

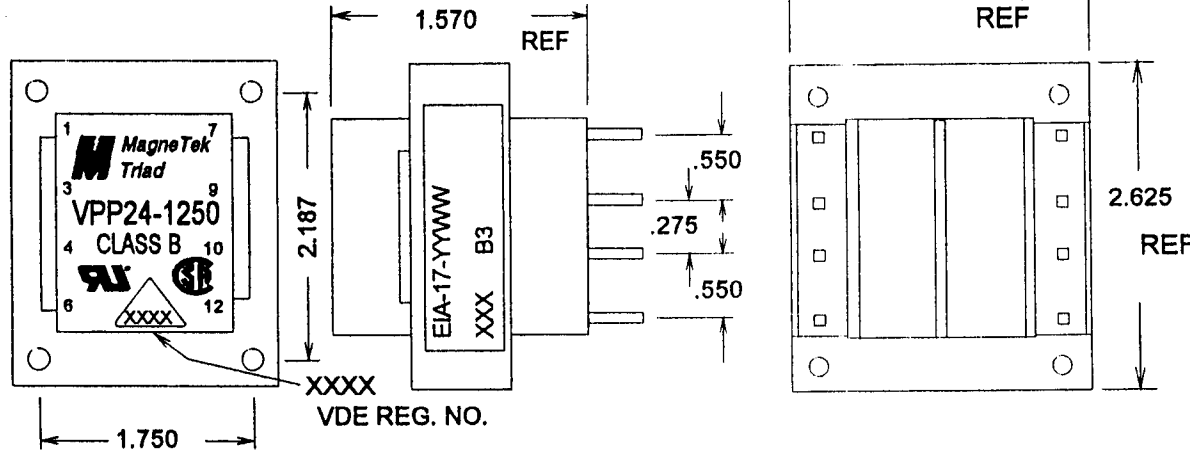
TOLERANCE UNLESS SPECIFIED =

.XXX = +/- .005

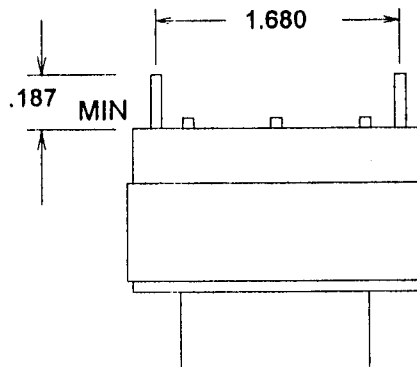
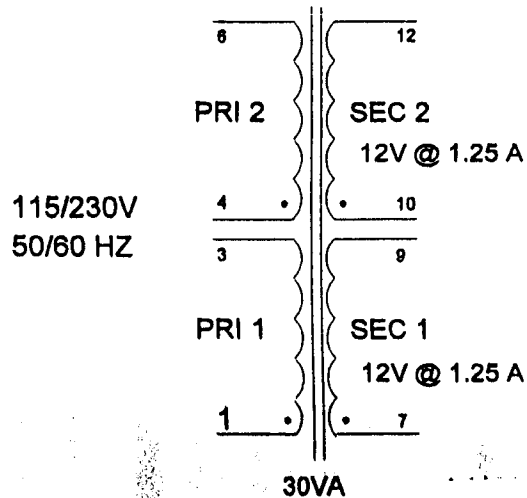
.XX = +/- .015

FRACTIONS = +/- .032

24-1250.DC2



PC PINS .045 SQ.



PRODUCTION TESTS

URNS RATIO = 100%

| DC RESISTANCE IN OHMS | 1-3 = | 51 NOM |
|-----------------------|---------|---------|
| | 4-6 = | 63 NOM |
| | 7-9 = | .82 NOM |
| | 10-12 = | 1.0 NOM |

MAX EXCITATION CURRENT = .040 A

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 14.2 TO 14.9 V

HIPOT: 4000V P-S
4000V P,S, TO CORE
500V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

MagneTek

VPP24-1250

METHOD 1 X 1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION.