

REVISION BU

DO NOT SCALE FROM THIS PRINT

TABLE 1

LEAD STYLE	TERMINAL	MAX "A" ("B" IS .000 [.00] MIN)	"C" OVERALL PIN LENGTH
-02	T-1S13-02-XXX-2	.309 [7.85]	.377 [9.6]
-03	T-1S13-03-XXX-2	.467 [11.86]	.535 [13.6]
-04	T-1S13-06-XXX-2	.487 [12.37]	.555 [14.1]
-06	T-1S13-10-XXX-2	.605 [15.37]	.673 [17.1]
-07	T-1S13-11-XXX-2	.683 [17.35]	.751 [19.1]
-09	T-1S13-13-XXX-2	.388 [9.86]	.456 [11.6]

NOTES:

1. MAX. PIN ROTATION IN BODY: 2°
2. PUSHOUT FORCE SHALL BE 1 lb MIN.
3. (C) REPRESENTS A CRITICAL DIMENSION
4. ALL DIMENSIONS IN BRACKETS [ ] TO BE MILLIMETERS.
5. HEIGHT VARIATION BETWEEN ANY TWO PINS SHALL BE .010 MAX
6. TUBE POSITIONS -04 THROUGH -36 ONLY; LAYER PACKAGE -02 & -03. TUBE PLUG MUST BE ALLIGNED WITH INSULATOR. (SEE DETAIL ON PAGE 2)
7. MOLDED OR STAKED ALIGNMENT PIN AT SAMTEC'S DISCRETION.
8. SPACE OPTION FROM .170 TO .209 REQUIRES AN ADDITIONAL REPRESS.
9. MUST USE CARBIDE BLADES.
10. -M OPTION AVAILABLE ON -D ROW ONLY. -M OPTION AVAILABLE ON POSITIONS 4-36 ONLY. -P OPTION AVAILABLE ON 4-36 POSITION ONLY.

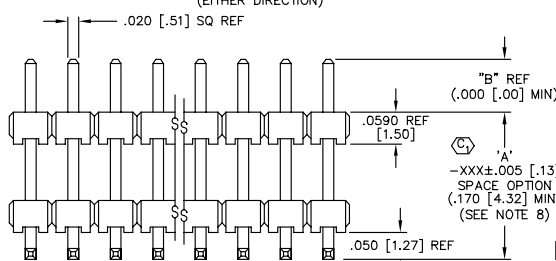
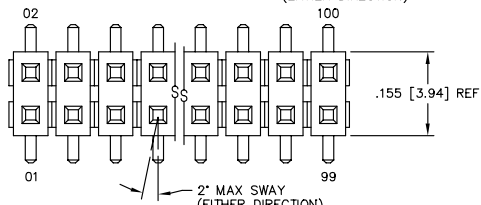
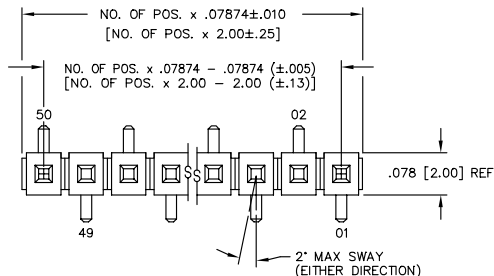
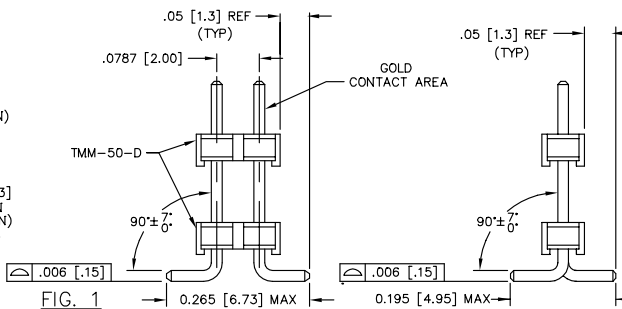


TABLE 2 (SEE NOTE 6)

LEAD STYLE	OPTIONS	TUBE	PLUGS
-02, -04, -07, -09	-D, -D-LC, -D-A	PT-1-24-02-47	TP-03
-03	-D, -D-LC, -D-A	PT-1-24-02-47	TP-03
ALL	-S, -S-LC, -S-A	PT-1-24-01-48	TP-24
-02, -09	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-1-24-02-44	TP-03
-03, -04	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-1-24-04-44	TP-03
-07	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-1-24-01-44	TP-03
-02, -09	-S-LC-P, -S-A-P	PT-1-24-04-09	TP-03
-03, -04	-S-LC-P, -S-A-P, -S-P	PT-1-24-05-09	TP-03
-07	-S-LC-P, -S-A-P, -S-P	PT-1-24-03-71	TP-03
-06	-D-LC	PT-1-24-02-47	TP-03
-06	NONE, -A, -D	PT-1-24-02-48	TP-09
-06	-D-A-P, -D-LC-P, -D-P, -D-LC-M, -D-A-M, -D-M	PT-1-24-16-29	TP-07
-06	-S-LC-P, -S-A-P, -S-P	PT-1-24-14-29	TP-03



DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED TOLERANCES ARE:  
 ONE PLACE DECIMALS ± .1 [2.5mm] THREE PLACE DECIMALS ± .005 [.13mm] ANGLES ± 2°  
 TWO PLACE DECIMALS ± .010 [25mm] FOUR PLACE DECIMALS ± .0020 [0.05mm]

TITLE: HIGH TEMP 2MM SMT BOARD STACKING TERMINAL STRIP ASM  
 DWG NO: TW-XX-XX-XXX-X-XXX-SM-XX-XXX  
 SHEET 1 OF 3

TW-XX-XX-XXX-X-XXX-SM-XX-XXX

NO. OF POSITIONS EXPRESSED IN # OF POS (-02 THRU -36)  
 "XX" = No OF POS x .07874 [2.00]

LEAD STYLE (SEE TABLE 1)

PLATING:  
 -G: GOLD (USE T-1S13-XX-G-2)  
 -T: TIN (USE T-1S13-XX-T-2)  
 -S: SELECTIVE (USE T-1S13-XX-S-2)  
 -E: EXTRA HEAVY GOLD (USE T-1S13-XX-E-2)  
 -L: LIGHT GOLD (USE T-1S13-XX-L-2)  
 -F: FLASH SELECTIVE GOLD (USE T-1S13-XX-F-2)  
 -P: GOLD FLASHED PALLADIUM NICKEL (USE T-1S13-XX-P-2)  
 -TL: TIN/LEAD (USE T-1S13-XX-TL-2)  
 -STL: SELECTIVE TIN/LEAD (USE T-1S13-XX-STL-2).  
 -LTL: LIGHT SELECTIVE TIN/LEAD (USE T-1S13-XX-LTL-2).  
 -H: HEAVY GOLD (USE T-1S13-XX-H-2)  
 -SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL (USE T-1S13-XX-S-2)  
 -TM: MATTE TIN (USE T-1S13-XX-T-2)  
 -LM: LIGHT GOLD SELECTIVE, MATTE TIN TAIL (USE T-1S13-XX-L-2)  
 -FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL (USE T-1S13-XX-F-2)

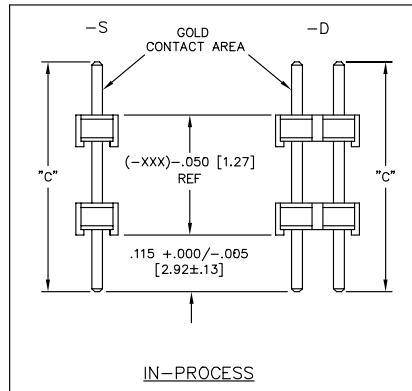
ROW OPTION:  
 -S: SINGLE ROW (USE TMM-50-S)  
 -D: DOUBLE ROW (USE TMM-50-D)

SPACE OPTION  
 XXX="A" (SEE TABLE 1, .170 [4.32] MIN) (SEE NOTE 8)

SURFACE MOUNT

OPTION 2  
 -XXX: POLARIZED POSITION (SPECIFY OMITTED PIN)

