

INFRARED GAS ANALYZER FOR STIC GAS

DATA SHEET

ZSK

This infrared gas analyzer (ZSK) is composed of gas analyzer units, oxygen sensor and gas sampling equipment. It is capable of continuous measuring concentration of gases such as NO_x, SO₂, CO, CO₂ and O₂ contained in the flue gas generated from various boilers or garbage incinerators.

FEATURES

1. **Gas concentrations of 5 components measurable simultaneously and continuously**
The infrared ray method has integrated the measurements of NO_x, SO₂, CO and CO₂ and the gas concentrations of 5 components can be measured simultaneously and continuously with the zirconia oxygen analyzer.
2. **A high-sensitivity mass flow sensor is used in the detector unit of infrared method.**
Due to use of single beam system for measurement, maintenance is easy and an excellent stability is ensured for a long period of time.
3. **Space-saving configuration is available with the maintenance from the front structure**
The main unit is downsized by half of that of the conventional product. The complete maintenance from the front makes it easy to use.
4. **The analyzer has a host of capabilities**
Provided with a variety of functions such as O₂ correction output, average value output, auto calibration, auto range selection, alarm, etc.

SPECIFICATIONS

Standard Specifications

- **Measuring principle:**
NO_x, SO₂, CO, CO₂: Non-dispersive infrared absorption (NDIR) method
O₂: Zirconia system
- **Measurable component and min./max. measuring range:**
NO_x : 0 to 200ppm/0 to 5000ppm
SO₂ : 0 to 200ppm/0 to 5000ppm
CO : 0 to 200ppm/0 to 5000ppm
CO₂ : 0 to 10%/0 to 20%
O₂ : 0 to 10%/0 to 25%
- **Measuring range:**
Max. range ratio 1:10 (See code symbols.)
- **Warm-up time:** 4 hours or less after power ON



- **Analog output signal:**
4 to 20mA DC simultaneous output for each (Non-isolated or isolated: as specified by code symbols)
 - Instantaneous value output (NO_x, SO₂, CO, CO₂, O₂) 5 points
 - Instantaneous O₂ correction value (NO_x, SO₂, CO) 3 points
* Provided with O₂
 - O₂ correction average value (NO_x, SO₂, CO) 3 points
* Provided with O₂
 - Allowable load resistance: 550Ω or less (750Ω or less for insulation output)
- **Contact output:**
 - (1) 1a contact for each (Contact capacity: 250V AC 2A, 30V DC 3A)
 - Range identification for each component, analyzer unit error, calibration error, during automatic calibration, during maintenance
 - (2) 1c contact for each (Contact capacity: 250V AC 1A, 30V DC 1A)
 - Instantaneous/concentration value alarm for each component (H, L, HL can be set).

- **Contact input:** No-voltage contact (in increments of 1.5 sec or more)
 - Auto calibration start, average value reset
 - No-voltage contact (holding status)
 - Range selection (First range at contact closure)
 - Output hold, Remote pump OFF (OFF at contact closure)
- **Display:** LCD with back light
 - Instantaneous value display (NO_x, SO₂, CO, CO₂, O₂) *Provided with O₂
 - Instantaneous O₂ correction value (NO_x, SO₂, O₂) *Provided with O₂
 - O₂ correction average value (NO_x, SO₂, CO) *Provided with O₂
 - Each parameter setting (English)
- **Fluorescent lamp inside the cubicle:** Provided as standard
- **Recorder (option):** Paperless recorder (Fuji Electric's type PHR)
See EDS10-74d.
- **Gas extractor:** Electrical heating type (filter built-in)
 - 40 μm-SUS316 wire gauze filter
 - Flange JIS 5K 65AFF
 - Mass: Approx. 9kg (except for gas extractor)
 - Power supply voltage: 100VAC 50/60Hz
 - Power consumption: Approx. 100VA
 - Sampling tube: material and length are as specified by code symbols.
SUS316 (Length: 300, 400, 600, 800, 1000mm)
Titanium (Length: 600, 800, 1000mm)
Sic (Length: 700, 900mm)
*SUS316 is used at temperature 800°C or lower.
*Titanium is used at temperature 1000°C or lower.
*Sic is used at temperature 1300°C or lower.
- **Sampling gas tube:**
 - φ10/φ8mm Teflon tube or heating tube (Max. 30m)
 - Heating tube is specified in the following cases
 - (1) Ambient temperature is lower than -5°C.
 - (2) The tube length is 10m or more at SO₂ measurement. (Power supply voltage: 100VAC 50/60Hz, Power consumption: 36VA/m)
- **Rated operation conditions:**
 - Ambient temperature: -5 to 40°C (as specified by code symbols)
 - Ambient humidity: 90% RH or less
 - Power supply voltage: 100, 110, 115, 200, 230V AC ±15% (±10% for fluorescent lamp) (as specified by code symbols)
 - Frequency: 50 or 60Hz ±0.5Hz
 - Power consumption: Max. 600VA (except for gas extractor and heating tube)
- **Storage conditions:**
 - Ambient temperature: -20 to 60°C (Note that water in the gas conditioner is drained.)
 - Ambient humidity: 95% RH or less (Necessary when the first range of gas dryer purging for SO₂ analyzer is 500ppm or more or when using oil/coal boiler.)
Dew point: -20°C DP or less
Pressure: 100kPa to 400kPa
Dust, mist: none
- **Dry air:**
- **Outer dimensions (H x W x D):**
 - Indoor type: 1710 x 600 x 490mm
 - Outdoor type: 1780 x 615 x 600mm
- **Mass:** Approx. 200kg (except for standard gas)
- **Cubicle finish color:** Munsell 5Y7/1 (semi-gloss)
- **Cubicle structure:** Indoor use or outdoor use type, single swing front door
Plate thickness: 2.3mm standard (both cabinet and door)
- **Others:** Six standard gas (3.4L) cylinders can be accommodated (zero gas (10L) cylinders can be also accommodated).
Note) After the warm-up time, variation up to 4 hours should be ±2% FS or less.
- **Serial No. for measuring method:** Pending for type approval

