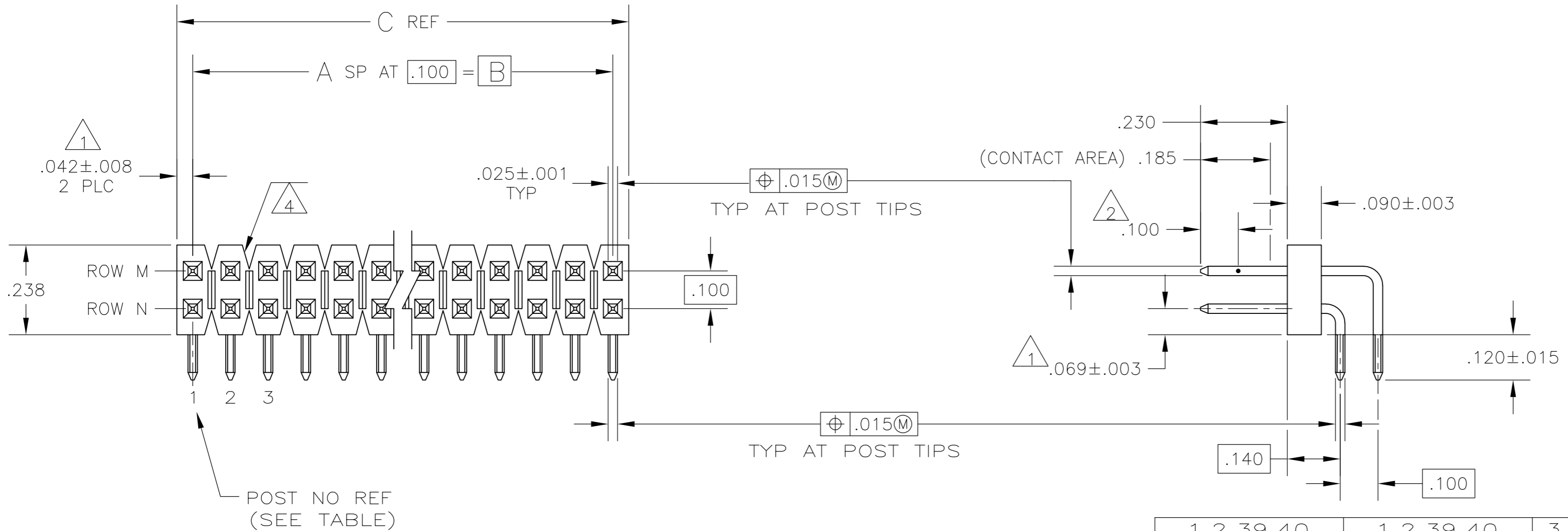
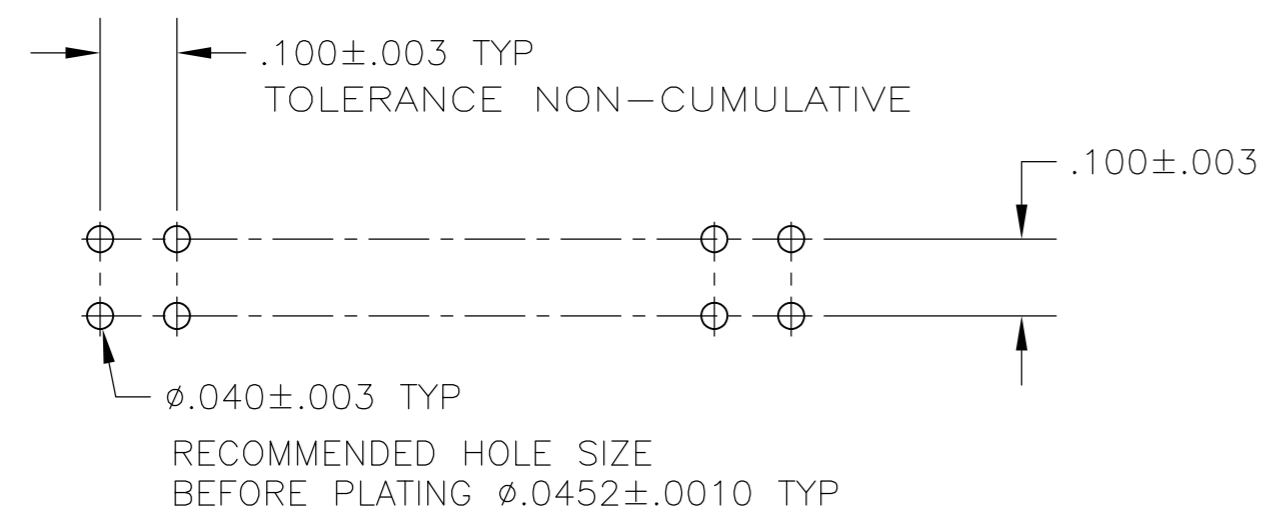


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LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	F1	REV PER ECO-10-000443			13JAN10	KK	AEG	



- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3. FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED.(SEE TABLE FOR RETENTION FEATURE LOCATION)
- 4 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

5	1,2,39,40	1,2,39,40	3.984	3.900	39	80	2-104353-0
	1,2,29,30	1,2,29,30	2.984	2.900	29	60	1-104353-9
5	1,2,24,25	1,2,24,25	2.484	2.400	24	50	1-104353-8
	1,2,19,20	1,2,19,20	1.984	1.900	19	40	1-104353-7
5	1,2,16,17	1,2,16,17	1.684	1.600	16	34	1-104353-6
	1,2,14,15	1,2,14,15	1.484	1.400	14	30	1-104353-5
5	1,2,13,14	1,2,13,14	1.384	1.300	13	28	1-104353-4
	1,2,12,13	1,2,12,13	1.284	1.200	12	26	1-104353-3
5	1,2,11,12	1,2,11,12	1.184	1.100	11	24	1-104353-2
	1,2,10,11	1,2,10,11	1.084	1.000	10	22	1-104353-1
5	1,2,9,10	1,2,9,10	.984	.900	9	20	1-104353-0
	1,2,8,9	1,2,8,9	.884	.800	8	18	104353-9
5	1,2,7,8	1,2,7,8	.784	.700	7	16	104353-8
	1,2,6,7	1,2,6,7	.684	.600	6	14	104353-7
5	1,2,5,6	1,2,5,6	.584	.500	5	12	104353-6
	1,2,4,5	1,2,4,5	.484	.400	4	10	104353-5
5	1,2,3,4	1,2,3,4	.384	.300	3	8	104353-4
	1,2,3	1,2,3	.284	.200	2	6	104353-3
5	1,2	1,2	.184	.100	1	4	104353-2
5	1	1	.084	-	-	2	104353-1
ROW N		ROW M	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
HOLD-DOWN POST CONFIG LOCATION							

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. PASTAL 04FEB88	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK R. FEIDT 09FEB88	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. FEIDT 09FEB88	PRODUCT SPEC	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		WEIGHT -		
2 PLC ± -		SIZE A2		
3 PLC ± .005		CAGE CODE 00779		
4 PLC ± -		DRAWING NO C=104353		
ANGLES ± -		RESTRICTED TO		
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC. COLOR:BLACK. POSTS: PHOS BRONZE		FINISH: POSTS: .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL		
CUSTOMER DRAWING		SCALE 4:1 SHEET 1 of 1 REV F1		