

PRODUCT NUMBER
5 4 2 0 2 - X X X - X X - X X X

PLATING

S=15μ"[0.38μm]GOLD
ON CONTACT AREA
120μ"[3.0μm]TIN/LEAD
ON TAIL

G=30μ"[0.76μm]GOLD
ON CONTACT AREA
120μ"[3.0μm]TIN/LEAD
ON TAIL

T=120μ"[3.0μm]TIN/LEAD
ON CONTACT AREA
AND ON TAIL(SEE NOTE 8)

F=2μ"[0.05μm]GOLD
ON CONTACT AREA
AND ON TAIL

LEAD STYLE	POST
08	0.230/5.84
30	0.318/8.08

LEAD FREE PRODUCT NUMBER
5 4 2 0 2 - X X X X X - X X X LF

PLATING

S=15μ"[0.38μm]GOLD
ON CONTACT AREA
100μ"[2.5μm]TIN
ON TAIL

G=30μ"[0.76μm]GOLD
ON CONTACT AREA
100μ"[2.5μm]TIN
ON TAIL

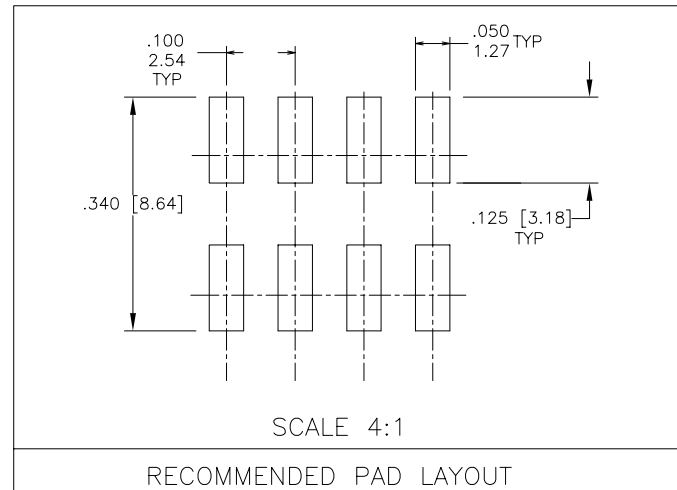
T=100μ"[2.5μm]TIN
ON CONTACT AREA
AND ON TAIL(SEE NOTE 11)

F=2μ"[0.05μm]GOLD
ON CONTACT AREA
AND ON TAIL

LEAD STYLE	POST
08	0.230/5.84
30	0.318/8.08

NOTES:

- HOUSING MAT'L: HIGH TEMPERATURE THERMOPLASTIC.
FLAME RETARDANT PER UL 94V-0
COLOR: BLACK
- THESE PART NUMBERS WILL WITHSTAND EXPOSURE
TO 260 C PEAK TEMPERATURE FOR 20 SECONDS IN
WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.
- PIN MATERIAL: PHOSPHOR-BRONZE
- TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS ROW.
EXAMPLE: 10 POS., N x .100/2.54=1.00/25.4
- 2LBS/0.9KG MIN. PIN RETENTION IN EITHER DIRECTION.
- PACKAGING: _ =POLY BAGS WITHOUT PICKUP CAP.
T =TUBES (OMIT DASH IF NOT POLARIZED).
P =TUBES WITH PICKUP CAPS.
A =TAPE AND REEL WITH PICKUP CAPS.
- FOR POLARIZATION, SPECIFY POSITION NUMBER
(i.e. A03=ROW A POS. 3) TO OMIT PIN.
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
PRODUCT MANAGEMENT APPROVAL REQUIRED PRIOR TO RELEASE
OR SALE OF POLARIZED PRODUCTS.
- UNDERPLATING: 50μ"/1.2μm Ni.
- PIN TIPS ON TIN/LEAD PLATED PRODUCT MAY HAVE BARE METAL ON TWO SIDES,
BOTH ENDS.
- PART NUMBERS WITH "LF" SUFFIX AT THE END ARE LEAD FREE.
- THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- "THIS PRODUCT HAS 100% PURE TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW
OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.



mat'l. code SEE NOTES 1 & 2		surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection ⊕	product family BERGSTIK
ltr	ecn	no	dr	date	tolerances unless otherwise specified
G	V20751	GIP		7/09/02	angles .XX±.01/0.3
H	V21475	GIP		9/17/02	linear .xxx±.005/0.13
J	V03-0067	HTB		1/17/03	0'±2' .xxx±.0020/0.051
K	V03-0473	HTB	dr	4/25/03	D.INGRAM 05/17/99
L	V05-0222	LP		3/14/05	enr H.SUNDY 07/21/99
M	M08-0118	MHT		6/03/05	chr H.SUNDY 07/21/99
N	M06-0268	MHT	appd	7/17/06	H.SUNDY 07/21/99
sheet	revision	N	N		
index	sheet	1	2		

