



Pb-free
HEAT



SW1142P

1608 (h=0.20mm) Type White LED

Features

| | |
|--------------------------|---|
| Package | 1608 (h=0.20 mm) Type, Pale yellow resin |
| Product features | <ul style="list-style-type: none"> · Outer Dimension 1.6 x 0.8 x 0.20mm(L x W x H) · Temperature range Storage Temperature : -40 ~ 100 Operating Temperature : -40 ~ 85 · Lead-free soldering compatible · RoHS compliant |
| Chromaticity coordinates | x = 0.27TYP., y = 0.26TYP. (Condition : I _F =1mA) |
| Half Intensity Angle | x = 120 deg., y =120 deg. |
| Die materials | InGaN |
| Rank grouping parameter | Sorted by luminous intensity and chromaticity per rank taping |
| Assembly method | Auto pick & place machine (Auto Mounter) |
| Soldering methods | Reflow soldering and manual soldering |
| Taping and reel | 4,000pcs per reel in a 8mm width tape. (Standard) Reel diameter: 180mm |
| ESD | 1kV (HBM) |

Recommended Applications

Cellular Phone only



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1608 (h=0.20mm) Type White LED

Color and Luminous Intensity

(Ta=25)

| Part No. | Material | Emitted Color | Lens Color | Luminous Intensity | | |
|----------|----------|---------------|----------------------------|--------------------|------|----------------|
| | | | | Iv (mcd) | | |
| | | | | MIN. | TYP. | I _F |
| SW1142P | InGaN | White | Diffused Pale Yellow | 10 | 25 | 1 |

Absolute Maximum Ratings

(Ta=25)

| Item | Symbol | Absolute Maximum Ratings | Unit |
|------------------------------------|-----------|--------------------------|------|
| Power Dissipation | P_d | 14 | mW |
| Forward Current | I_F | 4 | mA |
| Pulse Forward Current ¹ | I_{FRM} | 8 | mA |
| Derating (Ta=25 or higher) | I_F | 0.046 | mA/ |
| | I_{FRM} | 0.092 | mA/ |
| Reverse Voltage | V_R | 5 | V |
| Operating Temperature | T_{opr} | -40 ~ +85 | |
| Storage Temperature | T_{stg} | -40 ~ +100 | |

¹ I_{FRM} Measurement condition : Pulse Width 1ms., Duty 1/20.

Electro-Optical Characteristics

(Ta=25)

| Item | Conditions | Symbol | Characteristics | | Unit |
|------------------------------|------------|--------|-----------------|---------|---------|
| | | | | | |
| Forward Voltage ¹ | $I_F=1mA$ | V_F | TYP. | 2.8 | V |
| | | | MAX. | 3.1 | |
| Reverse Current | $V_R=5V$ | I_R | MAX. | 100 | μA |
| Half Intensity Angle | $I_F=1mA$ | 2 1/2 | TYP. | 120(x) | deg. |
| | | | | 120(y) | |
| Chromaticity Coordinates | $I_F=1mA$ | x | TYP. | 0.27 | - |
| | | y | TYP. | 0.26 | - |

¹ Forward Voltage Tolerance Range : $\pm 0.1V$

Luminous Intensity Rank (Unit : mcd)

(Ta=25)

