices > 110 volts.

**MECHANICAL CHARACTERISTICS**

- CASE:** Double slug type, hermetically sealed glass
- MAXIMUM LEAD TEMPERATURE FOR SOLDERING PURPOSES:** 230°C,  
1-16" from case for 10 seconds
- FINISH:** All external surfaces are corrosion resistant with readily solderable leads
- POLARITY:** Cathode indicated by color band. When operated in zener mode, cathode will be positive with respect to anode
- MOUNTING POSITION:** Any

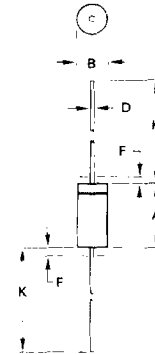
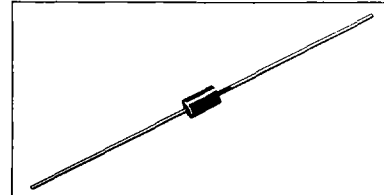


**1N4765 thru 1N4784  
See Page 6-46**

**1N5221  
thru  
1N5272**

**GLASS ZENER DIODES**

**500 MILLIWATTS  
2.4-110 VOLTS**



- NOTES:**
1. PACKAGE CONTOUR OPTIONAL WITHIN A AND B. HEAT SLUGS, IF ANY, SHALL BE INCLUDED WITHIN THIS CYLINDER, BUT NOT SUBJECT TO THE MINIMUM LIMIT OF B.
  2. LEAD DIAMETER NOT CONTROLLED IN ZONE F TO ALLOW FOR FLASH, LEAD FINISH BUILDUP AND MINOR IRREGULARITIES OTHER THAN HEAT SLUGS.
  3. POLARITY DENOTED BY CATHODE BAND.
  4. DIMENSIONING AND TOLERANCING PER ANSI Y14.5, 1973.

| DIM | MILLIMETERS |       | INCHES |       |
|-----|-------------|-------|--------|-------|
|     | MIN         | MAX   | MIN    | MAX   |
| A   | 3.05        | 5.08  | 0.120  | 0.200 |
| B   | 1.52        | 2.29  | 0.060  | 0.090 |
| D   | 0.46        | 0.56  | 0.018  | 0.022 |
| F   | -           | 1.27  | -      | 0.050 |
| K   | 25.40       | 38.10 | 1.000  | 1.500 |

All JEDEC dimensions and notes apply.

**CASE 299-02  
DO-204AH  
(DO-35)**

# 1N5221 thru 1N5272

## ELECTRICAL CHARACTERISTICS

(T<sub>A</sub> = 25°C unless otherwise noted. Based on dc measurements at thermal equilibrium; lead length = 3/8"; thermal resistance of heat sink = 30°C/W) V<sub>F</sub> = 1.1 max @ I<sub>F</sub> = 200 mA for all types.

