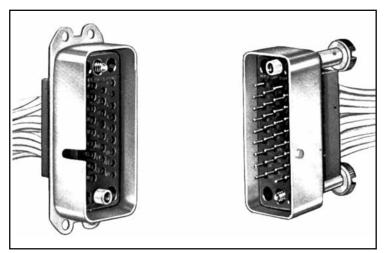
XMRA & XMRE SeriesExternal Miniature Rectangular / #16 Contacts / .062" Dia.13 Amps#20 Contacts / .040" Dia. / 7.5 Amps



A typical Series "XMRE" Receptacle and Plug fully wired and potted.

The XMRE and XMRA Series connectors are designed to provide a sturdy, space-saving, lightweight electrical connection. Inserts are

housed in protective shells with screw lock coupling plus wall and cable mounting accessories available.

SPECIFICATIONS

Curr	ent Rating	:XMRA - 13 amps XMRE - 7.5 amps	Dielectric:	Brown mineral filled diallyl phthalate. Also available in
No. (Con	of tacts:	XMRA - 9, 14, 20, 34, 42, 50, 50-8, 66, 75, 104 XMRE - 9, 14, 18, 20, 26, 34, 42, 50, 75, 104	Polarization:	gray glass filled diallyl phthalate, per MIL-M-14, SDG-F. A polarizing stud in the plug shell and a mating slot in the
	Contacts:	XMRA062 diameter, gold plated brass XMRE040 diameter, gold plated brass		receptacle shell eliminates misalignment. Jackscrews and jacksockets or guide pins and sockets are alternative methods of
Soci Con	ket tacts:	Phosphor bronze plated gold.		polarization.
	nination		Hoods:	Anodized Aluminum. May be
Туре	es:	XMRA070 dia. solder cup will accept up to #16 AWG stranded wire. XMRE048 dia. solder cup will accept up to #20 AWG stranded wire.		applied to both plug and receptacles. Both top and side opening hoods are available.
Elec	trical Data	: Both XMRE and XMRA meet high potential performance requirements of MIL-C-28748. Military versions are QPL'd to M28748/1 and M28748/2 (XMRA) and to M28748/5 and M28748/6 (XMRE) The minimum dielectric withstanding voltage is one minute electrification at 1000 VAC (sea level) for XMRA and 1200 VAC for XMRE Series.		
		1200 VAO IOI AMIRE GENES.		

Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

CONNECTOR ASSEMBLIES Jackscrew and Jacksocket Potting Form Knobs Turnable Jacksocket 0 t Turnable Jackscrew Male Insert ŧ Plug Shell Self-locking Pins Exploded View of PLUG Plug Mounting Plate **Receptacle Shell** Potting Form Female Insert Fixed 0) Jackscrew 0 Fixed Jacksocket 0⁰⁰

CONNECTOR TERMS

Plug: The complete connector half which has the plug shell as part of its assembly.

Receptacle: The complete connector half which has the receptacle shell as part of its assembly.

Shell: The metal housing in which a male or female insert is assembled. A shell is either a plug shell or a receptacle shell.

Plug Shell: One which is designed to be inserted into a receptacle shell.

Receptacle Shell: One which is designed to receive and enclose the plug shell upon engagement.

Male Insert: The molded insulator body containing pin contacts.

Femal Insert: The molded insulator body containing socket contacts.

Pin Contacts: Male metal conductors that fit into the socket contacts.

Socket Contacts: Female metal conductors, tubular in shape, which receive the pin contacts and retain them by spring tension.

Receptacle

Polarization: A means of controlling the engagement of a plug and receptacle so that correct mating of the contacts is achieved.

Potting Form: A plastic mold used to retain and shape the sealing compound during the moisture-proofing, or potting operation.

Potting: A method of moisture-proofing the back of a plug or receptacle and the soldered wire connections by injecting a free flowing sealing compound into a pre-shaped form and allowing it to set. The result is a homogeneous mass, chemically bonded to the back of the insert and around the soldered connections.

Accessories: Those components such as hoods, mounting plates and finger grips which are attachable to a plug or receptacle to facilitate mounting and/or handling of the connector.

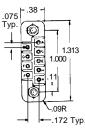
Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. **13 Amps** #20 Contacts / .040" Dia. / 7.5 Amps

OUTLINE

Dimensions are for reference only and are subject to change. Outline drawings on request.

Contact Arrangements



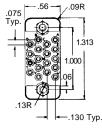
9 Contacts

XMRE 9 or XMRA9

075 Тур 1.250 .937 .13F .09R 130 Typ.

