LAMBDA ADVANCED ANALOG INC.

AHF2800 Series Hybrid - High Reliability DC/DC Converters

DESCRIPTION

The AHF Series of DC/DC converters feature single or dual outputs over the full military temperature range. No derating in output power is required, making them suitable for use in rugged military applications. The low profile, small outline package is ideally suited to the tight board space requirements of many industrial and aerospace applications. Designed for nominal 28Vpc inputs, this family of converters will meet the requirements of MIL-STD-704D. The basic circuit utilizes a pulse width modulated, feed-forward topology at a nominal switching frequency of 550 KHz. Input to output isolation is achieved through the use of transformers in the forward and feedback circuits.

The proprietary magnetic feedback circuit provides for an extremely wide bandwidth control loop with a high phase margin. The closed loop frequency response of this converter family extends to approximately 50 kHz, resulting in superior line and load transient characteristics. This feedback method is also inherently temperature and radiation insensitive. This gives the AHF Series an important advantage over converters that incorporate opto-couplers in their design.

These converters are manufactured in a facility certified to MIL-PRF-38534. All processes used to manufacture these converters have been qualified to enable Lambda Advanced Analog to deliver compliant devices. Four screening grades are available to satisfy a wide range of requirements. The CH grade converters are fully compliant to MIL-PRF-38534 class H. The HB grade converters are processed to full MIL-PRF-38534 screening but do not have class H element evaluation as required by MIL-PRF-38534. Two grades are fully tested and operate over the full military temperature range without derating of output power. Industrial and commercial grades are also available. Variations in electrical, mechanical and screening can be accommodated. Extensive computer simulation using complex modeling enables rapid design modification to be provided. Contact Lambda Advanced Analog with specific requirements.

FEATURES

- 16 40 VDC input range (28 VDC nominal)
- Single and dual outputs
- 12 watts output power
- 22.8 W/in³ power density
- Low input/output noise (50 mA/60 mV p-p max. respectively)
- Indefinite short circuit and overload protection
- Wideband control loop for superior transient characteristics
- No derating for -55°C to +125°C operation
- Constant switching frequency (550 kHz nominal)

SPECIFICATIONS AHF2812S

ABSOLUTE MAXIMUM RATINGS

Input Voltage -0.5V to 50V

 $\begin{array}{lll} \mbox{Soldering Temperature} & 300^{\circ}\mbox{C for 10 seconds} \\ \mbox{Case Temperature} & \mbox{Operating-55°C to +125°C} \\ \mbox{Storage} & -65^{\circ}\mbox{C to +135°C} \\ \end{array}$

TABLE II. Electrical Performance Characteristics

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A subgroups	Device types	Lin	nits	Unit
					Min	Max	
Output voltage	$V_{ m OUT}$	$I_{OUT} = 0$	1	01	11.88	12.12	V
			2,3		11.76	12.24	
Output current 1/	I_{OUT}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$	1,2,3	01		1000	mA
Output ripple voltage 2/	V_{RIP}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ B.W. = 20 Hz to 2 MHz	1,2,3	01		60	mV p-p
Line regulation	VR _{LINE}	$V_{\rm IN} = 16, 28, { m and} \ 40 { m V dc}, \ I_{\rm OUT} = 0,500, { m and} \ 1000 { m mA}$	1,2,3	01		50	mV
Load regulation	VR _{LOAD}	V_{IN} = 16, 28, and 40 V dc, I_{OUT} = 0, 500, and 1000 mA	1,2,3	01		50	mV
Input current	$I_{ m IN}$	I _{OUT} = 0, inhibit (pin 1) tied to input return (pin 7)	1,2,3	01		12	mA
		I _{OUT} = 0, inhibit (pin 1) = open				50	
Input ripple current 2/	${ m I}_{ m RIP}$	I _{OUT} = 1000 mA, B.W. = 20 Hz to 2 MHz	1,2,3	01		50	mA p-p
Efficiency	E_{FF}	I _{OUT} = 1000 mA,	1	01	78		%
			2,3		75		
Isolation	ISO	Input to output or any pin to case (except pin 6) at 500 V dc, T _C = +25°C	1	01	100		ΜΩ
Capacitive load 3/4/	C_{L}	No effect on dc performance, $T_C = +25$ °C	4	01		200	μF
Power dissipation load fault	P_D	Overload <u>5</u> /	1	01		6	W
		Short circuit	1,2,3	01		2	
Switching frequency	Fs	$I_{OUT} = 1000 \text{ mA}$	4,5,6	01	500	600	kHz