| JEDEC Type No. (Note 1) | Nominal Zener Voltage V <sub>Z</sub> @ I <sub>ZT</sub> Volts (Note 2) | Test Current I <sub>ZT</sub> mA | Max Zener Impedance A and B Suffix only |  | Max Reverse Leakage Current        |       |            | Max Zener Voltage Temperature Coeff. (A and B Suffix only) dV <sub>Z</sub> (%/°C) (Note 3) |  |
|-------------------------|---|---------------------------------|---|--|------------------------------------|-------|------------|--|--|
|                         |   |                                 | Z <sub>ZT</sub> @ I <sub>ZT</sub> Ohms  | Z <sub>ZK</sub> @ I <sub>ZK</sub> = 0.25 mA Ohms | A and B Suffix only                |       | Non-Suffix |  |  |
|                         |   |                                 |   |  | I <sub>R</sub> @ V <sub>R</sub> μA | Volts |            |  | I <sub>R</sub> @ V <sub>R</sub> Used for Suffix A μA |
|                         |   |                                 |   | A  | B                                  |       |            |  |  |
| 1N5221                  | 2.4   | 20                              | 30                                      | 1200   | 100                                | 0.95  | 1.0        | 200  | -0.085   |
| 1N5222                  | 2.5   | 20                              | 30                                      | 1250   | 100                                | 0.95  | 1.0        | 200  | -0.085   |
| 1N5223                  | 2.7   | 20                              | 30                                      | 1300   | 75                                 | 0.95  | 1.0        | 150  | -0.080   |
| 1N5224                  | 2.8   | 20                              | 30                                      | 1400   | 75                                 | 0.95  | 1.0        | 150  | -0.080   |
| 1N5225                  | 3.0   | 20                              | 29                                      | 1600   | 50                                 | 0.95  | 1.0        | 100  | -0.075   |
| 1N5226                  | 3.3   | 20                              | 28                                      | 1600   | 25                                 | 0.95  | 1.0        | 100  | -0.070   |
| 1N5227                  | 3.6   | 20                              | 24                                      | 1700   | 15                                 | 0.95  | 1.0        | 100  | -0.065   |
| 1N5228                  | 3.9   | 20                              | 23                                      | 1900   | 10                                 | 0.95  | 1.0        | 75   | -0.060   |
| 1N5229                  | 4.3   | 20                              | 22                                      | 2000   | 5.0                                | 0.95  | 1.0        | 50   | -0.055   |
| 1N5230                  | 4.7   | 20                              | 19                                      | 1900   | 5.0                                | 1.9   | 2.0        | 50   | -0.030   |
| 1N5231                  | 5.1   | 20                              | 17                                      | 1600   | 5.0                                | 1.9   | 2.0        | 50   | -0.030   |
| 1N5232                  | 5.6   | 20                              | 11                                      | 1600   | 5.0                                | 2.9   | 3.0        | 50   | +0.038   |
| 1N5233                  | 6.0   | 20                              | 7.0                                     | 1600   | 5.0                                | 3.3   | 3.5        | 50   | +0.038   |
| 1N5234                  | 6.2   | 20                              | 7.0                                     | 1000   | 5.0                                | 3.8   | 4.0        | 50   | +0.045   |
| 1N5235                  | 6.8   | 20                              | 5.0                                     | 750  | 3.0                                | 4.8   | 5.0        | 30   | +0.050   |
| 1N5236                  | 7.5   | 20                              | 6.0                                     | 500  | 3.0                                | 5.7   | 6.0        | 30   | +0.058   |
| 1N5237                  | 8.2   | 20                              | 8.0                                     | 500  | 3.0                                | 6.2   | 6.5        | 30   | +0.062   |
| 1N5238                  | 8.7   | 20                              | 8.0                                     | 600  | 3.0                                | 6.2   | 6.5        | 30   | +0.065   |
| 1N5239                  | 9.1   | 20                              | 10                                      | 600  | 3.0                                | 6.7   | 7.0        | 30   | +0.068   |
| 1N5240                  | 10  | 20                              | 17                                      | 600  | 3.0                                | 7.6   | 8.0        | 30   | +0.075   |
| 1N5241                  | 11  | 20                              | 22                                      | 600  | 2.0                                | 8.0   | 8.4        | 30   | +0.076   |
| 1N5242                  | 12  | 20                              | 30                                      | 600  | 1.0                                | 8.7   | 9.1        | 10   | +0.077   |
| 1N5243                  | 13  | 9.5                             | 13                                      | 600  | 0.5                                | 9.4   | 9.9        | 10   | +0.079   |