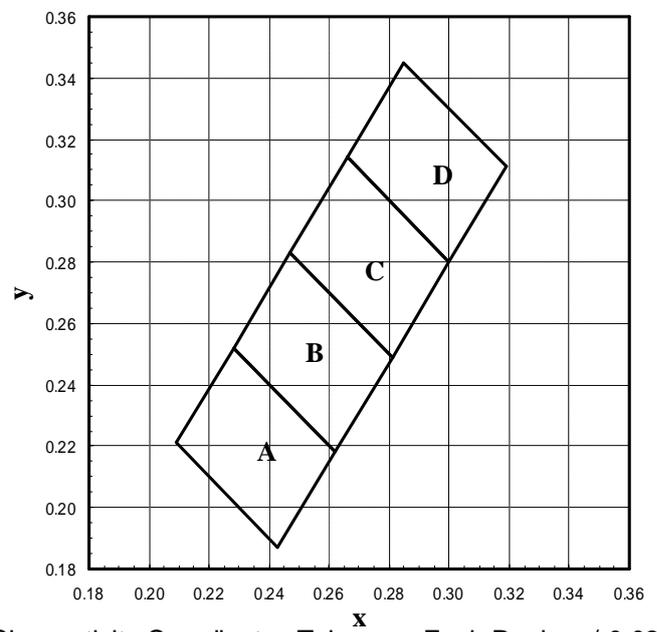
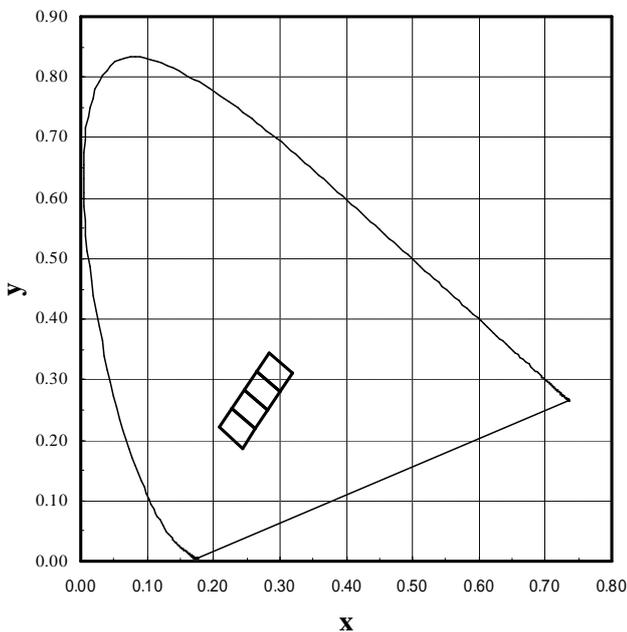
| Rank | I _v (mcd) | | Condition |
|------|----------------------|------|---------------------|
| | MIN. | MAX. | |
| A | 10 | 16 | I _F =1mA |
| B | 16 | 25 | |
| C | 25 | 40 | |
| D | 40 | 64 | |
| E | 64 | - | |

Intensity Tolerance each Rank : +/-10%

Please contact our sales staff concerning rank designation.

Sorting Chart for Chromaticity Coordinates

(Ta=25)