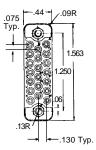
14 Contacts

XMRE 14 or XMRA 14

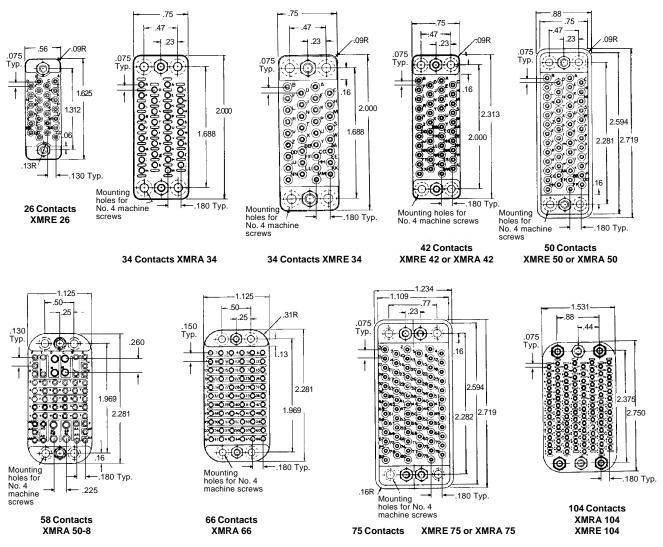


18 Contacts

XMRE 18



20 Contacts XMRE 20 Or XMRA 20



Views are rear (wiring end) of female inserts (male inserts are mirror image). The spacing, arrangement, and identification of contacts of the XMRE inserts are the same as found on the Series MRE Connectors for the same number of contacts.

Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

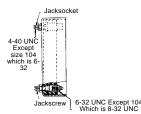
JACKSCREWS & JACKSOCKETS

Jackscrew Locking Devices

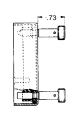
Polarized jackscrews offer the ease and assurance of threaded positive coupling. They are particularly desirable for the larger connectors (XMRE 34 and larger) whenever they are to be used in locations that make it difficult to apply enough direct pull to separate the two halves of the connector.

Type C (long-turning jackscrews and jacksockets) or Type D (monojacks) must be specified if both jackscrews and hood are required on the same connector half. Monojacks eliminate the need for roll pins, spacers and washers.

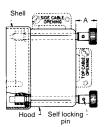
OUTLINE



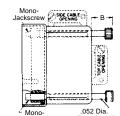
Connector with fixed Jackscrews Code designation: F



AND Mating connector half with turnable Jackscrews-with-Knobs Code designation: M



OR Mating connector half with Hood and turnable Long Jackscrews-with-Knobs



safety wire hole Jacksocket Code designation: C-0300, C-0400 OR

Mating connector half with Hood and turnable Monojacks Code designation: D-0300, D-0400

Drawings show extension of knobs beyond shell (left) and beyond hood. Refer to details of shells and hoods for the other dimensions which vary according to connector size.

DIMENSIONS

Dimension A

SERIES	CODE	9	14	18	20	26	34	42	50	50-8	66	75	104
	0300	-	-	-	-	.77	.58	.53	.53	-	-	.52	-
XMRE	0300X	.53	.53	.78	.53	.55	.58	.53	.53	-	-	.52	-
	0400	.55	.55	.55	.55	.55	.58	.53	.53	-	-	.52	-
	0400X	-	-	-	.55	.55	.58	.53	.53	-	-	.52	-
XMRA	0700	_	-	-	-	-	.58	-	-	.64	.64	-	.52
	0800	-	-	-	-	-	.58	-	-	.64	.64	-	.52

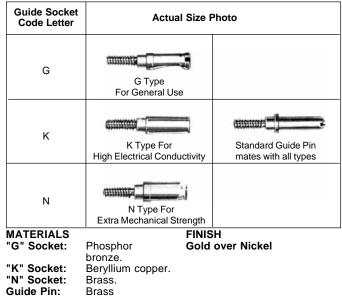
Dimension B

CODE	34	42	50	66	75	104
0300	.59	.55	.55	-	.53	-
0400	.59	.55	.55	-	.53	-
0700	-	-	-	.38	-	.38
0800	-	-	-	.38	-	.38

Part	Code Letter		Wt. Oz. See Notes 1 & 2	Material and Finish
Jackscrews Jacksockets	Turntable	М	0.30	stainless steel with passivating dip
Jackscrews Jacksockets	Long Turntable	с	0.45	stainless steel with passivating dip
Jackscrews Jacksockets	Fixed	F	0.15	nickel-plated brass
Knobs (except Monojacks				al. anodized
Monojackscrews Monojacksockets	Turning Turning	D		nickel-plated brass

Note 1: Weights are given for pairs, i.e., for a jackscrew and a jacksocket, etc., so that the weight figure may be added once to the weights of other accessories when computing the total weight of a plug or receptacle.