Standard Functions

Functions	Contents of functions
O ₂ correction	<ul style="list-style-type: none"> Conversion of measured NO_x, SO₂, and CO gas concentrations into values at standard O₂ concentration <p>Correction formula: $C = \frac{C_s(21-O_N)}{21-O_s}$</p> <p>C : Converted concentration C_s : Measured gas value of concentration O_s : Measured O₂ concentration O_N : Standard O₂ concentration (Oil based fuel 4%, gas based fuel 5%, coal based fuel 6%, refuse incinerator 12%) Setting range: 0 to 19%</p> <ul style="list-style-type: none"> The result of correction can output as display and 4 to 20mA DC signal.
Auto calibration	<ul style="list-style-type: none"> Gas analyzer unit is auto-calibrated. Interval setting range of auto calibration: Variable within 1 to 99 hours (in increments of 1 hour) or 1 to 40 days (in increments of 1 day). Time setting range of auto calibration gas to be introduced: Variable within 60 to 599 seconds (in increments of 1sec) Contact output for auto/manual calibration error is provided when an amount of calibration exceeds 50% FS. Contact output during auto calibration and maintenance: Provided during calibration gas flow, and replacement. Also provided during maintenance. Auto calibration remote start contact input: Calibration starts at opening after short-circuit for 1.5 sec or longer. Standard gas consumption: Approx. 1 year with 3.4 L cylinder in a calibration cycle of 7 days
Auto zero calibration	<ul style="list-style-type: none"> Zero point is calibrated periodically at the predetermined cycle. This cycle is independent on "Auto calibration" cycle. Interval setting range of auto zero calibration: Variable within 1 to 99 hours (in increments of 1 hour) or 1 to 40 days (in increments of 1 day). Setting range of gas flow time: 60 to 900 sec (in increments of 1 sec)
O ₂ correction average value, O ₂ average value	<ul style="list-style-type: none"> NO_x, SO₂ and CO values are averaged after O₂ correction, and the result is indicated and output in 4 to 20 mA DC. Averaging time is settable by key operation at the front of analyzer unit. Setting range: 1 to 59 min, 1 to 4 hour (Shipping in 1H)

Functions	Contents of functions
Remote output hold	<ul style="list-style-type: none"> The output signal values are collectively held according to external contact input. Output is held during short-circuit.
Average value reset input	<ul style="list-style-type: none"> Resets output and indication of O₂ correction average value according to external contact input. Output and indication are reset by a short-circuit for 1.5 sec or longer.
Auto range selection	<ul style="list-style-type: none"> Automatically changed from low range to high range, and from high range to low range. Allows range to switch from low to high range when 90%FS or less is available in the low range. Allows range to switch from high to low range when 80%FS or less is available in the high range.
Remote range selection	<ul style="list-style-type: none"> Low or high range is selectable for each sample component via external contact input. Selects high range for open-circuit, and low range for short-circuit.
Output for range identification signal	<ul style="list-style-type: none"> Discrimination between low and high ranges is output through a contact. Low range at contact closure
Concentration alarm contact output	<ul style="list-style-type: none"> Instantaneous value alarm is settable for each sample component. High, Low, High or Low is settable by key operation at the front of analyzer unit. Contact output hysteresis is also settable. Contact is 1C type.
Contact output for analyzer error	<ul style="list-style-type: none"> Contact output is provided when the analyzer unit is abnormal.
Temperature input signal	<ul style="list-style-type: none"> K thermocouple input x 2 (for recorder available at option)

Performance

- Repeatability:** ±0.5% FS
- Zero drift:** Within ±2.0% FS/week (When auto zero calibration is performed)
Within ±2.0% FS/month for O₂ analyzer
- Span drift:** ±2.0% or less/week
Within ±2.0% FS/month for O₂ analyzer
- Linearity:** Within ±1.0% FS
- Response time:** 90% indication after extracting sample gas through the inlet
 NO_x : 120 sec or less
 SO₂ : 240 sec or less
 CO : 120 sec or less
 O₂, CO₂ : 120 sec or less
- Sample gas extracting rate:**
Approx. 2L/min

Standard Requirements for Measuring Gases

- **Temperature:** 60 to 800°C (standard)
Nonstandard: 1000°C
(Material of gas extractor: Titanium)
1300°C (Material of gas extractor: SiC)
- **Dust:** 100mg/Nm³ or less
- **Pressure:** -5k to +5kPa (selected by code symbols)
- **Component:**
 - SO₂ : 500ppm or less
 - NO_x : 1000 ppm or less
 - CO₂ : 0 to 15%
 - CO : 0 to 2000ppm or less
 - O₂ : 1 to 21%
 - Hcl : 500ppm or less
 - Remaining : N₂, H₂O

Installation Conditions

- Select a place not subjected to direct sunlight or radiation from a high-temperature object. If such a place cannot be found, a roof or cover should be prepared for protection.
- Avoid a place where receives heavy vibration.
- Select a place which is clean around the analyzer.

SCOPE OF DELIVERY

- Gas analyzer system
- Specified external drain separator/drain pot
- Specified gas extractor/probe set
- Specified gas inlet tube set
- Standard accessories

OPTIONAL ITEMS

1. Standard gas, pressure controller (Type ZSY)
2. Recorder (Fuji Electric's type PHR as required)
3. Measuring method test for each unit
4. Spare parts for one year (Type ZBN)
5. Waterproof gland at wiring port for outdoor use (A25A)
Arrangement number 8641625
6. Anchor bolt