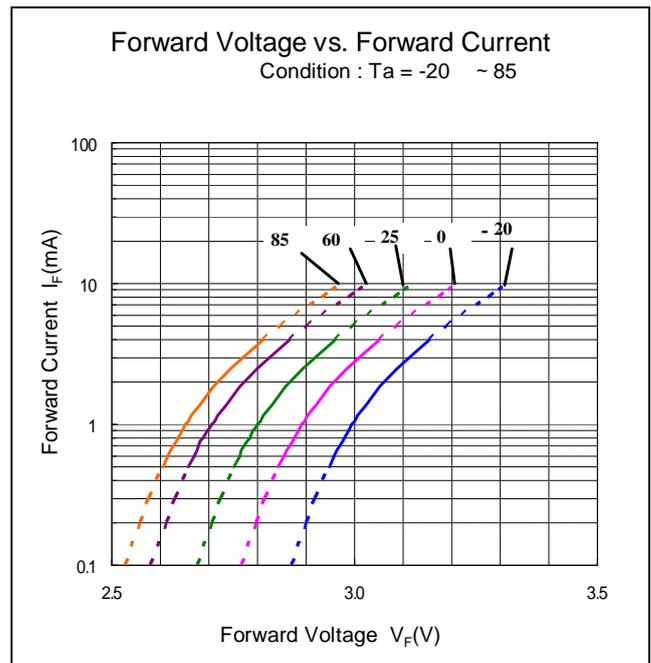
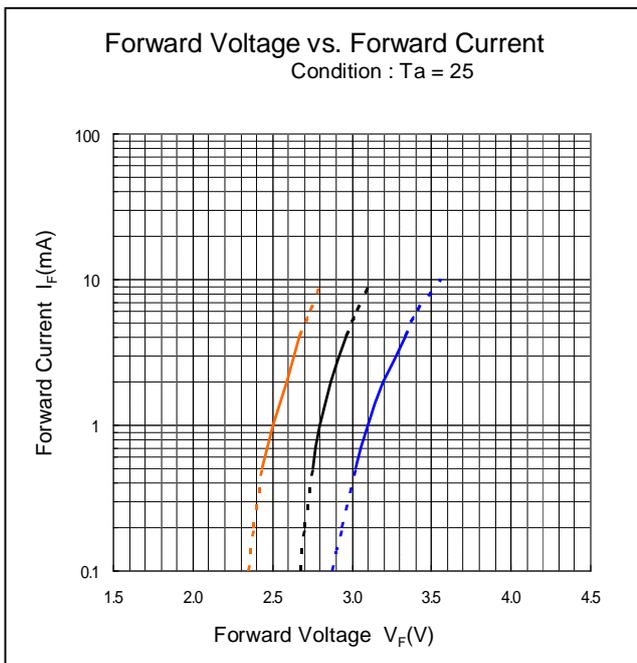
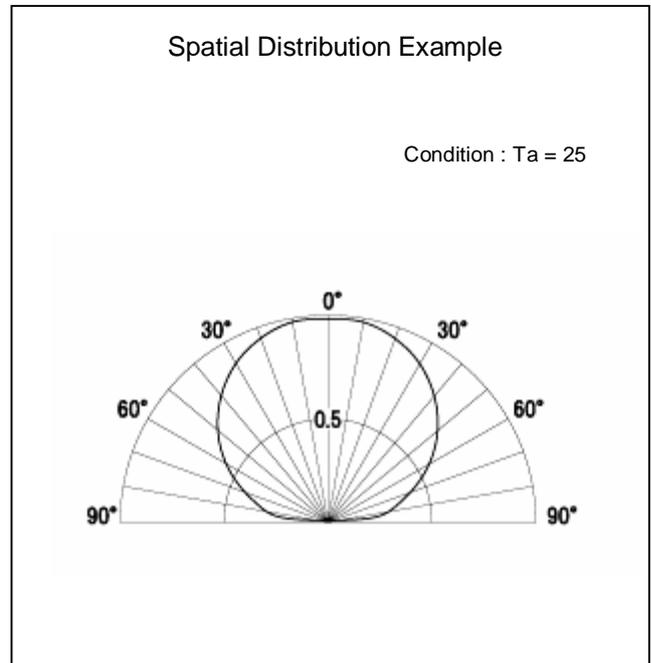
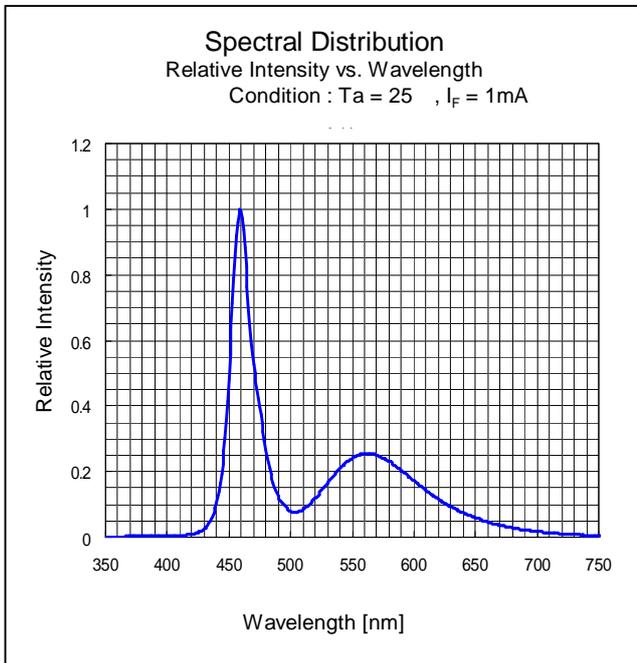


Chromaticity Coordinates Tolerance Each Rank : +/-0.02

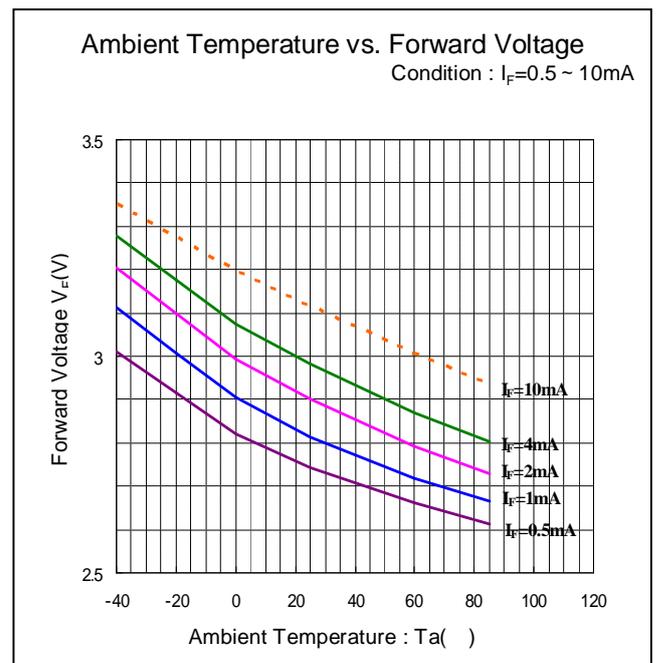
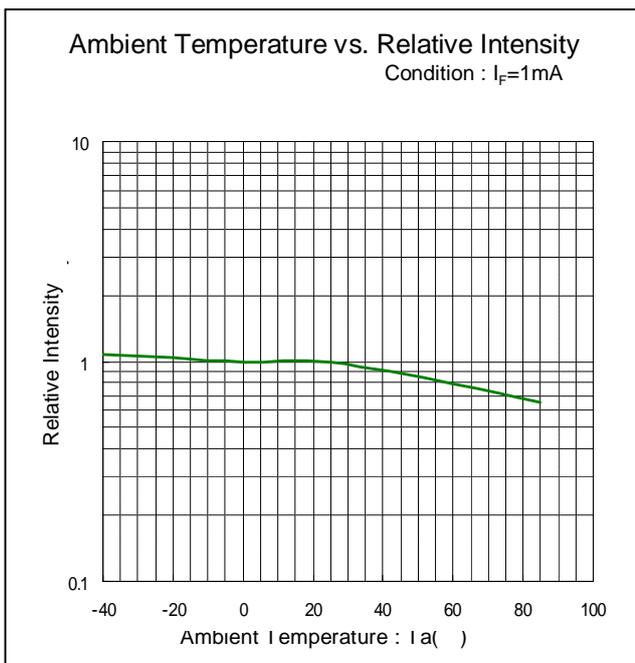
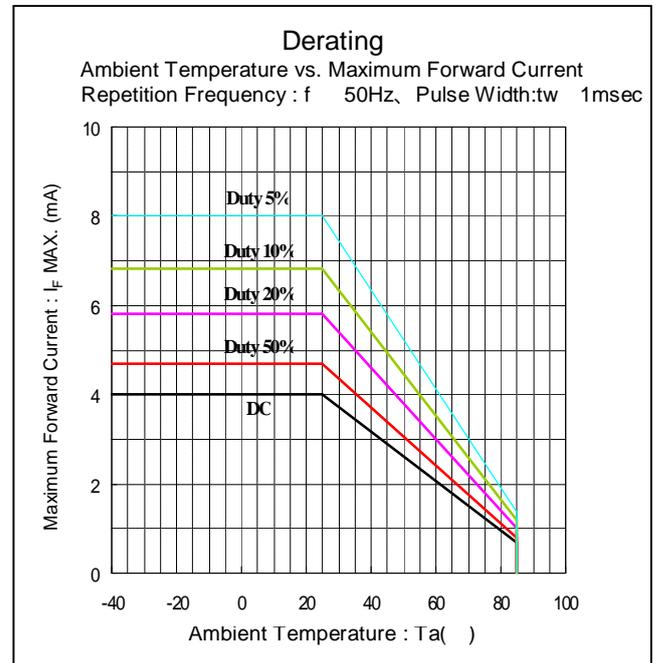
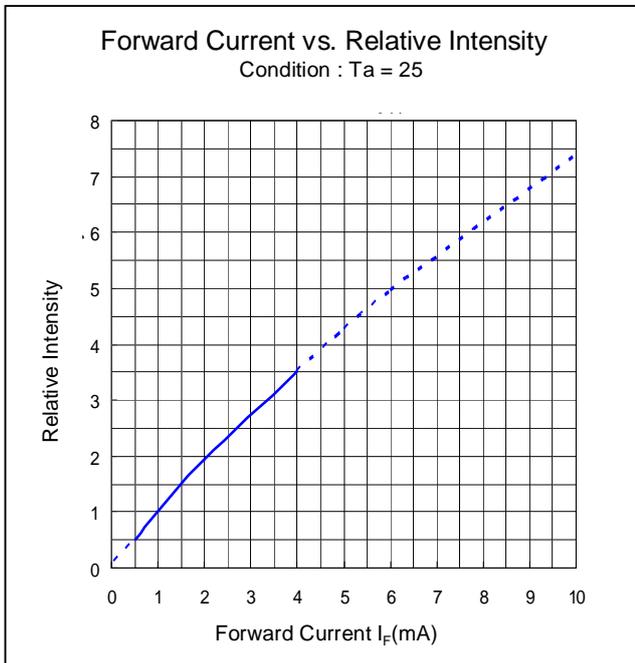
| Rank | Left Down Point | | Left Upper Point | | Right Upper Point | | Right Down Point | |
|------|-----------------|-------|------------------|-------|-------------------|-------|------------------|-------|
| | x | y | x | y | x | y | x | y |
| A | 0.243 | 0.187 | 0.209 | 0.221 | 0.228 | 0.252 | 0.262 | 0.218 |
| B | 0.262 | 0.218 | 0.228 | 0.252 | 0.247 | 0.283 | 0.281 | 0.249 |
| C | 0.281 | 0.249 | 0.247 | 0.283 | 0.267 | 0.314 | 0.300 | 0.280 |
| D | 0.300 | 0.288 | 0.266 | 0.314 | 0.285 | 0.345 | 0.319 | 0.311 |

Please contact our sales staff concerning rank designation.

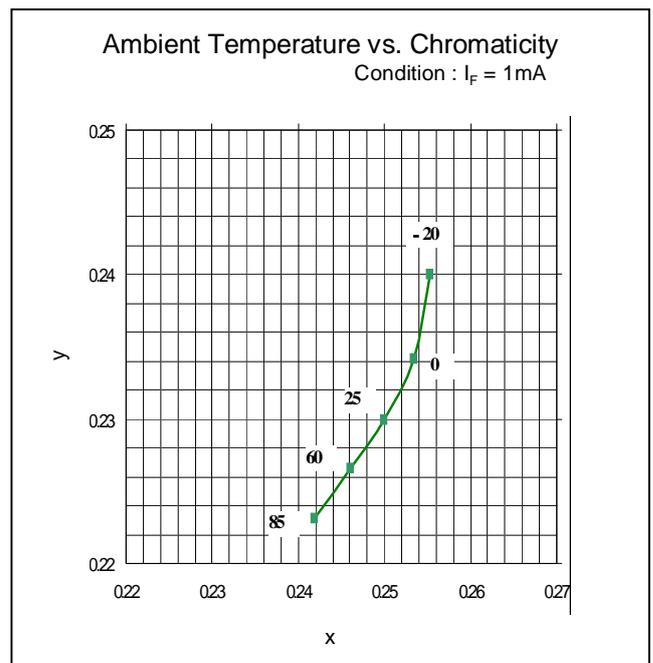
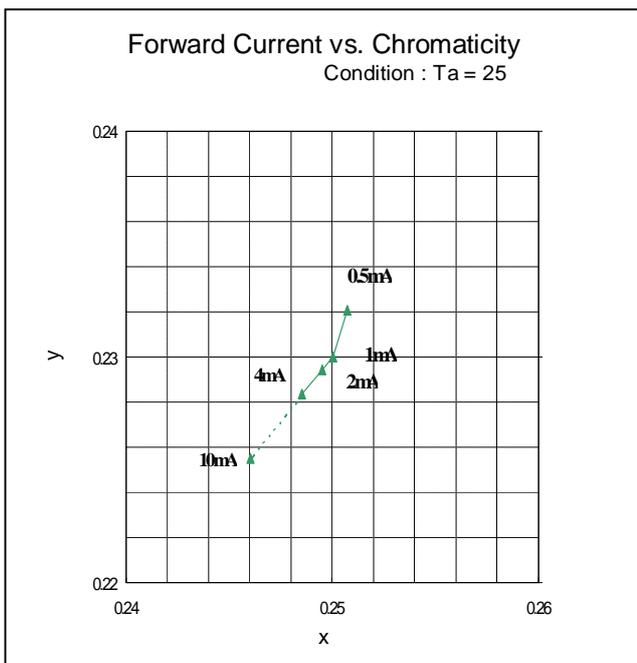
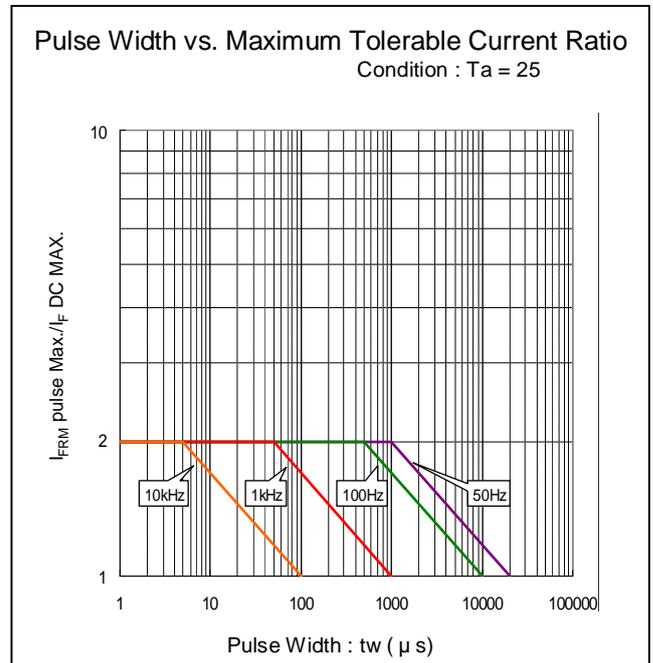
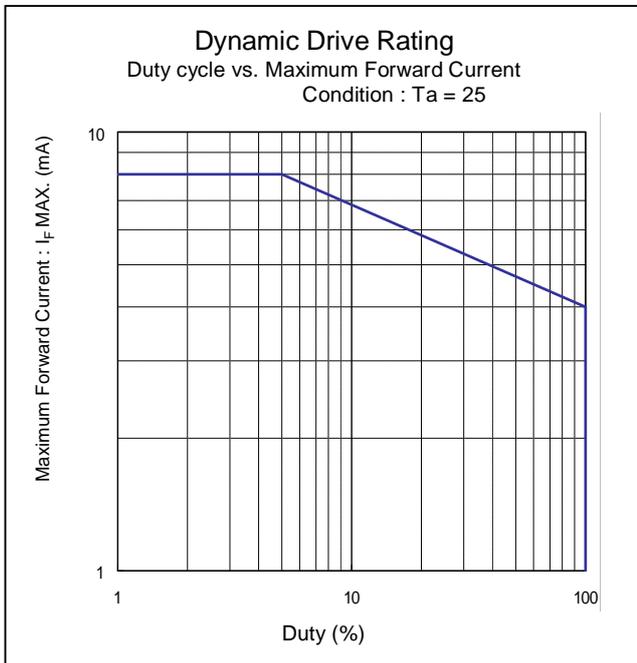
Technical Data