Note 2: Weights of turnable jackscrews and turnable jacksockets include knobs and roll pins; weights of fixed hardware include nuts.



Winchester/Retconn

XMRA & XMRE Series

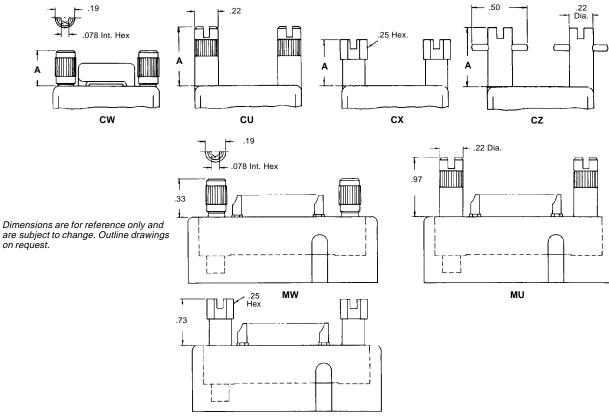
External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

OUTLINE JACKSCREW & JACKSOCKETS

> Α

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on request.



МΧ

DIMENSIONS

All jackscrews and sockets are stainless steel, passivated, except F & D which are nickel-plated brass.

All knobs are aluminum, anodized except MW and CW which are stainless steel, passivated.

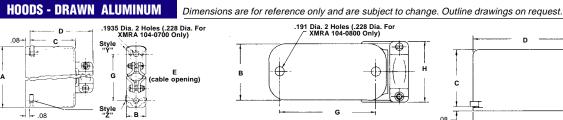
Jackscrew Locking For Series XMRE, XMRA

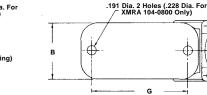
Size	0300	0400	0300X	0400X	0700	0800	Size	0300		0300X			0800	
		Dimen	sion A -	Type C\	N				Dimen	sion A -	Type Cl	J		
9	-	.36	.34	.36	-	-	9	-	.61	.59	.61	-	-	
14	-	.36	.34	.36	-	-	14	-	.61	.59	.61	-	-	
18	-	.36	.34	.36	-	-	18	-	.61	.59	.61	-	-	
20	-	.36	34	.36	-	-	20	-	.61	.59	.61	-	-	
26	.36	.36	.36	.36	-	-	26	.61	.61	.61	.61	-	-	
34	.39	.39	.39	.39	.47	.47	34	.64	.64	.64	.64	.72	.72	
42	.34	.34	.34	.34	-	-	42	.59	.59	.59	.59	-	-	
50	.34	.34	.34	.34	-	-	50	.59	.59	.59	.59	-	-	
50-8	-	-	-	-	.47	.47	50-8	-	-	-	-	.72	.72	
66	-	-	-	-	.47	.47	66	-	-	-	-	.72	.72	
75	.33	.33	.33	.33	-	-	75	.58	.58	.58	.58	-	-	
Size	0300	0400	0300X	0400X	0700	0800	Size	0300	0400	0300X	0400X	0700	0800	
		Dimer	sion A -	Type C	X				Dimer	sion A -	Type CZ			
9	-	.48	.47	.48	-	-	9	-	.61	.59	.61	-	-	
14	-	.48	.47	.48	-	-	14	-	.61	.59	.61	-	-	
18	-	.48	.72	.48	-	-	18	1	.61	.84	.61	-	-	
20	-	.48	.47	.48	-	-	20	-	.61	.59	.61	-	-	
26	.77	.48	.48	.48	-	-	26	.92	.61	.61	.61	-	-	
34	.52	.52	.52	.52	.61	.61	34	.64	.64	.64	.64	.72	.72	
42	.47	.47	.47	.47	-	-	42	.59	.59	.59	.59	-	-	
50	.47	.47	.47	.47	-	-	50	.59	.59	.59	.59	-	-	
50-8	-	-	-	-	.61	.61	50-8	-	-	-	-	.72	.72	
66	-	-	-	-	.61	.61	66	-	-	-	-	.72	.72	
75	.45	.45	.45	.45	-	-	75	.58	.58	.58	.58	-	-	

Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

DIMENSIONS





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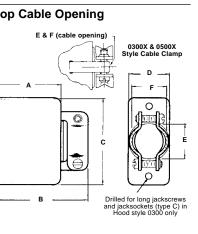
Top Cable Opening

