



Axial-Lead and Soldering Star Capacitors

B41696

Low ESR, Compact – 125 °C

B41796

SIKOREL®

Applications

- For compact design in automotive applications

Features

- High ripple current capability
- High vibration resistance
- Very low ESR at low temperature, down to – 55 °C
- Compact and small design
- High reliability

Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

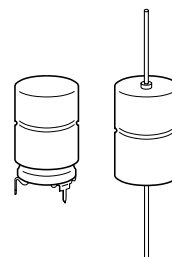
Terminals

- Axial leads, welded to ensure perfect electrical contact
- Also available with soldering stars

Taping and packing

- Axial-lead capacitors will be delivered in pallet package.
Capacitors with $d \times l \leq 16 \times 30$ mm are also available taped on reel.
- Solder-star capacitors are packed in cardboard.

For details on taping and packing, refer to page 342.

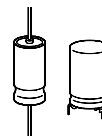


KAL0573-K



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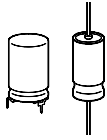
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Specifications and characteristics in brief

Rated voltage U_R	25 and 40 VDC				
Surge voltage U_S	$1,15 \cdot U_R$				
Rated capacitance C_R	470 ... 3 300 μ F				
Capacitance tolerance	– 10/+ 30 % \triangle Q				
Leakage current I_L (5 min, 20 °C)	$I_L \leq 0,006 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{U_R}{\text{V}} \right) + 4 \mu\text{A}$				
Self-inductance ESL^1)	Diameter d	12 mm	14 mm	16 mm	18 mm
	Length l / Terminal	Approx. ESL (nH)			
	25 mm axial / solder star	— / —	22 / 6	26 / 7	— / —
	30 mm axial / solder star	21 / 6	24 / 7	29 / 8	34 / 10
	39 mm axial / solder star	— / —	— / —	33 / 9	38 / 11
Useful life 125 °C; U_R ; I_{-R} 85 °C; U_R ; I_{-max} 40 °C; U_R ; $2,9 \cdot I_{-R}$	> 3 000 h > 15 000 h > 200 000 h	Requirements: $\Delta C/C \leq \pm 30\%$ of initial value $ESR \leq 3$ times initial specified limit $I_L \leq$ initial specified limit Failure percentage: $\leq 0,5\%$ Failure rate: ≤ 10 fit ($\leq 10 \cdot 10^{-9}/h$) (for definiton "fit", refer to chapter "Quality", page 62)			
Voltage endurance test 125 °C, U_R	2 000 h	Post test requirements: $\Delta C/C \leq \pm 10\%$ of initial value $ESR \leq 1,3\%$ initial specified limit $I_L \leq$ initial specified limit			
Vibration resistance	To IEC 60068-2-6, test Fc: displacement amplitude 1,5 mm, at 10 Hz to 2 kHz, acceleration max. 20 g, duration 3×2 h				
IEC climatic category	To IEC 60068-1: 55/125/56 (– 55 °C/+ 125 °C/56 days damp heat test)				
Detail specification	Similar to CECC 30301-802				
Sectional specification	IEC 60384-4				

1) If optimum circuit design is used, the values are lower by 30 %.

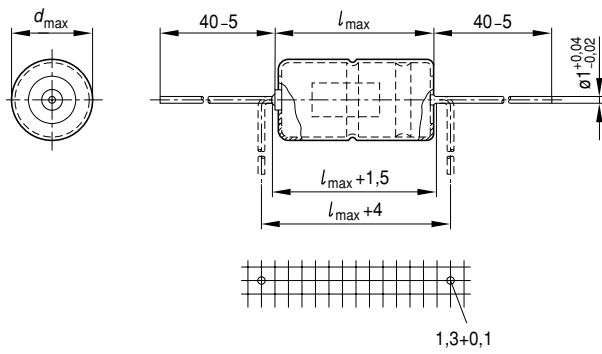


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Dimensional drawings

Axial-lead capacitor



KAL0524-S

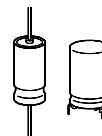
Dimensions, weights and packing units

$d \times l$ mm	$d_{max} \times l_{max}$ mm	Approx. weight g	Packing units (pieces)	
			Pallet	Reel
12 × 30	12,5 × 30,5	5,1	288	450
14 × 25	14,5 × 25,5	5,7	200	350
16 × 30	16,5 × 30,5	8,9	180	250
18 × 39	18,5 × 40	14,7	160	—

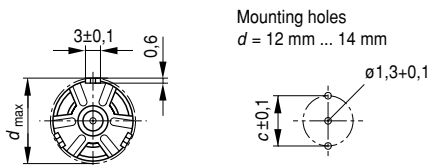


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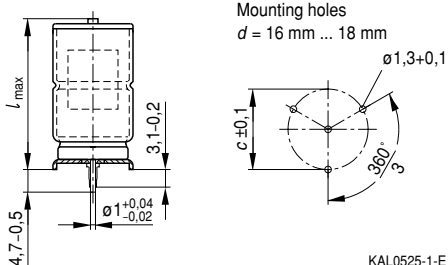
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Soldering star capacitors