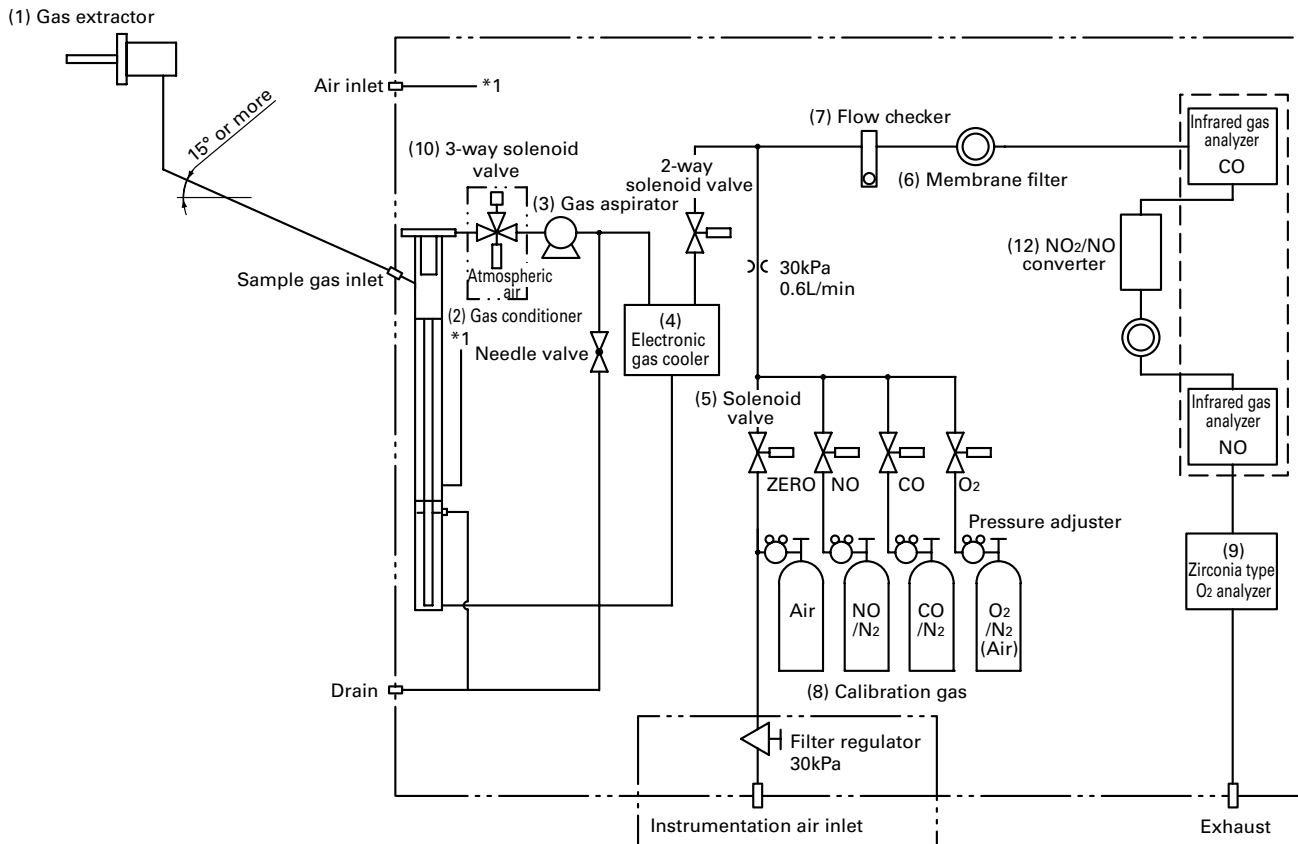
CODE SYMBOLS

1	2	3	4	5	6	7	8	9	10	11	12	13	Specification
Z	S	K					1						Measuring gas component <4th digit>
			P										NO _x
			A										SO ₂
			B										CO
			F										NO _x ,SO ₂
			H										NO _x ,CO
			L										NO _x ,SO ₂ ,CO
			M										NO _x ,SO ₂ ,CO,CO ₂
				0									O ₂ analyzer O ₂ correction value <5th digit>
													Without Without
				4									With 4% (Oil based fuel)
				5									With 5% (Gas based fuel)
				6									With 6% (Coal based fuel)
				C									With 12% (Refuse incinerator)
													NO _x measuring range <6th,7th digit>, ppm
					Y	Y							Without
					C	E							200/500
					C	F							200/1000
					C	G							200/2000
					C	Y							200/Without
					D	E							250/500
					D	F							250/1000
					D	G							250/2000
					D	Y							250/Without
					E	F							500/1000
					E	G							500/2000
					E	H							500/5000
					E	Y							500/Without
					F	G							1000/2000
					F	H							1000/5000
					F	Y							1000/Without
					G	H							2000/5000
					G	Y							2000/Without
					H	Y							5000/Without
							1						Modification No. <8th digit>
													SO ₂ measuring range <9th,10th digit>, ppm
						Y	Y						Without
						C	E						200/500
						C	F						200/1000
						C	G						200/2000
						C	Y						200/Without
						D	E						250/500
						D	F						250/1000
						D	G						250/2000
						D	Y						250/Without
						E	F						500/1000
						E	G						500/2000
						E	H						500/5000
						E	Y						500/Without
						F	G						1000/2000
						F	H						1000/5000
						F	Y						1000/Without
						G	H						2000/5000
						G	Y						2000/Without
						H	Y						5000/Without
													CO measuring range <11th,12th digit>, ppm
						Y	Y						Without
						C	E						200/500
						C	F						200/1000
						C	G						200/2000
						C	Y						200/Without
						D	E						250/500
						D	F						250/1000
						D	G						250/2000
						D	Y						250/Without
						E	F						500/1000
						E	G						500/2000
						E	H						500/5000
						E	Y						500/Without
						F	G						1000/2000
						F	H						1000/5000
						F	Y						1000/Without
						G	H						2000/5000
						G	Y						2000/Without
						H	Y						5000/Without
													O ₂ measuring range <13th digit>
							0						Without
							2						25%
							1						10/25%

Note1) Refer to page 7.