Top Cable	Opening							Side Cable	• Opening	- F		<i>i</i>	·			
	Hood Dimensions					Hood Dimensions										
	Part Number	Α	В	С	D	E	G		Part Number	Α	В	С	D	E	Н	G
For use with	XMRA 34-0700	2.09	.84	1.17	1.59	.66x.75	1.688	For use with	XMRA 34-0800	2.09	.84	1.16	2.58	.64x.75	1.06	1.688
Type C	XMRA 50-8-0700	2.38	1.22	1.17	1.69	1.03D	1.969	Type C	XMRA 50-8-0800	2.38	1.22	1.16	2.91	.84 D	1.34	1.969
Jacksockets &	XMRA 66-0700	2.38	1.22	1.17	1.69	1.03D	1.969	Jacksockets &	XMRA 66-0800	2.38	1.22	1.16	2.91	.84D	1.34	1.969
Jackscrews	XMRA 104-0700	2.84	1.63	2.23	2.75	1.19D	2.375	Jackscrews	XMRA 104-0800	2.84	1.63	2.22	3.38	1.19D	1.63	2.375
For use with	XMRA 34-0700D	2.09	.84	1.17	1.59	.66x.75	1.688	For use with	XMRA 34-0800D	2.09	.84	1.17	2.58	.64x.75	1.688	1.06
Type D	XMRA 50-8-0700D	2.38	1.22	1.17	1.69	1.03D	1.969	Type D	XMRA 50-8-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
Jacksockets &	XMRA 66-0700D	2.38	1.22	1.17	1.69	1.03D	1.969	Jacksockets &	XMRA 66-0800D	2.38	1.22	1.17	2.91	.84D	1.969	1.34
Jackscrews	XMRA 104-0700D	2.84	1.63	2.23	2.75	1.19D	2.375	Jackscrews	XMRA 104-0800D	2.84	1.63	2.23	3.38	1.19D	2.375	1.63
For use with	XMRA 34-0900	2.09	.84	1.17	1.59	.66x.75	-	For use with	XMRA 34-0200	2.09	.84	1.16	2.58	.64X.75	1.06	-
G, K, or N, Type		2.38	1.22	1.17	1.69	1.03D	-	G, K, or N, Type		2.38	1.22	1.16	2.91	.84D	1.34	-
Guides or Type	7	2.38	1.22	1.17	1.69	1.03D	-	Guides or Type	XMRA 66-0200	2.38	1.22	1.16	2.91	.84D	1.34	-
F Jackscrews	XMRA 104-0900	2.84	1.63	2.23	2.75	1.19D	-	F Jackscrews	XMRA 104-0200	2.84	1.63	2.22	3.38	1.19D	1.63	-

G

DIMENSIONS **HOODS - FORMED ALUMINUM**

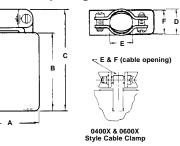
For use with	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *		Dime	nsions	5		ble ning		To
Monojacks		Part No. separately)	A	в	с	D	E Dia.	F Dia.	Wt. Oz.	
				-	-	_	-	Dia.	02.	-
		XMRE 9-0500	1	1.31	1.31	.44	.31	-	0.3	H
	XMRE 9-0300X	XMRE 9-0500X	1	1.30	1.31	.44	.59	.31		- !
		XMRE 14-0500	.75	1.19	1.25	.5	.44D	-	0.3	1
	XMRE 14-0300X	XMRE 14-0500X	.75	1.05	1.25	.5	.59	.38		1 1 1
		XMRE 18-0500	.75	1.19	1.31	.63	.44D	-	0.4	
	XMRE 18-0300X	XMRE 18-0500X	.75	1.25	1.31	.63	.63	.44	0.4	
		XMRE 20-0500	.75	1.19	1.56	.5	.44D	-	0.3	1
	XMRE 20-0300X	XMRE 20-0500X	.75	1.05	1.56	.5	.66	.38	0.5	
	XMRE 26-0300	XMRE 26-0500	1.28	1.72	1.63	.64	.59	.38	0.4	11
	XMRE 26-0300X	XMRE 26-0500X	1.28	1.78	1.63	.64	.78	.44	0.4	
XMRE 34-0300D	XMRE 34-0300	XMRE 34-0500	1.25	1.67	2	.83	.66D	-	0.0	1 1
XMRE 34-0300XD	XMRE 34-0300X	XMRE 34-0500X	1.25	1.75	2.00	.83	1.06	.56	0.6	
XMRE 42-0300D	XMRE 42-0300	XMRE 42-0500	1.30	1.73	2.31	.83	.63D	-		11
XMRE 42-0300XD	XMRE 42-0300X	XMRE 42-0500X	1.30	1.80	2.31	.83	1.06	.56	0.7	
XMRE 50-0300D	XMRE 50-0300	XMRE 50-0500	1.30	1.80	2.59	.83	.63D	-	0.0	1
XMRE 50-0300XD	XMRE 50-0300X	XMRE 50-0500X	1.30	1.80	2.59	.83	1.06	.28	0.8	
XMRE 75-0300D	XMRE 75-0300	XMRE 75-0500	1.31	1.75	2.59	1.19	.63	.88		1
XMRE 75-0300XD	XMRE 75-0300X	XMRE 75-0500X	1.31	1.86	2.59	1.19	1	.88	1.0	