OPTION 1  
 -LC: LOCKING CLIP (SEE FIG 2, SHEET 2)  
 (-D ROW: USE 2TS-XX-D)  
 (-S ROW: USE 2TS-XX-SV)  
 (.190 MIN BOARD SPACE)  
 -A: MOLDED ALIGNMENT PIN (SEE FIG 3, SHEET 2 & NOTE 7) (AVAILABLE IN 2-36 POSITIONS) (2 POSITIONS WILL ONLY HAVE ONE ALIGNMENT PIN)  
 (-D ROW: USE 2TS-XX-DV-A)  
 (-S ROW: USE 2TS-XX-SV-A)  
 (BOTTOM BODY ONLY, USE TMM-50-X FOR TOP)  
 STAKED ALIGNMENT PIN (SEE FIG 4, SHEET 2 & NOTE 7)  
 (-D ROW ONLY: USE TMM-50-D, 5 POS MIN) (.190 MIN BOARD SPACE FOR BOTH )  
 -P: PICK & PLACE PAD (SEE NOTE 10)  
 (-D ROW: USE PPP-10)  
 (-S ROW: USE PPP-11)  
 NOTE: "B" = .075 [1.91] MIN FOR THIS OPTION (SEE FIG 6)  
 -M: METAL PICK & PLACE PAD (SEE NOTE 10)  
 (-D ROW: USE PPP-10)  
 NOTE: "B" MUST BE .075 OR GREATER FOR THIS OPTION. (SEE FIG. 5)  
 -TR: TAPE AND REEL PACKAGING  
 (-07 LEAD STYLE NOT AVAILABLE IN T & R) (SEE SHEET 3 FOR -S-TR OPTION ORIENTATION VIEW) (.487 MAX "A" WHEN COMBINED WITH -P OPTION AND -06 LEAD STYLE)



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MATERIAL:  
 INSULATOR:  
 LIQUID CRYSTAL POLYMER  
 COLOR: BLACK  
 TERMINALS:  
 PHOSPHOR BRONZE

EXISPROD\_ASSEMBLY\2MM TW-SM

**samtec**

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
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 CODE 55322

MADE BY:  
 BRYANT 3-8-93 TW-XX-XX-XXX-X-XXX-SM-XX-XXX

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:	
ONE PLACE DECIMALS ± .1 [2.5mm]	THREE PLACE DECIMALS ± .005 [0.13mm]	ANGLES	± 2°
TWO PLACE DECIMALS ± .010 [0.25mm]	FOUR PLACE DECIMALS ± .0020 [0.05mm]		

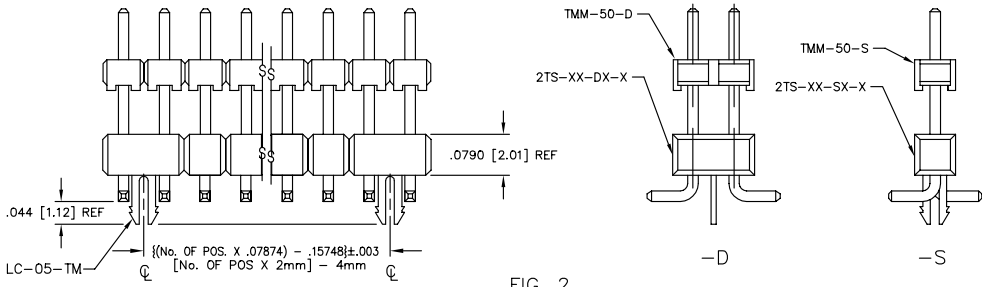
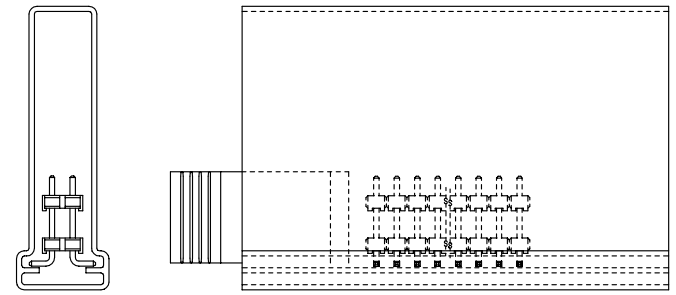


FIG. 2

(-LC OPTION)  
 SAME AS FIG 1 EXCEPT WHERE NOTED.



