ST380CPbF Series
Vishay High Power Products

## Phase Control Thyristors (Hockey PUK Version), 960 A



TO-200AB (E-PUK)

| PRODUCT SUMMARY |  |
| :---: | :---: |
| $\mathrm{I}_{\mathrm{T}(\mathrm{AV})}$ | 960 A |

## FEATURES

- Center amplifying gate
- Metal case with ceramic insulator
- International standard case TO-200AB (E-PUK)
- Low profile hockey PUK to increase current-carrying capability
- Lead (Pb)-free
- Designed and qualified for industrial level


## TYPICAL APPLICATIONS

- DC motor controls
- Controlled DC power supplies
- AC controllers

| MAJOR RATINGS AND CHARACTERISTICS |  |  |  |
| :---: | :---: | :---: | :---: |
| PARAMETER | TEST CONDITIONS | VALUES | UNITS |
| $\mathrm{I}_{\mathrm{T}(\mathrm{AV})}$ |  | 960 | A |
|  | $\mathrm{T}_{\text {hs }}$ | 55 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{I}_{\text {(RMS) }}$ |  | 1900 | A |
|  | $\mathrm{T}_{\text {hs }}$ | 25 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{I}_{\text {TSM }}$ | 50 Hz | 15000 | A |
|  | 60 Hz | 15700 |  |
| $1^{2} \mathrm{t}$ | 50 Hz | 1130 | kA² ${ }^{\text {s }}$ |
|  | 60 Hz | 1030 |  |
| $\mathrm{V}_{\text {DRM }} / \mathrm{V}_{\text {RRM }}$ |  | 400/600 | V |
| $\mathrm{t}_{\mathrm{q}}$ | Typical | 100 | $\mu \mathrm{s}$ |
| $\mathrm{T}_{J}$ |  | - 40 to 125 | ${ }^{\circ} \mathrm{C}$ |

## ELECTRICAL SPECIFICATIONS

## VOLTAGE RATINGS

| TYPE NUMBER | VOLTAGE CODE | V $_{\text {DRM }} / \mathbf{V}_{\text {RRM }}$, MAXIMUM REPETITIVE PEAK AND OFF-STATE VOLTAGE V | $V_{\text {RSM, }}$, MAXIMUM NON-REPETITIVE PEAK VOLTAGE V | IDRM $^{\text {/IRM }}$ MAXIMUM AT $T_{J}=T_{J}$ MAXIMUM mA |
| :---: | :---: | :---: | :---: | :---: |
| ST380C..C | 04 | 400 | 500 | 50 |
|  | 06 | 600 | 700 |  |