-					12.00	11110			
For use with	For use with Type C Jacksockets & Jackscrews	For use with G, K, or N, Type Guides *	Dimensions				Ca Ope		
Monojacks	Hood F	Part No.					Е	F	Wt.
Monojacka		separately)	A	В	C	D	Dia.	Dia.	Oz.
	XMRE 9-0400	XMRE 9-0600	1.28	1.31	1.63	.44	.31D	-	0.3
	XMRE 9-0400X	XMRE 9-0600X	1.28	1.31	1.61	.44	.59	.31	0.3
	XMRE 14-0400	XMRE 14-0600	1.28	1.25	1.69	.5	.38D	-	0.3
	XMRE 14-0400X	XMRE 14-0600X	1.28	1.25	1.55	.5	.59	.38	0.5
	XMRE 18-0400	XMRE 18-0600	1.28	1.31	1.75	.63	.44D	-	0.3
	XMRE 18-0400X	XMRE 18-0600X	1.28	1.31	1.81	.63	.69	.44	0.5
	XMRE 20-0400	XMRE 20-0600	1.28	1.56	2	.5	.38D	-	0.3
	XMRE 20-0400X	XMRE 20-0600X	1.28	1.56	1.86	.5	.66	.38	0.5
	XMRE 26-0400	XMRE 26-0600	1.28	1.63	2.06	.64	.59	.38	0.4
	XMRE 26-0400X	XMRE 26-0600X	1.28	1.63	2.13	.64	.78	.44	0.4
XMRE 34-0400D	XMRE 34-0400	XMRE 34-0600	1.25	2	2.42	.83	.66	-	0.6
XMRE 34-0400XD	XMRE 34-0400X	XMRE 34-0600X	1.25	2	2.5	.83	.81	.56	0.0
XMRE 42-0400D	XMRE 42-0400	XMRE 42-0600	1.30	2.31	2.73	.83	.63	.5	0.7
XMRE 42-0400XD	XMRE 42-0400X	XMRE 42-0600X	1.30	2.31	2.81	.83	.84	.56	0.7
XMRE 50-0400D	XMRE 50-0400	XMRE 50-0600	1.30	2.59	3.02	.83	.63	.5	0.8
XMRE 50-0400XD	XMRE 50-0400X	XMRE 50-0600X	1.30	2.59	3.09	.83	1.06	.56	0.0
XMRE 75-0400D	XMRE 75-0400	XMRE 75-0600	1.31	2.59	3.02	1.19	.63	.88	1.0
XMRE 75-0400XD	XMRE 75-0400X	XMRE 75-0600X	1.31	2.59	3.14	1.19	1	.88	

Side Cable Opening

(O



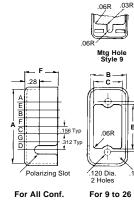
* Add "J" to hood P/N when used with "F" jackscrews.

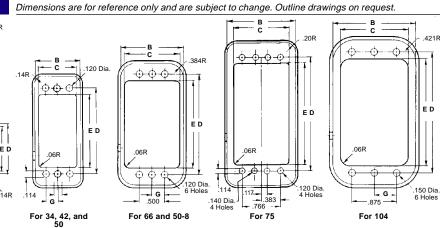
Winchester/Retconn

SHELLS - RECEPTACLE

OUTLINE

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**





DIMENSIONS **SHELLS - RECEPTACLE**

Important Note When Ordering **Plug and Receptacle Shells**

The shell part numbers given in table show an asterisk (*) where the code letter for the desired polarizing position belongs - example: XMRE9-2*000 becomes XMRE9-2B000 when polarization in position "B" is desired. Specify the same position on the mating shell.

For non-polarized shells, merely omit this position, e.g. XMRE9-2000.