PAGAGING VIEW  
 SCALE: .5X

PT-1-24-02-47  
 TP-03

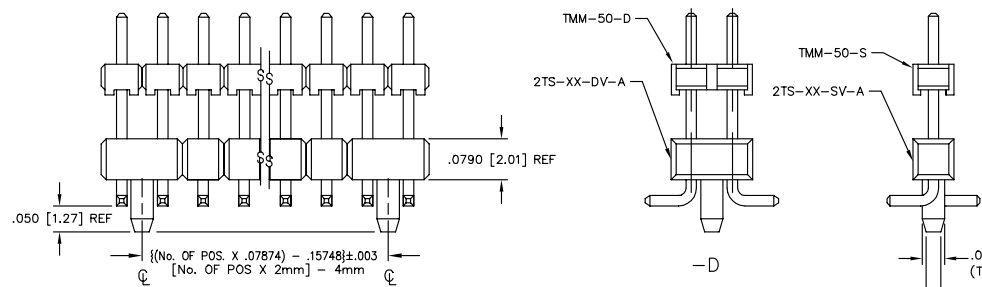


FIG. 3

(-A MOLDED ALIGNMENT PIN OPTION)  
 SAME AS FIG 1 EXCEPT WHERE NOTED.

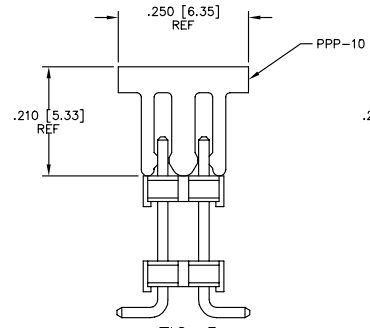


FIG. 5

(-M OPTION)  
 (SEE NOTE 10)

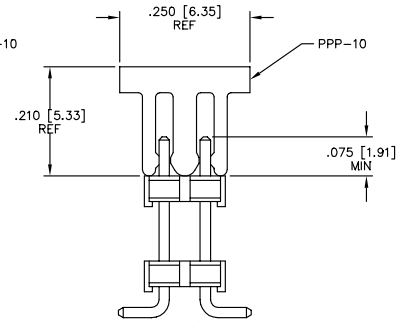


FIG. 6

(-P OPTION)  
 (SEE NOTE 10)

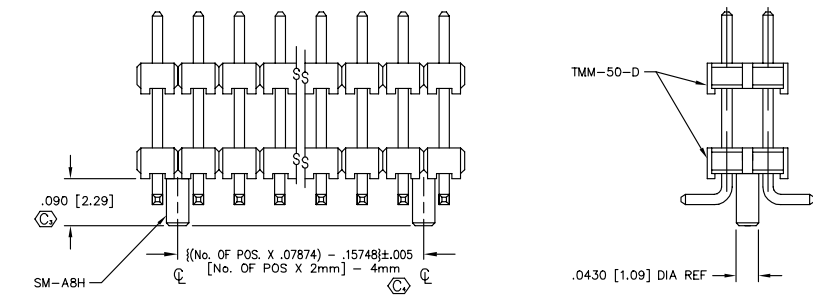
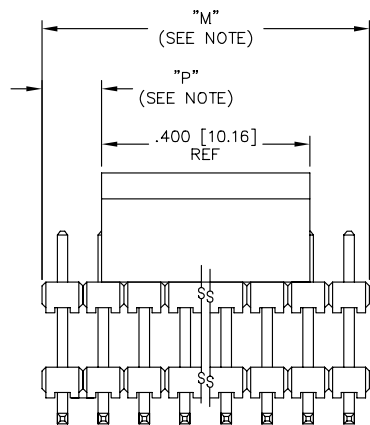


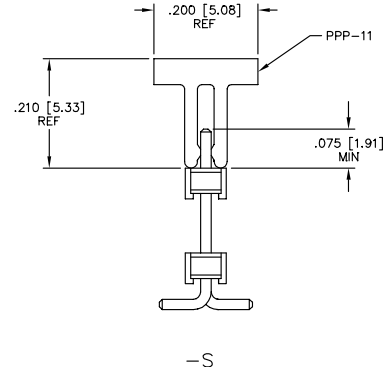
FIG. 4

(-A STAKED ALIGNMENT PIN OPTION)  
 SAME AS FIG 1 EXCEPT WHERE NOTED.



