



SPECIFICATIONS FOR
PG24064B-O Series
240 Column X 64 Row
Graphic Liquid Crystal Display

03.06.07 Rev 0



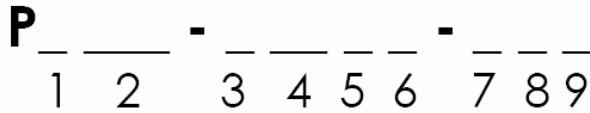
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 Alamosa, Colorado 81101
 In US: 800-688-0613
 Outside US: 719-589-3122

1. Part Number Breakdown



Replace each Space (_) with the following letters and or numbers

| | | |
|---|--|--|
| 1. P-tec LCD Type | C = Character G = Graphic COG = Chip On Glass | COF = Chip On Flex TAB = Tape Automated Bonding TFT = Thin-film Transistor |
| 2. LCD Model | Example for Character: 2002A = 20 Characters x 2 Lines w/ Pins on Left side and 116mm x 37 x 12.7mm overall size Example for Graphic: 12864B = 128 Dots per row x 64 Dots per Column w/ Pins on lower side and 93mm x 70 x 8.8mm overall size | |
| 3. Fluid Type | T = TN/ Grey Y = STN/ Yellow Green G = STN/ Grey | B = STN/ Blue F = FSTN/ White N = FSTN/ Black |
| 4. Backlight/polarizer | NF = None/Transflective NM = None/Transmissive NR = None/Reflective EF = EL/Transflective EM = EL/Transmissive | LF = LED/Transflective LM = LED/Transmissive CF = CCFL/Transflective CM = CCFL=Transmissive |
| 5. Backlight Color | (If no backlight provided move on to viewing angle [6.]) B = Blue/Green Y = Yellow G = Green | |
| 6. Viewing Angle | D = 6:00 U = 12:00 | R = 3:00 L = 9:00 |
| 7. Internal Number | Single Letter for internal purposes | |
| 8. Extended Temperature | This space is blank if operating temperature is standard 0°C to 50°C An X will be visible if the LCD is Extended operating temperature | |
| 9. Customer Specials or List of Value-added items | Usually blank unless customer requests some modifications. Can be several Letters long. | |

2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

3. General Specification

| Item | Dimension | Unit |
|-----------------------------------|--|------|
| Number of Dots | 240 x 64 | — |
| Module dimension(None Backlight) | 180.0 x 65.0 x 11.0 (MAX) | mm |
| Module dimension(With Backlight) | 180.0 x 65.0 x 16.0 (MAX) | mm |
| View area | 132.2 x 39.2 | mm |
| Active area | 127.16 x 33.88 | mm |
| Dot size | 0.49 x 0.49 | mm |
| Dot pitch | 0.53x 0.53 | mm |
| LCD type | STN | |
| Duty | 1/64 | |
| View direction | 6 o'clock or 12 o'clock | |
| Backlight Type | None, YELLOW-GREEN backlight, WHITE backlight | |



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4. Absolute Maximum Ratings

| Item | | Symbol | Min | Max | Unit |
|--------------------------|-----------------|---------------------------------|------|---------|------|
| Input Voltage | | V_I | -0.3 | VDD+0.3 | V |
| Supply Voltage For Logic | | VDD-V _{SS} | -0.3 | 7.0 | V |
| Supply Voltage For LCD | | V _{DD} -V ₀ | 0 | 16 | V |
| Standard | Operating Temp. | Top | 0 | 50 | °C |
| Temperature LCM | Storage Temp. | Tstr | -10 | 60 | °C |
| Wide Temperature | Operating Temp. | Top | -20 | 70 | °C |
| LCM | Storage Temp. | Tstr | -30 | 80 | °C |