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TABLE II. Electrical Performance Characteristics - Continued

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A Subgroups	Device types	Lin	nits	Unit
					Min	Max	
Output response to step transient load changes 6/	VO_{TLOAD}	500 mA to/from 1000 mA	4	01	-300	+300	mV pk
_			5,6		-450	+450	
		0 mA to/from 500 mA	4		-500	+500	
			5,6		-750	+750	
Recovery time, step transient load changes 6/7/	$\mathrm{TT}_{\mathrm{LOAD}}$	500 mA to/from 1000 mA	4,5,6	01		100	μs
		0 mA to 500 mA	4,5,6	01		1500	
		500 mA to 0 mA	4,5,6			10	ms
Output response to transient step line changes	VO _{TLINE}	Input step 16 V to/from 40 V dc, I _{OUT} = 1000 mA <u>4</u> / <u>8</u> /	4,5,6	01		1500	mV pk
Recovery time transient step line changes	$\mathrm{TT}_{\mathrm{LINE}}$	Input step 16 V to/from 40 V dc I _{OUT} = 1000 mA <u>4</u> / <u>7</u> / <u>8</u> /	4,5,6	01		800	μs
Turn on overshoot	VTonos	I _{OUT} = 0 and 1000 mA	4,5,6	01		600	mV pk
Turn on delay	Ton _D	I _{OUT} = 0 and 1000 mA <u>9</u> /	4,5,6	01		20	ms
Load fault recovery 4/9/	$\mathrm{Tr}_{\mathrm{LF}}$		4,5,6	01		20	ms
Weight						35	grams

Notes:

- 1/ Parameter guaranteed by line and load regulation tests.
- 2/ Bandwidth guaranteed by design. Tested for 20 kHz to 2 MHz.
- 2/ Capacitive load may be any value from 0 to the maximum limit without compromising dc performance. A capacitive load in excess of the maximum limit will not disturb loop stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
- 4/ Parameter shall be tested as part of design characterization and after design or process changes. Thereafter, parameters shall be guaranteed to the limits specified in Table Π.
- 5/ An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum power dissipation.
- $\underline{6}$ / Load step transition time between $\hat{2}$ and 10 microseconds.
- 7/ Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1 percent of V_{OUT} at 50 percent load.
- 8/ Input step transition time between 2 and 10 microseconds.
- 2/ Turn-on delay time measurement is for either a step application of power at the input or the removal of a ground signal from the inhibit pin (pin 1) while power is applied to the input is unlimited.

