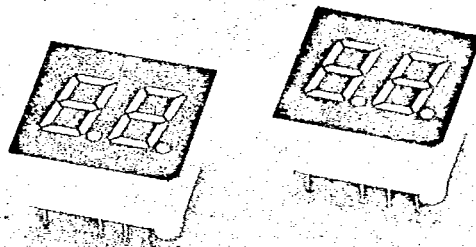


**LITEON****LTD-322  
323 SERIES****0.3" DUAL DIGIT NUMERIC DISPLAYS**

T-41-33

**FEATURES**

- 0.3 INCH (7.62mm) DIGIT HEIGHT.
- CONTINUOUS UNIFORM SEGMENTS.
- CHOICE OF THREE BRIGHT COLORS-RED/  
BRIGHT RED/GREEN.
- LOW POWER REQUIREMENT.
- EXCELLENT CHARACTERS APPEARANCE.
- HIGH CONTRAST.
- HIGH BRIGHTNESS.
- WIDE VIEWING ANGLE.
- SOLID STATE RELIABILITY.
- COMMON ANODE OR COMMON CATHODE  
MODELS.
- TWO DIGIT PACKAGE SIMPLIFIES ALIGNMENTS  
& ASSEMBLY.
- LEADS ON .100" (2.54mm) CENTERS.
- CATEGORIZED FOR LUMINOUS INTENSITY.
- I.C. COMPATIBLE.
- EASY MOUNTING ON P.C. BOARD.


 SEVEN SEGMENT LED DISPLAYS  
& ALPHANUMERIC DISPLAYS
**DESCRIPTION**

The LTD-322/323 series are 0.3 inch (7.62 mm) height dual digit displays.

The red series devices utilize LED chips which are made from GaAsP on a GaAs substrate. The bright red and green series devices utilize LED chips which are made from GaP on a transparent GaP substrate. Red, bright red and green displays have black face and white segment color.

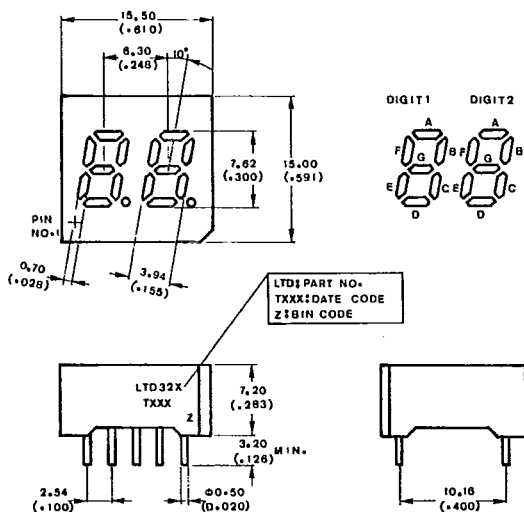
**DEVICES**

PART NO. LTD-			DESCRIPTION	INTERNAL CIRCUIT DIAGRAM
RED	BRIGHT RED	GREEN		
322R	322P	322G	Common Cathode	A
323R	323P	323G	Common Anode	B

5-92

755

PACKAGE DIMENSIONS



NOTE: All dimensions are in  $\frac{\text{millimeters}}{\text{(inches)}}$  tolerance are:

1. Lead length (from seating plane): minimum value  $\frac{+1.00}{-0.000} \text{ mm}$  ( $\frac{+0.040''}{-0.000''}$ )

2.  $\frac{\pm 0.25 \text{ mm}}{(0.010'')}$  unless otherwise noted.

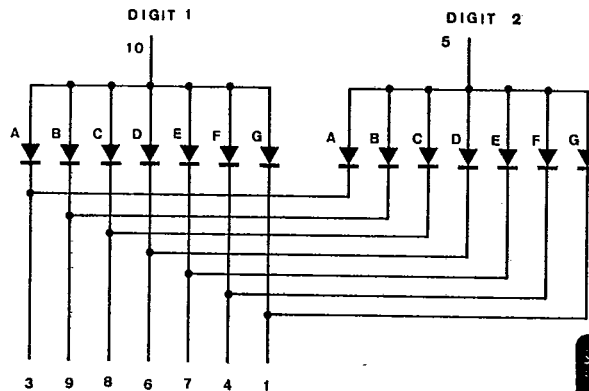
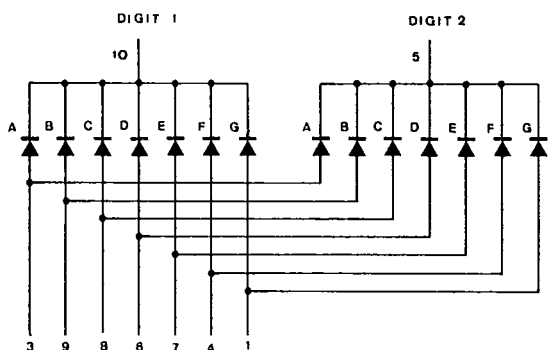
PIN CONNECTION