| ABSOLUTE MAXIMUM RATI |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PARAMETER | SYMBOL | TEST CONDITIONS |  |  | VALUES | UNITS |
| Maximum average on-state current | $\mathrm{I}_{\text {T(AV) }}$ | $180^{\circ}$ conduction, half sine wave double side (single side) cooled |  |  | 960 (440) | A |
| at heatsink temperature |  |  |  |  | 55 (75) | ${ }^{\circ} \mathrm{C}$ |
| Maximum RMS on-state current | $\mathrm{I}_{\text {T(RMS) }}$ | DC at $25^{\circ} \mathrm{C}$ heatsink temperature double side cooled |  |  | 1900 | A |
| Maximum peak, one-cycle non-repetitive surge current | $I_{\text {TSM }}$ | $\mathrm{t}=10 \mathrm{~ms}$ | No voltage | Sinusoidal half wave, initial $T_{J}=T_{J}$ maximum | 15000 |  |
|  |  | $\mathrm{t}=8.3 \mathrm{~ms}$ | reapplied |  | 15700 |  |
|  |  | $\mathrm{t}=10 \mathrm{~ms}$ | $100 \% \mathrm{~V}_{\text {RRM }}$ |  | 12600 |  |
|  |  | $\mathrm{t}=8.3 \mathrm{~ms}$ | reapplied |  | 13200 |  |
| Maximum $I^{2}$ t for fusing | $1^{2} \mathrm{t}$ | $\mathrm{t}=10 \mathrm{~ms}$ | No voltage |  | 1130 | $k A^{2} \mathrm{~s}$ |
|  |  | $\mathrm{t}=8.3 \mathrm{~ms}$ | reapplied |  | 1030 |  |
|  |  | $\mathrm{t}=10 \mathrm{~ms}$ | $100 \% \mathrm{~V}_{\text {RRM }}$ |  | 800 |  |
|  |  | $\mathrm{t}=8.3 \mathrm{~ms}$ | reapplied |  | 725 |  |
| Maximum $\mathrm{I}^{2} \sqrt{ }$ t for fusing | $1^{2} \sqrt{ } \mathrm{t}$ | $\mathrm{t}=0.1$ to 10 ms , no voltage reapplied |  |  | 11300 | $\mathrm{kA}^{2} \sqrt{ } \mathrm{l}$ |
| Low level value of threshold voltage | $\mathrm{V}_{\text {T(TO) } 1}$ | ( $\left.16.7 \% \mathrm{x} \pi \times \mathrm{I}_{\mathrm{T}(\mathrm{AV})}<\mathrm{I}<\pi \times \mathrm{I}_{\mathrm{T}(\mathrm{AV})}\right)$, $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum |  |  | 0.85 | V |
| High level value of threshold voltage | $\mathrm{V}_{\text {(TO) } 2}$ | $\left(1>\pi \times \mathrm{I}_{\text {( }}\right.$ | ), $\mathrm{T}_{J}=\mathrm{T}_{J}$ maxi | mum | 0.88 |  |
| Low level value of on-state slope resistance | $\mathrm{r}_{\text {t1 }}$ | ( $16.7 \% \times \pi \times \mathrm{I}_{\mathrm{T}(\mathrm{AV})}<\mathrm{I}<\pi \times \mathrm{I}_{\mathrm{T}(\mathrm{AV})}$ ), $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum |  |  | 0.25 | $\mathrm{m} \Omega$ |
| High level value of on-state slope resistance | $\mathrm{r}_{\mathrm{t} 2}$ | ( $\left.1>\pi \times \mathrm{I}_{\mathrm{T}(\mathrm{AV},}\right), \mathrm{T}_{J}=\mathrm{T}_{J}$ maximum |  |  | 0.24 |  |
| Maximum on-state voltage | $\mathrm{V}_{\text {TM }}$ | $\mathrm{l}_{\mathrm{pk}}=3000$ | $\mathrm{T}_{J}=\mathrm{T}_{J}$ maxim | $\mathrm{m}, \mathrm{t}_{\mathrm{p}}=10 \mathrm{~ms}$ sine pulse | 1.60 | V |
| Maximum holding current | $\mathrm{I}_{\mathrm{H}}$ | $\mathrm{T}_{J}=25^{\circ} \mathrm{C}$, anode supply 12 V resistive load |  |  | 600 | mA |
| Typical latching current | $\mathrm{I}_{\mathrm{L}}$ |  |  |  | 1000 |  |


| SWITCHING |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| PARAMETER | SYMBOL | TEST CONDITIONS | VALUES | UNITS |
| Maximum non-repetitive rate of rise of turned-on current | dl/dt | Gate drive $20 \mathrm{~V}, 20 \Omega, \mathrm{t}_{\mathrm{r}} \leq 1 \mu \mathrm{~s}$ $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum, anode voltage $\leq 80 \% \mathrm{~V}_{\mathrm{DRM}}$ | 1000 | A/ $/ \mathrm{s}$ |
| Typical delay time | $\mathrm{t}_{\text {d }}$ | $\text { Gate current } 1 \mathrm{~A}, \mathrm{dl}_{g} / \mathrm{dt}=1 \mathrm{~A} / \mathrm{hs}$ $\mathrm{V}_{\mathrm{d}}=0.67 \% \mathrm{~V}_{\mathrm{DRM}}, \mathrm{~T}_{\mathrm{J}}=25^{\circ} \mathrm{C}$ | 1.0 |  |
| Typical turn-off time | $\mathrm{t}_{\mathrm{q}}$ | $\mathrm{I}_{\mathrm{TM}}=550 \mathrm{~A}, \mathrm{~T}_{\mathrm{J}}=\mathrm{T}_{\mathrm{J}}$ maximum, $\mathrm{d} / / \mathrm{dt}=40 \mathrm{~A} / \mu \mathrm{s}$, $\mathrm{V}_{\mathrm{R}}=50 \mathrm{~V}, \mathrm{dV} / \mathrm{dt}=20 \mathrm{~V} / \mu \mathrm{s}$, gate $0 \mathrm{~V} 100 \Omega, \mathrm{t}_{\mathrm{p}}=500 \mu \mathrm{~s}$ | 100 |  |


| BLOCKING | SYMBOL | TEST CONDITIONS | VALUES | UNITS |
| :--- | :---: | :---: | :---: | :---: |
| PARAMETER | $\mathrm{dV} / \mathrm{dt}$ | $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum linear to $80 \%$ rated $\mathrm{V}_{\text {DRM }}$ | 500 | $\mathrm{~V} / \mathrm{Ms}$ |
| Maximum critical rate of rise of <br> off-state voltage | $\mathrm{I}_{\mathrm{RRM}}$ <br>  <br> Maximum peak reverse and <br> off-state leakage current $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum, rated $\mathrm{V}_{\text {DRM }} / \mathrm{V}_{\text {RRM }}$ applied | 50 | mA |  |


| TRIGGERING |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PARAMETER | SYMBOL | TEST CONDITIONS |  | VALUES |  | UNITS |
|  |  |  |  | TYP. | MAX. |  |
| Maximum peak gate power | $\mathrm{P}_{\mathrm{GM}}$ | $\mathrm{T}_{J}=\mathrm{T}_{\mathrm{J}}$ maximum, $\mathrm{t}_{\mathrm{p}} \leq 5 \mathrm{~ms}$ |  | 10.0 |  | W |
| Maximum average gate power | $\mathrm{P}_{\mathrm{G}(\mathrm{AV})}$ | $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum, $\mathrm{f}=50 \mathrm{~Hz}, \mathrm{~d} \%=50$ |  | 2.0 |  |  |
| Maximum peak positive gate current | $\mathrm{I}_{\mathrm{GM}}$ | $\mathrm{T}_{J}=\mathrm{T}_{\mathrm{J}}$ maximum, $\mathrm{t}_{\mathrm{p}} \leq 5 \mathrm{~ms}$ |  | 3.0 |  | A |
| Maximum peak positive gate voltage | $+\mathrm{V}_{\mathrm{GM}}$ | $\mathrm{T}_{J}=\mathrm{T}_{\mathrm{J}}$ maximum, $\mathrm{t}_{\mathrm{p}} \leq 5 \mathrm{~ms}$ |  | 20 |  | V |
| Maximum peak negative gate voltage | - $\mathrm{V}_{\mathrm{GM}}$ |  |  | 5.0 |  |  |
| DC gate current required to trigger | $\mathrm{I}_{\mathrm{GT}}$ | $\mathrm{T}_{\mathrm{J}}=-40^{\circ} \mathrm{C}$ | Maximum required gate trigger/ current/voltage are the lowest value which will trigger all units 12 V anode to cathode applied | 200 | - | mA |
|  |  | $\mathrm{T}_{\mathrm{J}}=25^{\circ} \mathrm{C}$ |  | 100 | 200 |  |
|  |  | $\mathrm{T}_{J}=125^{\circ} \mathrm{C}$ |  | 50 | - |  |
| DC gate voltage required to trigger | $V_{G T}$ | $\mathrm{T}_{J}=-40^{\circ} \mathrm{C}$ |  | 2.5 | - | V |
|  |  | $\mathrm{T}_{\mathrm{J}}=25^{\circ} \mathrm{C}$ |  | 1.8 | 3.0 |  |
|  |  | $\mathrm{T}_{J}=125^{\circ} \mathrm{C}$ |  | 1.1 | - |  |
| DC gate current not to trigger | $I_{\text {GD }}$ | $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum | Maximum gate current/voltage not to trigger is the maximum value which will not trigger any unit with rated $\mathrm{V}_{\text {DRM }}$ anode to cathode applied | 10 |  | mA |
| DC gate voltage not to trigger | $\mathrm{V}_{\mathrm{GD}}$ |  |  | 0.25 |  | V |