| 1N5244                  | 14  | 9.0                             | 15                                      | 600  | 0.1                                | 9.5   | 10         | 10   | +0.082   |
| 1N5245                  | 15  | 8.5                             | 16                                      | 600  | 0.1                                | 10.5  | 11         | 10   | +0.082   |
| 1N5246                  | 16  | 7.8                             | 17                                      | 600  | 0.1                                | 11.4  | 12         | 10   | +0.083   |
| 1N5247                  | 17  | 7.4                             | 19                                      | 600  | 0.1                                | 12.4  | 13         | 10   | +0.084   |
| 1N5248                  | 18  | 7.0                             | 21                                      | 600  | 0.1                                | 13.3  | 14         | 10   | +0.085   |
| 1N5249                  | 19  | 6.6                             | 23                                      | 600  | 0.1                                | 13.3  | 14         | 10   | +0.086   |
| 1N5250                  | 20  | 6.2                             | 25                                      | 600  | 0.1                                | 14.3  | 15         | 10   | +0.086   |
| 1N5251                  | 22  | 5.6                             | 29                                      | 600  | 0.1                                | 16.2  | 17         | 10   | +0.087   |
| 1N5252                  | 24  | 5.2                             | 33                                      | 600  | 0.1                                | 17.1  | 18         | 10   | +0.088   |
| 1N5253                  | 25  | 5.0                             | 35                                      | 600  | 0.1                                | 18.1  | 19         | 10   | +0.089   |
| 1N5254                  | 27  | 4.6                             | 41                                      | 600  | 0.1                                | 20    | 21         | 10   | +0.090   |
| 1N5255                  | 28  | 4.5                             | 44                                      | 600  | 0.1                                | 20    | 21         | 10   | +0.091   |
| 1N5256                  | 30  | 4.2                             | 49                                      | 600  | 0.1                                | 22    | 23         | 10   | +0.091   |
| 1N5257                  | 33  | 3.8                             | 58                                      | 700  | 0.1                                | 24    | 25         | 10   | +0.092   |
| 1N5258                  | 36  | 3.4                             | 70                                      | 700  | 0.1                                | 26    | 27         | 10   | +0.093   |
| 1N5259                  | 39  | 3.2                             | 80                                      | 800  | 0.1                                | 29    | 30         | 10   | +0.094   |
| 1N5260                  | 43  | 3.0                             | 93                                      | 900  | 0.1                                | 31    | 33         | 10   | +0.095   |
| 1N5261                  | 47  | 2.7                             | 105                                     | 1000   | 0.1                                | 34    | 36         | 10   | +0.095   |
| 1N5262                  | 51  | 2.5                             | 125                                     | 1100   | 0.1                                | 37    | 39         | 10   | +0.096   |
| 1N5263                  | 56  | 2.2                             | 150                                     | 1300   | 0.1                                | 41    | 43         | 10   | +0.096   |
| 1N5264                  | 60  | 2.1                             | 170                                     | 1400   | 0.1                                | 44    | 46         | 10   | +0.097   |
| 1N5265                  | 62  | 2.0                             | 185                                     | 1400   | 0.1                                | 45    | 47         | 10   | +0.097   |
| 1N5266                  | 68  | 1.8                             | 230                                     | 1600   | 0.1                                | 49    | 52         | 10   | +0.097   |
| 1N5267                  | 75  | 1.7                             | 270                                     | 1700   | 0.1                                | 53    | 56         | 10   | +0.098   |
| 1N5268                  | 82  | 1.5                             | 330                                     | 2000   | 0.1                                | 59    | 62         | 10   | +0.098   |
| 1N5269                  | 87  | 1.4                             | 370                                     | 2200   | 0.1                                | 65    | 68         | 10   | +0.099   |
| 1N5270                  | 91  | 1.4                             | 400                                     | 2300   | 0.1                                | 66    | 69         | 10   | +0.099   |
| 1N5271                  | 100   | 1.3                             | 500                                     | 2600   | 0.1                                | 72    | 76         | 10   | +0.110   |
| 1N5272                  | 110   | 1.1                             | 750                                     | 3000   | 0.1                                | 80    | 84         | 10   | +0.110   |