PIN NO.	CONNECTION	
	A. LTD-322	B. LTD-323
1	Anode G	Cathode G
2	No Pin	No Pin
3	Anode A	Cathode A
4	Anode F	Cathode F
5	Common Cathode (Digit 2)	Common Anode (Digit 2)
6	Anode D	Cathode D
7	Anode E	Cathode E
8	Anode G	Cathode C
9	Anode B	Cathode B
10	Common Cathode (Digit 1)	Common Anode (Digit 1)

INTERNAL CIRCUIT DIAGRAM

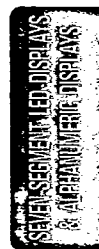
A. LTD-322

B. LTD-323



ABSOLUTE MAXIMUM RATINGS AT  $T_A = 25^\circ C$

PARAMETER	RED	BRIGHT RED	GREEN	UNIT
Power Dissipation Per Segment	55	40	75	mW
Peak Forward Current Per Segment (1/10 Duty Cycle, 0.1ms Pulse Width)	160	60	100	mA
Continuous Forward Current Per Segment	25	15	25	mA
Derating Linear From 25°C Per Segment	0.3	0.18	0.3	mA/°C
Reverse Voltage Per Segment	5	5	5	V
Operating Temperature Range	-25°C to +85°C			
Storage Temperature Range	-25°C to +85°C			
Solder Temperature 1/16 inch Below Seating Plane for 3 Seconds at 260°C				



**ELECTRICAL/OPTICAL CHARACTERISTICS AT  $T_A = 25^\circ\text{C}$**   
**LTD-322R/323R**

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Average Luminous intensity	$I_V$	200	400		$\mu\text{cd}$	$I_F = 10 \text{ mA}$
Peak Emission Wavelength	$\lambda_P$		655		nm	$I_F = 20 \text{ mA}$
Spectral Line Half-Width	$\Delta\lambda$		24		nm	$I_F = 20 \text{ mA}$
Reverse Current, any Segment or D.P.	$V_F$		1.7	2.0	V	$I_F = 20 \text{ mA}$
Reverse Current, any Segment or D.P.	$I_R$			100	$\mu\text{A}$	$V_R = 5\text{V}$
Luminous Intensity Matching Ratio	$I_V\text{-m}$			2:1		$I_F = 20 \text{ mA}$

**TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES**

( $25^\circ\text{C}$  Ambient Temperature Unless Otherwise Noted)

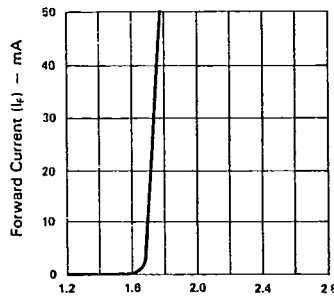


Fig. 1 FORWARD CURRENT Vs. FORWARD VOLTAGE.

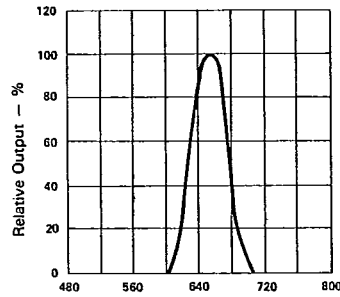


Fig. 2 SPECTRAL RESPONSE.

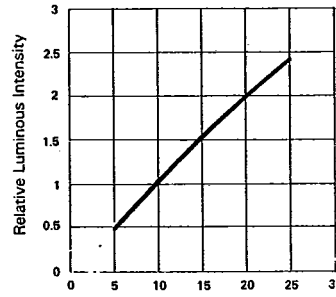


Fig. 3 RELATIVE LUMINOUS INTENSITY Vs. FORWARD CURRENT (PER SEGMENT).