SPECIFICATIONS AHF2815S

ABSOLUTE MAXIMUM RATINGS

Input Voltage -0.5V to 50V

Soldering Temperature 300°C for 10 seconds

Case Temperature Operating-55°C to +125°C
Storage -65°C to +135°C

TABLE III. Electrical Performance Characteristics

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A subgroups	Device types	Lin	nits	Unit
					Min	Max	
Output voltage	V _{OUT}	$I_{OUT} = 0$	1	All	14.85	15.15	V
			2,3		14.70	15.30	
Output current 1/	I_{OUT}	$V_{\rm IN}$ = 18, 28, and 40 V dc,	1,2,3	All		2000	mA
Output ripple voltage 2/	V_{RIP}	$V_{IN} = 18, 28, \text{ and } 40 \text{ V dc},$ B.W. = 20 Hz to 2 MHz	1,2,3	All		50	mV p-p
Line regulation	VR _{LINE}	$V_{IN} = 18, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 1000, \text{ and } 2000 \text{ mA}$	1	All		±35	mV
-			2,3			±75	
Load regulation	VR _{LOAD}	$V_{IN} = 18, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 1000, \text{ and } 2000 \text{ mA}$	1,2,3	All		±150	mV
Input current	I_{IN}	I _{OUT} = 0, inhibit (pin 2) tied to input return (pin 10)	1,2,3	All		18	mA
		I _{OUT} = 0, inhibit (pin 2) = open	1			50	
Input ripple current 2/	${ m I}_{ m RIP}$	I _{OUT} = 2000 mA, B.W. = 20 Hz to 2 MHz	1,2,3	All		20	mA p-p
Efficiency	$\rm E_{FF}$	$I_{OUT} = 2000 \text{ mA},$	1	All	80		%
			2,3		77		
Isolation	ISO	Input to output or any pin to case (except pin 7) at 500 V dc, T _C = +25°C	1	All	100		ΜΩ
Capacitive load 3/ 4/	C_L	No effect on dc performance, $T_C = +25$ °C	4	All		200	μF
Power dissipation load fault	P_D	Overload <u>5</u> /	1	All		12	W
		Short circuit	1,2,3	All		9	
Switching frequency	Fs	I _{OUT} = 2000 mA	4,5,6	01,04	250	300	kHz
				02, 05	250	270	
				03, 06	275	300	

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TABLE III. Electrical Performance Characteristics - Continued

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A Subgroups	Device types	Lin	nits	Unit
					Min	Max	
Output response to step transient load changes 6/	VO _{TLOA}	1000 mA to/from 2000 mA	4,5,6	A11	-800	+800	mV pk
		0 mA to/from 1000 mA	4,5,6		-1000	+750	
Recovery time, step transient load changes 6/ 7/	$\mathrm{TT}_{\mathrm{LOAD}}$	1000 mA to/from 2000 mA	4	All		100	μs
			5,6			200	
		0 mA to/from 1000 mA	4	All		5	ms
			5,6	1		10	
Output response to transient step line changes	VO _{TLINE}	Input step 18 V to/from 40 V dc, I _{OUT} = 2000 mA <u>4</u> / <u>8</u> /	4,5,6	04 05 06	-1000	+1000	mV pk
Recovery time transient step line changes	$\mathrm{TT}_{\mathrm{LINE}}$	Input step 18 V to/from 40 V dc I _{OUT} = 2000 mA <u>4</u> / <u>7</u> / <u>8</u> /	4,5,6	04 05 06		500	μs
Turn on overshoot	VTonos	$I_{OUT} = 0$ and 2000 mA	4,5,6	All		750	mV pk
Turn on delay	Ton _D	I _{OUT} = 0 and 2000 mA <u>9</u> /	4,5,6	All		12	ms
Load fault recovery 4/9/	$\mathrm{Tr}_{\mathrm{LF}}$	-	4,5,6	All		12	ms
Weight						38	grams

Notes:

- 1/ Parameter guaranteed by line and load regulation tests.
- 2/ Bandwidth guaranteed by design. Tested for 20 kHz to 2 MHz.
- 3/ Capacitive load may be any value from 0 to the maximum limit without compromising dc performance. A capacitive load in excess of the maximum

limit will not disturb loop stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-

- 4/ Parameter shall be tested as part of design characterization and after design or process changes. Thereafter, parameters shall be guaranteed to the limits specified in Table III.
- 5/ An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum power dissipation.
- 6/ Load step transition time between 2 and 10 microseconds.
- 7/ Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1 percent of V_{OUT} at 50 percent load.
- 8/ Input step transition time between 2 and 10 microseconds.
- 2/ Turn-on delay time measurement is for either a step application of power at the input or the removal of a ground signal from the inhibit pin (pin 2) while power is applied to the input.

SPECIFICATIONS AHF2812D

ABSOLUTE MAXIMUM RATINGS

Input Voltage -0.5V to 50V

Soldering Temperature 300°C for 10 seconds

Case Temperature Operating-55°C to +125°C Storage -65°C to +135°C

TABLE V. Electrical Performance Characteristics.