THERMAL AND MECHANICAL SPECIFICATIONS

| PARAMETER | SYMBOL | TEST CONDITIONS | VALUES | UNITS |
| :---: | :---: | :---: | :---: | :---: |
| Maximum operating junction temperature range | $\mathrm{T}_{J}$ |  | - 40 to 125 | ${ }^{\circ} \mathrm{C}$ |
| Maximum storage temperature range | $\mathrm{T}_{\text {Stg }}$ |  | - 40 to 150 |  |
| Maximum thermal resistance, junction to heatsink | $\mathrm{R}_{\text {thJ-hs }}$ | DC operation single side cooled | 0.09 | K/W |
|  |  | DC operation double side cooled | 0.04 |  |
| Maximum thermal resistance, case to heatsink | $\mathrm{R}_{\text {thC }} \mathrm{hs}$ | DC operation single side cooled | 0.02 |  |
|  |  | DC operation double side cooled | 0.01 |  |
| Mounting force, $\pm 10 \%$ |  |  | $\begin{gathered} 9800 \\ (1000) \end{gathered}$ | $\begin{gathered} \mathrm{N} \\ (\mathrm{~kg}) \end{gathered}$ |
| Approximate weight |  |  | 83 | g |
| Case style |  | See dimensions - link at the end of datasheet | TO-200AB (E-PUK) |  |

## $\Delta \mathbf{R}_{\text {thJ-hs }}$ CONDUCTION

| CONDUCTION ANGLE | SINUSOIDAL CONDUCTION |  | RECTANGULAR CONDUCTION |  | TEST CONDITIONS | UNITS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SINGLE SIDE | DOUBLE SIDE | SINGLE SIDE | DOUBLE SIDE |  |  |
| $180^{\circ}$ | 0.010 | 0.011 | 0.007 | 0.007 | $\mathrm{T}_{J}=\mathrm{T}_{J}$ maximum | K/W |
| $120^{\circ}$ | 0.012 | 0.012 | 0.012 | 0.013 |  |  |
| $90^{\circ}$ | 0.015 | 0.015 | 0.016 | 0.017 |  |  |
| $60^{\circ}$ | 0.022 | 0.022 | 0.023 | 0.023 |  |  |
| $30^{\circ}$ | 0.036 | 0.036 | 0.036 | 0.037 |  |  |

## Note

- The table above shows the increment of thermal resistance $\mathrm{R}_{\mathrm{th} J-\mathrm{hs}}$ when devices operate at different conduction angles than DC


Fig. 1 - Current Ratings Characteristics


Fig. 2 - Current Ratings Characteristics


Fig. 3 - Current Ratings Characteristics


Fig. 4 - Current Ratings Characteristics


Fig. 5-On-State Power Loss Characteristics


Fig. 6 - On-State Power Loss Characteristics

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Fig. 7 - Maximum Non-Repetitive Surge Current Single and Double Side Cooled


Fig. 8 - Maximum Non-Repetitive Surge Current Single and Double Side Cooled


Fig. 9 - On-State Voltage Drop Characteristics


Fig. 10 - Thermal Impedance $Z_{\text {th } J \text {-hs }}$ Characteristics

## Vishay High Power Products Phase Control Thyristors (Hockey PUK Version), 960 A



Fig. 11 - Gate Characteristics

## ORDERING INFORMATION TABLE



1 - Thyristor
2 - Essential part number
3 - $0=$ Converter grade
4 - C = Ceramic PUK
5 - Voltage code $\times 100=\mathrm{V}_{\text {RRM }}$ (see Voltage Ratings table)
6 - C = PUK case TO-200AB (E-PUK)
$7 \quad-\quad 0=$ Eyelet terminals (gate and auxiliary cathode unsoldered leads)
1 = Fast-on terminals (gate and auxiliary cathode unsoldered leads)
2 = Eyelet terminals (gate and auxiliary cathode soldered leads)
3 = Fast-on terminals (gate and auxiliary cathode soldered leads)
8 - Critical dV/dt: $\bullet$ None $=500 \mathrm{~V} / \mu \mathrm{s}$ (standard selection)

- $\mathrm{L}=1000 \mathrm{~V} / \mathrm{\mu s}$ (special selection)

9 - Lead (Pb)-free

| LINKS TO RELATED DOCUMENTS |  |
| :--- | :---: |
| Dimensions | http://www.vishay.com/doc?95075 |

## TO-200AB (E-PUK)

## DIMENSIONS in millimeters (inches)

Anode to gate
Creepage distance: 11.18 (0.44) minimum
Strike distance: 7.62 ( 0.30 ) minimum


Quote between upper and lower pole pieces has to be considered after application of mounting force (see thermal and mechanical specification)

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