GAS SAMPLING SYSTEM DIAGRAM 1

(Refuse/industrial waste disposable incineration, SO₂ analyzer is not included)

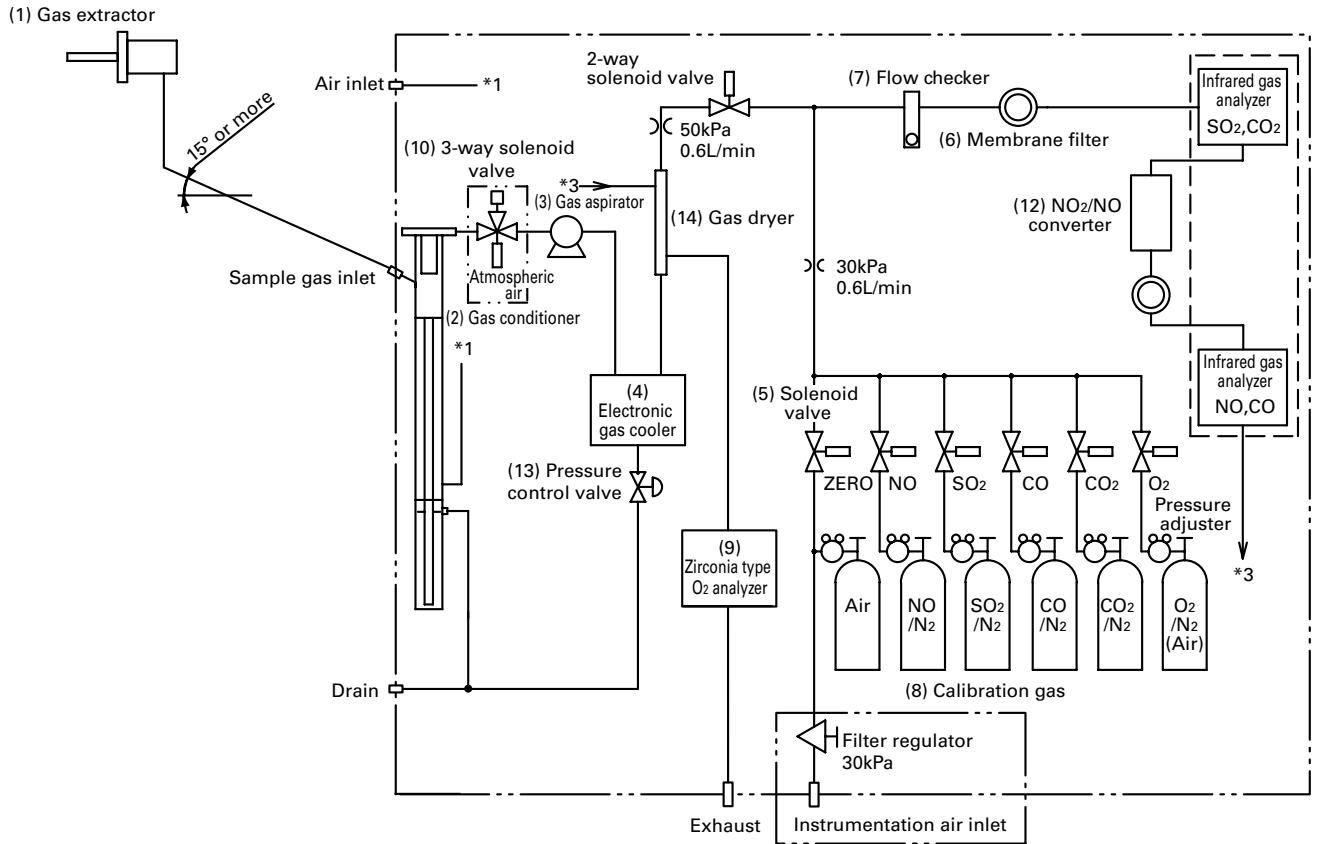


Functions of Individual Components

- (1) **Gas extractor:** Gas extraction, with heating type stainless steel filter having a standard diameter of 40 μ m
- (2) **Gas conditioner:** Removes drain, mist and dust, and monitors the gas pressure.
- (3) **Gas aspirator:** Aspirates sample gas (Flow rate of sample gas: Approx. 2L/min)
- (4) **Electronic gas cooler:** Dries the moisture in the sample gas.
- (5) **Solenoid valve:** Used for introducing calibration gas.
- (6) **Membrane filter:** PTFE filter used to eliminate fine dust particles and permit monitoring of dust adhering condition on the gas analyzer.
- (7) **Flow checker:** Controls and monitors the sample gas flow rate (it can be controlled by the separate needle valve.)
- (8) **Standard gas:** Reference gas used for calibrating zero and span of the analyzer. Up to 6 gases (Zero gas air, span gas NO_x, SO₂, CO, CO₂ and O₂) can be used.
- (9) **O₂ sensor:** Used for measuring the oxygen concentration (0 to 25%) in sample gas.
- (10) **Atmospheric air solenoid valve:** Can be built in for using the atmospheric air instead of standard air.
- (11) **Switching box:** 6 power ON-OFF switches of the following equipments are built in.
- Gas aspirator
 - Ventilator
 - Fluorescent lamp and service outlet (Max. 2A)
 - Electronic gas cooler, built-in recorder, and isolation signal converter
 - Converter (at NO_x measurement)
 - Heater for the gas conditioner
- (12) **Converter:** Added to NO_x analyzer. A special catalyst material for efficient conversion of NO₂ gas to NO is used.
- (13) **Pressure control valve:** Pressure adjustor to keep the sample gas pressure at a fixed level.
- (14) **Gas dryer:** Semi-permeable membrane type dehumidifier to dry the moisture in the sample gas to dew point -15°C or less.
- (15) **Mist catcher:** Removes sulfate mist in the sample gas. Replaced every 4 months when SO₃ concentration value is 30ppm. Added when SO₂ value is more than 0 to 500ppm or when oil/coal boiler is used.