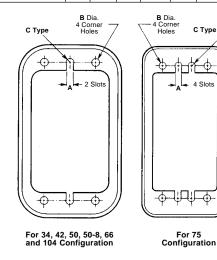
TYPICAL SHELLS FOR MONOJACKS

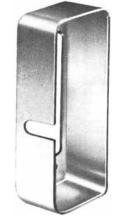
Shells are aluminum, anodized for protection against corrosion. Either shell style - plug or receptacle - may be used to house the female insert, thus allowing the "live" socket contacts to be cable or panel mounted, as desired. Shells also provide a means by which connector polarization is accomplished - the receptacle shell is slotted for engaging a polarizing pin on the plug shell. Any of seven positions (A, B, C, D, E, F, or G) may be specified for polarization; non-polarized shells have the slot and pin omitted.

Stainless steel shells available for 66 and 104 sizes. Dimensions vary from those shown for aluminum shells. Check Sales for availability and dimensions on all sizes.

For Connector Size	Α	в	С
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R

Shell Part No. (if ordered			Di	mensio	ons			Wt.
separately)	Α	В	С	D	E	F	G	Oz.
XMRE 9-2*000	1.45	.52	.38	1.000	.88	.66	-	0.15
XMRE 14-2*000	1.39	.58	.45	.937	.81	.66	-	0.16
XMRE 18-2*000	1.45	.70	.58	1.000	.88	.66	-	0.17
XMRE 20-2*000	1.70	.58	.45	1.250	1.13	.66	-	0.19
XMRE 26-2*000	1.77	.70	.58	1.312	1.19	.66	-	0.23
XMRE 34-2*000								
XMRE 34-4*000	2.14	.89	.75	1.687	1.44	.66	.234	0.25
XMRE 42-2*000								
XMRE 42-4*000	2.45	.89	.75	2.000	1.75	.66	.234	0.28
XMRE 50-2*000								
XMRE 50-4*000	2.86	1.02	.75	2.282	2.03	.66	.234	0.30
XMRA 66-2*000								
XMRA 66-4*000								
XMRA 50-8-2*000		4.07		4 000	4 70		050	0.00
XMRA 50-8-4*000	2.42	1.27	1.13	1.969	1.72	.66	.250	0.28
XMRE 75-2*000 XMRE 75-4*000	2.86	1.38	1.11	2.282	2.03	66		0 22
XMRE 75-4*000 XMRA 104-2*000	2.00	1.30	1.11	2.202	2.03	.66	-	0.32
XMRA 104-2 000 XMRA 104-4*000	2.91	1.69	1.48	2.375	2.13	.66	.437	0.30
XIVIRA 104-4*000	2.91	1.69	1.48	2.375	2.13	.66	.437	0.30





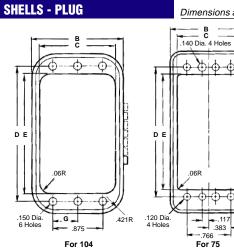
Receptacle Shell Style Number 2000

Shells are .040 in. thick.

Winchester/Retconn

OUTLINE

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

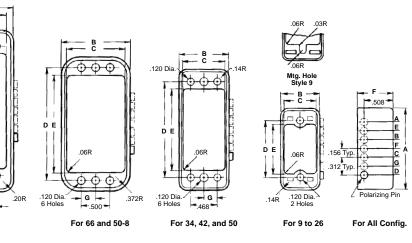


.383

-.766

For 75



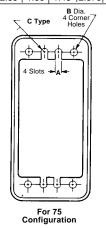


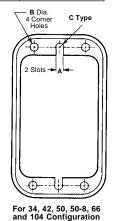
DIMENSIONS

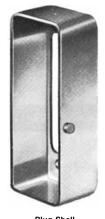
Shell Part No. (if ordered			Dir	nensi	ons			Wt.
separately)	Α	В	С	D	Е	F	G	Oz.
XMRE 9-1*000	1.44	.5	.38	1.000	.88	.63	_	0.14
XMRE 14-1*000	1.38	.56	.45	.937	.81	.63	-	0.15
XMRE 18-1*000	1.44	.69	.58	1.000	.88	.63	-	0.16
XMRE 20-1*000	1.69	.56	.45	1.250	1.13	.63	_	0.18
XMRE 26-1*000	1.75	.69	.58	1.312	1.19	.63	_	0.22
XMRE 34-1*000								
XMRE 34-3*000	2.13	.88	.75	1.687	1.44	.66	.234	0.24
XMRE 42-1*000								
XMRE 42-3*000	2.44	.88	.75	2.000	1.75	.66	.234	0.26
XMRE 50-1*000								
XMRE 50-3*000	2.84	1	.75	2.282	2.03	.66	.234	0.28
XMRA 66-1*000								
XMRA 66-3*000	2.41	1.25	1.13	1.969	1.72	.66	.250	0.28
XMRA 50-8-1*000								
XMRA 50-8-3*000								
XMRE 75-1*000								
XMRE 75-3*000	2.84	1.36	1.11	2.282	2.03	.66	_	0.30
XMRA 104-1*000								
XMRA 104-3*000	2.88	1.66	1.48	2.375	2.13	.66	.437	0.30

Typical Shells For Monojacks

For Connector Size	Α	В	С
34, 42, 50, 50-8, 66, 75	.11	.120	.06R
104	.14	.150	.07R







Plug Shell Style Number 1000 Shells are .040 in. thick.

Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

OUTLINE **MOUNTING PLATES**

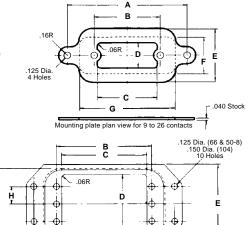
Dimensions are for reference only and are subject to change. Outline drawings on request.

Mounting Plates for External Miniature Rectangular Connectors, **Potting Forms**

Mounting Plates enable attachment of a connector to a wall, bulkhead, or other supporting surface. The plate is assembled to the back of a plug or receptacle by employing the same hardware and/or guides used to retain the insert in the shell; No. 4 machine screws are then used to mount the complete assembly against the required surface. Mounting plates are aluminum, anodized to resist corrosion.

Α в .125 Dia. 12 Holes .125 Dia 10 Holes C _ _ _ _ . C 383 . 06F .23 Ċ \cap ó i_{.117} E Ó .16R Panel Cut Out G .040 Stock

Left half shows holes for 34, 42, 50 contacts; right half for 75 contacts only. Each plate is symmetrical about the indicated center line.





.050 Stock Mounting Plate Plan View for 50-8, 66 & 104 Contacts Note: .19R for 104 and .16R for 50-8 & 66 for panel cutout

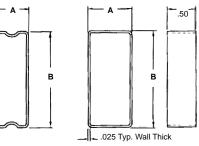
DIMENSIONS

Mounting Plate Part No. (If Ordered		Di	mensio	Panel Cutout		Wt.		
Separately)	Α	В	С	D	E	F	G	Oz.
XMRE 9-0010	2.02	1.000	.88	.41	.95	.64	1.58	0.09
XMRE 14-0010	1.95	.937	.81	.47	1.02	.70	1.52	0.10
XMRE 18-0010	2.02	1.000	.88	.59	1.14	.83	1.58	0.11
XMRE 20-0010	2.27	1.250	1.13	.47	1.02	.70	1.83	0.12
XMRE 26-0010	2.33	1.312	1.19	.59	1.14	.83	1.89	0.14
XMRE 34-0010	2.70	1.687	1.44	.75	1.33	1.02	2.27	0.15
XMRE 42-0010	3.02	2.000	1.75	.75	1.33	1.02	2.58	0.16
XMRE 50-0010	3.42	2.281	2.03	.75	1.45	1.14	2.98	0.18
XMRE 75-0010	3.42	2.281	2.03	1.11	1.80	1.48	2.98	0.19
XMRA 50-8-0010	2.98	1.969	1.72	1.13	1.69	1.39	2.55	0.18
XMRA 66-0010								
XMRA 104-0010	3.5	2.375	2.13	1.48	2.0	1.81	3.03	0.19

OUTLINE **POTTING FORMS**

Potting Forms for External Miniature Rectangular Connectors

Nylon Potting Forms: Each form matches the back opening contour of its appropriate shell. Stays easily in place during the potting operation. Of negligible weight, the form need not be removed from the connector after potting. XMRE and XMRA connector-halves should always be engaged during the potting operation to preserve the contact alignment.



Potting form plan view for 9 to 26 contacts

Potting form plan view for 34, 42, 50, 50-8, 66, and 104 contacts

DIMENSIONS

Potting Form Part No. (If Ordered Separately)	Dime	nsions	Potting Form P (If Ordered Sep
	Α	В	1 1
XMRE 9-0100	.38	.86	XMRA 9-0100
XMRE 14-0100	.45	.81	XMRA 14-010
XMRE 18-0100	.56	.86	* XMRA 20-010
XMRE 20-0100	.44	1.11	XMRA 34-010
XMRE 26-0100	.56	1.17	XMRA 42-010
XMRE 34-0100	.75	1.39	XMRA 50-010
XMRE 42-0100	.75	1.69	XMRA 50-8-0
XMRE 50-0100	.75	1.98	XMRA 66-010
XMRE 75-0100	1.11	1.98	XMRA 75-010
			XMRA 104-01

