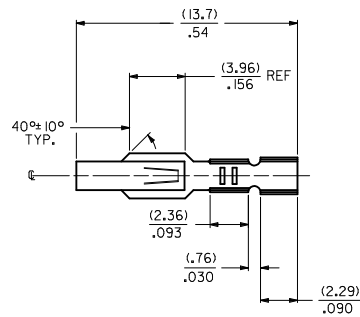
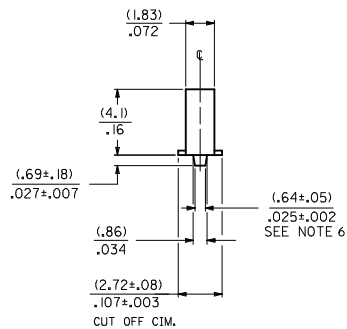
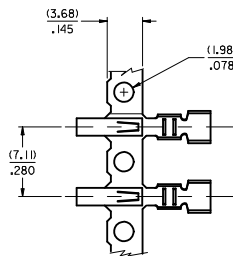
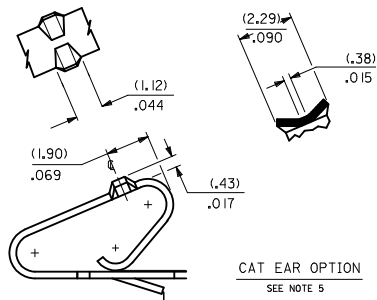


1. MATERIAL: SEE LEGEND
2. FINISH: SEE LEGEND
3. PRODUCT SPECIFICATION: PS-08-50
4. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/0.65 MAX INSULATION DIA.
5. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
6. OPTIONAL DESIGN (.86±.05)/.034±.002
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002

MATERIAL CODE
(.28)/.0106 THK
BLANK=BRASS
B=PHOS BRONZE

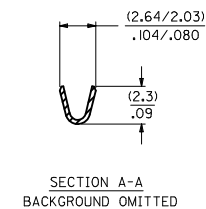
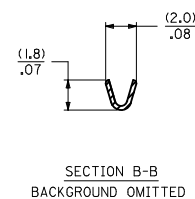
2578 - * - * * *

WINDING SPEC.
A=PER ES-339-A
BLANK=PER ES-339-B
L=LOOSE

PLATING CODE
(PER SDES-88)

OPTIONS
BLANK=AS SHOWN
1 = WITH CAT EARS

- (122) - OVERALL TIN: (0.00381)/.000150 MIN.
OVER (0.00076)/.000030 MIN. NICKEL
- (154) - OVERALL TIN (0.00254)/.000100 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
- (224) - OVERALL MATTE TIN: (0.00508)/.000200 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
- (550) - SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
- (555) - SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
- (558) - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
- (P909) - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN



CHANGE PLATING		QUALITY SYMBOLS		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		THIRD ANGLE PROJECTION	
EC NO: UCP2012-1821	2012/01/11	DRAWN BY	CHYOKHI PER	2012/01/16	2012/02/02	mm	INCH	PEREZ/AR	DATE	INCH	DATE	DATE	DATE
3 PLACES ± .010	± .010	4 PLACES ± .010	± .010	2 PLACES ± 0.25	± .014	1 PLACE ± 0.36	± .014	APPROVED BY	DATE	DATE	DATE	DATE	DATE
ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	ANGULAR ± 1/2°	LENZ	01/29/87	01/29/87	01/29/87	01/29/87	01/29/87
DRAFT WHERE APPLICABLE	MUST REMAIN	WITHIN DIMENSIONS	WITHIN DIMENSIONS	WITHIN DIMENSIONS	WITHIN DIMENSIONS	WITHIN DIMENSIONS	WITHIN DIMENSIONS	SEE CHART	DATE	DATE	DATE	DATE	DATE
MATERIAL NO.		SIZE		DOCUMENT NO.		SHEET NO.		1 OF 2		1 OF 2		1 OF 2	

	13	12	11	10	9	8	7	6	5	4	3	2	1																																																																																												
J	2578-(***)*				2578-B-(***)*										J																																																																																										
	PART NO.		ENG. NO.		PART NO.		ENG. NO.																																																																																																		
	08-50-0107	2578-(P909)		08-50-0133	2578-B-(P909)																																																																																																				
	08-50-0108	2578-(P909)L		08-50-0134	2578-B-(P909)L																																																																																																				
	08-50-0111	2578-(154)		08-65-0116	2578-B-(555)																																																																																																				
I	08-50-0112	2578-(154)L		08-65-0117	2578-B-(555)L																																																																																																				
	08-56-0107	2578-(550)		08-60-0003	2578-B-(122)																																																																																																				
	08-56-0108	2578-(550)L		08-60-0004	2578-B-(122)L																																																																																																				
	08-55-0105	2578-(555)		08-65-0110	2578-B-(558)																																																																																																				
	08-55-0106	2578-(555)L		08-65-0111	2578-B-(558)L																																																																																																				
	08-50-0061	2578-(224)		08-58-0125	2578-B-(550)																																																																																																				
	08-50-0062	2578-(224)L		08-58-0126	2578-B-(550)L																																																																																																				
H	08-55-0137	2578-(558)A																																																																																																							
		2578-(558)L																																																																																																							
	08-50-0018	2578-(154)																																																																																																							
	08-50-0019	2578-(154)L																																																																																																							
	08-55-0123	2578-(558)																																																																																																							
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SEE SHEET 1 EC NO: UCP2012-1821 DRWN:MMSTROH 2012/01/11 CHKD:HKIPPER 2012/01/16 APPR:FSMITH 2012/02/02																																																																																												DESCRIPTION	REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE --	DESIGN UNITS INCH	THIRD ANGLE PROJECTION				
																																																																																																mm	INCH	DRAWN BY PEREZ/AR	DATE 01/29/87	TITLE CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE					
																																																																																															4 PLACES	± ---	± ---	CHECKED BY PATEL	DATE 01/29/87						
																																																																																															3 PLACES	± ---	± ---	APPROVED BY LENZ	DATE 01/29/87						
																																																																																															2 PLACES	± ---	± ---	MATERIAL NO. SEE CHART							
1 PLACE																																																																																												± ---	± ---	ANGULAR ±1/2°		DOCUMENT NO. SD-2578		SHEET NO. 2 OF 2							
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS																																																																																												SIZE C	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
																																																																																												12	11	10	9	8	7	6	5	4	3	2	1		