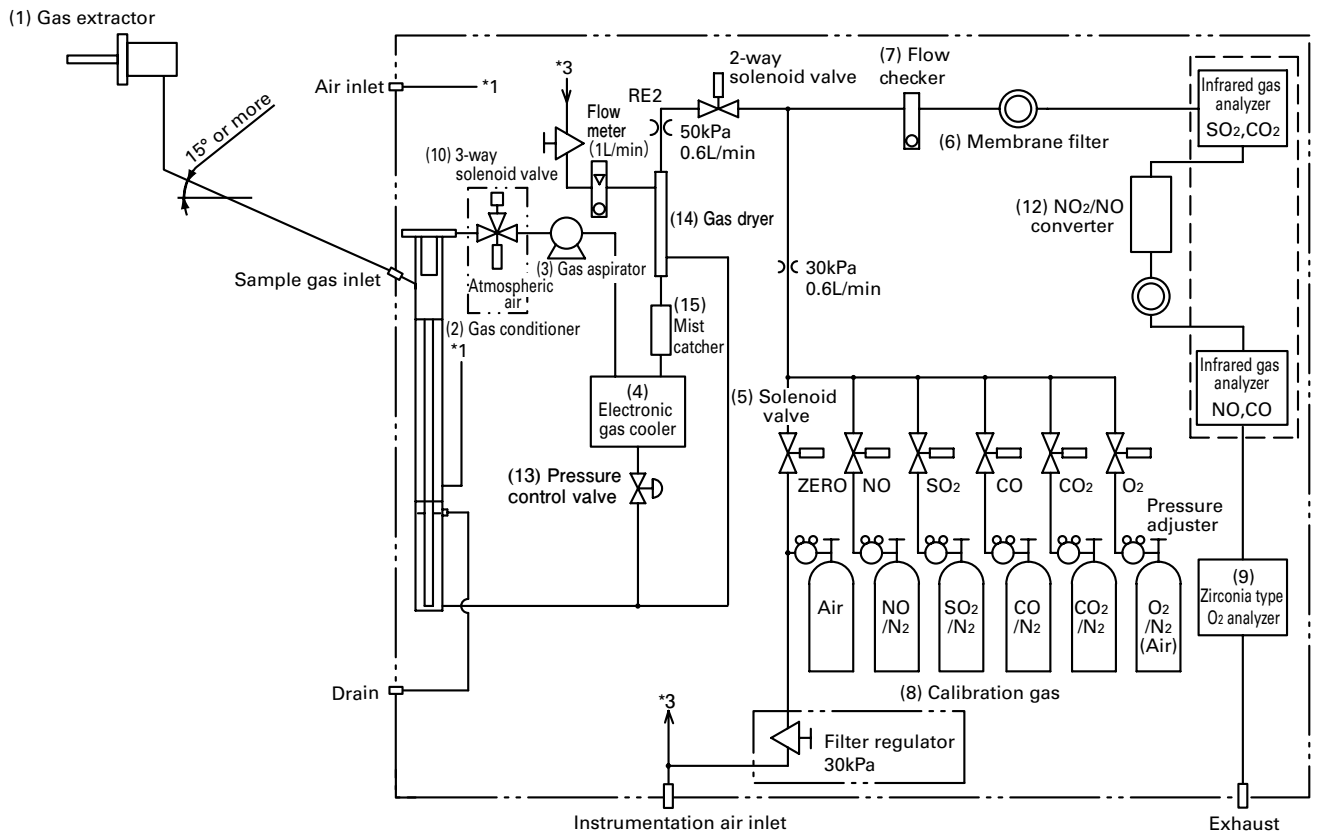
GAS SAMPLING SYSTEM DIAGRAM 2

(SO₂ measurement (first range 500 ppm or less), gas boiler or sludge incineration)

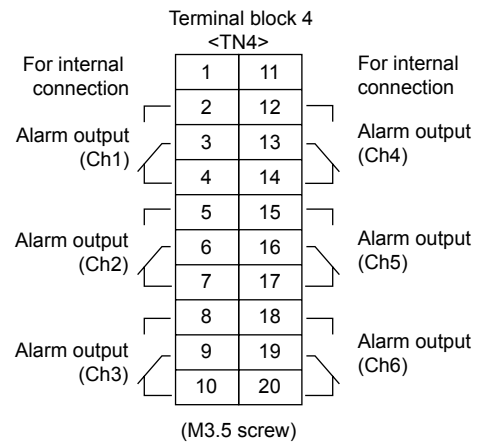
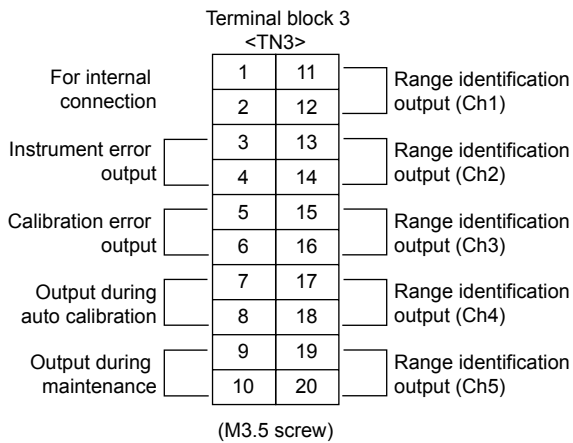
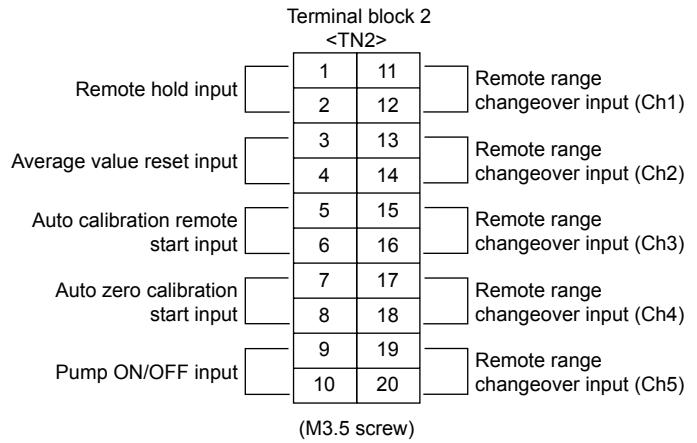
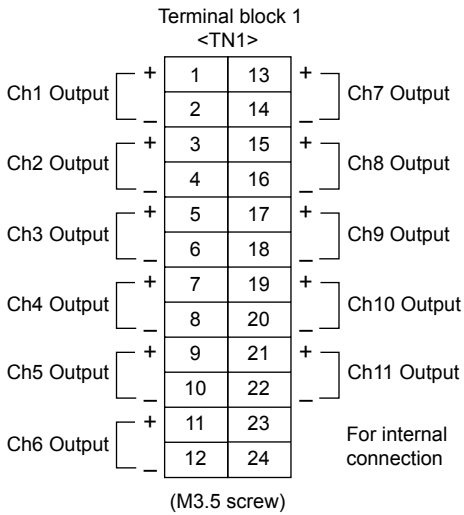
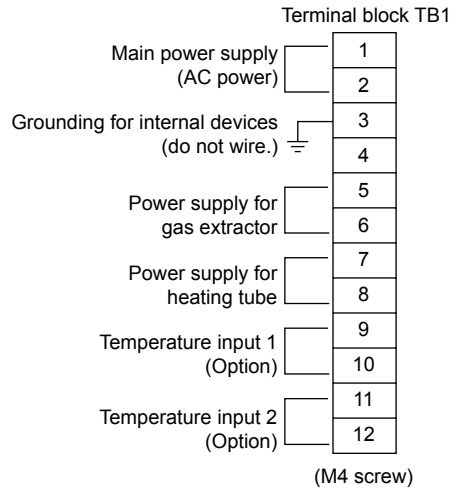
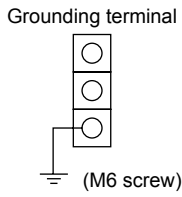


