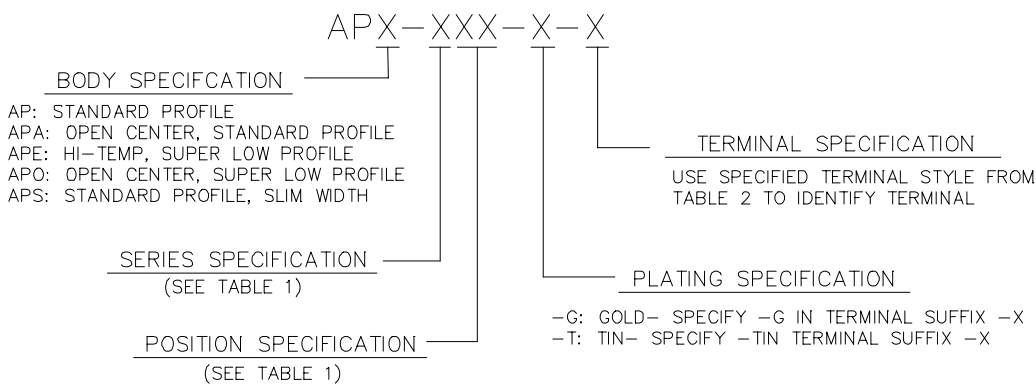


REV AJ

UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 ONE PLACE DECIMALS ± THREE PLACE DECIMALS ±
 TWO PLACE DECIMALS ± FOUR PLACE DECIMALS ±
 ANGLES ±

TITLE: AP ASSEMBLY DWG NO: APX-XXX-X-X
 SHEET 1 OF 2



- NOTES:
- MINIMUM PUSHOUT FORCES:
 AP ASSEMBLY: 12 LBS.
 APA ASSEMBLY: 5 LBS.
 APE ASSEMBLY: 10 LBS.
 APO ASSEMBLY: 5 LBS.
 APS ASSEMBLY: 12 LBS.
 - MAXIMUM ALLOWABLE BOW:
 .003 INCH PER INCH.
 - △ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 - HEIGHT VARIATION TO BE .010 [.25] MAX BETWEEN ROWS (SEE SHEET 2).
 - PACKAGE APX-3XX WITH LEAD STYLES M, N, P, & Q IN PT-1-24-01-56 TUBE WITH TWO TP-13 PLUGS PER TUBE.
 - PACKAGE APX-6XX-X-Q IN PT-1-24-02-56 TUBE WITH TWO TP-04 PLUGS PER TUBE.
 - PACKAGE APX-6XX-X-P IN PT-1-24-03-56 TUBE WITH TWO TP-28 PLUGS PER TUBE.
 - PACKAGE APX-6XX-X-M & APA-6XX-X-N IN PT-1-24-04-56 TUBE WITH TWO TP-25 PLUGS PER TUBE.

TABLE 1 (* : CUT TO LENGTH IN FIG.1)

SERIES	POSITION	AP	APA	APE	APO	APS
-3	06	SB-306	N/R	N/R	N/R	SBS-308*
	08	SB-308	SBOA-308	N/R	SBO-308	SBS-308
	10	SB-314*	N/R	N/R	N/R	SBS-314*
	12	N/R	N/R	N/R	N/A	N/R
	14	SB-314	SBOA-314	SBE-314	SBO-314	SBS-314
	16	SB-316	SBOA-316	SBE-316	SBO-316	SBS-316
	18	SB-318	SBOA-318	SBE-318	SBO-318	SBS-318
	20	SB-320	SBOA-320	N/R	SBO-320	SB-320
	22	N/R	SBOA-324*	N/R	SBO-324*	N/R
	24	SB-324	SBOA-324	N/R	SBO-324	SB-324
-4	22	SB-422	SBOA-422	N/R	SBO-422	SB-422
	24	SB-424	N/R	N/R	N/A	N/R
-6	10	SB-614*	N/R	N/R	N/R	N/R
	14	SB-614	N/R	N/R	N/R	N/R
	16	SB-616	N/R	N/R	N/R	N/R
	18	SB-618	N/R	N/R	N/R	N/R
	20	N/R	N/R	N/R	N/R	N/R
	22	N/R	N/R	N/R	N/R	N/R
	24	SB-624	SBOA-624	SBE-624	SBO-624	SBS-624
	28	SB-628	SBOA-628	SBE-628	SBO-628	SBS-628
	32	SB-640*	SBOA-632	N/R	SBO-632	SBS-632
	40	SB-640	SBOA-640	SBE-640	SBO-640	SBS-640
-9	48	N/R	SBOA-648	SBE-648	N/R	N/R
	14	N/R	N/R	N/R	N/R	N/R
	24	N/R	N/R	N/R	N/R	N/R
	28	N/R	N/R	N/R	N/R	N/R
	32	N/R	N/R	N/R	N/R	N/R
	40	SB-964*	N/R	N/R	N/R	N/R
	48	N/R	N/R	N/R	N/R	N/R
	50	SB-964*	N/R	N/R	N/R	N/R
	64	SB-964	N/R	SBE-964	N/R	N/R

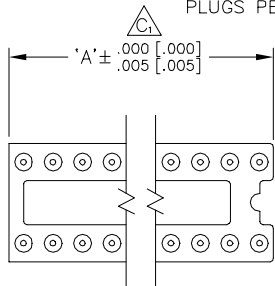


FIGURE 1

REF. PART No.	'A'		
AP-310-XXX	.535±.005	13.59±.005	
AP-610-XXX	.500	12.70	
AP-632-XXX	1.600	40.64	
AP-940-XXX	2.000	50.80	
AP-950-XXX	2.500	63.50	
APA-322-XXX	1.100	27.94	
APO-312-XXX	.600	15.24	
APO-322-XXX	1.100	27.94	
APS-306-XXX	.340	8.64±.005	.13
APS-310-XXX	.500	12.70	

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MADE BY: YINGLING 4-20-85

APX-XXX-X-X
 SHEET 1 OF 2