Mounting holes
d = 12 mm ... 14 mm



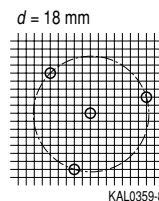
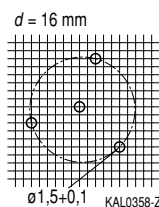
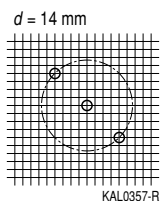
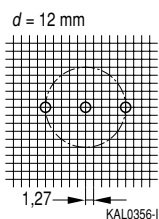
Mounting holes
d = 16 mm ... 18 mm

Soldering star is connected to the negative pole

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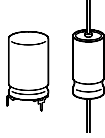
The PC-board hole arrangement specified above is based on circular arcs.

If, however, the mounting holes have to be matched to a standard drilling raster, a spacing of 1,27 mm (1/20") has proved to be sufficiently accurate if the following arrangements are used:



Dimensions, weights and packing units

d × l mm	d _{max} × l _{max} mm	c ± 0,1 mm	Approx. weight g	Packing units pieces
12 × 30	13,5 × 32	12,5	5,4	480
14 × 25	15,5 × 27	14,5	6,1	480
16 × 30	17,5 × 32	16,5	9,4	300
18 × 39	19,5 × 41,5	18,5	15,4	200



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Overview of available types

U_R (VDC)	25	40
C_R (μF)	Case dimensions $d \times l$ (mm)	
470		12 × 30
680	12 × 30	
1 000	14 × 25	16 × 30
2 200		18 × 39
3 300	18 × 39	

Case dimensions and ordering codes

U_R VDC	C_R μF	Case dim. $d \times l$ mm	Ordering code		Soldering star
			Axial pallet package	Axial reel	
25	680	12 × 30	B41696A5687Q007	B41696A5687Q009	B41796A5687Q000
	1 000	14 × 25	B41696A5108Q007	B41696A5108Q009	B41796A5108Q000
	3 300	18 × 39	B41696A5338Q007		B41796A5338Q000
40	470	12 × 30	B41696A7477Q007	B41696A7477Q009	B41796A7477Q000
	1 000	16 × 30	B41696A7108Q007	B41696A7108Q009	B41796A7108Q000
	2 200	18 × 39	B41696A7228Q007		B41796A7228Q000

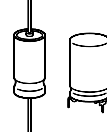
Technical data

C_R 100 Hz 20 °C μF	ESR_{typ} 100 Hz 20 °C mΩ	ESR_{max} 100 Hz 20 °C mΩ	ESR_{max} 100 Hz -40 °C Ω	ESR_{max} 10 kHz 20 °C mΩ	Z_{max} 100 kHz 20 °C mΩ	$I_{~max}$ 10 kHz 40 °C A	$I_{~max}$ 10 kHz 85 °C A	$I_{~R}$ 10 kHz 125 °C A
25 VDC								
680	110	170	1,20	95	90	5,40	4,25	1,60
1 000	80	120	0,65	70	68	5,70	4,50	1,70
3 300	30	45	0,20	25	24	11,50	9,20	3,50
40 VDC								
470	110	180	0,90	75	72	5,80	4,60	1,75
1 000	60	90	0,45	45	44	8,00	6,30	2,40
2 200	30	50	0,20	25	24	11,50	9,20	3,50



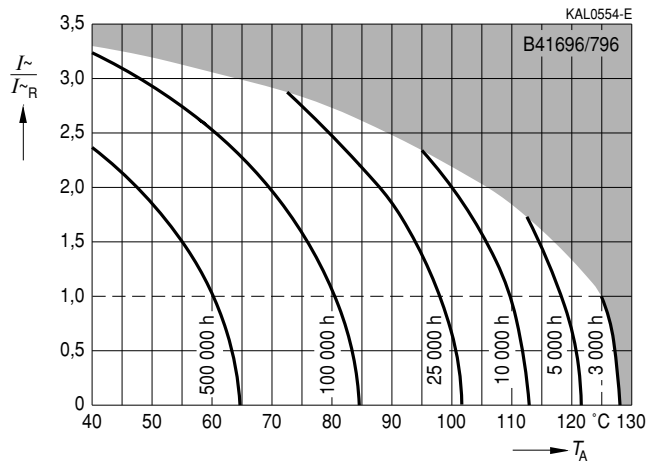
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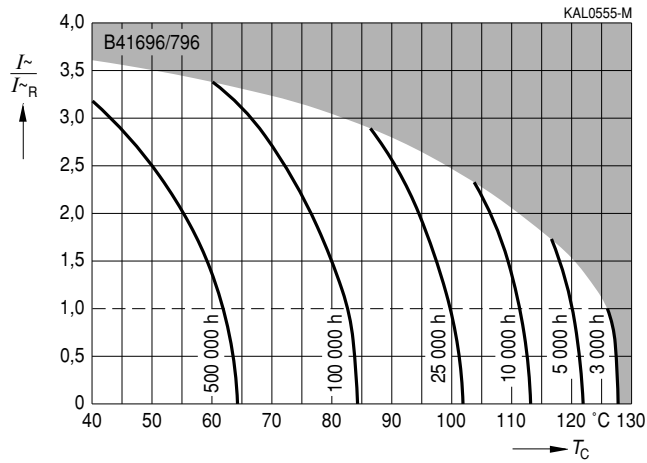
Useful life

