

PRELIMINARY SPEC



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

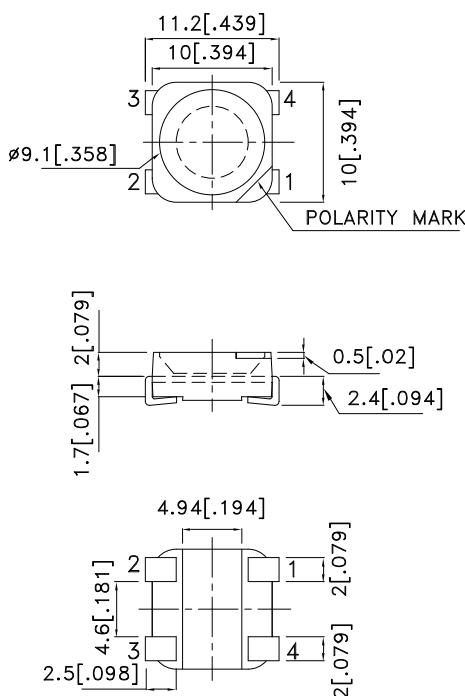
Part Number : AA1010QW10ZC WHITE



Features

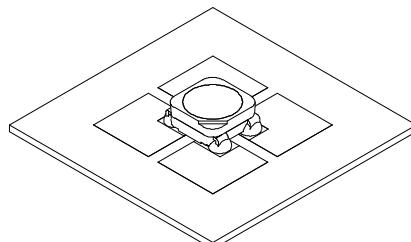
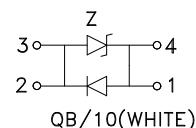
- PLCC-4 PACKAGE.
- SINGLE COLOR.
- HIGH LUMINANCE.
- HIGH POWER, OPERATING CURRENT @350mA.
- SUITABLE FOR ALL SMT ASSEMBLY METHODS.
- PACKAGE : 500PCS / REEL.
- MOISTURE SENSITIVITY LEVEL : LEVEL 4.
- PATENT PENDING.
- RoHS COMPLIANT.

Package Dimensions



Description

The LED is encapsulated with a soft silicone material.



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is ±0.25(0.01") unless otherwise noted.
3. Specifications are subject to change without notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



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Applications

- traffic signaling.
- backlighting (illuminated advertising , general lighting).
- interior and exterior automotive lighting.
- substitution of micro incandescent lamps.
- portable light source (e.g. bicycle flashlight).
- signal and symbol luminaire for orientation.
- marker lights (e.g. steps, exit ways, etc).
- decorative and entertainment lighting.
- indoor and outdoor commercial and residential architectural lighting.

Application Notes

- Pressure or stress can damage the encapsulating material and affect the reliability of the LED. Precaution should be taken to avoid pressure on the LED encapsulating surface.
- Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

● Handling Indications

Use proper handling techniques to prevent damage to the LED surface. Minimize mechanical stress on the LED surface during processing and handling. Do not touch the emitting surface with sharp objects to avoid scratching or damaging the LED.



Figure 1

In general, LEDs should be handled by the sides of the package. Handling instruments should not touch the emitting surface of the LED package.



Figure 2

For automated pick-and-place machines, the pickup nozzle should be larger than the size of the LED reflector area to avoid placing excess pressure on the LED surface.

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Selection Guide

Part No.	Dice	Lens Type	luminous Intensity [2] Iv(cd)@ 350mA		$\Phi_v (Im)$ [2] @ 350mA		Viewing Angle [1]
			Min.	Typ.	Min.	Typ.	
AA1010QW10ZC	WHITE (InGaAIN)	WATER CLEAR	12	20	20	58	120°

Notes:

- 01/2 is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.
- Luminous intensity / luminous flux: +/-15%.

Absolute Maximum Ratings at $T_A=25^\circ C$

Parameter	Symbol	Value	Unit
Power dissipation	P_t	1.25	W
Junction temperature	T_J	110	°C
Operating Temperature	T_{op}	-40 To +85	°C
Storage Temperature	T_{stg}	-40 To +85	°C
DC Forward Current [1]	I_F	350	mA
Peak Forward Current [2]	I_{FM}	500	mA
Thermal resistance [1]	R_{th}	9	°C/W

Notes:

- Results from mounting on PC board FR4(pad size $\geq 100\text{mm}^2$ per pad), mounted on pc board-metal core PCB is recommend for lowest thermal Resistance.
- 1/10 Duty Cycle, 0.1ms Pulse Width.