5. Electrical Characteristics

| Item | Symbol | Condition | Min | Typ | Max | Unit |
|--|----------------------------------|--|---------------------|------|---------------------|------|
| Supply Voltage For Logic | V _{DD} -V _{SS} | — | 4.5 | 5.0 | 5.5 | V |
| Supply Voltage For LCD | V _{DD} -V ₀ | Ta=25°C | 12.0 | 12.5 | 13.2 | V |
| Input High Volt. | V _{IH} | — | 0.7 V _{DD} | — | V _{DD} | V |
| Input Low Volt. | V _{IL} | — | V _{SS} | — | 0.3 V _{DD} | V |
| Supply Current | I _{DD} | V _{DD} =5V | 9.0 | 9.9 | 12.0 | mA |
| Supply Voltage of Yellow-green backlight | V _{LED} | Forward current =630 mA Number of LED die 2x63= 126 | 3.8 | 4.2 | 4.3 | V |
| Supply Voltage of White backlight | V _{LED} | Forward current =60 mA Number of LED die 4 | 2.8 | 3.1 | 3.3 | V |

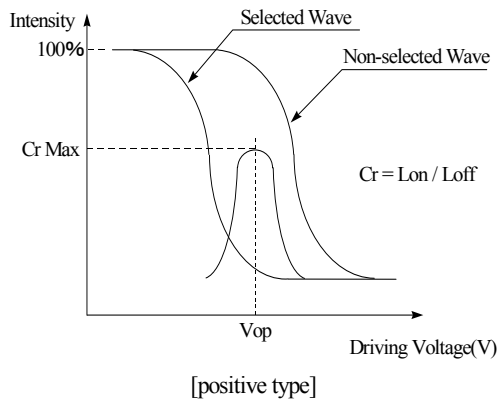


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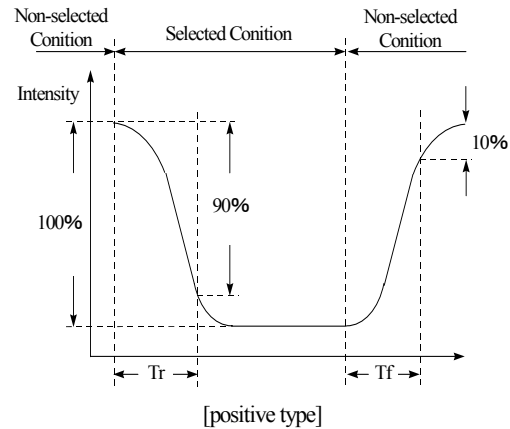
6. Optical Characteristics

| Item | Symbol | Condition | Min | Typ | Max | Unit |
|----------------|--------------|-------------|-----|-----|-----|------|
| View Angle | (V) θ | $CR \geq 2$ | -20 | — | 35 | deg |
| | (H) ϕ | $CR \geq 2$ | -30 | — | 30 | deg |
| Contrast Ratio | CR | — | — | 3 | — | — |
| Response Time | T rise | — | — | — | 250 | ms |
| | T fall | — | — | — | 250 | ms |

Definition of Operation Voltage (V_{op})



Definition of Response Time (T_r , T_f)



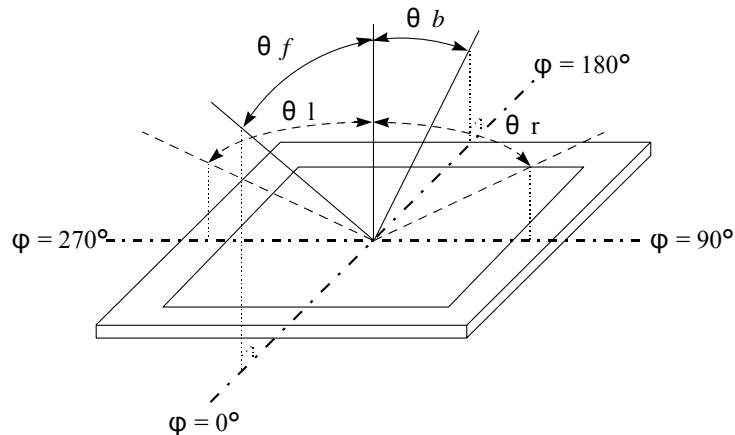
Conditions : Operating Voltage : V_{op}

Viewing Angle(θ , ϕ) : 0° , 0°

Frame Frequency : 64 HZ

Driving Waveform : 1/N duty , 1/a bias

Definition of viewing angle($CR \geq 2$)





