

TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

PRODUCTION TESTS

TURNS RATIO = 100%	
DC RESISTANCE IN OHMS	1-3 = 42 MAX
	4-6 = 60 MAX

APPLY = 2 VOLTS, 300 HZ, PINS 1-3.

INDUCTANCE = 1.75 HY, MIN.

RATIO: (PRI) TO (SEC)
(1.0 CT) TO (1.03-1.07 CT)

HIPOT = 1500 VOLTS
PRI TO SEC & CORE
SEC TO CORE

CONTINUITY = 100% IN FINAL.

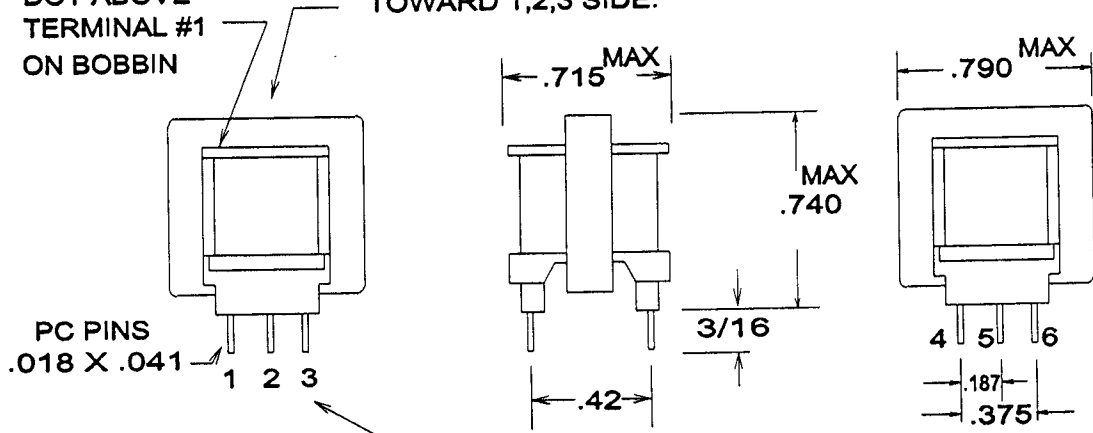
IMPREGNATION NOTES = PREHEAT 2 HRS
EPOXY SOAK. (NO EPOXY ON PINS)

FINAL ASSEMBLY NOTES
PC PINS TO BE CLEAN & SOLDERABLE.

TY-304P.DC2

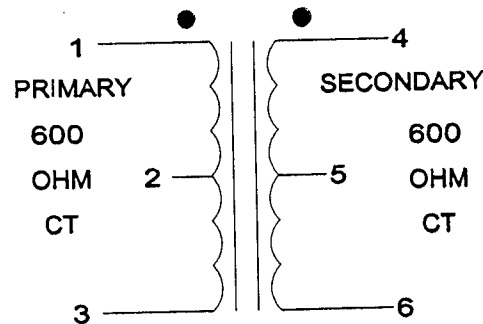
DOT ABOVE
TERMINAL #1
ON BOBBIN

"TY-304P" TO READ
TOWARD 1,2,3 SIDE.



PC PINS
.018 X .041

NUMBERS FOR REF
ONLY, NOT TO APPEAR
ON PART.



MagneTek

PART NO. TY-304P

METHOD 1 X 1
LEAVE OF LAST "I" PCS.

MARKING ON STAMP: "TY-304P" TOP OF CORE.
DATE & SITE CODE SIDE OF CORE.