depending on ambient temperature T_A under ripple current operating conditions at U_R ¹⁾

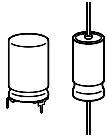


Useful life

depending on case temperature T_C under ripple current operating conditions at U_R ¹⁾



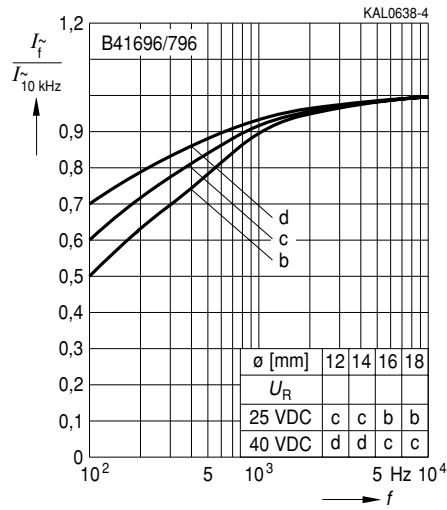
1) Refer to page 40 for an explanation on how to interpret the useful life graphs.



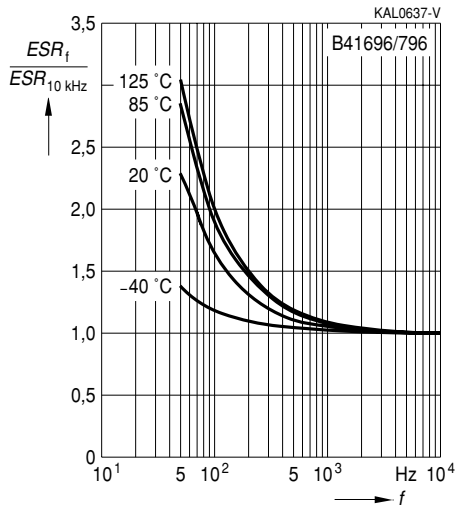
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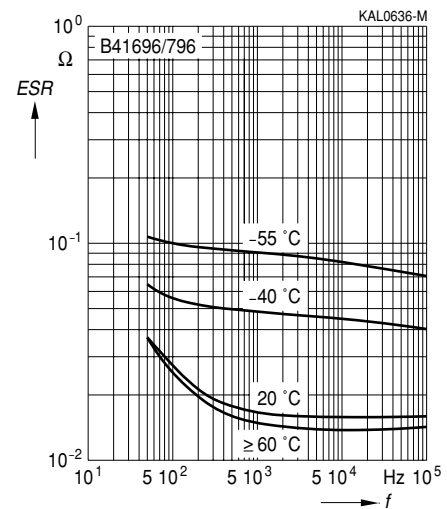
Frequency factor of permissible ripple current I_r versus frequency f



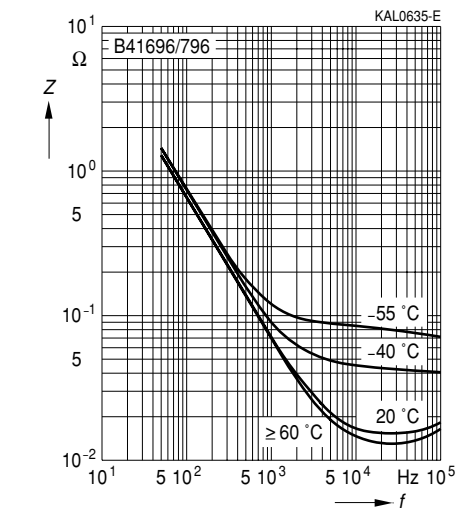
Frequency characteristics of ESR at different temperatures typical behavior



Equivalent series resistance ESR versus frequency f at different temperatures Typical behavior for 2 200 μ F/40 V



Impedance Z versus frequency f at different temperatures Typical behavior for 2 200 μ F/40 V



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