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7. Interface Pin Function

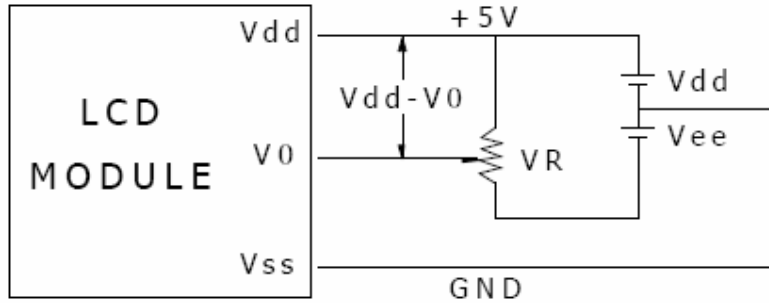
| Pin No. | Symbol | Level | Description |
|---------|-----------------|-------|----------------------------|
| 1 | FGND | | Frame GND |
| 2 | V _{SS} | 0V | Ground |
| 3 | V _{DD} | 5.0V | Supply Voltage for logic |
| 4 | V ₀ | | Supply voltage for LCD |
| 5 | /WR | H/L | Write Data into T6963C |
| 6 | /RD | H/L | Read Data from T6963C |
| 7 | /CS | H/L | Chip enable for T6963C |
| 8 | C/D | H/L | Command/Data |
| 9 | NC | | NC |
| 10 | /RST | H/L | Reset signal |
| 11 | DB0 | H/L | Data bit 0 |
| 12 | DB1 | H/L | Data bit 1 |
| 13 | DB2 | H/L | Data bit 2 |
| 14 | DB3 | H/L | Data bit 3 |
| 15 | DB4 | H/L | Data bit 4 |
| 16 | DB5 | H/L | Data bit 5 |
| 17 | DB6 | H/L | Data bit 6 |
| 18 | DB7 | H/L | Data bit 7 |
| 19 | FS | H/L | Pins for selection of font |
| 20 | NC | | NC |



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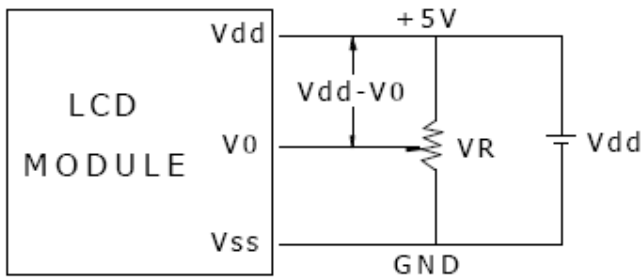
8. POWER SUPPLY