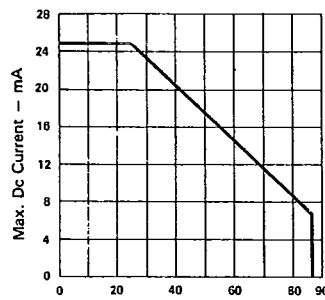


Fig. 4 MAX. ALLOWABLE DC CURRENT PER SEG. Vs AMBIENT TEMPERATURE.

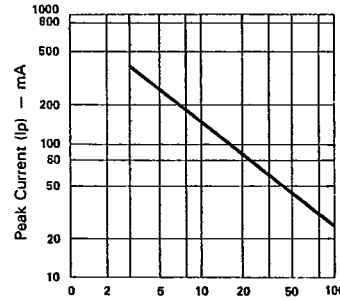


Fig. 5 MAX. PEAK CURRENT Vs. DUTY CYCLE.% (REFRESH RATE - F = 1 KHz)

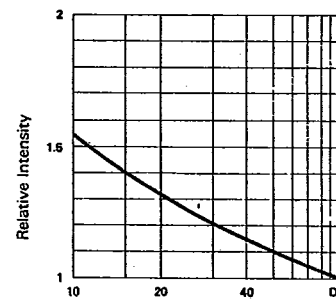


Fig. 6 LUMINOUS INTENSITY Vs. DUTY CYCLE% (AVERAGE  $I_F = 10\text{mA}$  PER SEG.)

**ELECTRICAL/OPTICAL CHARACTERISTICS AT  $T_A = 25^\circ\text{C}$**   
**LTD - 322P/323P**

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Average Luminous Intensity	$I_v$	250	650		$\mu\text{cd}$	$I_F = 10 \text{ mA}$
Peak Emission Wavelength	$\lambda_p$		697		nm	$I_F = 20 \text{ mA}$
Spectral Line Half-Width	$\Delta\lambda$		90		nm	$I_F = 20 \text{ mA}$
Forward Voltage any Segment or D.P.	$V_F$		2.1	2.8	V	$I_F = 20 \text{ mA}$
Reverse Current, any Segment or D.P.	$I_R$			100	$\mu\text{A}$	$V_R = 5\text{V}$
Luminous Intensity Matching Ratio	$I_v\text{-m}$			2:1		$I_F = 20 \text{ mA}$

**TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES**

( $25^\circ\text{C}$  Ambient Temperature Unless Otherwise Noted)

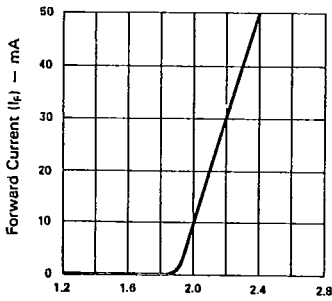


Fig. 1 FORWARD CURRENT Vs. FORWARD VOLTAGE.

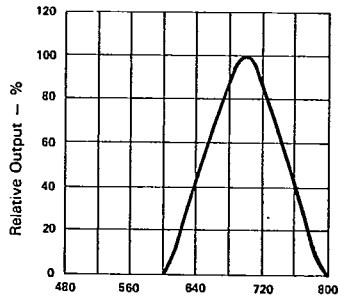


Fig. 2 SPECTRAL RESPONSE.

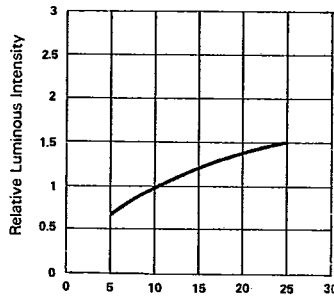


Fig. 3 RELATIVE, LUMINOUS INTENSITY Vs. FORWARD CURRENT (PER SEGMENT).

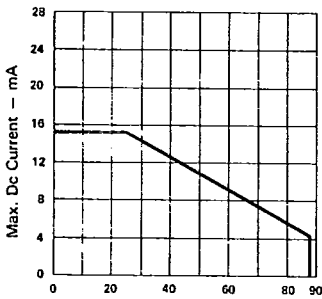


Fig. 4 MAX. ALLOWABLE DC CURRENT PER SEG. Vs AMBIENT TEMPERATURE.