**NOTE 1. Tolerance** -- The JEDEC type numbers shown indicate a tolerance of ±10% with guaranteed limits on only V<sub>Z</sub>, I<sub>R</sub> and V<sub>F</sub> as shown in the electrical characteristics table. Units with guaranteed limits on all six parameters are indicated by suffix "A" for ±10% tolerance and suffix "B" for ±5.0% units.

†For more information on special selections contact your nearest Motorola representative.

**NOTE 2. Special Selections† Available Include:**

1. Nominal zener voltages between those shown
2. Two or more units for series connection with specified tolerance on total voltage. Series matched sets make zener voltages in excess of 200 volts possible as well as providing lower temperature coefficients, lower dynamic impedance and greater power handling ability.
3. Nominal voltages at non-standard test currents.

# 1N5221 thru 1N5272

**NOTE 3. Temperature Coefficient ( $\theta_{VZ}$ )** – Test conditions for temperature coefficient are as follows:

- a.  $I_{ZT} = 7.5 \text{ mA}$ ,  $T_1 = 25^\circ\text{C}$ ,  
 $T_2 = 125^\circ\text{C}$  (1N5221A, B through 1N5242A, B)
- b.  $I_{ZT} = \text{Rated } I_{ZT}$ ,  $T_1 = 25^\circ\text{C}$ ,  
 $T_2 = 125^\circ\text{C}$  (1N5243A, B through 1N5272A, B).

Device to be temperature stabilized with current applied prior to reading breakdown voltage at the specified ambient temperature.

**NOTE 4. Zener Voltage ( $V_Z$ ) Measurement** – Nominal zener voltage is measured with the device junction in thermal equilibrium at the lead temperature of  $30^\circ\text{C} \pm 1^\circ\text{C}$  and 3/8" lead length.

**NOTE 5. Zener Impedance ( $Z_Z$ ) Derivation** –  $Z_{ZT}$  and  $Z_{ZK}$  are measured by dividing the ac voltage drop across the device by the ac current applied. The specified limits are for  $I_{Z(ac)} = I_{Z(dc)}$  with the ac frequency = 60 Hz.

## APPLICATION NOTE

Since the actual voltage available from a given zener diode is temperature dependent, it is necessary to determine junction temperature under any set of operating conditions in order to calculate its value. The following procedure is recommended:

Lead Temperature,  $T_L$ , should be determined from:

$$T_L = \theta_{LA} P_D + T_A.$$

$\theta_{LA}$  is the lead-to-ambient thermal resistance ( $^\circ\text{C}/\text{W}$ ) and  $P_D$  is the power dissipation. The value for  $\theta_{LA}$  will vary and depends on the device mounting method.  $\theta_{LA}$  is generally 30 to 40  $^\circ\text{C}/\text{W}$  for the various clips and tie points in common use and for printed circuit board wiring.

The temperature of the lead can also be measured using a thermocouple placed on the lead as close as possible to the tie point. The thermal mass connected to the tie point is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady-state conditions are achieved. Using the measured value of  $T_L$ , the junction temperature may be determined by:

$$T_J = T_L + \Delta T_{JL}.$$

$\Delta T_{JL}$  is the increase in junction temperature above the lead temperature and may be found from Figure 1 for dc power:

$$\Delta T_{JL} = \theta_{JL} P_D.$$

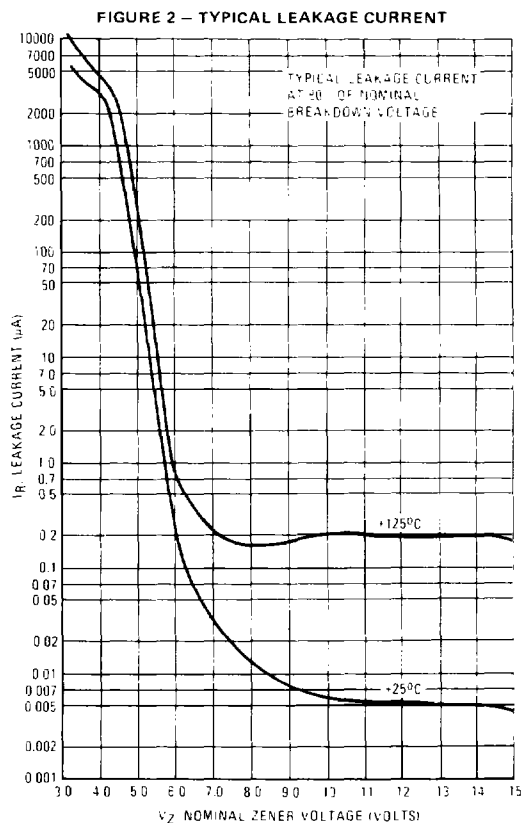
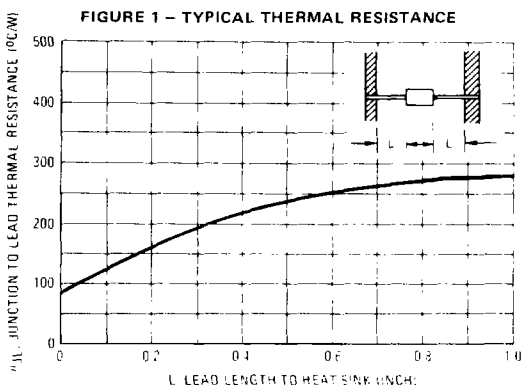
For worst-case design, using expected limits of  $I_Z$ , limits of  $P_D$  and the extremes of  $T_J$  ( $\Delta T_J$ ) may be estimated. Changes in voltage,  $V_Z$ , can then be found from:

$$\Delta V = \theta_{VZ} \Delta T_J.$$

$\theta_{VZ}$ , the zener voltage temperature coefficient, is found from Figures 3 and 4.

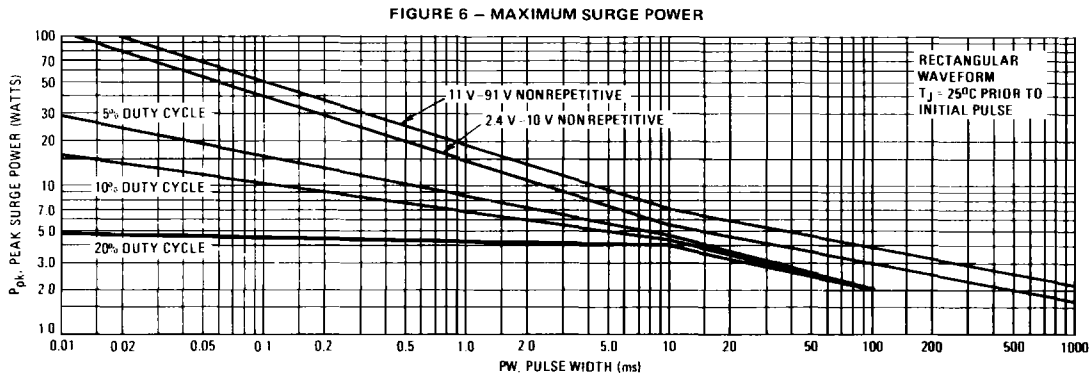
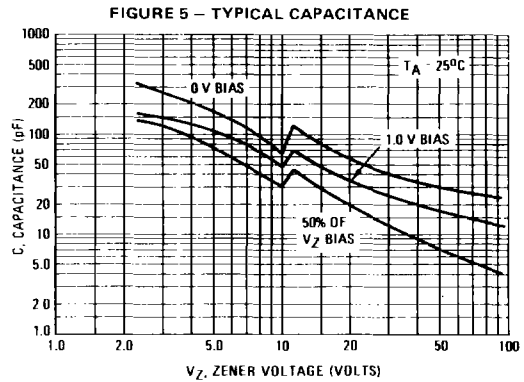
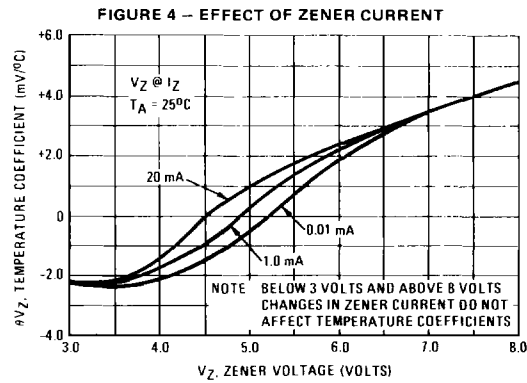
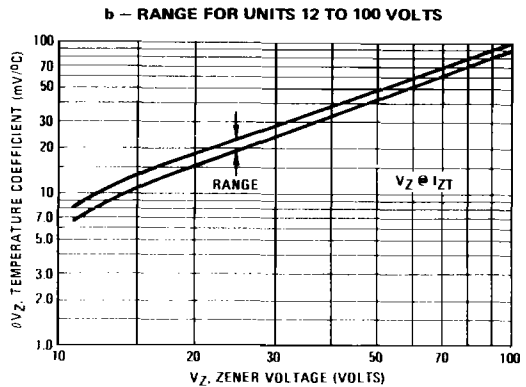
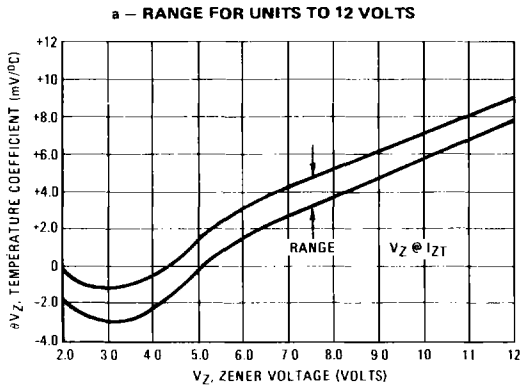
Under high power-pulse operation, the zener voltage will vary with time and may also be affected significantly by the zener resistance. For best regulation, keep current excursions as low as possible.