Without Negative Power on PCB



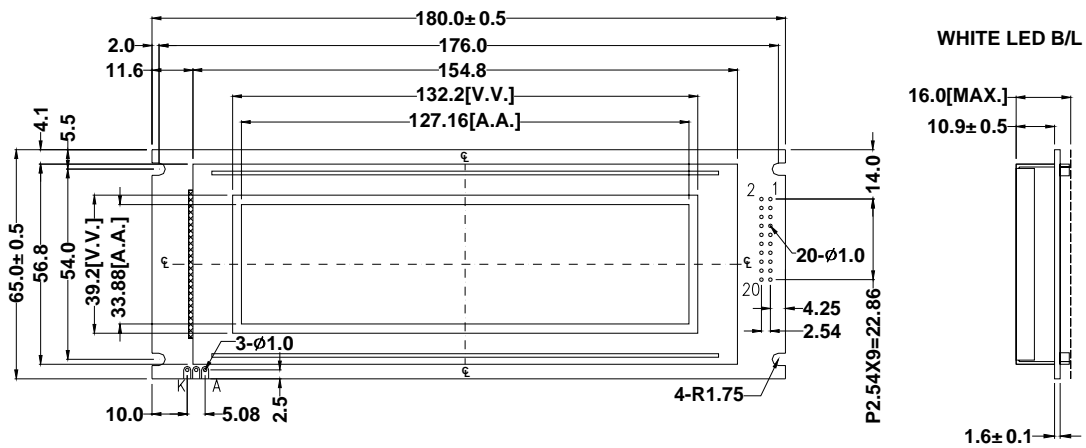
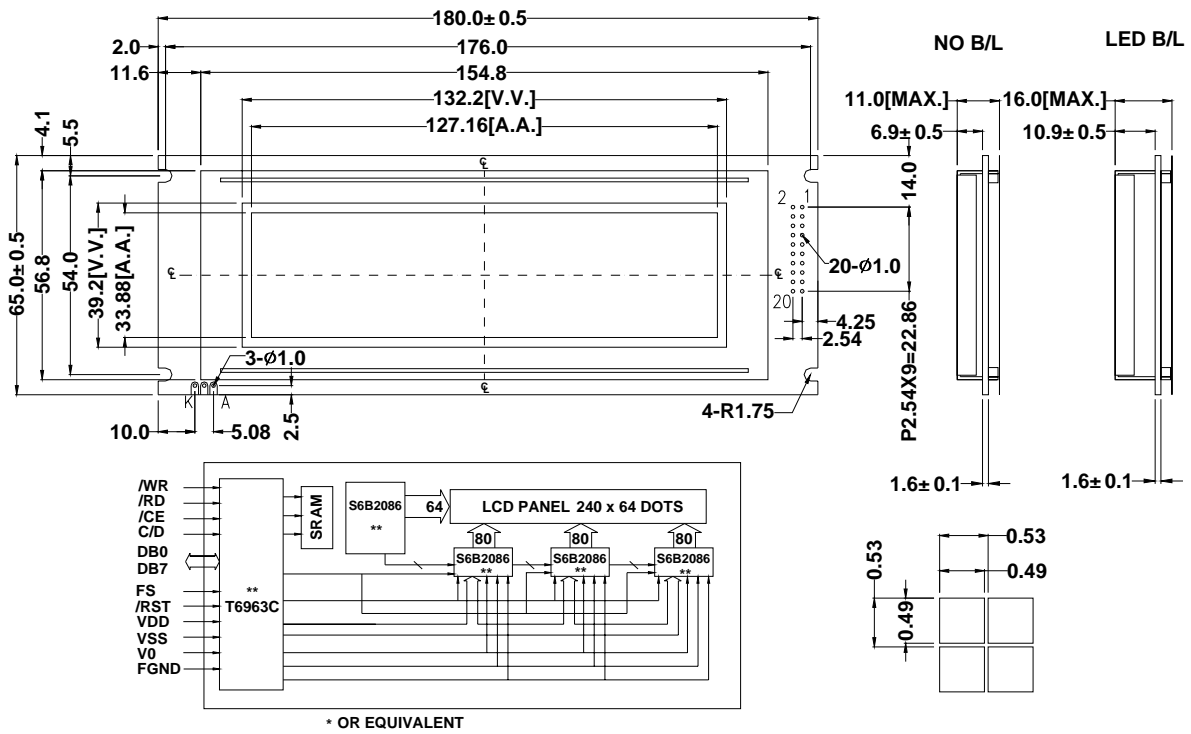
Vdd-V0: LCD Driving Voltage
VR: 10K - 20K