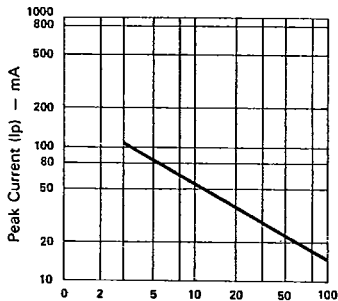
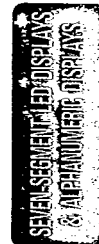


Fig. 5 MAX. PEAK CURRENT Vs. DUTY CYCLE.% (REFRESH RATE -  $F = 1 \text{ KHz}$ )



**ELECTRICAL/OPTICAL CHARACTERISTICS AT Ta = 25°C**  
**LTD-322G/323G**

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Average Luminous intensity	$I_v$	600	1600		$\mu\text{cd}$	$I_F = 10 \text{ mA}$
Peak Emission Wavelength	$\lambda_p$		565		nm	$I_F = 20 \text{ mA}$
Spectral Line Half-Width	$\Delta\lambda$		30		nm	$I_F = 20 \text{ mA}$
Forward Voltage any Segment or D.P.	$V_F$		2.1	2.8	V	$I_F = 20 \text{ mA}$
Reverse Current, any Segment or D.P.	$I_R$			100	$\mu\text{A}$	$V_R = 5\text{V}$
Luminous Intensity Matching Ratio	$I_v\text{-m}$			2:1		$I_F = 20 \text{ mA}$

**TYPICAL ELECTRICAL/OPTICAL CHARACTERISTIC CURVES**

(25°C Ambient Temperature Unless Otherwise Noted)

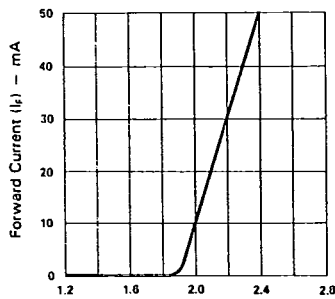


Fig. 1 FORWARD CURRENT Vs. FORWARD VOLTAGE.

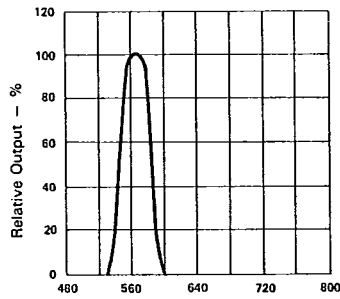


Fig. 2 SPECTRAL RESPONSE.

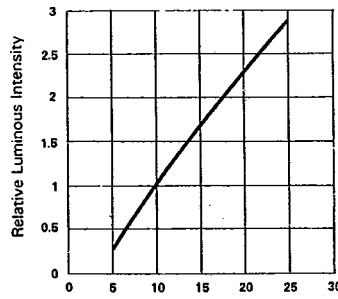


Fig. 3 RELATIVE LUMINOUS INTENSITY Vs. FORWARD CURRENT (PER SEGMENT).

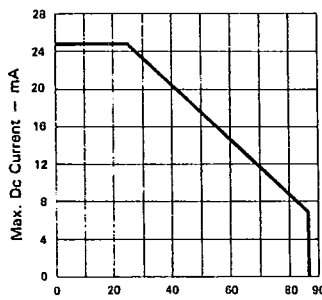


Fig. 4 MAX. ALLOWABLE DC CURRENT PER SEG. Vs AMBIENT TEMPERATURE.

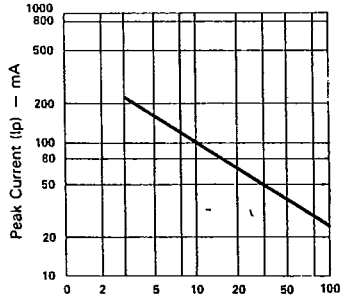


Fig. 5 MAX. PEAK CURRENT Vs. DUTY CYCLE.% (REFRESH RATE - F = 1 KHz)

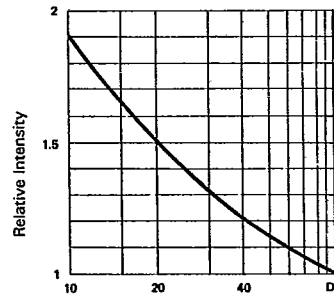


Fig. 6 LUMINOUS INTENSITY Vs. DUTY CYCLE% (AVERAGE  $I_f = 10\text{mA}$  PER SEG.)