Surge limitations are given in Figure 6. They are lower than would be expected by considering only junction temperature, as current crowding effects cause temperatures to be extremely high in small spots, resulting in device degradation should the limits of Figure 6 be exceeded.



# 1N5221 thru 1N5272

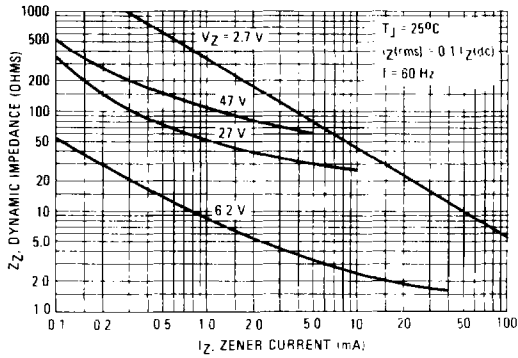
**FIGURE 3 – TEMPERATURE COEFFICIENTS**  
 (-55°C to +150°C temperature range; 90% of the units are in the ranges indicated.)



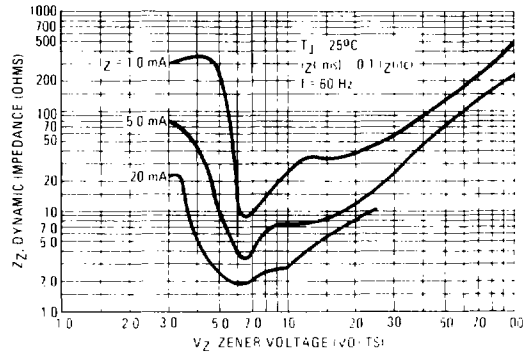
This graph represents 90 percent data points.  
 For worst case design characteristics, multiply surge power by 2/3