GAS SAMPLING SYSTEM DIAGRAM 3

(SO₂ measurement (first range 500 ppm or higher), oil/coal boiler)



EXTERNAL TERMINAL DIAGRAM



CORRESPONDENCE BETWEEN MEASUREMENT CHANNEL AND MEASURED VALUE

The contents of each output signal which corresponds to the code symbols are listed below.

Code symbols		Contents
4th digit	5th digit	
P	0	Ch1: NO _x
A	0	Ch1: SO ₂
B	0	Ch1: CO
F	0	Ch1: NO _x , Ch2: SO ₂
H	0	Ch1: NO _x , Ch2: CO
L	0	Ch1: NO _x , Ch2: SO ₂ , Ch3: CO
M	0	Ch1: NO _x , Ch2: SO ₂ , Ch3: CO ₂ , Ch4: CO
P	4 to C	Ch1: NO _x , Ch2: O ₂ , Ch3: Correction NO _x , Ch4: Correction NO _x Average
A	4 to C	Ch1: SO ₂ , Ch2: O ₂ , Ch3: Correction SO ₂ , Ch4: Correction SO ₂ Average
B	4 to C	Ch1: CO, Ch2: O ₂ , Ch3: Correction CO, Ch4: Correction CO Average
F	4 to C	Ch1: NO _x , Ch2: SO ₂ , Ch3: O ₂ , Ch4: Correction NO _x , Ch5: Correction SO ₂ , Ch6: Correction NO _x Average, Ch7: Correction SO ₂ Average
H	4 to C	Ch1: NO _x , Ch2: CO, Ch3: O ₂ , Ch4: Correction NO _x , Ch5: Correction CO, Ch6: Correction NO _x Average, Ch7: Correction CO Average
L	4 to C	Ch1: NO _x , Ch2: SO ₂ , Ch3: CO, Ch4: O ₂ , Ch5: Correction NO _x , Ch6: Correction SO ₂ , Ch7: Correction CO, Ch8: Correction NO _x Average, Ch9: Correction SO ₂ Average, Ch10: Correction CO Average
M	4 to C	Ch1: NO _x , Ch2: SO ₂ , Ch3: CO ₂ , Ch4: CO, Ch5: O ₂ , Ch6: Correction NO _x , Ch7: Correction SO ₂ , Ch8: Correction CO, Ch9: Correction NO _x Average, Ch10: Correction SO ₂ Average, Ch11: Correction CO Average

STANDARD ACCESSORIES

No	Name	Q'ty	Remarks
1	Teflon filter for membrane filter/spare (Teflon)	4	Provided with SO ₂ analyzer Not provided with SO ₂ analyzer
	Filter paper for membrane filter (25 sheets) /spare (Glass fiber)	1	
2	Joint for standard gas Rc ¹ / ₄ -φ6mm	1	} Provided with gas extractor Provided with heating tube
3	Hose band for fixing standard gas cylinder	1	
4	Toalon tube for standard gas connection 1m φ9/φ5mm	1	
5	Polyethylene tube for standard gas connection 6m φ6/φ4mm	1	
6	Anchor bolt for installing locker (Option) M12×160×50	4	
7	Water bottle for injection	1	
8	Flange packing for gas extractor	1	
9	Mounting bolt and nut for gas extractor (M12×60mm)	1	
10	Support fixture for heating tube	1	
11	Instruction manual	1	

SPARE PARTS FOR ONE YEAR

- Teflon filter for membrane filter (4 sheets) × 1 (Note 1)
- O-ring for membrane filter (P49) × 2
- O-ring for membrane filter (P3) × 2
- Filter element for mist filter × 2
- O-ring for mist filter (G65) × 2
- Diaphragm for gas aspirator × 1
- Gas aspirator valve × 1
- Fuse (2A) × 2
- Fuse (3.2A) × 4
- Capillary for 50kPa/0.6L × 1
-Added in cases of SO₂ measurement (first range 0 – 550ppm or higher), gas boiler, sludge incineration, oil/coil boiler
- O-ring for gas extractor (G45) × 1
- O-ring for gas extractor (G50) × 1
- Wire gauze filter for gas extractor × 1
- Wire gauze filter packing for gas extractor × 1
-} Added when gas extractor is provided
- NO₂/NO converter catalyst × 1
- Glass wool for above
- Joint for above × 2
-} Added when NO_x analyzer is provided
- Mist catcher × 3.....Added in cases of SO₂ measurement (first range 500ppm or higher) or oil/coal boiler

Note1) Provided with filter paper for membrane filter (25 sheets) × 1 for other than SO₂ analyzer.