NOTE: "M" = USED MEASURED DIMENSION (REF)  
 "P" = {( "M" - .400 ) / 2 } ± .020 [0.51]

-APPLIES TO BOTH SINGLE & DOUBLE-



EXISPROD\_ASSEMBLY\2MM TW-SM2

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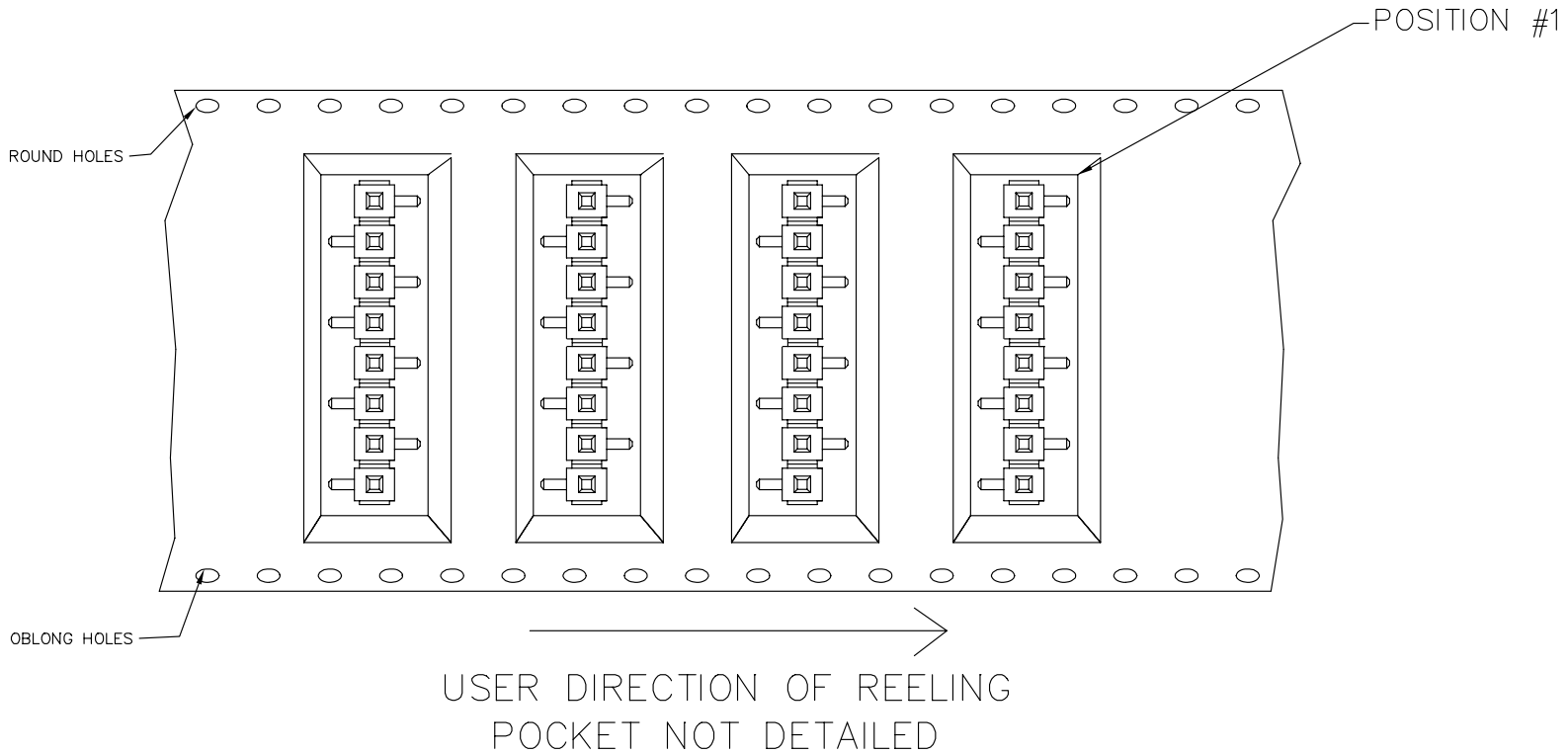
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-TR VIEW FOR -S (SINGLE ROW)



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