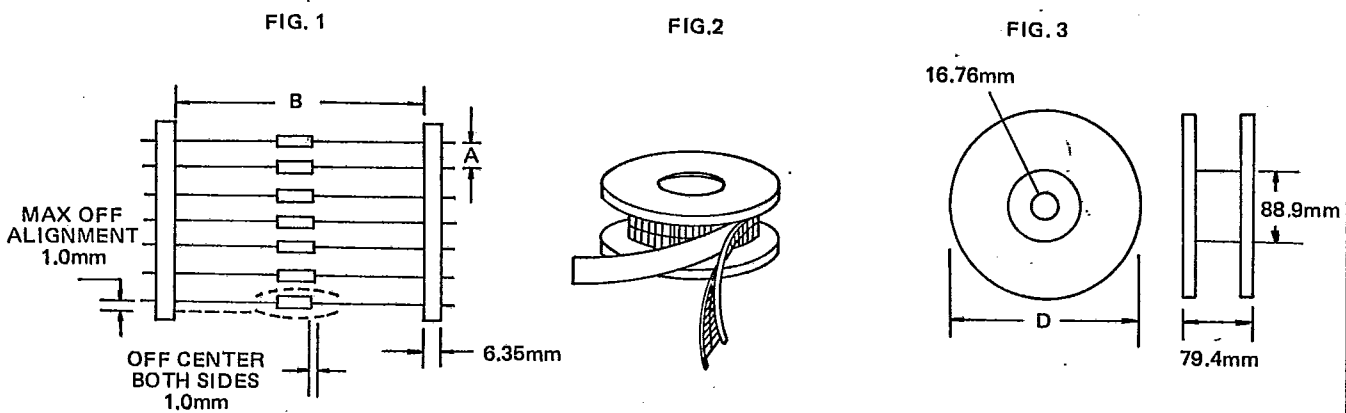
# PACKAGING

T-90-20

## Reel Packaging (Axial Lead Units)

DEVICE TYPE	COMPONENT SPACE (MM) "A"	TAPE SPACE (MM) "B"	REEL DIA (MM) "D"	QUANTITY (EA)		CARTON	
				REEL	CARTON	SIZE (MM)	WEIGHT (KG)
DO-41 DO-41L	5±0.5	52.4±1.5	326~336	5000	20K	355 x 355 x 355	10.5
DO-201AD	10±0.5	52.4±1.5	326~336	1200	4.8K	355 x 355 x 355	9.0
P6(Aleg)	10±0.5	52.4±1.5	326~336	700	2.8K	355 x 355 x 355	8.8

The C dimension of Fig. 3 is between 3.17m.m. and 635mm greater than the length of the component involved.

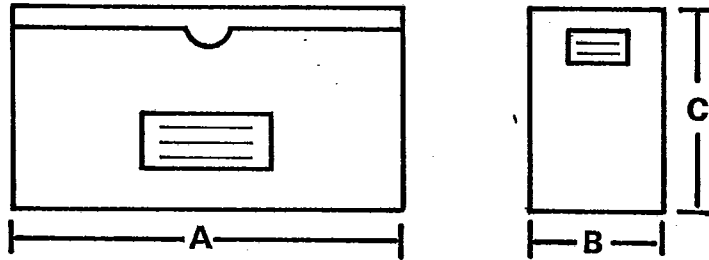


## Bulk Packaging (Axial Lead Devices and Bridge Rectifiers)

DEVICE TYPE	PACKAGING SIZE (MM)		QUANTITY (EA)		APPROX GROSS WEIGHT (KG)	
	BOX	CARTON	BOX	CARTON	BOX	CARTON
DO-41 DO-41L	196 x 84 x 20	450 x 210 x 250	1000	50K	0.38	20
DO-201AD	305 x 93 x 59	355 x 355 x 355	1000	20K	1.35	28
P6(Aleg)	305 x 93 x 59	355 x 355 x 355	500	10K	1.2	24.5
PBM	357 x 125 x 60	530 x 360 x 340	1000	20K	1.5	32.3
PBDF	495 x 155 x 145	500 x 325 x 305	5000	20K	5.1	21.5
PBP	357 x 125 x 60	530 x 360 x 340	500	10K	1.5	31.5
PBL	375 x 220 x 155	470 x 385 x 455	1000	5K	5.7	30.5
PBPC-6	357 x 125 x 60	560 x 360 x 340	250	5K	1.1	22
PBPC-8	357 x 125 x 60	560 x 360 x 340	250	5K	1.7	35
KBPC	375 x 220 x 365	470 x 390 x 385	500	1K	15.1	31.5
KBPC-W	375 x 220 x 365	470 x 390 x 385	500	1K	14.5	30.0

**AMMO BOX PACKAGING**

**BOX SIZE**



Unit:m. m.