With Negative Power on PCB



Vdd-V0: LCD Driving Voltage
VR: 10K - 20K

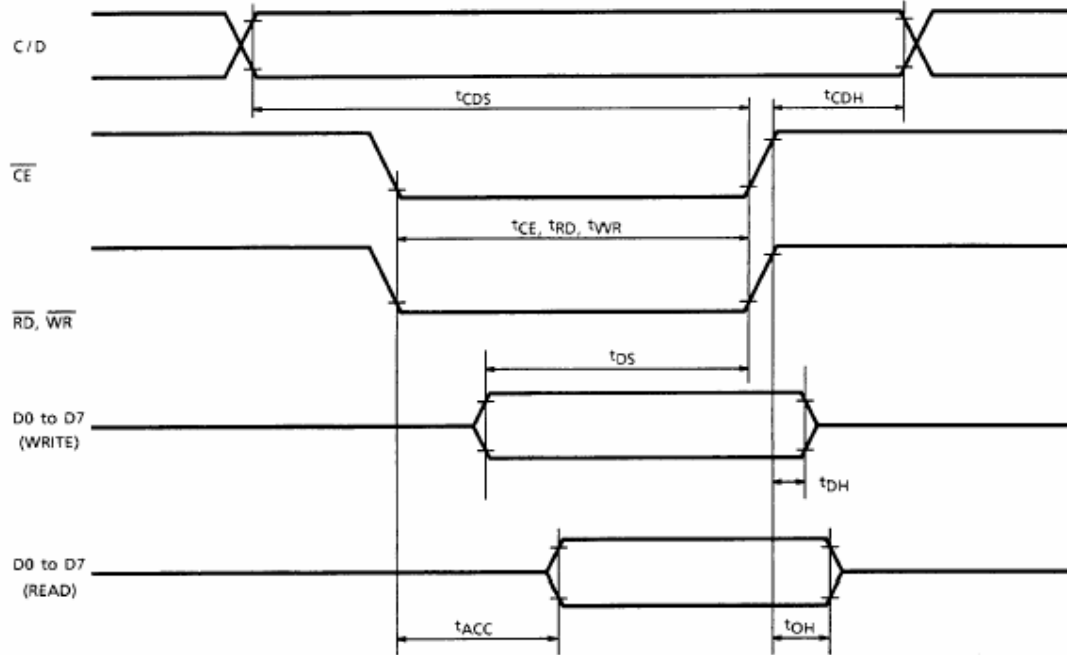
9. Contour Drawing & Block Diagram





10. Timing Characteristics

Bus Timing



TEST CONDITIONS (Unless otherwise noted, $V_{DD} = 5.0V \pm 10\%$, $V_{SS} = 0V$, $T_a = -20$ to $75^\circ C$)

| ITEM | SYMBOL | TEST CONDITIONS | MIN | MAX | UNIT |
|------------------------|--------------------------|-----------------|-----|-----|------|
| C/D Set-up Time | t_{CDS} | — | 100 | — | ns |
| C/D Hold Time | t_{CDH} | — | 10 | — | ns |
| CE, RD, WR Pulse Width | t_{CE}, t_{RD}, t_{WR} | — | 80 | — | ns |
| Data Set-up Time | t_{DS} | — | 80 | — | ns |
| Data Hold Time | t_{DH} | — | 40 | — | ns |
| Access Time | t_{ACC} | — | — | 150 | ns |
| Output Hold Time | t_{OH} | — | 10 | 50 | ns |



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11. Table of T6963C Commands

COMMAND DEFINITIONS

| COMMAND | CODE | D1 | D2 | FUNCTION |
|------------------------|----------|-------------|--------------|--------------------------------|
| REGISTERS SETTING | 00100001 | X address | Y address | Set Cursor Pointer |
| | 00100010 | Data | 00H | Set Offset Register |
| | 00100100 | Low address | High address | Set Address Pointer |
| SET CONTROL WORD | 01000000 | Low address | High address | Set Text Home Address |
| | 01000001 | Columns | 00H | Set Text Area |
| | 01000010 | Low address | High address | Set Graphic Home Address |
| | 01000011 | Columns | 00H | Set Graphic Area |
| MODE SET | 1000X000 | — | — | OR mode |
| | 1000X001 | — | — | EXOR mode |
| | 1000X011 | — | — | AND mode |
| | 1000X100 | — | — | Text Attribute mode |
| | 10000XXX | — | — | Internal CG ROM mode |
| | 10001XXX | — | — | External CG RAM mode |
| DISPLAY MODE | 10010000 | — | — | Display off |
| | 1001XX10 | — | — | Cursor on, blink off |
| | 1001XX11 | — | — | Cursor on, blink on |
| | 100101XX | — | — | Text on, graphic off |
| | 100110XX | — | — | Text off, graphic on |
| | 100111XX | — | — | Text on, graphic on |
| CURSOR PATTERN SELECT | 10100000 | — | — | 1-line cursor |
| | 10100001 | — | — | 2-line cursor |
| | 10100010 | — | — | 3-line cursor |
| | 10100011 | — | — | 4-line cursor |
| | 10100100 | — | — | 5-line cursor |
| | 10100101 | — | — | 6-line cursor |
| | 10100110 | — | — | 7-line cursor |
| | 10100111 | — | — | 8-line cursor |
| DATA AUTO READ / WRITE | 10110000 | — | — | Set Data Auto Write |
| | 10110001 | — | — | Set Data Auto Read |
| | 10110010 | — | — | Auto Reset |
| DATA READ / WRITE | 11000000 | Data | — | Data Write and Increment ADP |
| | 11000001 | — | — | Data Read and Increment ADP |
| | 11000010 | Data | — | Data Write and Decrement ADP |
| | 11000011 | — | — | Data Read and Decrement ADP |
| | 11000100 | Data | — | Data Write and Nonvariable ADP |
| | 11000101 | — | — | Data Read and Nonvariable ADP |
| SCREEN PEEK | 11100000 | — | — | Screen Peek |
| SCREEN COPY | 11101000 | — | — | Screen Copy |

