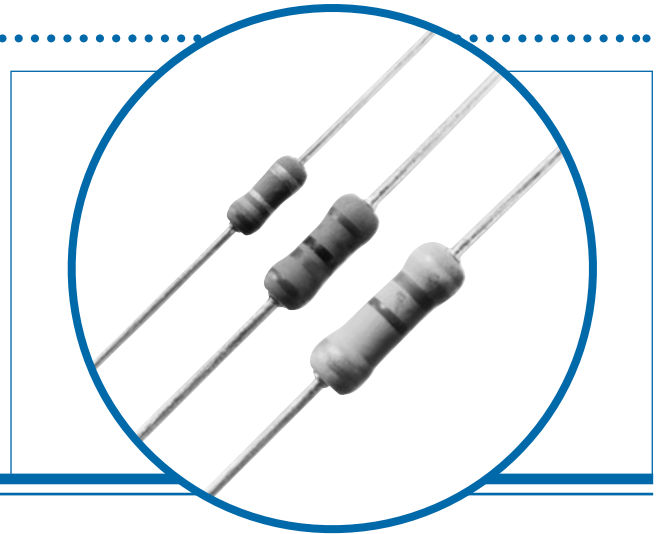


Power Metal Film Resistors

MF-S Series

- Small size for power rating
- Range of 4 sizes: 0.5 watt to 3 watt at 70°C
- Flameproof protection

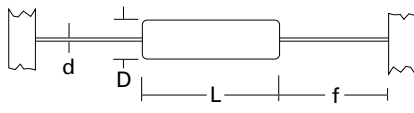


Electrical Data

		MF1/2S	MF1S	MF2S	MF3S
Power rating at 70°C	watts	0.5	1.0	2.0	3.0
Resistance range	ohms	OR1 – 1M		OR1 – 470k	
Limiting element voltage	volts	350			
TCR	ppm/°C	150		< 10Ω:350	≥10Ω:150
Isolation voltage	volts	500			700
Resistance tolerance	%	≤1Ω: 5, 10 >1Ω: 1, 2, 5			
Standard values		E24 preferred			
Thermal impedance	°C/watt	140	110	80	60
Ambient temperature range	°C	-55 to 155			

Physical Data

Dimensions (mm) & Weight (g)							
Type	L Max	D Max	f min	d nom	PCB mounting centres	Min. bend radius	Wt.nom
MF1/2S	6.2	2.5	21.0	0.6	10.2	0.6	0.3
MF1S	9.0	3.6	19.6	0.8	12.7	1.2	0.5
MF2S	12.5	4.2	17.8	0.8	18.4	1.2	0.9
MF3S	14.5	5.3	23.8	0.8	20.3	1.2	1.1



General Note

Welwyn Components reserves the right to make changes in product specification without notice or liability. All information is subject to Welwyn's own data and is considered accurate at time of going to print.

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Flameproof Power Metal Film Resistors

MF-S Series

Construction

The resistance element is a precisely controlled thin film of metal alloy on a high purity ceramic core, protected by a cement coating applied so that terminations remain completely clear.

This permits a well defined body length, (clean lead to clean lead dimension L).

Terminations

- Material** Solder-coated copper wire.
- Strength** The terminations meet the requirements of IEC 68.2.21
- Solderability** The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2

Marking

MF Series resistors are colour coded with 5 bands for 1% tolerance or 4 bands for other tolerances. IEC 62 colours are used.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

Flammability

The resistors will not burn or emit incandescent particles under any condition of applied temperature or power overload.

Performance Data

		Maximum
Load: 1000 hours at 70°C	ΔR %	5
Shelf life: 12 months at room temperature	ΔR %	1
Derating from rated power at 70°C	ΔR %	zero at 155°C
Climatic	ΔR %	1
Climatic category		40/125/56
Temperature rapid change	ΔR %	0.5
Resistance to solder heat	ΔR %	0.5

Application Notes

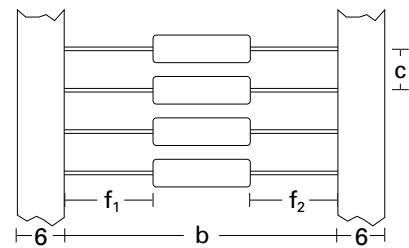
- If the resistors are to dissipate full rate power, it is recommended that the terminations should not be soldered closer than 4mm from the body.
- Due to operating temperature limitations imposed by some pcb materials, derating may be necessary. An estimate of the temperature rise to be expected can be calculated using the thermal impedance figures given under Electrical Data.
- Lead Formed resistors can also be supplied. Standard options of Lancet, Radial and Goalpost forming are shown in lead Form Information section.

Packaging

The preferred method of packaging is taped and ammo packed, see figure 1 for critical dimensions.

Alternative packaging is available by special request.

Figure 1



Body location $f_1 - f_2 \leq 1.4 \text{ mm}$

Standard Quantities Per Package

Type	MF1/2S	MF1S	MF2S	MF3S
Large ammo pack	5000	2500	2500	1000

Type	b	c
MF1/2S	52	5
MF1S	52	5
MF2S	52	5
MF3S	67	10