Packaging	Products Outline	Dimension *A*	Dimension *B*	Dimension *C*	Q'ty per BOX
26MM Horizontal Ammo Pack	DO-41 DO-41L(0.6mm Lead)	255	50	95	3K
					3K
52MM Horizontal Ammo Pack	DO-41and DO-41L DO 201AD	250	75	92	3K
					0.8K

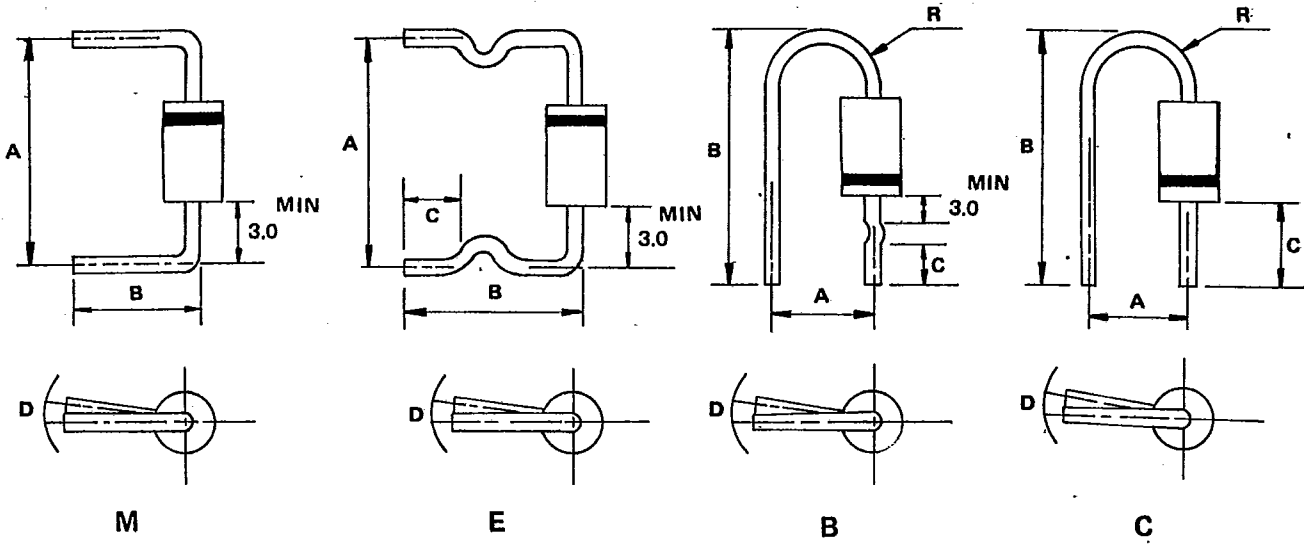
**CARTON SIZE**

Unit:m. m.

Packaging	Products Outline	length	Width	High	Q'ty Per Carton
26MM Horizontal Ammo Pack	DO-41 DO-41L(0.6mm Lead)	330	310	268	42K
					48K
52MM Horizontal Ammo Pack	DO-41and DO-41L DO 201AD	355	355	340	12K



# PREFORMED LEAD DRAWING



Case type	Preformed type	A (mm)		B (mm)		C (mm)		D (mm)		R (mm)	
		range	tolerance	range	tolerance	range	tolerance	range	tolerance	range	tolerance
D041	M	9.0-20.0	1.0	8.0-22.0	±0.5	-	-	1.5	max	-	-
	E	11.0-20.0	±1.0	11.0-16.0	±1.0	4.0-5.0	±0.5	1.5	max	-	-
	B	7.5	±0.5	19.0-22.0	±0.5	7.5	±0.5	1.5	max	2.5-4.0	Typ
	C	4.5	±0.8	18.0-19.0	±0.5	9.0	±0.5	1.5	max	2.5-4.0	Typ
D0201AD	M	15.0-20.0	±1.0	8.0-22.0	±1.0	-	-	2.0	max	-	-
	E	15.0-20.0	±1.0	10.0-22.0	±1.0	3.0-15.0	±0.5	2.0	max	-	-
P6(Aleg)	M	15.0-20.0	±1.0	8.0-22.0	±1.0	-	-	2.0	max	-	-