CODE SYMBOLS FOR SPARE PARTS FOR ONE YEAR

1	2	3	4	5	6	7	8	Contents
Z	B	N	1	S			2	(Applications) Refuse incinerator, gas boiler Oil/coal boiler
					K			(Gas extractor) (NO _x analyzer) (SO ₂ analyzer)
					1			Without Without Without
					0			With Without Without
					1			Without With Without
					2			With With Without
					3			Without Without With (500ppm or less)
					A			With (500ppm or less)
					B			Without With (500ppm or less)
					C			With (500ppm or less)
					D			With (500ppm or less)
					E			Without Without With (500ppm or more)
					F			With Without With (500ppm or more)
					G			Without With With (500ppm or more)
					H			With With With (500ppm or more)

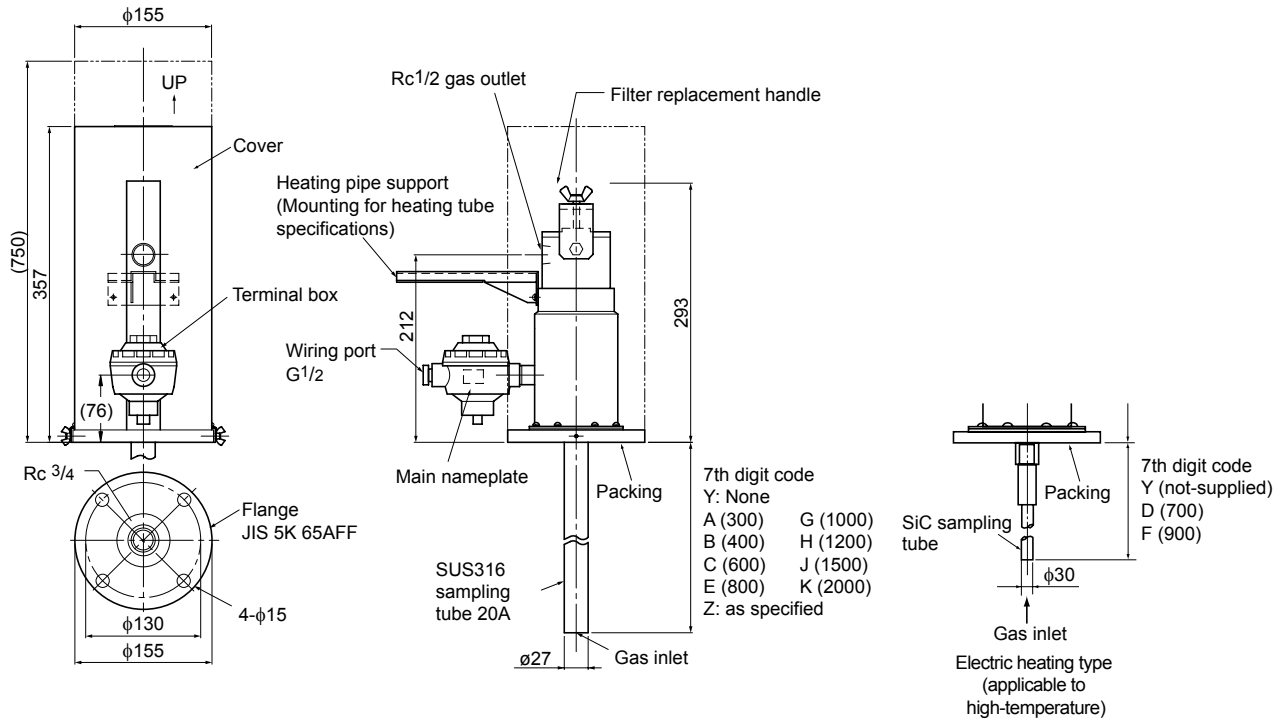
CODE SYMBOLS FOR STANDARD GAS/PRESSURE ADJUSTER

1	2	3	4	5	6	7	8	9	10	11	Contents
Z	S	Y					2				NO _x measuring 1st range (4th digit)
			0								Without
			2								200ppm
			3								250ppm
			4								500ppm
			5								1000ppm
			6								2000ppm
			7								5000ppm
			0								SO ₂ measuring 1st range (5th digit)
			2								Without
			3								200ppm
			4								250ppm
			5								500ppm
			6								1000ppm
			7								2000ppm
			7								5000ppm
			0								CO measuring 1st range (6th digit)
			2								Without
			3								200ppm
			4								250ppm
			5								500ppm
			6								1000ppm
			7								2000ppm
			7								5000ppm
		Y									CO ₂ measuring 1st range (7th digit)
		B									Without
		C									10%
											20%
			0								O ₂ span gas (9th digit)
			1								Without
											1.8 to 2%O ₂ /N ₂
			Y								Zero gas (10th digit)
			A								Without
			B								Air cylinder 3.4L (Not Tested)
			E								Air cylinder 3.4L (Tested)
			F								Air cylinder 10L (Not tested)*
											Air cylinder 10L (Tested)*
			Y								Tested (11th digit)
			A								Without
			B								NO _x analyzer
			C								SO ₂ analyzer
			D								CO analyzer
			E								NO _x ,SO ₂ analyzer
			F								NO _x ,CO analyzer
			G								NO _x ,SO ₂ ,CO analyzer
			H								NO _x ,O ₂ analyzer
			J								SO ₂ ,O ₂ analyzer
			K								CO,O ₂ analyzer
			L								NO _x ,SO ₂ ,O ₂ analyzer
			M								NO _x ,CO,O ₂ analyzer
											NO _x ,SO ₂ ,CO,O ₂ analyzer

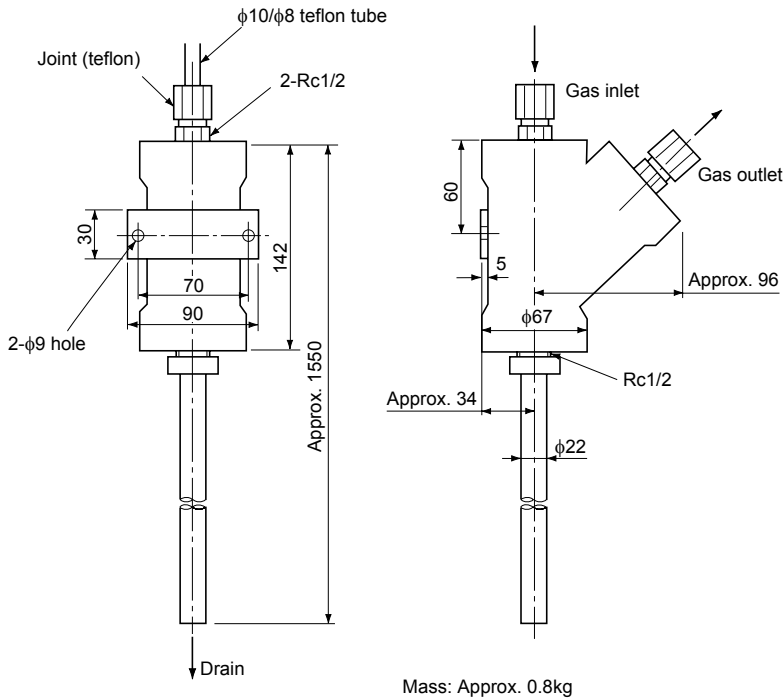
*Note) Range 0 to 500ppm is included in zero gas, and 10L cylinder of code E, F is recommended to use when you perform auto zero calibration.