Technical Data



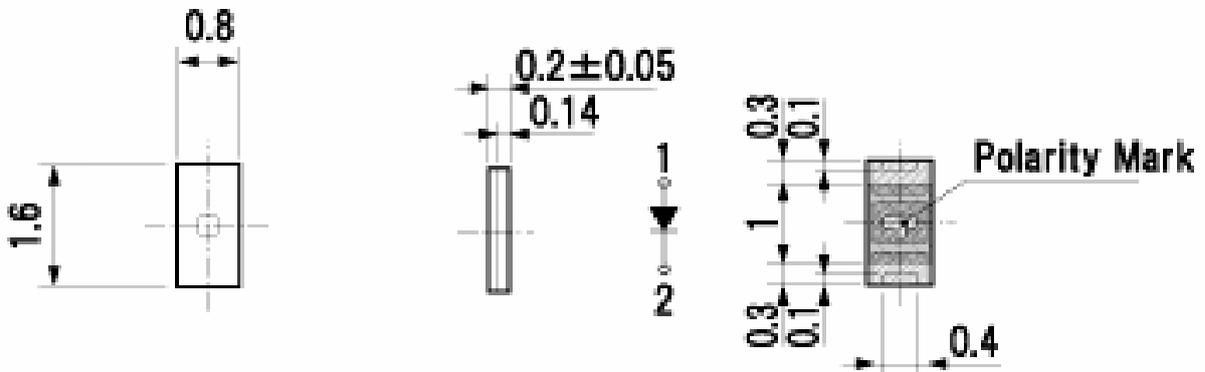
Technical Data



Package Dimensions

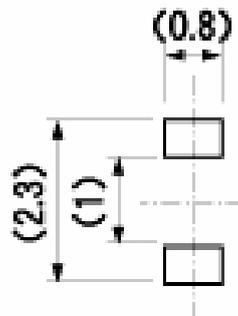
(Unit: mm)

Weight: (0.90)mg



Recommended Soldering Pattern

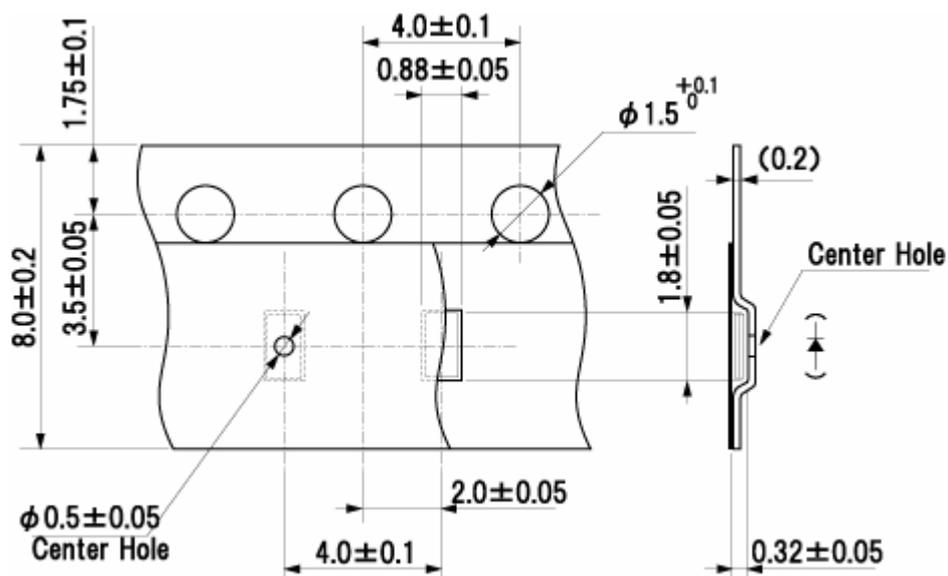
(Unit: mm)