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A subgroups	Device types	Limit	s	Unit
					Min	Max	
Output voltage	V _{OUT}	$I_{OUT} = 0$	1	01	±11.88	±12,12	V
			2,3		±11.76	±12.24	
Output current 1/2/	I_{OUT}	$V_{\rm IN}$ = 16, 28, and 40 V dc, each output	1,2,3	01	100	900	mA
Output ripple voltage 3/	V _{RIP}	V_{IN} = 16, 28, and 40 V dc, B.W. = 20 Hz to 2 MHz	1,2,3	01		60	mV p-p
Line regulation <u>4</u> /	VR _{LINE}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 500, \text{ and } 1000 \text{ mA}$	1,2,3	01		30	mV
Load regulation <u>4</u> /	VR _{LOAD}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 500, \text{ and } 1000 \text{ mA}$	1,2,3	01		30	mV
Cross regulation <u>5</u> /	VR _{CROS}	10 percent to 90 percent load change	1,2,3	01		3.0	%
Input current	$I_{ m IN}$	I _{OUT} = 0, inhibit (pin 1) tied to input return (pin 7)	1,2,3	01		12	mA
		$I_{OUT} = 0,$ inhibit (pin 1) = open				60	
Input ripple current 3/4/	${ m I}_{ m RIP}$	I _{OUT} = 1000 mA, B.W. = 20 Hz to 2 MHz	1,2,3	01		50	mA p-p
Efficiency <u>4</u> /	E _{FF}	I _{OUT} = 1000 mA, T _C = +25°C	1,3	01	77		%
			2		74		
Isolation	ISO	Input to output or any pin to case (except pin 6) at 500 V dc, $T_C = +25^{\circ}\text{C}$	1	01	100		ΜΩ
Capacitive load 6/ 7/	C_{L}	No effect on dc performance, $T_C = +25^{\circ}C$, total for both outputs	4	01		200	μF
Power dissipation load fault	P _D	Overload, $T_C = +25^{\circ}C$ 8/	1,2,3	01		6	w
		Short circuit, $T_C = +25^{\circ}C$				3	

TABLE V. <u>Electrical performance characteristics</u> - Continued.

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A Subgroups	Device types	Limits		Unit
					Min	Max	
Switching frequency 4/	Fs	$I_{OUT} = 1000 \text{ mA}$	4,5,6	01	500	600	kHz
Output response to step transient load changes 4/ 9/	VO _{TLOAD}	500 mA to/from 1000 mA	4,5,6	01	-200	+200	mV pk
		0 mA to/from 500 mA	4,5,6	01	-800	+800	
Recovery time, step transient load changes 4/ 9/ 10/	$\mathrm{TT}_{\mathrm{LOAD}}$	500 mA to/from 1000 mA	4,5,6	01		70	μs
		0 mA to/from 500 mA	4,5,6	01		1000	
Output response transient step line changes 4/ 7/ 11/	VO _{TLINE}	Input step from/to 16 to 40 V dc, $I_{OUT} = 1000 \text{ mA}$	4,5,6	01	-750	+750	mV pk
Recovery time transient step line changes 4/ 7/ 10/ 11/	$\mathrm{TT}_{\mathrm{LINE}}$	Input step from/to 16 to 40 V dc, $I_{OUT} = 1000 \text{ mA}$	4,5,6	01		1200	μs
Turn on overshoot 4/	VTonos	I _{OUT} = 0 and 1000 mA	4,5,6	01		600	mV pk
Turn on delay 4 12/	Ton _D	I _{OUT} = 0 and 1000 mA	4,5,6	01		25	ms
Load fault recovery 7/	$\mathrm{Tr}_{\mathrm{LF}}$		4,5,6	01		25	ms
Weight						38	grams

Notes:

- 1/ Parameter guaranteed by line load, and cross regulation tests.
- 2/ Up to 90 percent of full power is available from either output provided the total output does not exceed 12 W.
- 3/ Bandwidth guaranteed by design. Tested for 20 kHz to 2 MHz.
- 4/ Load current split equally between +V_{OUT} and -V_{OUT}.
- 5/ 1.2 watt load on output under test, 1.2 watt to 10.8 watt load change on other output.
- 6/ Capacitive load may be any value from 0 to the maximum limit without compromising dc performance. A capacitive load in excess of the maximum limit will not disturb loop stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn on.
- 7/ Parameter shall be tested as part of design characterization and after design or process changes. Thereafter, parameters shall be guaranteed to the limits specified in Table V.
- 8/ An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum power dissipation.
- 2/ Load step transition time between 2 and 10 microseconds.
- 10/ Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1 percent of V_{OUT} at 50 percent load.
- $\overline{11}$ / Input step transition time between 2 and 10 microseconds.
- 12/ Turn-on delay time measurement is for either a step application of power at the input or the removal of a ground signal from the inhibit pin (pin 1) while power is applied to the input.

SPECIFICATIONS AHF2815D

ABSOLUTE MAXIMUM RATINGS

-0.5V to 50V Input Voltage

Soldering Temperature 300°C for 10 seconds Operating-55°C to +125°C Storage -65°C to +135°C Case Temperature

TABLE VI. Electrical Performance Characteristics

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A subgroups	Device types	Lim	its	Unit
					Min	Max	
Output voltage	V_{OUT}	$I_{OUT} = 0$	1	01	±14.85	±15.15	v
			2,3]	±14.70	±15.30	
Output current 1/2/	I_{OUT}	$V_{\rm IN}$ = 16, 28, and 40 V dc, each output	1,2,3	01	80	720	mA
Output ripple <u>3</u> / voltage	V_{RIP}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ B.W. = 20 Hz to 2 MHz	1,2,3	01		60	mV p-p
Line regulation <u>4</u> /	VR _{LINE}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 400, \text{ and } 800 \text{ mA}$	1,2,3	01		35	mV
Load regulation <u>4</u> /	VR_{LOAD}	$V_{IN} = 16, 28, \text{ and } 40 \text{ V dc},$ $I_{OUT} = 0, 400, \text{ and } 800 \text{ mA}$	1,2,3	01		35	mV
Cross regulation <u>5</u> /	VR _{CROS}	10 percent to 90 percent load change each output	1,2,3	01		3.0	%
Input current	${ m I_{IN}}$	$I_{\rm OUT}$ = 0, inhibit (pin 1) tied to input return (pin 7)	1,2,3	01		12	mA
		$I_{OUT} = 0,$ inhibit (pin 1) = open				55	
Input ripple current <u>3/4/</u>	$ m I_{RIP}$	$I_{OUT} = 800 \text{ mA}, B.W. = 20 \text{ Hz to 2 MHz}$	1,2,3	01		50	mA p-p
Efficiency <u>4</u> /	E_{FF}	$I_{OUT} = 800 \text{ mA}$	1,3	01	78		%
			2]	75		
Isolation	ISO	Input to output or any pin to case (except pin 6) at 500 V dc, $T_C = +25^{\circ}\text{C}$	1	01	100		МΩ
Capacitive load 6/ 7/	C_L	No effect on dc performance, $T_C = +25$ °C, total for both outputs	4	01		200	μF
Power dissipation load fault	P_D	Overload <u>8</u> /	1,2,3	01		6	W
		Short circuit				2.5	
Switching frequency 4/	F _S	$I_{OUT} = 800 \text{ mA}$	4,5,6	01	500	600	kHz
Output response to step transient load changes 4/9/	VO _{TLOAD}	400 mA to/from 800 mA	4,5,6	01	-200	+200	mV pk
_		0 mA to/from 400 mA	4,5,6	01	-800	+800	

AHF2815D

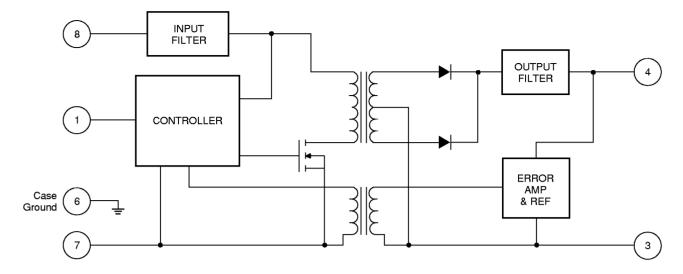
TABLE VI. Electrical Performance Characteristics - Continued.