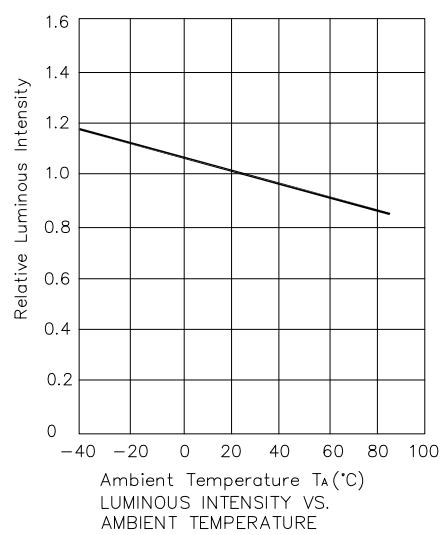
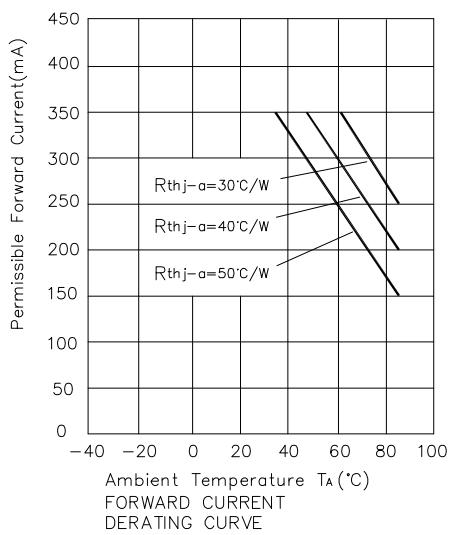
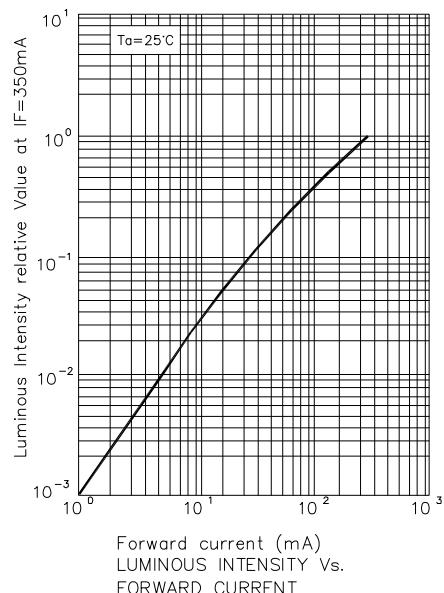
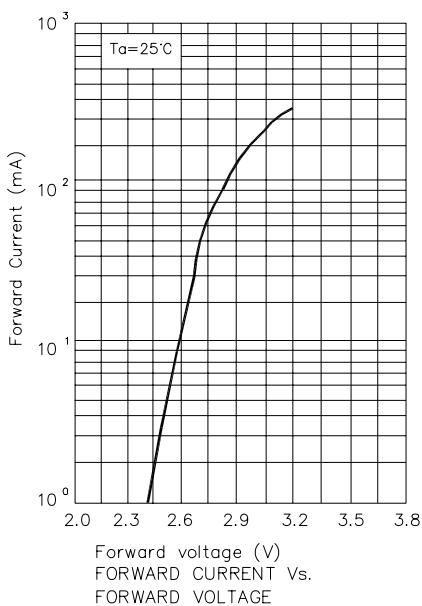
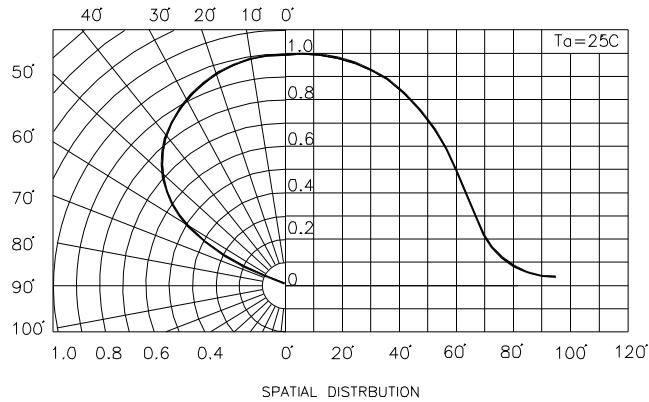
Electrical / Optical Characteristics at $T_A=25^\circ C$

Parameter	Symbol	Value	Unit
Chromaticity coordinate x acc.to CIE1931 $I_F=350\text{mA}$ [Typ.]	X [1]	0.31	-
Chromaticity coordinate y acc.to CIE1931 $I_F=350\text{mA}$ [Typ.]	Y [1]	0.31	-
Forward Voltage $I_F=350\text{mA}$ [Min.]	V_F [2]	2.8	V
Forward Voltage $I_F=350\text{mA}$ [Typ.]		3.2	
Forward Voltage $I_F=350\text{mA}$ [Max.]		3.6	
Temperature coefficient of x $I_F=350\text{mA}, -10^\circ C \leq T \leq 100^\circ C$ [Typ.]	TC_x	-0.6	$10^{-3}/^\circ C$
Temperature coefficient of y $I_F=350\text{mA}, -10^\circ C \leq T \leq 100^\circ C$ [Typ.]	TC_y	-0.2	$10^{-3}/^\circ C$
Temperature coefficient of V_F $I_F=350\text{mA}, -10^\circ C \leq T \leq 100^\circ C$ [Typ.]	TC_V	-3.2	$\text{mV}/^\circ C$

Notes:

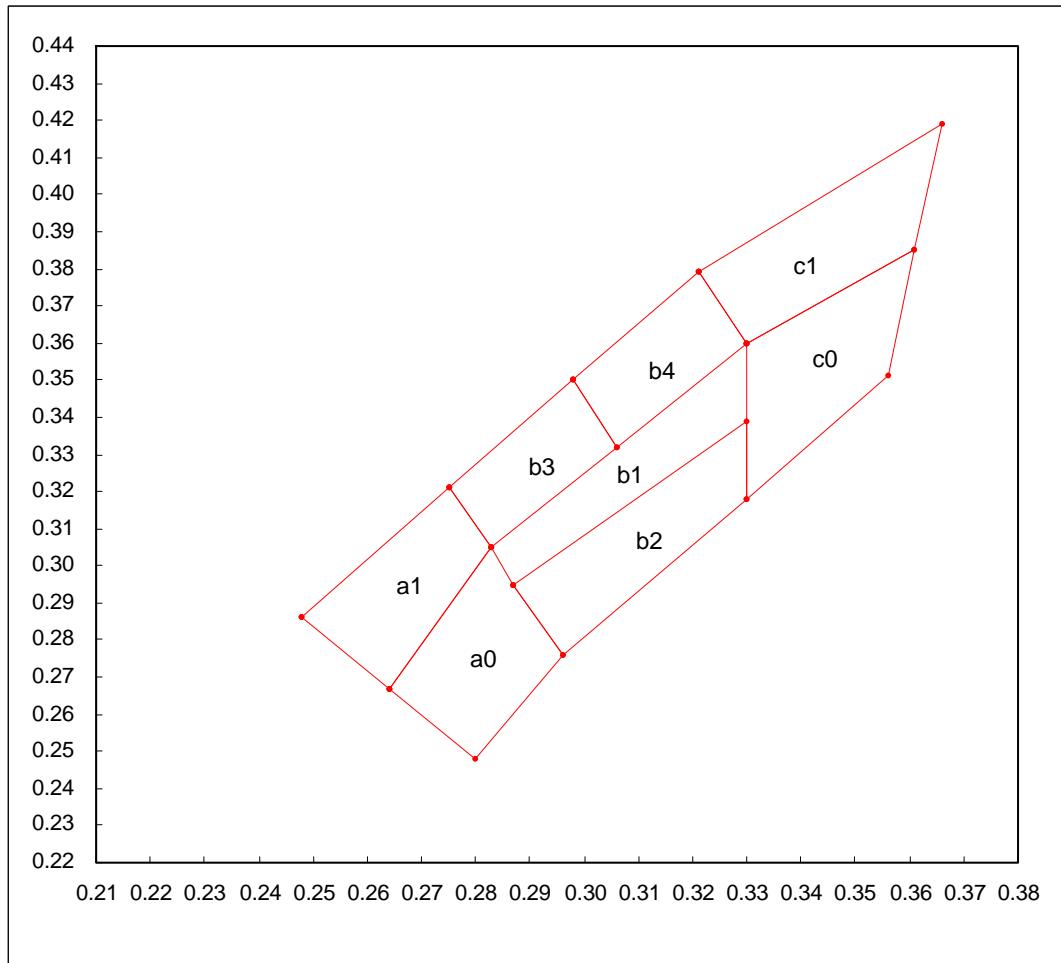
- Measurement tolerance of the chromaticity coordinates is ± 0.01
- Forward Voltage: +/-0.1V.

AA1010QW10ZC



AA1010QW10ZC

White CIE



a0				
X	0.264	0.283	0.296	0.280
Y	0.267	0.305	0.276	0.248
Reference CCT: 14000~9000k				

a1				
X	0.248	0.275	0.283	0.264
Y	0.286	0.321	0.305	0.267
Reference CCT: 14000~9000k				

b1				
X	0.283	0.330	0.330	0.287
Y	0.305	0.360	0.339	0.295
Reference CCT: 9000~5600k				

b2				
X	0.287	0.330	0.330	0.296
Y	0.295	0.339	0.318	0.276
Reference CCT: 9000~5600k				

b3				
X	0.275	0.298	0.306	0.283
Y	0.321	0.350	0.332	0.305
Reference CCT: 9000~7000k				