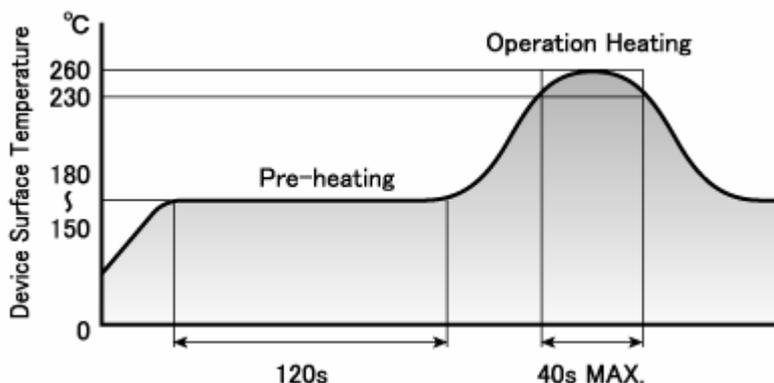
Taping Specification

(Unit: mm)

Quantity: 4,000pcs/ reel (standard)



Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to normal temperature after the first reflow) in order to prevent the LED from absorbing moisture.
- 3) Temperature fluctuation to the LED during the pre-heating process shall be minimized. (6 maximum)

Manual Soldering Conditions

| | | |
|------------------------------|--------|--------|
| Iron tip temp. | 350 | (MAX.) |
| Soldering time and frequency | 3 s | (MAX.) |
| | 1 time | (MAX.) |

Handling

These types are designed chiefly for Cellular phone application, and are setting the thickness of the Product to MAX.0.25mm or less thinly. To achieve the tin type of the product, making each material thin is aimed at. Because they are inferior to our general LEDs by an external stress, please use these product types after paying attention to the following.

- 1) Please set the mounting load to Max. 2N.
- 2) Please do not increase more quantity of the soldering paste than necessary quantity
(The thickness of stencil Mask : about 100-120 μ), because the terminal area of the product is small.
- 3) Please avoid the collision of the mounting board etc. after LEDs were mounted on the substrate.
- 4) When warp of substrate is large after these were mounted on FPC etc, please use these product types after affirming these is no problem.
- 5) Please use these product types after affirming there is no problem about the mounting position etc. of product from substrate edge, when mounting them on multi-layer and multi-piece PCBs.

Reliability Testing Result

| Reliability Testing Result | Applicable Standard | Testing Conditions | Duration | Failure |
|-------------------------------|----------------------|--|----------|---------|
| Room Temp. Operating Life | EIAJED-4701/100(101) | Ta = 25 , If = Maximum Rated Current | 1,000 h | 0/25 |
| Resistance to Soldering Heat | EIAJED-4701/300(301) | Pre-heating : 150 ~ 180 120s Max. Operation Heating : 230 40s Max. Peak Temperature : 260 | Twice | 0/25 |
| Temperature Cycling | EIAJED-4701/100(105) | Minimum Rated Storage Temperature(30min) ~ Normal Temperature(15min) ~ Maximum Rated Storage Temperature(30min) ~ Normal Temperature(15min) | 5 cycles | 0/25 |
| Wet High Temp. Storage Life | EIAJED-4701/100(103) | Ta = 60±2 , RH = 90±5% | 1,000 h | 0/25 |
| High Temp. Storage Life | EIAJED-4701/200(201) | Ta = Maximum Rated Storage Temperature | 1,000 h | 0/25 |
| Low Temp. Storage Life | EIAJED-4701/200(202) | Ta = Minimum Rated Storage Temperature | 1,000 h | 0/25 |
| Vibration, Variable Frequency | EIAJED-4701/400(403) | 98.1m/s ² (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction | 2 h | 0/10 |

Failure Criteria

| Items | Symbols | Conditions | Failure criteria |
|---------------------|----------------|---|---|
| Luminous Intensity | Iv | If Value of each product Luminous Intensity | Testing Min. Value < Spec. Min. Value x 0.5 |
| Forward Voltage | V _F | If Value of each product Forward Voltage | Testing Max. Value Spec. Max. Value x 1.2 |
| Reverse Current | I _R | V _R = Maximum Rated Reverse Voltage V | Testing Max. Value Spec. Max. Value x 2.5 |
| Cosmetic Appearance | - | - | Occurrence of notable decoloration, deformation and cracking |

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