Test	Symbol	$ \begin{array}{c} Conditions \\ -55^{\circ}C \leq T_{C} \leq +125^{\circ}C \\ V_{IN} = 28 \ V \ dc \ \pm 5\%, \ C_{L} = 0 \ unless \\ otherwise \ specified \end{array} $	Group A Subgroups	Device types	Lin	nits	Unit
					Min	Max	
Recovery time, step transient load changes 4/9/10/	$\mathrm{TT}_{\mathrm{LOAD}}$	400 mA to/from 800 mA	4,5,6	01		70	μs
		0 mA to/from 400 mA	4,5,6	01		500	
Output response transient step line changes 4/7/11/	VO _{TLINE}	Input step from/to 16 to 40 V dc, $I_{\rm OUT} = 800 \ {\rm mA}$	4,5,6	01	-750	+750	mV pk
Recovery time transient step line changes 4/7/10/11/	$\mathrm{TT}_{\mathrm{LINE}}$	Input step from/to 16 to 40 V dc, I _{OUT} = 800 mA	4,5,6	01		1200	μѕ
Turn on overshoot 4/	VTonos	$I_{OUT} = 0$ and 800 mA	4,5,6	01		750	mV pk
Turn on delay <u>4</u> / <u>12</u> /	Ton _D	$I_{OUT} = 0$ and 800 mA	4,5,6	01		25	ms
Load fault recovery 7/	$\mathrm{Tr}_{\mathrm{LF}}$		4,5,6	01		25	ms
Weight						38	grams

Notes:

- Parameter guaranteed by line load, and cross regulation tests.
- <u>2</u>/ <u>3</u>/ Up to 90 percent of full power is available from either output provided the total output does not exceed 12 W.
- Bandwidth guaranteed by design. Tested for 20 kHz to 2 MHz.
- Load current split equally between $+V_{\text{OUT}}$ and $-V_{\text{OUT}}$.
- 1.2 watt load on output under test, 1.2 watt to 10.8 watt load change on other output.
- Capacitive load may be any value from 0 to the maximum limit without compromising dc performance. A capacitive load in excess of the maximum limit will not disturb loop stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
- 7/ Parameter shall be tested as part of design characterization and after design or process changes. Thereafter, parameters shall be guaranteed to the limits specified in Table VI.
- An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum power dissipation.
- Load step transition time between 2 and 10 microseconds.
- Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ± 1 percent of V_{OUT} at 50 percent load.
- Input step transition time between 2 and 10 microseconds.
- Turn-on delay time measurement is for either a step application of power at the input or the removal of a ground signal from the inhibit pin (pin 1) while power is applied to the input.

BLOCK DIAGRAM (Single Output)



APPLICATION INFORMATION

Inhibit Function

Connecting the inhibit input (Pin 1) to input common (Pin 7) will cause the converter to shut down. It is recommended that the inhibit pin be driven by an open collector device capable of sinking at least 400 µA of current. The open circuit voltage of the inhibit input is 151. ±1 VDC.

Thermal Management

Assuming that there is no forced air flow, the package termperature rise above ambient (ΔT) may be calculated using the following expression:

$$\Delta T \approx$$
 80 A ^{-0.7} p ^{0.85} (°C)

where A = the effective surface area in square inches (including heat sink if used;) P = power dissipation in watts.

The total surface area of the AHF package is 4.9 square inches. If a worse case full load efficiency of 78% is assumed, then the case temperature rise can be calculated as follows:

P = P_{OUT}
$$\left[\frac{1}{E_{FF}} - 1\right]$$
 = 12 $\left[\frac{1}{.78} - 1\right]$ = 3.4 W
 ΔT = 80 (4.9)^{-0.7} (3.4)^{0.85} = 74°C

Hence, if $T_{\text{AMBIENT}} = +25^{\circ}\text{C}$, the DC/DC converter case temperature will be approximately 100°C if no heat sink or air flow is provided.