# 1N5221 thru 1N5272

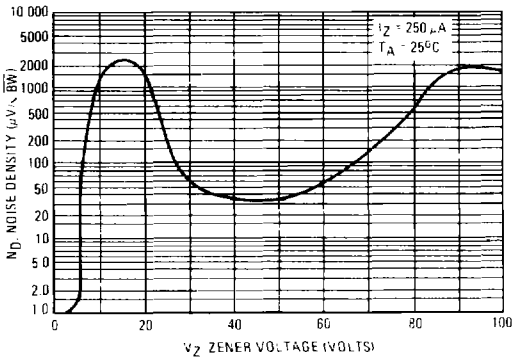
**FIGURE 7 – EFFECT OF ZENER CURRENT ON ZENER IMPEDANCE**



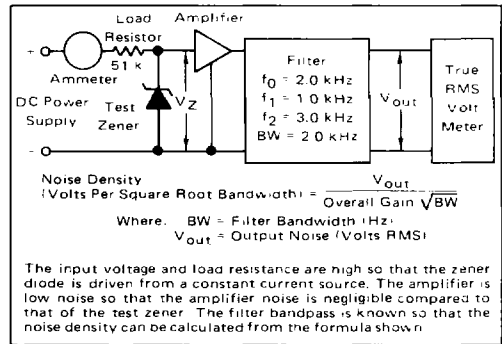
**FIGURE 8 – EFFECT OF ZENER VOLTAGE ON ZENER IMPEDANCE**



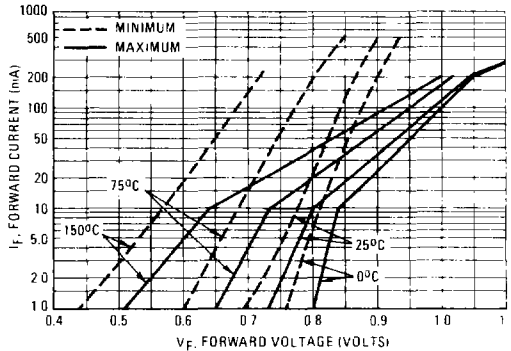
**FIGURE 9 – TYPICAL NOISE DENSITY**



**FIGURE 10 – NOISE DENSITY MEASUREMENT METHOD**



**FIGURE 11 – TYPICAL FORWARD CHARACTERISTICS**



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# 1N5221 thru 1N5272

FIGURE 12 – ZENER VOLTAGE versus ZENER CURRENT –  $V_Z = 1$  THRU 16 VOLTS

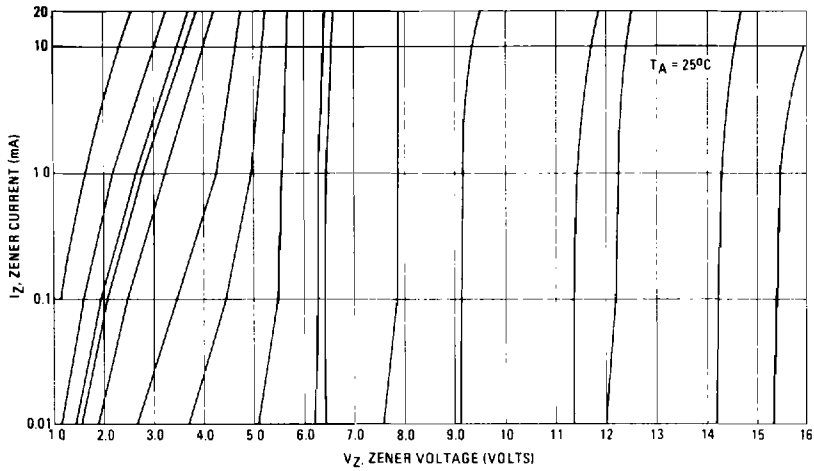


FIGURE 13 – ZENER VOLTAGE versus ZENER CURRENT –  $V_Z = 15$  THRU 30 VOLTS

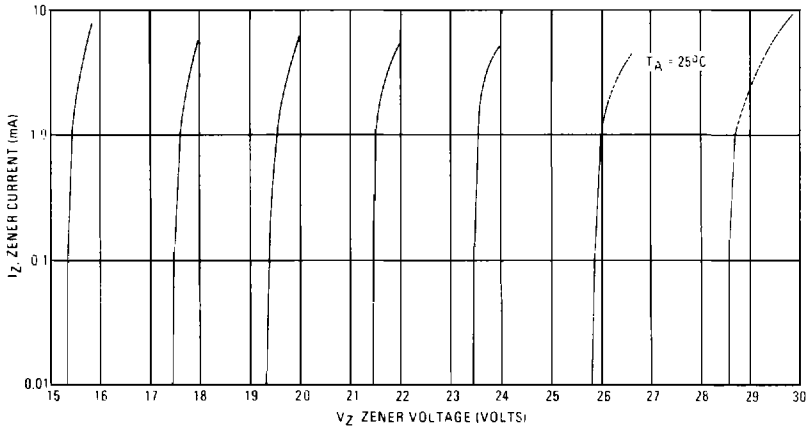


FIGURE 14 – ZENER VOLTAGE versus ZENER CURRENT –  $V_Z = 30$  THRU 105 VOLTS