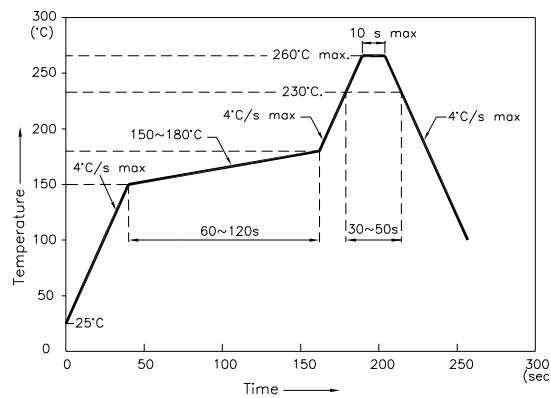
b4				
X	0.298	0.321	0.330	0.306
Y	0.350	0.379	0.360	0.332
Reference CCT: 7600~5600k				

c0				
X	0.330	0.361	0.356	0.330
Y	0.360	0.385	0.351	0.318
Reference CCT: 5600~4600k				

c1				
X	0.321	0.366	0.361	0.330
Y	0.379	0.419	0.385	0.360
Reference CCT: 6000~4600k				

AA1010QW10ZC

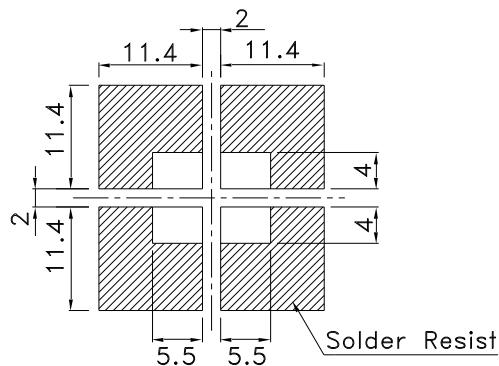
Reflow Soldering Profile For Lead-free SMT Process.



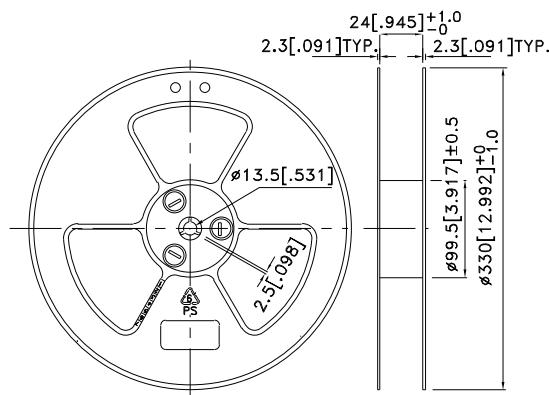
NOTES:

- We recommend the reflow temperature $245^{\circ}\text{C} (+/- 5^{\circ}\text{C})$. The maximum soldering temperature should be limited to 260°C .
- Don't cause stress to the epoxy resin while it is exposed to high temperature.
- Number of reflow process shall be 2 times or less.

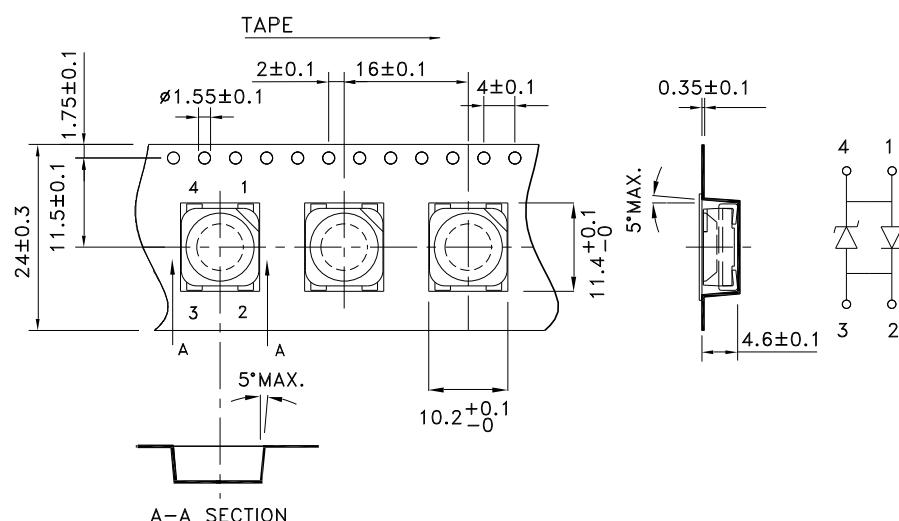
Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



Reel Dimension



Tape Specifications (Units : mm)



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PACKING & LABEL SPECIFICATIONS

AA1010QW10ZC