X : invalid



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| COMMAND | CODE | D1 | D2 | FUNCTION |
|-----------------|----------|----|----|-------------|
| BIT SET / RESET | 11110XXX | — | — | Bit Reset |
| | 11111XXX | — | — | Bit Set |
| | 1111X000 | — | — | Bit 0 (LSB) |
| | 1111X001 | — | — | Bit 1 |
| | 1111X010 | — | — | Bit 2 |
| | 1111X011 | — | — | Bit 3 |
| | 1111X100 | — | — | Bit 4 |
| | 1111X101 | — | — | Bit 5 |
| | 1111X110 | — | — | Bit 6 |
| | 1111X111 | — | — | Bit 7 (MSB) |

X : invalid

12. Quality Assurance

Screen Cosmetic Criteria

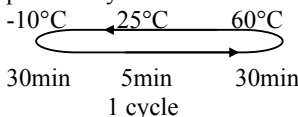
| Item | Defect | Judgment Criterion | Partition |
|------|----------------------|---|-----------|
| 1 | Spots | A) Clear <u>Size: d mm</u> <u>Acceptable Qty in active area</u> $d \leq 0.1$ Disregard $0.1 < d \leq 0.2$ 6 $0.2 < d \leq 0.3$ 2 $0.3 < d$ 0 Note: Including pin holes and defective dots which must be within one pixel size. B) Unclear <u>Size: d mm</u> <u>Acceptable Qty in active area</u> $d \leq 0.2$ Disregard $0.2 < d \leq 0.5$ 6 $0.5 < d \leq 0.7$ 2 $0.7 < d$ 0 | Minor |
| 2 | Bubbles in Polarizer | <u>Size: d mm</u> <u>Acceptable Qty in active area</u> $d \leq 0.3$ Disregard $0.3 < d \leq 1.0$ 3 $1.0 < d \leq 1.5$ 1 $1.5 < d$ 0 | Minor |
| 3 | Scratch | In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable. | Minor |
| 4 | Allowable Density | Above defects should be separated more than 30mm each other. | Minor |
| 5 | Coloration | Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only. | Minor |



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13. Reliability

Content of Reliability Test

| Environmental Test | | | |
|-------------------------------------|--|---|---------------------|
| Test Item | Content of Test | Test Condition | Applicable Standard |
| High Temperature storage | Endurance test applying the high storage temperature for a long time. | 60°C 96hrs | — |
| Low Temperature storage | Endurance test applying the high storage temperature for a long time. | -10°C 96hrs | — |
| High Temperature Operation | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time. | 50°C 96hrs | — |
| Low Temperature Operation | Endurance test applying the electric stress under low temperature for a long time. | 0°C 96hrs | — |
| High Temperature/Humidity Storage | Endurance test applying the high temperature and high humidity storage for a long time. | 60°C,90%RH 96hrs | — |
| High Temperature/Humidity Operation | Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time. | 50°C,90%RH 96hrs | — |
| Temperature Cycle | Endurance test applying the low and high temperature cycle.  | -10°C/60°C 10 cycles | — |
| Mechanical Test | | | |
| Vibration test | Endurance test applying the vibration during transportation and using. | 10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs | — |
| Shock test | Constructional and mechanical endurance test applying the shock during transportation. | 50G Half sign wave 11 msec 3 times of each direction | — |

***Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25°C