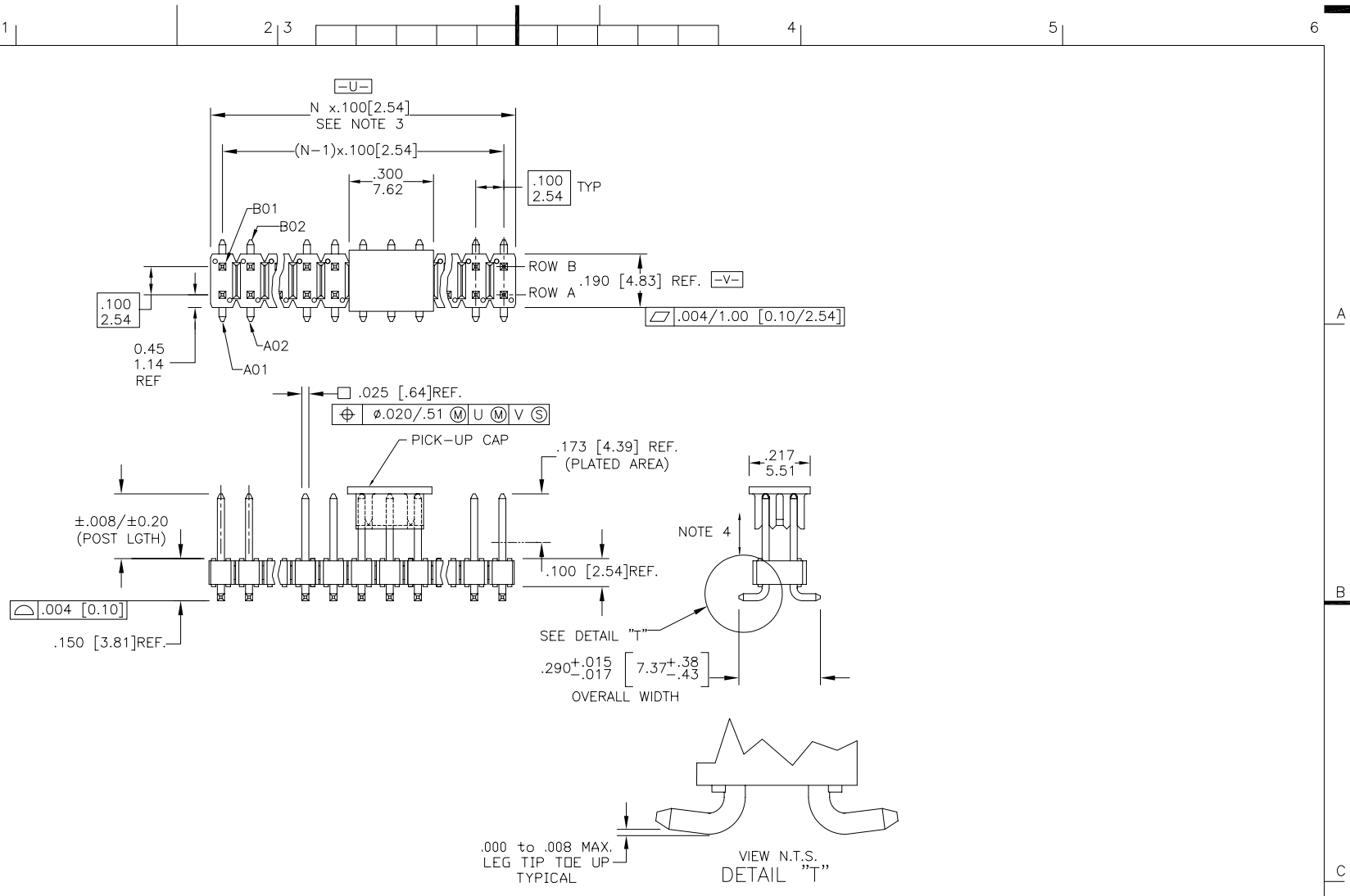
INCH/MM
scale 1:1

FCI

dwg no 54202 sheet 1 of 3 size A3

type Product Customer Drawing

PRODUCT NUMBER
SEE TABLE



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mat'l. code		surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection ⊕		product family BERGSTIK	
ltr		ecn no dr		date		tolerances unless otherwise specified		title	
N						.XX±.01/0.3		.100 UNSHROUDED HDR. DUAL ROW VERT. SMT.	
						linear .xxx±.005/0.13		INCH/MM	
						0°±2'		scale 1:1	
				dr D.INGRAM 05/17/99				dwg no sheet 2 of 3 size	
				enr H.SUNDY 07/21/99				54202 A3	
				chr H.SUNDY 07/21/99				type Product Customer Drawing	
				appd H.SUNDY 07/21/99					
sheet index		revision sheet							

TAPE AND REEL PACKAGING

SIZE	LEAD STYLE 08 POST (0.230 [5.84])	LEAD STYLE 30 POST (0.318 [8.08])
2X2	YES	
2X3	YES	
2X4	YES	YES
2X5	YES	
2X6	YES	
2X7	YES	YES
2X8	YES	
2X9		
2X10	YES	
2X11	YES	
2X12		YES
2X13	YES	
2X14		
2X15	YES	
2X16		YES
2X17	YES	
2X18		
2X19		
2X20		



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mat'l. code		surface ISO 1302 <input checked="" type="checkbox"/>		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK	
ltr	ecn	no	dr	date		tolerances unless otherwise specified		title	
N						angles	linear	.100 UNSHROUDED HDR. DUAL ROW VERT. SMT.	
						0°±2'	.xx±.01/0.3 .xxx±.005/0.13 .xxxx±.0020/0.051	INCH/MM scale 1:1	
			dr	D.INGRAM 05/17/99				dwg no	
			enr	H.SUNDY 07/21/99				sheet 3 of 3 size	
			chr	H.SUNDY 07/21/99				54202 A3	
			appd	H.SUNDY 07/21/99				type Product Customer Drawing	
sheet index	revision sheet								



form: A3