To calculate the heat sink area required to maintain a specific case temperature rise, the above equation may be manipulated as follows:

$$A_{HEAT SINK} = \left[\frac{\Delta T}{80P^{0.85}} \right]^{-1.43} - A_{PKG}$$

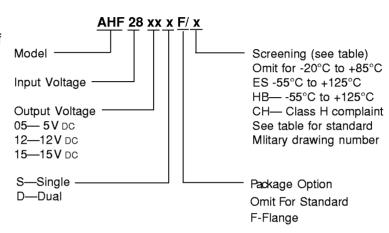
As an example, if a maximum case temperature rise of 50°C above ambient is desired, then the required effective heat sink area is:

A _{HEAT SINK} =
$$\left[\frac{50}{80(3.4)}\right]^{-1.43} - 4.9 = 3.75 \text{ in.}^2$$

STANDARDIZED MILITARY DRAWING CROSS REFERENCE

Model	Drawing Number
AHF2805S/CH	SMD#5962-91600
AHF2812S/CH	SMD#5962-94568
AHF2815S/CH	SMD#5962-94563
AHF2812D/CH	SMD#5962-92111
AHF2815D/CH	SMD#5962-92351

PART NUMBER

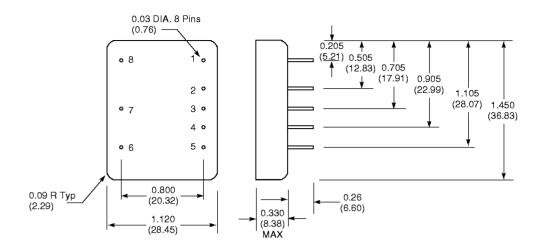


Available Screening Levels and Process Variations for AHF Series

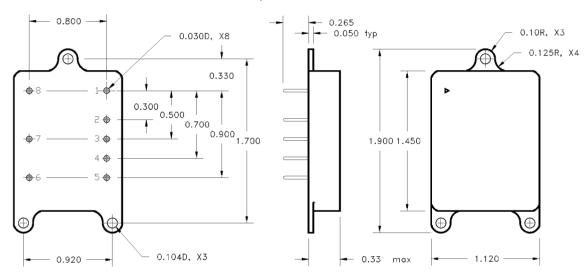
Requirement	MIL-STD-883 Method	N o Suffix	ES Suffix	HB Suffix	CH Suffix
Temperature Range		-20 to +85°C	-55°C to +125°C	-55°C to +125°C	-55°C to +125°C
Element Evaluation					MIL-PRF-38534
Internal Visual	2017	*	Yes	Yes	Yes
Temperature Cycle	1010		Cond B	Cond C	Cond C
Constant Acceleration	2001		500g	Cond A	Cond A
Burn-in	1015	96hrs @ 125°C	96hrs @ 125°C	160hrs @ 125°C	160hrs @ 125°C
Final Electrical (Group A)	MIL-PRF-38534	25℃	25°C	-55, +25, +125°C	-55, +25, +125°C
Seal, Fine & Gross	1014	*	Cond A, C	Cond A, C	Cond A, C
External Visual	2009	*	Yes	Yes	Yes

^{*} Per Commercial Standards

MECHANICAL OUTLINE



Tolerances: .xx = ± 0.010 , .xxx= ± 0.005



PIN DESIGNATION

AHF2805S AHF2812S AHF2815S

Pin 1 Inhibit input Pin 8 Positive input

Pin2 N/C

Pin 3 Output common Pin 7 Input common

Pin 4 Positive output

Pin 5 N/C Pin 6 Case ground

AHF2805D AHF2812D AHF2815D

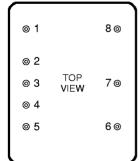
Pin 1 Inhibit input Pin 8 Positive input

Pin 2 Positive output

Pin 3 Output common Pin 7 Input common

Pin 4 Negative output

Pin 5 N/C Pin 6 Case Ground



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NOTES	
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