OUTLINE DIAGRAM (Unit : mm)

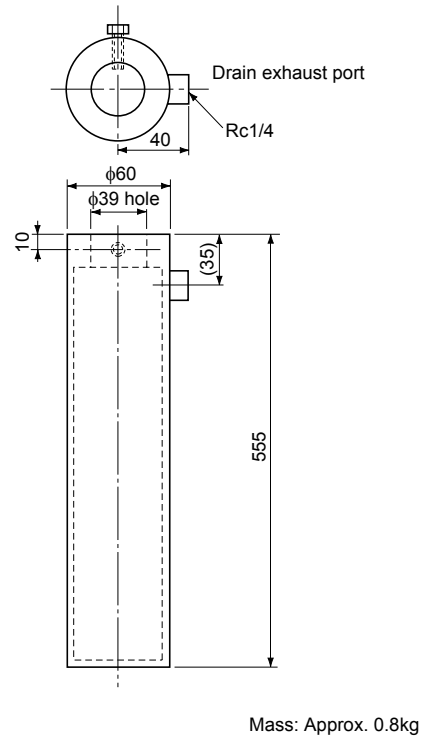
<Gas extractor>



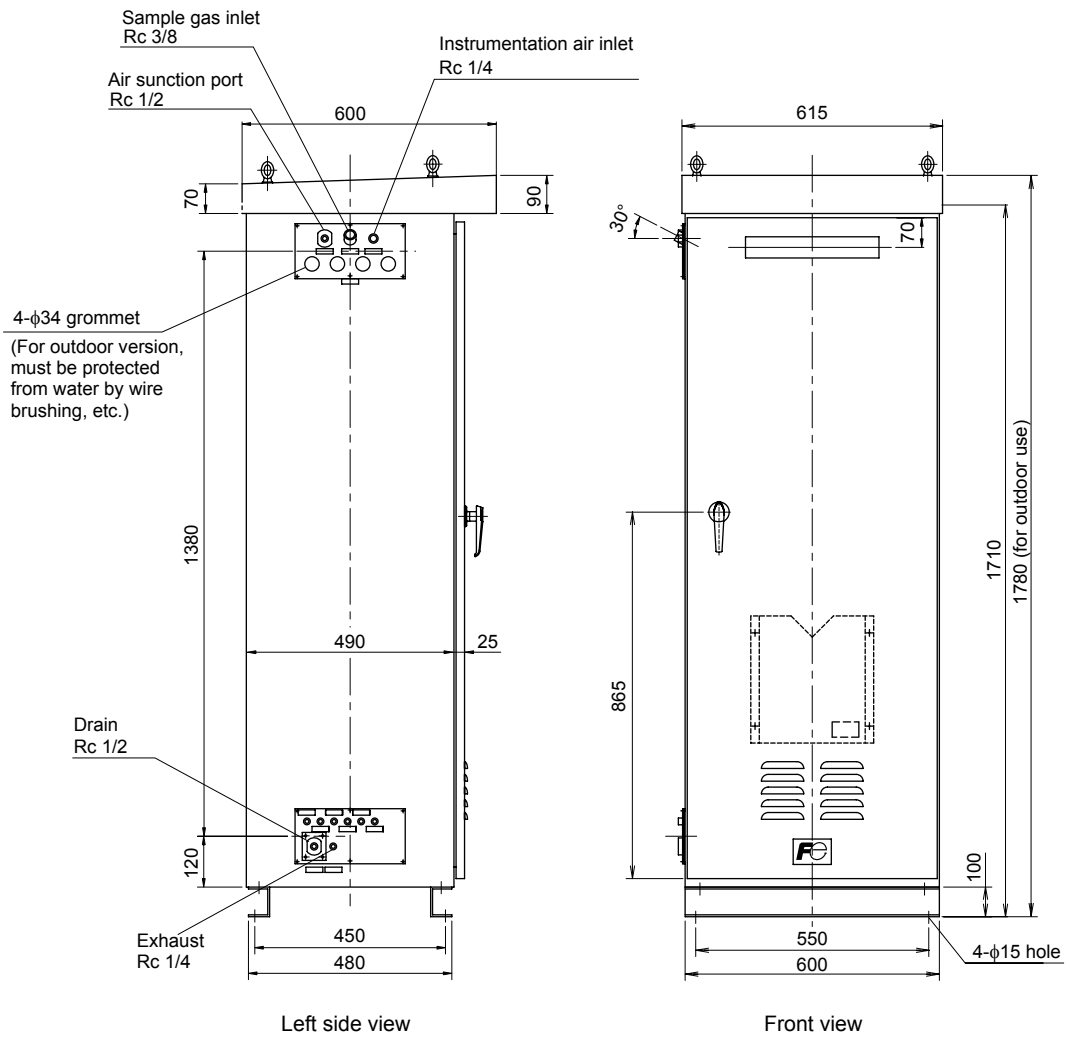
<Drain separator>



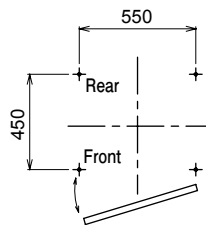
<Drain pot>



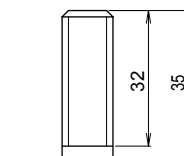
OUTLINE DIAGRAM (Unit : mm)



Anchor plan/door switching



Anchor bolt (option)
(4-M12×160×50)



⚠ Caution on Safety

*Before using this product, be sure to read its instruction manual in advance.

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