Potting Form Part No. (If Ordered Separately)	Dime	*Stepp constr	
	Α	В	shown
XMRA 9-0100	.38	.86	dimen
XMRA 14-0100	.45	1.11	Cut-ou
* XMRA 20-0100	.44	1.11	XMRA
XMRA 34-0100	.75	1.39	shown
XMRA 42-0100	.75	1.69]
XMRA 50-0100	.75	2.03	
XMRA 50-8-0100	1.13	1.72	
XMRA 66-0100	1.13	1.72	
XMRA 75-0100	1.11	2.03]
XMRA 104-0100	1.48	2.08	1

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Winchester/Retconn

XMRA & XMRE Series External Miniature Rectangular / #16 Contacts / .062" Dia. #20 Contacts / .040" Dia. / 7.5 Amps **13 Amps**

ORDERING INFORMATION

Winchester/Retconn

Omit steps r	ior require	J		<u> </u>		-		•					
			XMRE 34	S		-F		-2	A	1	1	0	
			XMRA 34	S		-F		-2	A	1	1	0	
			[
												J	
•	Step 2	Step 3		Step 5		Step 6		Step 7	Step 8		Step		
Step 1 Insert Code No. of Contacts: XMRA 9, 14, 20, 34, 42, 50, 50-8, 56, 75, 104 XMRE 9, 14, 18, 20, 26, 34, 42, 50, 75, 104 By adding "ML to the series code, connect s supplied wit dially phthalar contacts. Example: XMREML XMRAML	Pin or Socket Contacts: P - Pin S - Socket	Step 3 Type of Contact: Blank = Standard Solder Cup Straight Dip Solder .030" dia.= XMRA .025" dia.= XMRE D3 = .094" D4 = .125" D5 = .156" For additional lengths in 1/32" increments, contact Winchester's Sales Department.	Guides S Jackscrews 0 and Jacksockets (See bottom 2 chart) 3 *** 7 *** 8 *** 9 *** 8 *** 9 *** 9 ** 0 *** 0 ***** 0 ***	Shell Type: No shell. Plug shell, 1'000. Receptacle style 2'000 Plug shell, monojack t style 3'000 Stainless S Plug shell, 7'000 (66 & only) Stainless S Receptacle style 4'000 Stainless S Receptacle style 8'000 104 only) Olarizing Pd Request avan formation.	e shell, type,	Polarization Position: A, B, C, D, E, F or G. Omit letter when polarization is not required.	(Se boo chi boo chi Foi 3- 4- 5- 6- Dee 7- 8-	Step 7 tting F When Potting Reque Canno rmed H Hood, or "D" Hood, or "N" Hood, or "N" Hood, or "D" Hood, or "D"	Mounting or Finger 00- Who mou plat requ *10- Mou plat #000 *Mounting are not us "M", "C", ' or "L" jack or "L" jack or "L" jack or style stavailabil to be used hoods: top openin- type guides side openin type guides	Grips: en no inting e is uired inting e, style 10. g, plates sed with D", "J", "screws. ods: form or #0100. ty inform g, style s only ar ng, style s only ar g, style a g, style a g, style a	Specia Omit le are not "G- Bu "F- Fa "B- Iff an are "Checl on all hood is re Cannot b nation. #0300, fo #0400, fr #0500, fo d "F" styl #0600, fn d "F" styl #0700, fo	I Gask tter wh requirin Ikhead 000G. 000F. ale inse 000F. ale inse d gask e desir c plant gaske e desir c plant gaske e desir c plant gaske r use v or use r use v or use	en gaske ed. I gasket, Use onl uniting pl ktet, style Use with ert only. isket #0000 ed. for availa ts. I. I. I with how with Type with "G", ' screws. with "G", screws.
			**FZ- Same as **MW-Same as	F but with 6-	-32 mtg	thd (std on 104).	and "N	top opening I" type guid side opening	es or "F'	' jackscre	WS.	
			internal he **MU- Same as	ex (not avail. M but with k	. 104). nurled i	round knob with	2	or "N"	type guides	s or "F" j	ackscrew	'S.	,
		screwdriver slot (not avail. 104). **MX- Same as M but with hex knob (not avail 104). **CW- Same as C but with knurled round knob with internal hex (not avail. 104).					Note: Addition of "X" to end of code # indicates cable opening larger than std. See hoods for cable opening size. Example: XMRE34PD3A300X						
				er slot (not a	avail. 10	04).		•					
			**CX- Same as **CZ- Same as (not avail.	C but with p).						
			" Request avai Material: Nic	lablity inforn kel-plated b	nation. orass - :	standard							
lincho	stor/Do	teonn											